

WISECO PISTON

HI-PERFORMANCE PISTONS



CB03

Choose a Kit or an individual Piston

Individual pistons sold complete with rings, wrist pins & circlips



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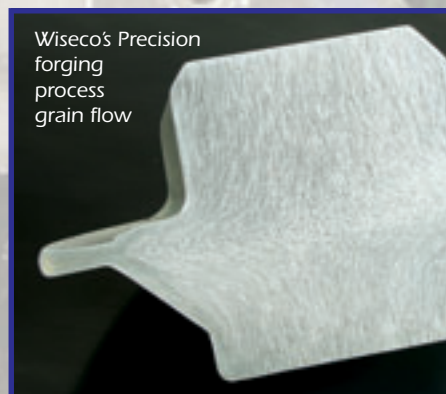
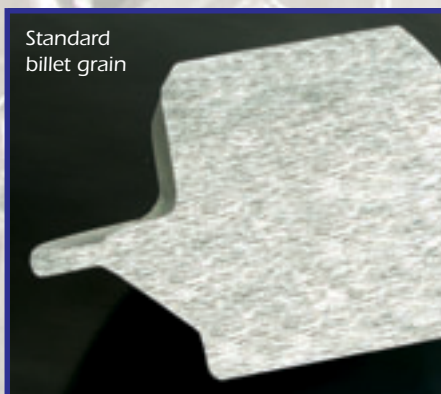
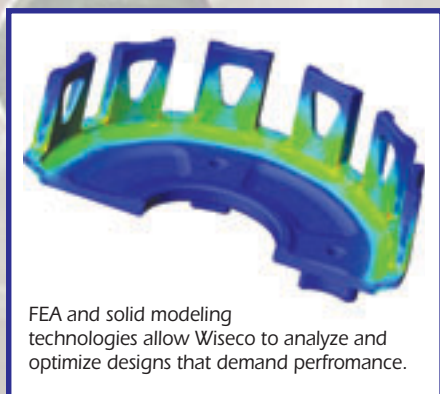
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WISECO New Products

Performance Products

CLUTCH BASKETS Precision Forged

- WPP Precision forgings have greater strength due to “feature aligned grain flow.” Compared to castings or products machined from billet, Wiseco Precision Forgings can be lighter and still have increased mechanical properties resulting in higher strength, ductility, and resistance to impact and fatigue.
- Forged from lightweight, high strength, certified, aerospace grade, aluminum alloy.
- Wiseco’s CNC machining process produces each clutch basket dimensionally the same as the next.
- Weight reducing relief cuts on the outside diameter of the clutch basket reduce rotational mass, which lowers the centrifugal force acting on the clutch basket and increases overall acceleration of the engine.
- Large oiling holes in the clutch basket tangs increase lubrication, reduce heat build up, and reduce weight.
- Hard anodized for an ultra tough abrasive resistant surface ensures a long life of smooth clutch operation through the elimination of wear on the sides of the clutch basket tabs.
- A Teflon coating seals the clutch basket to create a near frictionless surface for the clutch disks to glide upon.
- Supplied with high quality fasteners complete with pre-applied thread locker for a secure grip during assembly.



"Forging Into the Future"

CLUTCH BASKETS

Model	Part #	Price
Honda		
CR80 1986-02	WPP3013	TBA
CR85 2003	WPP3013	TBA
CR125 1987-99	WPP3005	\$230.00 (D00161)
CR125 2000-03	WPP3005	\$230.00 (D00161)
CR250 1992-03	WPP3009	\$230.00 (D00161)
CRF450R 2002	WPP3022	TBA
CRF450R 2003	WPP3009	\$230.00 (D00161)
ATC250R 1985-89	WPP3003	\$230.00 (D00161)
TRX250R 1985-89	WPP3003	\$230.00 (D00161)
XR400R 1996-03	WPP3019	TBA
TRX400EX 1999-03	WPP3019	TBA
Kawasaki		
KX60 1983-03	WPP3006	\$230.00 (D00161)
KX65 2000-03	WPP3006	\$230.00 (D00161)
KX80 1998-00	WPP3014	TBA
KX85 2001-03	WPP3014	TBA
KX100 1998-03	WPP3014	TBA
KX125 1994-02	WPP3007	\$230.00 (D00161)
KX250 1992-03	WPP3010	\$230.00 (D00161)
KLX400 2003	WPP3020	TBA
KFX400 2003	WPP3020	TBA

CLUTCH BASKETS

Model	Part #	Price
Suzuki		
RM60 2003	WPP3006	\$230.00 (D00161)
RM65 2003	WPP3006	\$230.00 (D00161)
RM80 1989-01	WPP3015	TBA
RM85 2002-03	WPP3015	TBA
RM125 1992-03	WPP3008	\$230.00 (D00161)
RM250 1996-03	WPP3011	\$230.00 (D00161)
DRZ400 2000-03	WPP3020	TBA
Z400 2003	WPP3020	TBA
Yamaha		
YZ80 1993-01	WPP3016	TBA
YZ85 2002-03	WPP3017	TBA
YZ125 1994-03	WPP3004	\$230.00 (D00161)
YZ250 1993-03	WPP3012	\$250.00 (D00571)
YZ250F 2001-03	TBA	TBA
WR250F 2001-03	TBA	TBA
YZ400F 2001-02	WPP3018	TBA
WZ400F 1998-00	WPP3018	TBA
YZ426F 2001-02	WPP3001	\$230.00 (D00161)
YZ450F 2003	WPP3021	TBA
YFZ Banshee w/cushns 1987-03	WPP3002	\$250.00 (D00571)
YFM660R Raptor 2001-03	WPP3018	TBA

