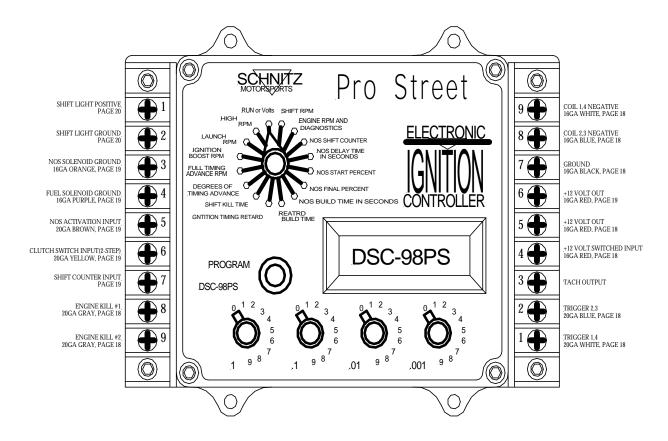
SCHNITZ MOTORSPORTS DSC-98PS "PRO-STREET" IGNITION CONTROLLER

USER MANUAL AND INSTALLATION GUIDE



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Important Application Information

IMPORTANT

Stock Crankshaft Trigger will NOT work with this Controller. Use only DYNA (S) ® or DYNA PRO SERIES ® Trigger. Use only a Dual Magnet Rotor for Crankshaft Trigger. Use only .7ohm High Energy (Blue) Ignition Coils. Part #DC9-1, DC9-2 Use only Static Suppression Spark-plug Wires. Part #DW-800

All items listed above are available from Schnitz Racing. 1-219-728-9730

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It is the purchaser's responsibility to check the state and local laws pertaining to the use of Nitrous Oxide for racing applications. Schnitz Motorsports does not recommend nor condone the use of its products for illegal street racing.

Caution

Follow all recommended safety guidelines from this and other manufacturer installation guidelines. Never install any device, which pulsates nitrous solenoids without a safety solenoid installed. Static suppression ignition wires must be used with this unit! Mount the Ignition Controller as far away from secondary ignition components (ignition coils, ignition wires, etc.) As is physically possible.

Installation of Schnitz Motorsports products signifies that you have read this document and agree to the terms stated within.

Pro-Street Ignition Controller

The Schnitz Motorsports Electronic Ignition Controller is an integrated ignition system. Key features of the device are as follows, high Energy output ignition with Programmable Ignition Timing Control.

An Ignition Boost Mode is available and can be activated by a Programmable RPM setting or it is activated when the NOS is active. Built in Progressive Nitrous Controller with a Shift Counter to activate the Nitrous based on the gear position. A delay timer is also included for the Nitrous Activation. A Battery Voltage monitor. Other key features include a Digital Tachometer, Shift Light Output, Engine Kill Input and a Digital Tachometer compatible output. A 2-stage Rev-Limiter is also included.

The Build Ignition Timing Retard is activated when the NOS Delay Timer has timed out and the NOS is turned on. This stage of retard has a range of 1 to 22 degrees of retard. This retards the timing progressively over time. The time span is adjustable from .2 to 9.9 seconds. NOTE: You cannot retard the timing more than the amount of Timing Advance that is programmed in the controller.

The controller is compatible with DYNA(s) or DYNA PROSERIES (r) crankshaft triggers. .7 ohm DYNA(r) ignition coils are also required for operation. Never operate the controller without static suppression ignition wires or undesirable operation may result.

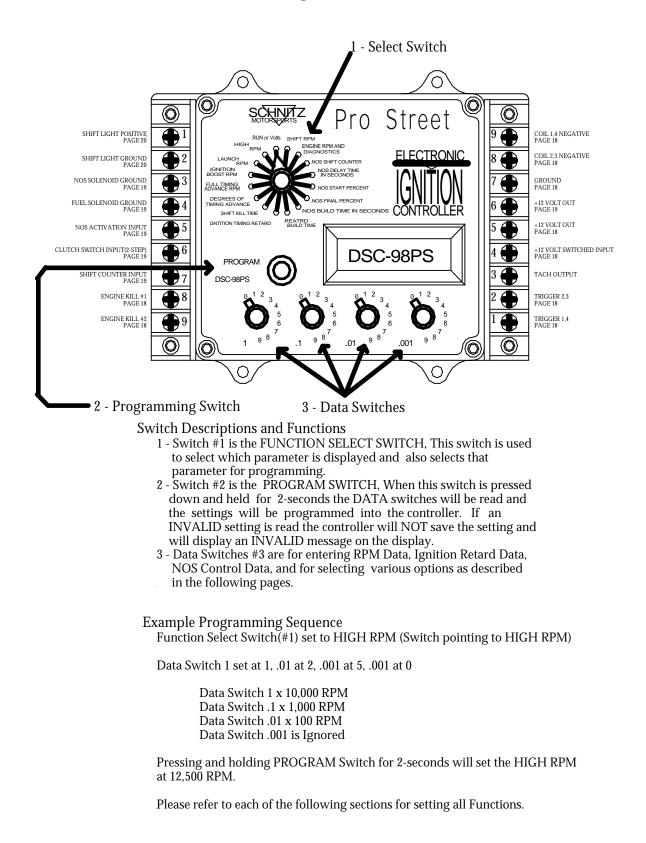
The NOS solenoid output drivers have dedicated +12volt supply terminals for isolating electrical noise due to noise generated by the solenoids during operation. The controller drives the negative side of the NOS solenoids providing precise control.

Once the NOS has been activated an internal timer is started and the NOS, retard system will reset 20 seconds after activation. During this activation period the settings cannot be changed. Also if the NOS is deactivated during operation the controller will wait at its present state and resume there when the NOS is re-activated. The ignition retard will continue to operate even when the NOS is de-activated.

Schnitz Motorsports DSC-PS98, Pro-Street Ignition Controller

Table of Contents	
Important Information and Cautions Overview of Controller and Features	Page 2 Page 3
Section 1, Setting Controller Parameters 1.0 – The Basics of Setting Controller Parameters 1.1 – Setting HIGH RPM, Upper RPM Limit 1.2 – Setting LAUNCH RPM 1.3 – Setting SHIFT LIGHT RPM 1.4 – Setting SHIFT KILL TIME for Air Shift Applications 1.5 – Setting IGNITION BOOST RPM 1.6 – Setting FULL TIMING ADVANCE RPM 1.7 – Setting DEGREES OF TIMING ADVANCE 1.8 – Setting IGNITION TIMING RETARD 1.9 – Setting IGNITION TIMING RETARD BUILD TIME 1.10 – Setting NOS SHIFT COUNTER 1.11 – Setting NOS DELAY TIME 1.12 – Setting NOS START PERCENT 1.13 – Setting NOS BUILD TIME 1.14 – Setting NOS BUILD TIME 1.15 – Checking Battery Voltage	Page 5 Page 6 Page 6 Page 7 Page 7 Page 7 Page 8 Page 9 Page 9 Page 9 Page 10 Page 10 Page 11 Page 11
Section 2, Diagnostics 2.0 - Description of Diagnostic Functions 2.1 - Ignition Coil Output Test 2.2 - Setting Ignition Static Timing 2.3 - Additional Information about Static Timing the Ignition 2.4 - Testing NOS Activation Input 2.5 - Testing Clutch Switch Input (Launch RPM Control) 2.6 - Testing Engine Kill Input 2.7 - Testing NOS Shift Counter Input	Page 12 Page 12 Page 12 Page 13 Page 14 Page 14 Page 14 Page 15
Section 3, Wiring Diagrams and Installation Instructions 3.0 - Overview of Installation Procedures 3.1 - Using an Electric Over Air Shift Solenoid 3.2 - Connecting the Ignition Components 3.3 - Connecting the Nitrous Oxide System 3.4 - Connecting the Shift Light and Optional Auto-Shift	Page 16 Page 17 Page 18 Page 19 Page 20
Warranty Information 4.0 – Warranty	Page 21
Trouble Shooting 5.0 - Common Problems and Solutions	Page 22
	-

1.0 - The Basics of Setting Controller Parameters



1.1– Setting HIGH RPM, Upper RPM Limit

Set SELECT Switch to HIGH RPM.

Example that would set HIGH RPM at 10,400

1 set at	1
.1 set at	0
.01 set at	4
.001 set at	0

Press PROGRAM Button until the display reads PROGRAM. Release the button and the display will now read 10,400. HIGH RPM is now set at 10,400 RPM.

Valid RPM range 2,000 to 14,500 RPM in 100-RPM Increments. Setting HIGH RPM to 0 will turn this function off.

1.2- Setting LAUNCH RPM

Set SELECT Switch to LAUNCH RPM.

Example that would set LAUNCH RPM at 7,200

1 set at	0
.1 set at	7
.01 set at	2
.001 set at	0

Press PROGRAM Button until the display reads PROGRAM. Release the button and the display will now read 7,200. LAUNCH RPM is now set at 7,200 RPM.

Valid RPM range 2,000 to 14,500 RPM in 100-RPM Increments. Setting LAUNCH RPM to 0 will turn this function off.

1.3 - Setting SHIFT LIGHT RPM

Set SELECT Switch to SHIFT LIGHT RPM.

Example that would set SHIFT LIGHT RPM at 9,800

1 set at	0
.1 set at	9
.01 set at	8
.001 set at	0

Press PROGRAM Button until the display reads PROGRAM. Release the button and the display will now read 9,800. SHIFT LIGHT RPM is now set at 9,800 RPM.

Valid RPM range 2,000 to 14,500 RPM in 100-RPM Increments. Setting SHIFT LIGHT RPM to 0 will turn this function off.