Call for availability

CLUTCH COVER GASKETS

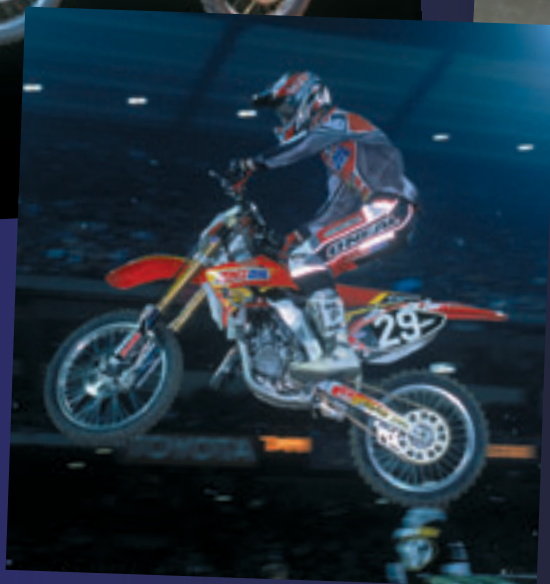
Model	Part #
Honda	
W6114 1987-03	CR125
W6115 1985-89	ATC/TRX250R
W6116 1992-03	CR250
Kawasaki	
W6117 1994-02	KX125
W6118 1992-03	KX250
W6119 1983-03	KX60/65
Suzuki	
W6119 2003	RM 60/65
W6120 1992-03	RM125
W6121 1996-03	RM250
Yamaha	
W6122 1994-03	YZ125
W6123 2001-02	YZ426F
W6124 1987-03	YFZ Banshee
W6125 1992-98	YZ/WR 250
W6126 1999-03	YZ/WR 250



Keep your eyes
open for new
Precision Forged
products from
Wiseco

WISECO **Racer's Choice Pistons**

Designed for High-end Racers & Professional Engine Builders



- Crank case cleanup required for all models.
- Increase the bore in your 80cc or 85cc to race in the Supermini Classes.
- Cylinder must be bored, re-nickasiled and head work is required for installation.
- Sold complete with ring, wrist pin and circlips.

Model • All models <i>require</i> crank case cleanup.	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
Supermini											
Honda CR80 1993-03 Honda CR85 2003	52 x 47.8	101.5	52	5.00	766M05200	766PS	95.47 (D8275)	2047CS	CW14	S288	Bearing: B1012 Gasket: 1993-03: W5973 Con. Rod: CR120
Suzuki RM85 2002-03 • Must use stock thrust washers.	52 x 46.8	99.4	52	4.00	806M05200	-	101.50 (D0906)	2047CS	CW14	S288	Bearing: B1012 Gasket: W5980 Con. Rod: -
Yamaha YZ80 1993-01 Yamaha YZ85 2002-03	52.5 x 47.8	103.5	52.5	4.50	767M05250	767PS	101.50 (D0906)	2067CS	CW14	S288	Bearing: B1012 Gasket: 1993-01: W5353 2002-03: W5983 Con. Rod: CR139

Racer's Choice Pistons

Designed for High-end Racers & Professional Engine Builders

- Factory Racing style pistons designed to withstand the demands of the Grand Prix circuit.
- Thicker domes than the standard Pro-Lite, pinned on centerline, no intake window.
- **No engine modifications required.**
- Sold complete with ring, wrist pin & circlips.

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
GP 80cc - Style											
Honda CR80 1986-02	47 x 47.8	82.9	47	STD	798M04700	-	68.82 (D9214)	1850CS	CW14	S517	Bearing: B1012 Gasket: 1986-90: W5221 1991: W5269 1992-02: W5356 Con. Rod: CR120
Electra Coated		90.1	49	2.00	798M04900	-	75.70 (D2454)	1929CS			

- Factory Racing style pistons designed to withstand the demands of the Grand Prix circuit.
- Thicker domes than the standard Pro-Lite, pinned on centerline, no intake window.
- **No engine modifications required.**
- Sold complete with ring, wrist pin & circlips.

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
GP 125cc - Style											
Honda CR125 1995-03	54 x 54.5	125	54	STD	762M05400	762PS	100.39 (D3206)	2126CS	CW15	S632	Bearing: B1001 Gasket: 1992-97: 54mm W5318 1992-97: 56mm W5964 1998-99: 54mm W5684 1998-99: 56mm W5965 2000: 54mm W5847 2000: 56mm W5966 2001-02: 54mm W6020 2001-02: 56mm W5903 2003: 54mm W6104 2003: 56mm W6127 Con. Rod: 1988-03: CR123
Electra Coated • No intake window • Pinned on centerline • Longer skirt than stock		134	56	2.00	762M05600	-		2205CS			
Kawasaki KX125 1995-00	54 x 54.5	125	54	STD	763M05400	763PS	100.39 (D3206)	2126CS	CW15	S632	Bearing: B1013 Gasket: 1998-00: W5666 Con. Rod: 1994-97: CR132 1998-01: CR165
Electra Coated • No intake window. • Pinned on centerline.											
Kawasaki KX125 2001-03	54 x 54.5	125	54	STD	788M05400	-	100.39 (D3206)	2126CS	CW15	S632	Bearing: B1013 Gasket: 2001-02: W5901 2003: W6109 Con. Rod: 1998-02: CR165 2003: CR190
Electra Coated • No intake window. • Pinned on centerline.											
Suzuki RM125 1990-03	54 x 54.5	125	54	STD	764M05400	764PS	100.39 (D3206)	2126CS	CW15	S632	Bearing: B1013 Gasket: 1990: W5316 1991: W5267 1992: W5317 1993-00: W5352 2001-03: W5900 Con. Rod: 1999-03: CR177
Electra Coated • No intake window. • Pinned on centerline.		134	56	2.00	764M05600	-		2205CS			
Yamaha YZ125 1997-03	54 x 54.5	125	54	STD	765M05400	765PS	105.39 (D3236) 115.93 (D6596)	2126CS	CW15	S632	Bearing: 1998-00: B1038 2001-03: B1001 Gasket: 1997: W5420 1998-01: W5677 2002-03: W5981 Con. Rod: 1997-00: CR174 2001-03: CR183
Electra Coated • No intake window. • Pinned on centerline. • Longer skirt than stock.		134	56	2.0	765M05600	-		2205CS			

Racer's Choice Pistons

Designed for High-end Racers & Professional Engine Builders

- One of the few Works Style parts available for your engine.
- No intake window allows for better low-end power. Engine builder can machine window to desired specifications.
- **No engine modifications required.**
- Sold complete with rings, wrist pin and circlips.

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
125cc - Works Style											
Honda CR125 1992-03	54 x 54.5	125	54	STD	707M05400	707PS	105.39 (D3236)	2126CS	CW15	S632	Bearing: B1001 Gasket: 1992-97: W5318 1998-99: W5684 2000: W5847 2001-02: W6020 2003: W6104 Con. Rod: 1988-03: CR123

- Factory Racing design allows the engine builder to switch an engine from a "DOMED" style piston to a "Flat Top".
- Sold complete with rings, wrist pin and circlips.
- HEAD MODIFICATION REQUIRED

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
125cc - Flat Top Conversion											
Kawasaki KX125 1995-03 • Head modification required. • No intake window. • Pinned on centerline.	54 x 54.5	125 134	54 56	STD 2.00	755M05400 755M05600	755PS 755P8	75.27 (D6154) 87.85 (D1725)	2126CS 2205CS	CW15	S467	Bearing: B1013 Gasket: 1995-97: W5455 1998-00: W5666 2001-02: 54mm W5898 2001-02: 56mm W5901 2003: W6109 Con. Rod: 1994-97: CR132 1998-02: CR165 2003: CR190
Suzuki RM125 1990-03 • Head modification required. • No intake window. • Pinned on centerline.	54 x 54.5	125 134	54 56	STD 2.00	755M05400 755M05600	755PS 755P8	75.27 (D6154) 87.85 (D1725)	2126CS 2205CS	CW15	S467	Bearing: B1013 Gasket: 1990: W5316 1991: W5267 1992: W5317 1993-00: W5352 2001-03: W5900 Con. Rod: 1988-96: CR137 1997-98: CR160 1999-03: CR177
Yamaha YZ125 1997-01 • Head modification required. • No intake window. • Flat Top Conversion.	54 x 54.5	125	54	STD	707M05400	707PS	105.39 (D3236)	2126CS	CW15	S467	Bearing: 1997-00: B1038 2001-02: B1001 Gasket: 1994-97: W5420 1998-01: W5677 Con. Rod: CR183
Yamaha YZ125 2002-03 • Head modification required. • No intake window. • Flat Top Conversion.	54 x 54.5	125	54	STD	762M05400	762PS	100.39 (D3206)	2126CS	CW15	S632	Bearing: B1001 Gasket: W5981 Con. Rod: CR183

WISECO **Racer's Choice Pistons**

Designed for High-end Racers & Professional Engine Builders

- Factory Racing design allows the engine builder to switch an engine from a "DOMED" style piston to a "Flat Top".
- Sold complete with ring, wrist pin and circlips.
- HEAD MODIFICATION REQUIRED

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
250cc ■ Single Ring ■ Flat Top Conversion											
Honda CR250 1997-01	66.4 x 72	249	66.4	STD	768M06640	768PS	132.25 (D5397)	2614CS	CW18	S508	Bearing: B1003 Gasket: 1992-01: W5319 Con. Rod: CR124
Husqvarna CR250 1998-01	66.4 x 72	249	66.4	STD	768M06640	768PS	132.25 (D5397)	2614CS	CW18	S508	Bearing: B1003 Gasket: 1998-01: W5906 Con. Rod: CR124
Suzuki RM250 1996-97, 99	66.4 x 72	249	66.4	STD	768M06640	768PS	132.25 (D5397)	2614CS	CW18	S508	Bearing: B1014 Gasket: 1996-98: W5518 1999: W5741 Con. Rod: CR161
Kawasaki KX250 (XPS) 1992-01	66.4 x 72	249	66.4	STD	704M06640	704PS	132.25 (D5397)	2614CS	CW18	S508	Bearing: B1022 Gasket: 1992: W5321 1993: W5350 1994-00: W5421 2001: W5897 Con. Rod: CR133

- Factory Racing style pistons designed for extra rev's and built for exceptional durability.
- One of the few Works Style parts available for your engine.
- Sold complete with ring, wrist pin and circlips.
- No engine modifications required, additional ring changes may be necessary to maintain peak performance.

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
250cc ■ Single Ring											
Honda CR250 1997-01	66.40 x 72	249	66.4	STD	768M06640	768PS	132.25 (D5397)	2614CS	CW18	S508	Bearing: B1003 Gasket: 1992-01: W5319 Crankshaft: H101 Con. Rod: CR124
Honda CR250 2002-03 Electra Coated	66.40 x 72	249	66.4	STD	802M06640	-	139.10 (D6438)	2614CS	CW18	S508	Bearing: B1003 Gasket: W5982 Con. Rod: CR187
Husky CR250 1998-01	66.40 x 72	249	66.4	STD	768M06640	768PS	132.25 (D5397)	2614CS	CW18	S508	Bearing: - Gasket: W5906 Con. Rod: -
Kawasaki KX250 1992-01	66.40 x 72	249	66.4	STD	737M06640	737PS	116.80 (D8007)	2614CS	CW18	S508	Bearing: B1022 Gasket: 1992: W5321 1993: W5350 1994-00: W5421 2001: W5897 Con. Rod: CR133
Kawasaki KX250 2002-03 Electra Coated	66.40 x 72	249	66.4	STD	800M06640	-	139.10 (D6438)	2614CS	CW18	S508	Bearing: B1022 Gasket: W5988 Con. Rod: CR133
Yamaha YZ250 1992-98	68 x 68	247	68.00	STD	736M06800	736PS	116.49 (D9896)	2677CS	CW18	S508	Bearing: B1014 Gasket: 1992-94: W5323 1995-98: W5467 Con. Rod: CR142
Yamaha YZ250 2002-03 Electra Coated	66.40 x 72	249	66.4	STD	808M06640	-	139.10 (D6438)	2614CS	CW18	S508	Bearing: B1003 Gasket: W5978 Con. Rod: CR173

WISeco **Racer's Choice Pistons**

Designed for High-end Racers & Professional Engine Builders

4-STROKE KIT

Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>	
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Honda CRF450R Big Bore 2002-03 **NEW**

Kit includes: (1) Piston, Ring Set, Wrist pin, Circlip, Spring Steel Head Gasket and a 101mm Nikasil Cylinder

500cc	3.976" or 101mm +5mm oversize Stroke - 62.1mm	CK137 \$993.59 (D21447)	12.5:1	Lateral Gas Ported Piston: 4780M10100 Spring Steel Head Gasket: W6039	Rings: 10100ZS Cylinder: W6035	Wrist pins: S660	Circlips: CW19
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Suzuki/Kawasaki DRZ, Z, KLX, KXF 400 2000-03 **NEW**

Kit includes: (1) Piston, Ring Set, Wrist pin, Circlip, Spring Steel Head Gasket and a Nikasil Cylinder