1.4 – Setting SHIFT KILL TIME

Set SELECT Switch to ENGINE KILL TIME

Example that would set ENGINE KILL TIME at 85 milliseconds

 1 set at
 0

 .1 set at
 0

 .01 set at
 8

 .001 set at
 5

Press the PROGRAM button until the display reads PROGRAM. Display will now read .085 and ENGINE KILL TIME is set at 85 milliseconds.

Valid Time range .020 to .150 second in .001 increments.

1.5 – Setting IGNITION BOOST RPM

Set SELECT Switch to IGNITION BOOST RPM

Example that would set HIGH RPM at 10,400 1 set at 1 .1 set at 0 .01 set at 4 .001 set at 0

Press PROGRAM button until the display reads PROGRAM. Display will now read 10,400 and HIGH RPM is set at 10,400 RPM.

Valid RPM range 2,000 to 14,500 RPM, 100-RPM Increments. Setting RPM to 0 will turn this function OFF.

NOTE: When the Ignition is active it provides a 45% increase in ignition energy. The amperage draw will increase by approx. 50% when the ignition boost is on. Also, the boost is activated automatically when the NOS is activated.

1.6 – Setting FULL TIMING ADVANCE RPM

Set SELECT Switch to FULL TIMING ADVANCE RPM

Example that would set FULL TIMING ADVANCE at 3,400 RPM

1 set at	0
.1 set at	3
.01 set at	4
.001 set at	0

Press PROGRAM button until the display reads PROGRAM. Display will now read 3,400 and FULL TIMING ADVANCE RPM is set at 3,400 RPM.

Valid RPM range 2,400 to 14,500 RPM, 100-RPM Increments.

IMPORTANT INFORMATION: This setting is used along with DEGREES OF TIMING ADVANCE to adjust the Advance Curve for the ignition timing. The following information can be used to build almost any desired timing curve.

CAUTION: Setting the Advance to High can Cause DETONATION which WILL HARM the engine. If you do not know where to set the ignition timing and advance setting then contact YOUR engine builder to obtain basic ignition timing information.

NOTE: Ignition Advance will begin at 1,400 RPM.

Formula to Determine Advance Curve:

Advance RPM Range = Full Timing Advance RPM - 1,400 RPM for 1 Degree of Advance = Advance RPM Range/Degrees of Advance Degrees of Advance Per 1,000 RPM = 1000 / RPM for 1 Degree

Example: FULL TIMING ADVANCE RPM = 3,800 ADVANCE BEGINING RPM = 1,400 DEGREES OF TIMING ADVANCE = 30 3,800 - 1,400 = 2,400 (Advance RPM Range) 2,400 / 32 = 80 (Every 80 RPM Increase will Advance Timing 1 Degree) 1000 / 80 = 12.5 (Ignition Timing will Advance 12.5 Degrees every 1,000 RPM)

1.7 – Setting DEGREES OF TIMING ADVANCE

Set SELECT Switch to DEGREES OF TIMING ADVANCE

Example that would set DEGREES OF TIMING ADVANCE to 22 degrees

1 set at	0 (not used)
.1 set at	0 (not used)
.01 set at	2
.001 set at	2

Press PROGRAM button until the display reads PROGRAM. Display will now read 22 DEG and DEGREES OF TIMING ADVANCE is set to 22 degrees.

Valid range 0 to 34 Degrees, 1 degree Increments. Setting to 0 will turn this function OFF.

CAUTION: Setting the Advance to High can Cause DETONATION which WILL HARM the engine. If you do not know where to set the ignition timing and advance setting then contact YOUR engine builder to obtain basic ignition timing information.

1.8 – Setting IGNITION TIMING RETARD

Set SELECT Switch to IGNITION TIMING RETARD

Example that would set IGNITION TIMING RETARD to 14 degrees

1 set at	0 (not used)
.1 set at	0 (not used)
.01 set at	1
.001 set at	4

Press PROGRAM button until the display reads PROGRAM. Display will now read 14 DEG and IGNITION TIMING RETARD is set to 14 degrees.

Valid range 1 to 22 Degrees in 1 degree Increments. Setting to 0 will turn this function OFF.

NOTE: This retard stage will turn on when the NOS Delay Timer has timed out and the NOS is turned on. The retard will progressively come on based on the IGNITION TIMING RETARD BUILD TIME setting. If the degrees of RETARD are greater than the degrees of ADVANCE then the timing will only be retarded to the STATIC timing position.

1.9 – Setting IGNITION TIMING RETARD BUILD TIME

Set SELECT Switch to RETARD BUILD TIME IN SECONDS

Example that would set RETARD BUILD TIME at 2.400 seconds

1 set at	2
.1 set at	4
.01 set at	0 (not used)
.001 set at	0 (not used)

Press PROGRAM button until the display reads PROGRAM. Display will now read 2.400 and RETARD BUILD TIME is set at 2.400 seconds.

Valid Time Range .200 to 9.900 seconds, .1 second Increments.

Note: This setting determines the Ramp of IGNITION TIMING RETARD. A low setting i.e. (.200) will make the TIMING RETARD very aggressive. A high setting i.e. (9.900) will make the TIMING RETARD gradual.

1.10 – Setting NOS SHIFT COUNTER

Set SELECT Switch to NOS SHIFT COUNTER

Example that would set NOS SHIFT COUNTER to 2nd Gear 1 set at 0 (not used) .1 set at 0(not used) .01 set at 0 (not used) .001 set at 1

Press PROGRAM button until the display reads PROGRAM. Display will now read Gear: 2 and NOS SHIFT COUNTER is set for 2nd Gear. Valid Shift Count Range: 0 to 5

Note: This setting is how many Shift Counts before the NOS is activated. If set to 0 then the NOS will come on without any Shift Counts Occurring. Also the DISPLAY would show Gear: 1

IMPORTANT: The Shift Counter increments 1 count for each 12volt pulse/signal that is applied to the SHIFT COUNTER INPUT.

1.11 – Setting NOS DELAY TIME

Set SELECT Switch to NOS DELAY TIME IN SECONDS

Example that would set NOS DELAY TIME at 1.250 seconds

2

 1 set at
 1

 .1 set at
 .01 set at

 .001 set at
 0

Press PROGRAM button until the display reads PROGRAM. Display will now read 1.250 and NOS DELAY TIME is set to 1.250 seconds.

Valid range 0.000 to 9.999 seconds in .001 second increments.

Note: This is timer to delay the start of NOS. A time of 0.000 will allow the NOS to start immediately when activated.

1.12 – Setting the NOS START PERCENT

Set SELECT Switch to NOS START PERCENT

Example that would set NOS START PERCENT at 34%

0 (not used)
0
3
4

Press PROGRAM button until the display reads PROGRAM. Display will now read 34% and NOS START PERCENT is set at 34%.

Valid Percentage Range 20 to 100% in 1% increments.

Note: This setting allows the starting POWER developed from the NOS to be controlled for traction and other reasons.

1.13 – Setting NOS FINAL PERCENT

Set SELECT Switch to NOS FINAL PERCENT

Example that would set NOS FINAL PERCENT at 100%

1 set at	0 (not used)
.1 set at	1
.01 set at	0
.001 set at	0

Press PROGRAM button until the display reads PROGRAM. Display will now read 100% and NOS FINAL PERCENT is set at 100%.

Valid Percentage Range 20 to 100%, 1% Increments.

Note: This setting controls the maximum percentage of Nitrous Oxide that will be delivered to the engine. A setting of less than 100% can be used. However, if FINAL% is less than START% the NOS will remain at START% for the entire NOS cycle.

1.14 – Setting NOS BUILD TIME

Set SELECT Switch to NOS BUILD TIME IN SECONDS

Example that would set NOS BUILD TIME at 3.500 seconds

1 set at3.1 set at5.01 set at0 (not used).001 set at0 (not used)

Press PROGRAM button until the display reads PROGRAM. Display will now read 3.500 and NOS BUILD TIME is set at 3.500 seconds.

Valid Time Range .200 to 9.900 seconds in .1 second Increments.

Note: This setting determines how fast the NOS goes from START PERCENT to FINAL PERCENT. A shorter BUILD TIME will make the NOS Power Curve more Aggressive.

1.15 – Checking Battery Voltage

Set SELECT Switch to VOLTS

Battery Voltage will now be displayed. It is normal for the battery voltage reading to vary with the engine running. This is due to the short duration high current demands of the ignition coils.

Section 2, Diagnostics

2.0 – Description of Diagnostic Functions

The Diagnostics Functions will allow the user to test the output of the ignition coils, static time the ignition system, and test the activation inputs. These functions are only available if NO crankshaft movement has occurred. If the engine is running or has been turned over the diagnostics functions cannot be accessed. When the engine is running this selection automatically displays engine RPM on the display.

2.1 – Ignition Coil Output Test

Set the SELECT Switch to DIAGNOSTICS

Press and HOLD the PROGRAM Switch until display reads RELEASE. Release the PROGRAM Switch at this time. The controller is now in the diagnostic mode.

To perform an ignition coil output test set the .001 switch to 0. Press and release the PROGRAM switch. Each coil will be fired one time.

Caution: The ignition coils will produce a high voltage spark. Use appropriate methods for testing.

To exit diagnostics turn the .001 switch to 6. Then press and release the PROGRAM switch.

2.2 – Setting Ignition Static Timing

Set the SELECT Switch to DIAGNOSTICS

Press and HOLD the PROGRAM Switch until display reads RELEASE. Release the PROGRAM Switch at this time. The controller is now in the diagnostic mode.

To set the Static Timing set the .001 switch to 1.