440cc	3.720" or 94.5mm 4.5mm oversize Stroke - 62.6mm	CK144 \$993.59 (D94557)	12.5:1	Piston: 4795M09450 Spring Steel Head Gasket: W6103	Rings: 3720XP Cylinder: W6062	Wrist pins: S549	Circlips: CW20
		CK145 \$993.59 (D94557)	13.5:1	Piston: 4796M09450 Spring Steel Head Gasket: W6103	Rings: 3720XP Cylinder: W6062	Wrist pins: S549	Circlips: CW20

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																								
ATV																																			
HONDA TRX250 1986 Electra Coated Light weight 2mm over race piston NEW	68 x 72	261 263	68 68.25	2.00 2.25	830M06800 830M06825	-	119.25 (D5517)	2677CD 2687CD	CW18	S511	Bearing: B1003 Gasket: W5053 Con. Rod: CR124 Sleeve: 3117FA																								
HONDA TRX250 1987-89 Electra Coated 2mm over race piston NEW	68 x 72	261 263	68 68.25	2.00 2.25	832M06800 832M06825	-	119.25 (D5517)	2677CD 2687CD	CW18	S511	Bearing: B1003 Gasket: W5053 Con. Rod: CR124 Sleeve: 3221FA																								
HONDA TRX250 1986 • 1987-89 needs 4.5mm spacer plate with 2 base gaskets (W6134). • Head modification required. (For experienced builders only.) Flat Top Conversion Electra Coated 2mm over race piston NEW	68 x 72	261 263	68 68.25	2.00 2.25	831M06800 831M06825	-	126.50 (D0957) Spacer W6134 \$39.95 (D7932)	2677CD 2687CD	CW18	S511	Bearing: B1003 Gasket: W5053 Con. Rod: CR156 Sleeve: 1986: 3117FA 1987-90: 3221FA																								
YAMAHA YFZ350 Banshee Thru 2003 Long Rod Kit (+5mm) • Must use Long Rod Crank (H114) • No case or head work needed • Supplied with wrist pin NEW	64 x 54	346 352 358 364 370	64 64.5 65 65.5 66	STD 0.50 1.00 1.50 2.00	795M06400 795M06450 795M06500 795M06550 795M06600	-	93.87 (D2365) 103.26 (D5916)	2520CD 2539CD 2559CD 2579CD 2598CD	CW16	S486	Bearing: B1005 Gasket: 64mm to 65.5mm: W5231 66mm: W5474 Con. Rod: CR178 Crankshaft: H114 Sleeve: 3061FA																								
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>K148</td><td>64mm / STD</td><td>346cc</td><td>218.59</td></tr><tr><td>K149</td><td>64.5mm / 1.00</td><td>352cc</td><td>(D51131)</td></tr><tr><td>K150</td><td>65mm / 1.50</td><td>358cc</td><td></td></tr><tr><td>K151</td><td>65.5mm / 2.00</td><td>364cc</td><td>237.37</td></tr><tr><td>K152</td><td>66mm / 0.50</td><td>370cc</td><td>(D24241)</td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips & gasket kit												Kit Part #	Bore Size	Displ.	Kit Price	K148	64mm / STD	346cc	218.59	K149	64.5mm / 1.00	352cc	(D51131)	K150	65mm / 1.50	358cc		K151	65.5mm / 2.00	364cc	237.37	K152	66mm / 0.50	370cc	(D24241)
Kit Part #	Bore Size	Displ.	Kit Price																																
K148	64mm / STD	346cc	218.59																																
K149	64.5mm / 1.00	352cc	(D51131)																																
K150	65mm / 1.50	358cc																																	
K151	65.5mm / 2.00	364cc	237.37																																
K152	66mm / 0.50	370cc	(D24241)																																
YAMAHA YFZ350 Banshee Thru 2003 Long Rod Stroker Kit • Must use +5mm Long Rod & +4mm Stroker Crankshaft (H129) • Must use thicker gasket kit (W6093) • No case or head work needed • Designed for Stock Cylinder & Head NEW	64 x 58	373 379 385 391 397	64 64.5 65 65.5 66	STD 0.50 1.00 1.50 2.00	795M06400 795M06450 795M06500 795M06550 795M06600	-	93.87 (D2365) 103.26 (D5916)	2520CD 2539CD 2559CD 2579CD 2598CD	CW16	S486	Bearing: B1005 Gasket: (See model notes) Con. Rod: CR178 Crankshaft: H129 Sleeve: 3061FA																								

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
CAN AM, SWM, ATK (Rotax) MOTORCYCLE (4-Stroke)											
Can Am (Rotax) 600 10.5:1 Compression	97 x 81	599 611	97 98	STD 1.00	4711M09700 4711M09800	- -	148.18 (D1988)	3819XS 3858XS	CW22	S618	Gasket: - Con. Rod: - Sleeve: -
ROTAX, ATK MOTORCYCLE (2-Stroke)											
Rotax 250 1996-01 PRO-LITE	67.5 x 69.8	250 253	67.5 68	STD 0.50	701M06750 701M06800	701PS 701P2	115.27 (D6196)	2658CS 2677CS	CW18	S477	Bearing: B1003 Gasket: W5566 Con. Rod: - Sleeve: -
Rotax 500 NEW	89 x 79.5	495 497 500 517	89 89.25 89.5 91	STD 0.25 0.50 2.00	4768M08900 4768M08925 4768M08950 4768M09100	- - - -	143.58 (D5168) 157.94 (D6749)	3504XC 3514XC 3524XC 3583XC	W5590	S618	Bearing: - Gasket: W6041 Con. Rod: - Sleeve: -
HUSQVARNA MOTORCYCLE (2-Stroke)											
CR125 2000-03	54 x 54.5	125	54	STD	760M05400	760PS	92.86 (D2755)	2126CS	CW15	S467	Bearing: B1001 Gasket: W5905 Con. Rod: - Sleeve: -
CR250 1974-84 XR250 1974-84 WR250 1974-84 • Reed Induction	69.5 x 64.5	245 248 252 255 259	69.5 70 70.5 71 71.5	STD 0.50 1.00 1.50 2.00	137M06950 137M07000 137M07050 137M07100 137M07150	137PS 137P2 137P4 137P6 137P8	123.08 (D5837) 128.94 (D6377)	2736CD 2756CD 2776CD 2795CD 2815CD	CW18	S343	Bearing: B1003 Gasket: - Con. Rod: - Sleeve: -
WXE250 1992-96 WXC250 1992-96 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	67 x 70.8	250 253 257	67 67.5 68	STD 0.50 1.00	699M06700 699M06750 699M06800	699PS 699P2 699P4	117.21 (D3307)	2638CD 2658CD 2677CD	CW18	S508	Bearing: B1003 Gasket: W5565 Con. Rod: - Sleeve: -
CR250 2000-03	66.4 x 72	249	66.4	STD	761M06640	761PS	135.46 (D8218)	2614CD	CW18	S508	Bearing: B1003 Gasket: W5906 Con. Rod: - Sleeve: -
POLINI MOTORCYCLE (2-Stroke)											
Works 1999-03 NEW	40.20 x 39.3	50	40.20	STD	819M04020	-	61.56 (D4963)	1574CD	CW12	S634	Bearing: - Gasket: W6133 Con. Rod: - Sleeve: -
Recreational/Air/Liquid 1998-03 NEW	40 x 39.3	49	40	STD	820M04000	-	61.56 (D4963)	1574CD	CW12	S634	Bearing: - Gasket: W6133 Con. Rod: - Sleeve: -
DUCATI MOTORCYCLE (4-Stroke Street)											
888 1993-94 916 1994-96 • Must use 96mm cylinder	96 x 64	927	96	.080	4625M09600	4625P8	138.06 (D3828)	3780XH	CW20	S549	Gasket: - Con. Rod: - Sleeve: -
900SS 1983 Darmah 1983 10.25:1 Compression • Must use 96mm cylinder	87 x 74.4	884	87	.040	4627M08700	4627P4	138.06 (D3828)	3425XC	CW20	S392	Gasket: - Con. Rod: - Sleeve: -