The display will read one of the following messages.

STATIC - This shows the controller is in Static Timing Mode

FIRE 1,4 - This shows when 1,4 cylinder will fire.

FIRE 2,3 - This shows when 2,3 cylinder will fire.

Note: Never Static Time the engine from the first trigger magnet. Only use the second magnet 90 degrees past the first magnet. Rotate the engine in the same direction as when running. The firing point for the spark is at the point where the display changes to the message FIRE *, *.

To exit diagnostics turn the .001 switch to 6. Then press and release the PROGRAM switch.

IMPORTANT: This is the BASE TIMING for the ignition. If you do NOT understand this setting then contact YOUR engine builder for help.

2.3 - STATIC TIMING SHEET - SCHNITZ IGNITIONS

*** IMPORTANT INFORMATION *** SETTING IGNITION STATIC TIMING

1 - INSTALL A DEGREE WHEEL AND LOCATE TOP DEAD CENTER AS OUTLINED WITH THE DEGREE WHEEL INSTRUCTIONS.

IF YOU DO NOT HAVE A DEGREE WHEEL SCHNITZ RACING CARRIES THIS ITEM.

THIS IS THE MOST ACCURATE WAY TO SET THE IGNITION TIMING. IF YOU DO NOT KNOW THE IGNITION TIMING SPECIFICATIONS FOR YOUR ENGINE, CONTACT YOUR ENGINE BUILDER FOR ASSISTANCE.

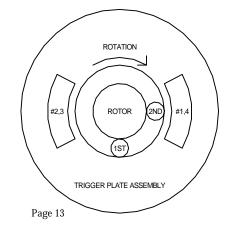
2 - ENTER DIAGNOSTIC MODE AS OUTLINED IN THE INSTRUCTION MANUAL. SET THE .001 DATA SWITCH TO 1, THIS IS THE STATIC TIMING MODE. IMPORTANT: NEVER SET IGNITION TIMING BY ANY OTHER METHOD THAN THAT WHICH IS OUTLINED BY THIS INSTRUCTION SHEET.

3 - AT THIS TIME THE DISPLAY SHOULD READ ONE OF THE FOLLOWING. STATIC - INDICATING STATIC TIMING MODE. FIRE 1,4 - THIS INDICATES #1,4 TRIGGER IS ACTIVE. FIRE 2,3 - THIS INDICATES #2,3 TRIGGER IS ACTIVE.

TURN THE ENGINE THE DIRECTION OF NORMAL ROTATION. NOTE: THERE ARE 2 MAGNETS ON THE TRIGGER ROTOR. THE DISPLAY WILL INDICATE WHEN BOTH OF THESE MAGNETS ARE ALIGNED WITH THE TRIGGER. YOU MUST USE THE SECOND MAGNET, THE SECOND MAGNET IS THE ONE THAT FIRES THE IGNITION COIL.

PLEASE NOTE THAT THE DISPLAY WILL INDICATE THE PRECISE TIME WHEN THE TRIGGER IS ACTIVATED BY THE ROTOR MAGNET. ADJUST THE TRIGGER PLATE OR TRIGGER ASSEMBLY TO OBTAIN THE CORRECT IGNITION TIMING.

EXAMPLE SHOWING 1ST AND 2ND TIMING MAGNETS AT THIS TIME THE DISPLAY WOULD READ: FIRE 1,4



2.4– Testing NOS Activation Input

Set the SELECT Switch to DIAGNOSTICS

Press and HOLD the PROGRAM Switch until display reads RELEASE. Release the PROGRAM Switch at this time. The controller is now in the diagnostic mode.

To perform NOS Activation Input test set the .001 switch to 3.

At this time the DISPLAY will read NOS. If +12 volts is connected to the NOS Activation terminal the Display will flash the message ACTIVE. Use this test to verify NOS arming/activation switches on the bike.

To exit diagnostics turn the .001 switch to 6. Then press and release the PROGRAM switch.

2.5– Testing the Clutch Switch Input

Set the SELECT Switch to DIAGNOSTICS

Press and HOLD the PROGRAM Switch until display reads RELEASE. Release the PROGRAM Switch at this time. The controller is now in the diagnostic mode.

To perform CLUTCH (2-step) Input test set the .001 switch to 2.

At this time the DISPLAY will read CLUTCH. If +12 volts is connected to the CLUTCH input terminal the Display would flash the message ACTIVE. Use this test to verify clutch/2-step switches on the bike.

To exit diagnostics turn the .001 switch to 6. Then press and release the PROGRAM switch.

2.6– Testing Engine Kill Input

Set the SELECT Switch to DIAGNOSTICS

Press and HOLD the PROGRAM Switch until display reads RELEASE. Release the PROGRAM Switch at this time. The controller is now in the diagnostic mode.

To perform ENGINE KILL Input test set the .001 switch to 5.

At this time the DISPLAY will read KILL. If +12 volts is connected to the ENGINE KILL terminal the Display will flash the message ACTIVE. Use this test to verify the ENGINE KILL activation switch.

To exit diagnostics turn the .001 switch to 6. Then press and release the PROGRAM switch.

2.7– Testing Shift Counter Input

Set the SELECT Switch to DIAGNOSTICS

Press and HOLD the PROGRAM Switch until display reads RELEASE. Release the PROGRAM Switch at this time. The controller is now in the diagnostic mode.

To perform SHIFT COUNTER Input test set the .001 switch to 4.

At this time the DISPLAY will read COUNTER. If +12 volts is connected to the SHIFT COUNTER terminal the Display will flash the message ACTIVE.

Use this test to verify the SHIFT COUNTER activation switch.

To exit diagnostics turn the .001 switch to 6. Then press and release the PROGRAM switch.

Section 3, Wiring Diagrams and Installation Instructions

3.0 – Overview of Installation Instructions

Please read and follow all instructions carefully. It is important that the installation guidelines be followed for maximum performance.

Guidelines:

1 - If Stock Ignition Switch is used a SEPARATE POWER SOURCE for the NOS System is HIGHLY recommended. Please refer to page 17.

- 2 Use a good quality wire of recommended size.
- 3 Solder all connectors to the wire, crimped connectors fail!
- 4 Use shrink wrap to protect exposed terminals/wires.
- 5 Install the proper FUSE where required.

6 - Use only the recommended ignition components.

7 - Use quality switches.

8 - Follow other manufacturer guidelines and recommendations when installing related components.

9 - NEVER disregard SAFETY and/or CAUTION Warnings!

10 - Mount all components correctly.

Related Components Needed for Installation and Operation

- 1 Ignition Coils, DYNA (r) .7 ohm blue coils.
- 2 Static Suppression Ignition Wires ONLY!
- 3 Crankshaft Trigger, DYNA (s) or PRO SERIES (r) (DUAL magnet rotor ONLY!)
- 4 Nitrous System, Recommended NOS Kit (optional). (Use genuine NOS components for best results)
- 5 Activation switches as needed.
- 6 Electric over air shift components (optional).

Components listed as optional may be used or NOT used, this is at the users/installers desecration.

3.1 - NOISE SUPPRESSION DIODE INSTALLATION

FOR ELECTRIC OVER AIR SHIFT SOLENOIDS

Installation Instructions for SCHNITZ IGNITION CONTROLLERS with AUTO-SHIFT.

1 - PRO-STREET, Connect this way ONLY if the Shift Light Output is being used for Auto-Shifting.

a - Red Wire to LEFT #1 Terminal, Shift Light Positive

b - Black Wire to Left #2 Terminal, Shift Light Ground

2 - TOP-GAS

a - Red Wire to LEFT #2 Terminal, Shift Output

b - Black Wire to RIGHT #7 Terminal, Ground

3 - TOP-GAS "4"

a - Red Wire to RIGHT #4 Terminal, Switched +12 Volts

b - Black Wire to LEFT #4 Terminal, Shift Solenoid Ground

Installation Instructions for All SCHNITZ AUTO-SHIFTER's

1 - Connect the Noise Suppression Diode RED WIRE to the AUTO-SHIFT Red Wire that is going to the Shift Solenoid.

2 - Connect the Noise Suppression Diode BLACK WIRE to the AUTO-SHIFT Blue Wire.

Installation Instructions for all MANUAL SHIFT Electric Over Air Shifter, PRO-MOD & FUNNY-BIKE

1 - Red Wire to Positive(+!2V side) Shift Solenoid Wire.

2 - Black Wire to Shift Solenoid Ground Wire.

The Noise Suppression Diode should be placed within 6 inches of the Shift Solenoid. The recommended method for connecting the Diode is as follows. 1 - Strip the Insulation off from the Shift Solenoid wires approx. 6 inches back. 2 - Remove the Spade Terminals from the Diode Wires and remove approx. 1/2 inche of insulation.

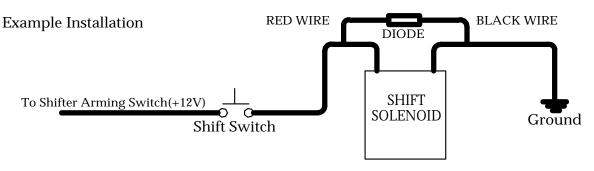
3 - Wrap the Diode RED WIRE around the Shift Solenoid Positive Wire.