WISeco Motorcycle Pistons

HONDA



**2-STROKE
OFF-ROAD CYCLE PISTONS 11**

**4-STROKE
OFF-ROAD CYCLE PISTONS 14**

2-STROKE ATV PISTONS 17

4-STROKE ATV PISTONS 18

**STREET BIKE OVERBORE
PISTON KITS 20**



WISCO Motorcycle Pistons

HONDA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
HONDA OFF-ROAD CYCLE (2-Stroke)											
CR80 1980-82 TC80 1970-78	49.5 x 41.4	80 81 82 83 85 86	49.5 50 50.25 50.5 51 51.5	STD 0.50 0.75 1.00 1.50 2.00	450M04950 450M05000 450M05025 450M05050 450M05100 450M05150	450PS 450P2 450P3 450P4 450P6 450P8	64.65 (D9783) 71.11 (D7624)	1949CD 1969CD 1979CD 1988CD 2008CD 2028CD	CW12	S538	Bearing: B1015 Gasket: W5657 Con. Rod: - Sleeve: -
CR80 1983	49.5 x 41.4	80 81 83 85 86	49.5 50 50.5 51 51.5	STD 0.50 1.00 1.50 2.00	493M04950 493M05000 493M05050 493M05100 493M05150	493PS 493P2 493P4 493P6 493P8	61.56 (D4963) 67.72 (D3604)	1949CD 1969CD 1988CD 2008CD 2028CD	CW12	S538 Wrist pin not included	Bearing: B1015 Gasket: W4022 Con. Rod: - Sleeve: -
CR80 1984	49.5 x 41.4	80 81 83 85 86	49.5 50 50.5 51 51.5	STD 0.50 1.00 1.50 2.00	509M04950 509M05000 509M05050 509M05100 509M05150	509PS 509P2 509P4 509P6 509P8	64.65 (D9783) 71.11 (D7624)	1949CD 1969CD 1988CD 2008CD 2028CD	CW12	S538 Wrist pin not included	Bearing: B1015 Gasket: W4023 Con. Rod: - Sleeve: -
CR80 1985 • No wrist pin available	47 x 47.8	83 84 85 86 87 87 88 90	47 47.25 47.5 47.75 48 48.25 48.5 49	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	517M04700 - 517M04750 517M04775 517M04800 517M04825 517M04850 517M04900	517PS 517P1 517P2 517P3 517P4 517P5 517P6 517P8	61.56 (D4963) 67.72 (D3604)	1850CD 1860CD 1869CD 1879CD 1890CD 1900CD 1909CD 1929CD	CW13	NA Wrist pin not included	Bearing: - Gasket: W4024 Con. Rod: - Sleeve: -
CR80 1986-99 PRO-LITE • International Bore - Not available in the U.S.	46 x 47.8	80	46	STD	668M04600	668PS	65.53 (D2393)	1810CS	CW14	S517	Bearing: B1012 Gasket: 1986-90: W5221 1991: W5269 1992-02: W5356 Con. Rod: 1986-02: CR120 Sleeve: -
CR80 1986-02 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	47 x 47.8	83 84 85 86 87 90	47 47.25 47.5 47.75 48 49	STD 0.25 0.50 0.75 1.00 2.00	643M04700 643M04725 643M04750 643M04775 643M04800 643M04900	643PS 643P1 643P2 643P3 643P4 643P8	65.54 (D2393) 72.09 (D5234)	1850CS 1860CS 1869CS 1879CS 1890CS 1929CS	CW14	S517	Bearing: B1012 Gasket: 1986-90: W5221 1991: W5269 1992-02: W5356 Con. Rod: 1986-02: CR120 Sleeve: 1986: H948SL, 3119FA 1987: 3127FA 1988-02: 3101FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 4-8)											
CR85 2003 NEW PRO-LITE	47.5 x 47.8	85 92 96	47.5 49.5 50.5	STD 2.0 3.0	833M04750 833M04950 833M05050	- - -	65.54 (D2393) 72.09 (D5234) 82.90 (D4794)	1869CS 1949CS 1988CS	CW14	S517	Bearing: B1080 Gasket: 47.5mm: W6136 49.5 - 50.5mm: W6110 Con. Rod: CR120 Sleeve: -
See RACERS CHOICE section for special, high-end racer versions (pgs. 4-8)											
CR125 1973-78	56 x 50	123 125 128 130 132	56 56.5 57 57.5 58	STD 0.50 1.00 1.50 2.00	339M05600 339M05650 339M05700 339M05750 339M05800	339PS 339P2 339P4 339P6 339P8	103.56 (D4126) 113.92 (D5386)	2205CD 2224CD 2244CD 2264CD 2284CD	CW14	S394 Wrist pin not included	Bearing: B1018 Gasket: W5725 Con. Rod: - Sleeve: -
CR125 1979 • Chrome Bore - Cylinder sleeving or replating required for oversizes.	56 x 50	123 124 125 126 128 130	56 56.25 56.5 56.75 57 57.5	STD 0.25 0.50 0.75 1.00 1.50	430M05600 448M05625 448M05650 448M05675 448M05700 448M05750	430PS 448P3 448P4 448P5 448P6 448P8	86.80 (D8025) 95.48 (D9275)	2205CDM 2215CD 2224CD 2234CD 2244CD 2264CD	CW14	S394 Wrist pin not included	Bearing: B1018 Gasket: W5680 Con. Rod: - Sleeve: H1SL