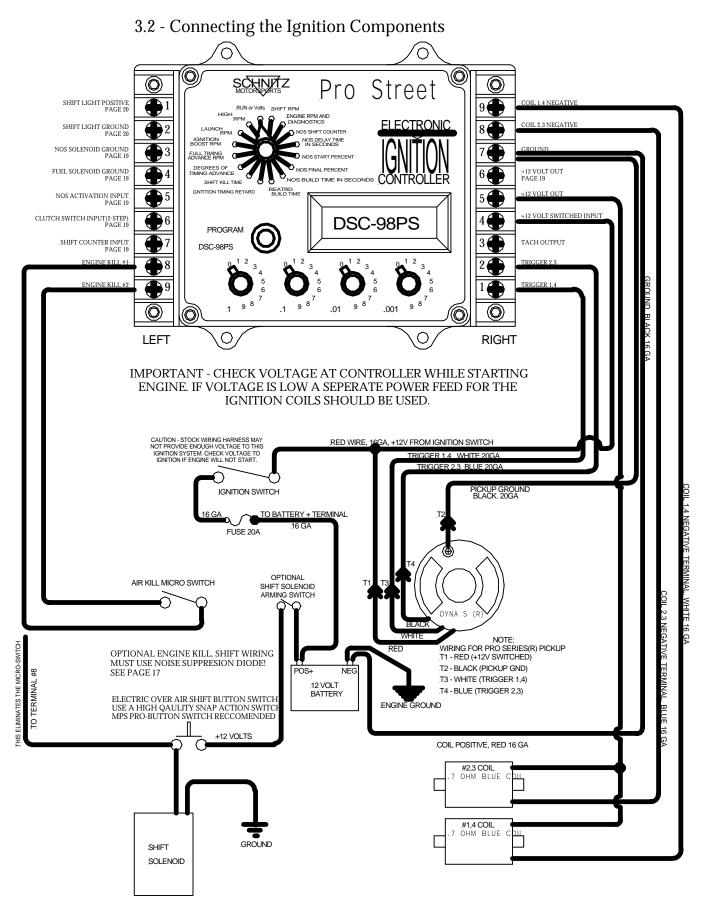
4 - Wrap the Diode BLACK WIRE around the Shift Solenoid Ground Wire.

5 - SOLDER these Connections, These connections will fail if they are NOT soldered.

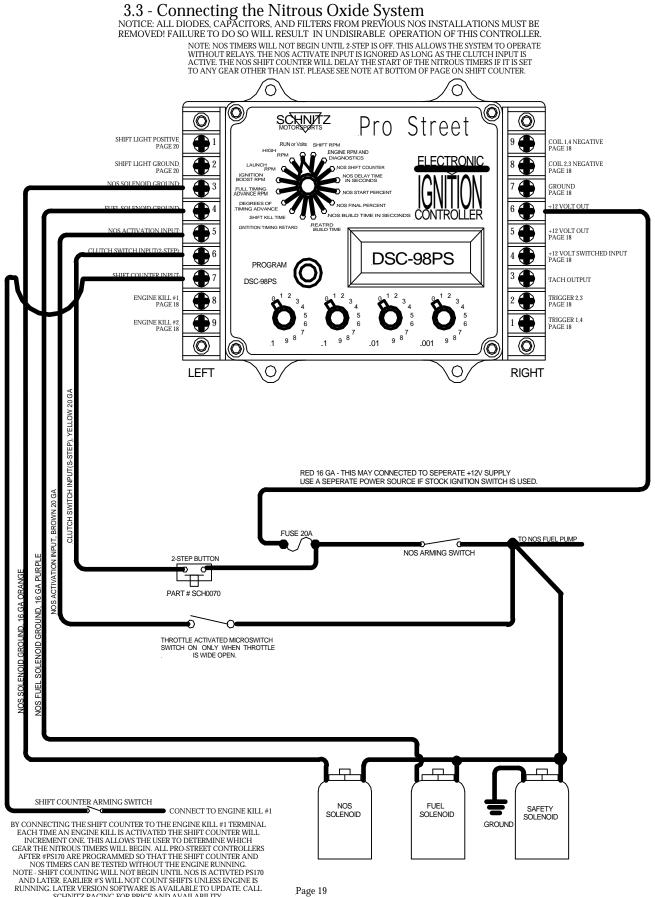
6 - Cover the connections with Shrink Wrap or Electrical Tape.

7 - Test Shift Solenoid Operation. If the Solenoid will Operate the DIODE is most likely installed backwards e.g. (Red and Black wires reversed).





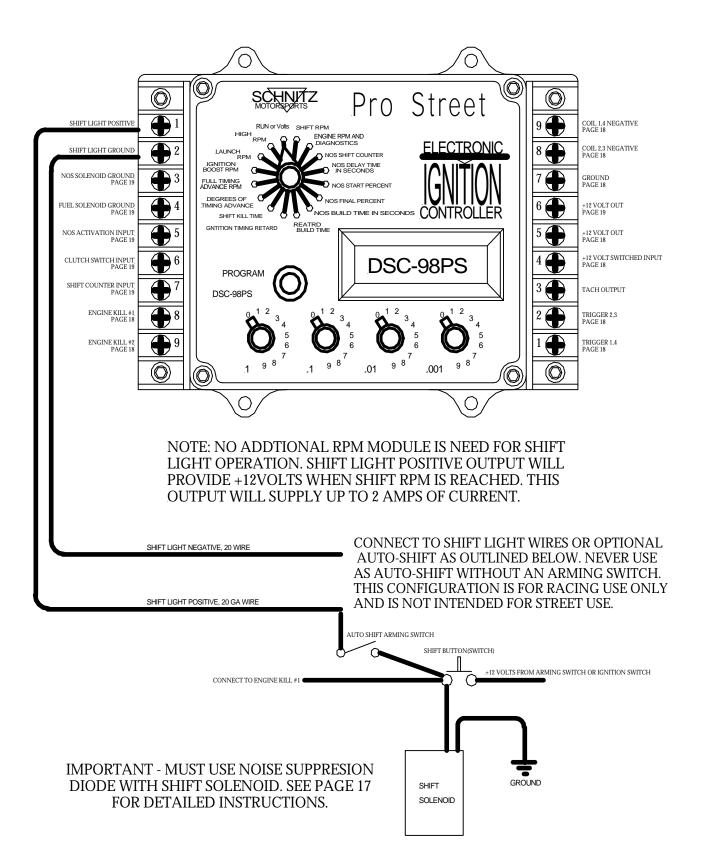
Page 18



Page 19

SCHNITZ RACING FOR PRICE AND AVAILABILITY.

3.4 - Connecting the Shift Light and Optional Auto-Shift



4.0 – Warranty

Schnitz Motorsports warrants to the original purchaser that the Electronic Ignition Controller shall be free from defects in parts and workmanship under normal use for 90 days from the date of purchase.

Schnitz Motorsports obligation under this warranty is limited to the repair or replacement of any component found to be defective when returned postpaid to Schnitz Motorsports. The Controller must be returned with evidence of place and date of purchase or warranty will be void.

The warranty will not apply if the Electronic Ignition Controller has been installed incorrectly, repaired, damaged, or tampered with by misuse, negligence or accident.

Phone 1-219-728-9457

IMPORTANT INSTALLATION INFORMATION

1 - TESTING FOR CORRECT BATTERY VOLTAGE WHEN USING STOCK/FACTORY WIRING HARNESS OR ANY OTHER QUESTIONABLE WIRING HARNESS.

A - After installing the Electronic Ignition Controller test the Battery Voltage using the Controller Voltage Function. If battery voltage is LOW then test the Battery with a Volt Meter to insure correct voltage (12.0 Volts or Above).

B - If a LOW voltage condition is present at the Controller but the Battery Voltage is 12.0 volts or above the Stock wiring is suspect. This is due to corrosion on connectors and in the wiring itself. This is common with older motorcycles. If this problem is NOT Corrected a NO START condition will exist!, also the amount of Ignition Energy produced will be LOW.

C - If the Low Voltage condition exists you MUST install a new Power Feed and switch for the Ignition Controller and Coils. It is recommended that the entire wiring harness be replaced for maximum performance and reliability.

2 - NO START AND CONTROLLER HAS CORRECT VOLTAGE.

A - View the Controller Voltage while Cranking the Engine to Start. If Low voltage is present the Current Draw of the starter should be checked. Also inspect the positive and negative battery cables for corrosion and split wires. If the Controller Turns OFF then back ON while cranking engine, Voltage is dropping while the starter is engaged. Check the Voltage at the Battery terminals to verify a good or large enough Battery is present. Voltage Should never drop below 10.0 Volts when engine is cranking and 12.1 Volts when running.

3 - AVOIDING PROBLEMS DUE TO INCORRECT GROUND WIRE CONNECTIONS.

A - Digital Electronic Controllers require good Electrical Grounding Techniques. This is how the wires are Connected to the Ignition Controller, Solenoids, Engine, and Battery NOT the SIZE or CONDITION of the wires!

1 - Always connect the Ignition Controller Ground wire Directly to the Battery Negative Terminal. This is VERY IMPORTANT!

2 - Run ONE and ONLY ONE Ground wire to the Engine Case or Frame.

3 - Unless a Ground Terminal is provided for a Solenoid or Light on the Controller Connect it Directly to the Battery Negative Terminal.

4 - Always Install a ground wire from the Controller Ground Terminal to the Crankshaft Trigger.

5 - A Common Grounding Method is STAR POINT GROUNDING, This refers to connecting all Ground Wires to ONE COMMON POINT (Battery Negative Terminal). This is the most common and reliable Method of Connecting the Ground Wires for Digital Systems.

6 - When using the Proper Grounding Methods Electrical Noise problems are reduced or eliminated entirely.

4 - AVOIDING POSITIVE VOLTAGE INTERFERENCE PROBLEMS.

A - If using an Electric Over Air Shift Solenoid a Noise Suppression Diode MUST be used. Detailed instructions are included in the Installation Section of the Controller Manual.