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISeco Motorcycle Pistons

HONDA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
HONDA OFF-ROAD CYCLE (2-Stroke)											
CR125 1980-84	55.5 x 50	121 122 123 124 125 126 128 130	55.5 55.75 56 56.25 56.5 56.75 57 57.5	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	448M05550 448M05575 448M05600 448M05625 448M05650 448M05675 448M05700 448M05750	448PS 448P1 448P2 448P3 448P4 448P5 448P6 448P8	86.80 (D8025) 95.48 (D9275)	2185CD 2195CD 2205CD 2215CD 2224CD 2234CD 2244CD 2264CD	CW14	S394 Wrist pin not included	Bearing: B1018 Gasket: 1983: W4025 1984: W4027 Con. Rod: 1981-84: CR121 Sleeve: 1980: H94SL 1981-82: 3114FA 1983-84: H114SL
CR125 1985-86 PRO-LITE	54 x 54	124 125 126 127 128 129 131 133	54 54.25 54.5 54.75 55 55.25 55.5 56	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	518M05400 518M05425 518M05450 518M05475 518M05500 518M05525 518M05550 518M05600	518PS 518P1 518P2 518P3 518P4 518P5 518P6 518P8	78.91 (D5374) 86.79 (D7025)	2126CD 2136CD 2146CD 2156CD 2165CD 2175CD 2185CD 2205CD	CW14	S485	Bearing: B1006 Gasket: 1985: W4027 1986: W4894 Con. Rod: 1985-87: CR122 Sleeve: 1985-86: 3118FA
CR125 1987 PRO-LITE • Power Valve must be modified for .040 and larger.	54 x 54	124 125 126 127 128 129 131 133	54 54.25 54.5 54.75 55 55.25 55.5 56	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	553M05400 - 553M05450 553M05475 553M05500 553M05525 553M05550 553M05600	553PS 553P1 553P2 553P3 553P4 553P5 553P6 553P8	88.40 (D4035) 97.24 (D4385)	2126CS 2136CS 2146CS 2156CS 2165CS 2175CS 2185CS 2205CS	CW14	S288	Bearing: B1018 Gasket: W5116 Con. Rod: 1985-87: CR122 Sleeve: 3128FA
CR125 1988-89 PRO-LITE • 1989 Model has a Nikasil Bore - Cylinder sleeving or replating is required for oversizes.	54 x 54.5	125 126 127 128 130 131 132 134	54 54.25 54.5 54.75 55 55.25 55.5 56	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	564M05400 564M05425 564M05450 564M05475 564M05500 564M05525 564M05550 564M05600	564PS 564P1 564P2 564P3 564P4 564P5 564P6 564P8	88.40 (D4035) 97.24 (D4385)	2126CS 2136CS 2146CS 2156CS 2165CS 2175CS 2185CS 2205CS	CW15	S467	Bearing: B1001 Gasket: 1988: W5151 1989: W5270 Con. Rod: 1988-02: CR123 Sleeve: 1988: 3128FA 1989: 3131FA
CR125 1990-91 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 127 130	54 54.5 55	STD 0.50 1.00	595M05400 595M05450 595M05500	595PS 595P2 595P4	88.40 (D4035)	2126CS 2146CS 2165CS	CW15	S467	Bearing: B1001 Gasket: W5222 Con. Rod: 1988-02: CR123 Sleeve: 3033FA
CR125 1992-03 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 127 130 134	54 54.5 55 56	STD 0.50 1.00 2.00	676M05400 676M05450 676M05500 676M05600	676PS 676P2 676P4 676P8	91.74 (D4055) 100.91 (D5506)	2126CS 2146CS 2165CS 2205CS	CW15	S467	Bearing: B1001 Gasket: 1992-97: 54mm W5318 56mm W5964 1998-99: 54mm W5684 56mm W5965 2000: 54mm W5847 56mm W5966 2001-02: 54mm W6020 56mm W5903 2003: 54mm W6104 56mm W6127 Con. Rod: 1988-03: CR123 Sleeve: 1993-95: 3034FA 1996-99: H5291SL, 3259FA 2000: 3325FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 4-8)											

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISCO Motorcycle Pistons

HONDA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
HONDA OFF-ROAD CYCLE (2-Stroke)											
CR250 1973-74	70 x 64.4	248 251 255 259 262	70 70.5 71 71.5 72	STD 0.50 1.00 1.50 2.00	337M07000 337M07050 337M07100 337M07150 337M07200	337PS 337P2 337P4 337P6 337P8	113.58 (D5186) 124.94 (D6947)	2756CD 2776CD 2795CD 2815CD 2835CD	CW18	S343 Wrist pin not included	Bearing: B1003 Gasket: W5558 Con. Rod: - Sleeve: -
CR250 1975-77	70 x 64.4	248 251 255 259 262	70 70.5 71 71.5 72	STD 0.50 1.00 1.50 2.00	338M07000 338M07050 338M07100 338M07150 338M07200	338PS 338P2 338P4 338P6 338P8	113.58 (D5186) 124.94 (D6947)	2756CD 2776CD 2795CD 2815CD 2835CD	CW18	S343	Bearing: B1003 Gasket: W5558 Con. Rod: - Sleeve: -
CR250R 1978-80 • Chrome Bore - Cylinder sleeving or replating required for oversizes. • 2756CDM rings required for Standard Chrome Bore)	70 x 64.4	248 250 251 253 255 257 259 262	70 70.25 70.5 70.75 71 71.25 71.5 72	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	431M07000 431M07025 431M07050 431M07075 431M07100 431M07125 431M07150 431M07200	431PS 431P1 431P2 431P3 431P4 431P5 431P6 431P8	118.41 (D5017) 130.26 (D6187)	2756CD 2766CD 2776CD 2786CD 2795CD 2805CD 2815CD 2835CD	CW18	S343	Bearing: B1003 Gasket: W5658 Con. Rod: - Sleeve: 3113FA
CR250R 1981-83	66 x 72	246 248 250 252 254 258 261	66 66.25 66.5 66.75 67 67.5 68	STD 0.25 0.50 0.75 1.00 1.50 2.00	466M06600 NA 466M06650 466M06675 466M06700 466M06750 466M06800	466PS 466P1 466P2 466P3 466P4 466P6 466P8	118.41 (D5017) 130.26 (D6187)	2598CD 2608CD 2618CD 2628CD 2638CD 2658CD 2677CD	CW18	S257 Wrist pin not included	Bearing: B1003 Gasket: 1981-82: W4028 1983: W4772 Con. Rod: - Sleeve: H104SL, 3193FA
CR250 1984-85 PRO-LITE	66 x 72	246 248 250 252 254 256 258 261	66 66.25 66.5 66.75 67 67.25 67.5 68	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	526M06600 526M06625 526M06650 526M06675 526M06700 526M06725 526M06750 526M06800	526PS 526P1 526P2 526P3 526P4 526P5 526P6 526P8	110.88 (D3566) 121.97 (D8137)	2598CD 2608CD 2618CD 2628CD 2638CD 2648CD 2658CD 2677CD	CW18	S511	Bearing: B1003 Gasket: 1984: W4773 1985: W4029 Con. Rod: CR124 Sleeve: 1984: H843SL 1985: H844SL
CR250 1986-96 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	66.4 x 72	249 252 254 256 258 261 265	66.4 66.75 67 67.25 67.5 68 68.5	STD 0.35 0.60 0.85 1.10 1.60 2.10	614M06640 614M06675 614M06700 614M06725 614M06750 614M06800 614M06850	614PS - 614P2 - 614P4 614P6 614P8	120.87 (D2527) 132.96 (D8797)	2614CD 2628CD 2638CD 2648CD 2658CD 2677CD 2697CD	CW18	S508	Bearing: B1003 Gasket: 1986-89: W4895 1990-91: W5271 1992-96: W5319 Con. Rod: CR124 Crankshaft: 1992-01: H101 Sleeve: 1986: 3057FA 1987: 3129FA 1988: 3130FA 1989: 3132FA 1990-91: 3133FA 1992: 3318FA 1993: 3134FA 1994: 3335FA 1995-96: 3103FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 4-8)											
CR250 1997-01 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	66.4 x 72	249 254 258 261 265	66.4 67 67.5 68 68.5	STD 0.60 1.10 1.60 2.10	702M06640 702M06700 702M06750 702M06800 702M06850	702PS 702P2 702P4 702P6 702P8	120.87 (D2527) 132.96 (D8797)	2614CD 2638CD 2658CD 2677CD 2697CD	CW18	S508	Bearing: B1003 Gasket: W5319 Con. Rod: 1984-01: CR124 Crankshaft: 1992-01: H101 Sleeve: 1997-98: 3220FA 1999-00: 3280FA 2001: 3330FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 4-8)											

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISeco Motorcycle Pistons

HONDA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
HONDA OFF-ROAD CYCLE (2-Stroke)											
CR250 2002-03 PRO-LITE	66.4 x 72	249	66.4	STD	801M06640	-	120.87 (D2527)	2614CD	CW18	S508	Bearing: B1003 Gasket: W5982 Con. Rod: CR187 Sleeve: 3361FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 4-8)											
CR480R 1982-83 PRO-LITE	89 x 76	473 478 483 489 494	89 89.5 90 90.5 91	STD 0.50 1.00 1.50 2.00	554M08900 554M08950 554M09000 554M09050 554M09100	554PS 554P2 554P4 554P6 554P8	145.22 (D3178) 159.74 (D4859)	3504TD 3524TD 3544TD 3564TD 3583TD	CW20	S512	Bearing: B1004 Gasket: W4030 Con. Rod: - Sleeve: -
CR500 1984-89 PRO-LITE	89 x 79	491 497 503 508 514	89 89.5 90 90.5 91	STD 0.50 1.00 1.50 2.00	554M08900 554M08950 554M09000 554M09050 554M09100	554PS 554P2 554P4 554P6 554P8	145.22 (D3178) 159.74 (D4859)	3504TD 3524TD 3544TD 3564TD 3583TD	CW20	S512	Bearing: B1004 Gasket: 1984: W4031 1985-88: W4896 1989: W5223 Con. Rod: CR166 Sleeve: 1986: 3283FA 1987-88: 3278FA 1989-01: H5077SL
CR500 1990-01 PRO-LITE	89 x 79	491 494 497 500 503 508 514	89 89.25 89.5 89.75 90 90.5 91	STD 0.25 0.50 0.75 1.00 1.50 2.00	636M08900 636M08925 636M08950 636M08975 636M09000 636M09050 636M09100	636PS - 636P2 - 636P4 636P6 636P8	145.22 (D3178) 159.74 (D4859)	3504TD 3514TD 3524TD 3534TD 3544TD 3564TD 3583TD	CW20	S512	Bearing: B1004 Gasket: W5223 Con. Rod: CR166 Sleeve: 1989-01: H5077SL
HONDA STREET BIKES (2-Stroke)											
RS125 1995-03	54 x 54.5	125	54	STD	793M05400	-	112.98 (D9776)	2126CS	CW15	S632	Bearing: - Gasket: - Con. Rod: - Sleeve: -

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
HONDA OFF-ROAD CYCLE (4-Stroke)											
XR80 1979-03 9.7:1 Compression	48 x 45	81 83 85 87	48 48.5 49 49.5	0.50 1.00 1.50 2.00	4665M04800 4665M04850 4665M04900 4665M04950	4665P2 4665P4 4665P6 4665P8	88.40 (D4035) 97.24 (D4385)	1890XE 1909XE 1929XE 1949XE	CW13	S592	Gasket: 1979-91: W5732 1992-03: W5748 Con. Rod: - Sleeve: 1982-03: H101SL
XR100 1985-03 9.4:1 Compression	53.5 x 45	101 103 105 107	53.5 54 54.5 55	0.50 1.00 1.50 2.00	4666M05350 4666M05400 4666M05450 4666M05500	4666P2 4666P4 4666P6 4666P8	88.40 (D4035) 97.24 (D4385)	2106XE 2126XE 2146XE 2165XE	CW14	S593	Gasket: 1979-91: W5733 1992-03: W5749 Con. Rod: - Sleeve: 1992-03: H5197SL
XR100 (120cc) 1985-03 58mm Big Bore (+5mm) 12:1 Compression • No case work required • Cylinder resleeving required	58 x 45	120	58	5.00	4773M05800	-	97.24 (D4385)	2283XE	CW14	S485	Gasket: W6137 Con. Rod: - Sleeve: 1992-03: 3078FA
XR200 to 1983, 1986-03 XR185 + .100 10:1 Compression	65.5 x 57.8	195 198 201 204	65.5 66 66.5 67	STD 0.50 1.00 2.00	4156M06550 4156M06600 4156M06650 4156M06700	4156PS 4156P2 4156P4 -	103.27 (D6916) 113.60 (D6186)	2579XC 2598XC 2618XC 2638XC	CW15	S522	Gasket: XR200: 1980-83: W5659 1986-91: W5660 1992-03: W5661 Con. Rod: - Sleeve: 1985-03: 3115FA

WISeco Motorcycle Pistons

HONDA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End
HONDA OFF-ROAD CYCLE (4-Stroke)											
XL250 1979-82 XR250 thru 1983 10:1 Compression	74 x 57.8	249 252 255 259 262	74 74.5 75 75.5 76	STD 0.50 1.00 1.50 2.00	4171M07400 4171M07450 4171M07500 4171M07550 4171M07600	4171PS 4171P2 4171P4 4171P6 4171P8	118.14 (D8807) 129.97 (D8977)	2913XC 2933XC 2953XC 2973XC 2992XC	CW19	S376	Gasket: - Con. Rod: - Sleeve: 1979-83: H98SL
XR250 1984-85 XL250 1984-87 Radial Head 10.5:1 Compression	75 x 56.5	249 253 256	75 75.5 76	STD 0.50 1.00	4329M07500 4329M07550 4329M07600	4329PS 4329P2 4329P4	118.14 (D8807)	2953XG 2973XG 2992XG	CW17	S523	Gasket: - Con. Rod: - Sleeve: 1984-85: H842SL
XR250 1986-03 XRL250 1991-96 10.5:1 Compression • Cylinder boring only	73 x 59.5	249 252 256 266 277 284	73 73.5 74 75.5 77 78	STD 0.50 1.00 2.50 4.00 5.00	4466M07300 4466M07350 4466M07400 4466M07550 4466M07700 4466M07800	4466PS 4466P2 4466P4 4466P10 4466P16 4466P20	118.14 (D8807) 129.97 (D8977)	2874XC 2894XC 2913XC 2973XC 3032XC 3071XC	CW17	S523	Gasket: 73mm to 74mm: W5424 75.5mm & larger: W5425 Con. Rod: 1986-03: CR162 Sleeve: XR 1986-03: H957SL, 3120FA XRL 1991-95: H957SL, 3120FA
XR350 1983-84 Radial Head 10:1 Compression • Will not fit XL models	84 x 61.3	339 344 348	84 84.5 85	STD 0.50 1.00	4286M08400 4286M08450 4286M08500	4286PS 4286P2 4286P4	118.14 (D8807)	3307XC 3327XC 3347XC	CW21	S529	Gasket: - Con. Rod: - Sleeve: 1983-84: H943SL
XR400 1996-03 10:1 Compression	85 x 70	397 407 416 426	85 86 87 88	STD 1.00 2.00 3.00	4606M08500 4606M08600 4606M08700 4606M08800	4606PS 4606P4 4606P8 4606P12	121.68 (D1037) 133.85 (D1308)	3347XC 3386XC 3425XC 3465XC	CW20	S520	Gasket: 85mm to 86mm: W5514 87mm to 88mm: W5942 Con. Rod: 1996-03: CR126 (XR only) Sleeve: 1996-03: 3236FA
XR400 1996-03 11:1 Compression	85 x 70	397 407 416 426	85 86 87 88	STD 1.00 2.00 3.00	4628M08500 4628M08600 4628M08700 4628M08800	4628PS 4628P4 4628P8 4628P12	135.15 (D9018) 148.66 (D0298)	3347XC 3386XC 3425XC 3465XC	CW20	S520	Gasket: 85mm to 86mm: W5514 87mm to 88mm: W5942 Con. Rod: 1996-03: CR126 (XR only) Sleeve: 1996-03: 3236FA
XR400 1996-03 440cc Big Bore 11:1 Compression • Cylinder sleeving required	89 x 70	435	89	4.00	4667M08900	4667PS	135.15 (D9018) 148.66 (D0298)	3504XC	CW20	S553	Gasket: W5942 Con. Rod: 1996-03: CR126 (XR only) Sleeve: 1996-03: 3052FA
XR400 1996-03 440cc Big bore NEW 12.5:1 Compression • Cylinder sleeving required	89 x 70	435	89	4.00	4794M08900	-	135.15 (D9018)	3504XC	CW20	S553	Gasket: W5942 Con. Rod: CR188 (EX only) Sleeve: 3052FA
Kit Part # CK140 Bore Size 89mm / 3.504" Displ. 440cc Kit Price \$234.03 (D24041) Kit Includes: Matched & balanced forged piston, ring set, wrist pin, circlips, top end gasket kit & Sleeve											
CRF450R 2002-03 NEW STD 11.5:1 Compression	96 x 62.1	450	96	STD	4753M09600	-	143.58 (D5168)	9600ZV	CW19	S660	Gasket: W5974 Con. Rod: - Sleeve: -
CRF450R 2002-03 NEW 12.5:1 Compression • Cylinder sleeving required for 99mm	96 x 62.1	450 478	96 99	STD 3.00	4755M09600 4755M09900	-	167.50 (D05001) 184.25 (D55011)	9600ZV 9900ZV	CW19	S660	Gasket: 96mm: W5974 99mm: W5975 Con. Rod: - Sleeve: -

- 4-stroke pistons are supplied with rings, wrist pins & circlips.
- Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.

WISeco Motorcycle Pistons

HONDA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
HONDA OFF-ROAD CYCLE (4-Stroke)											
CRF450R 2002-03 NEW 500cc Big Bore 12.5:1 Compression • Cylinder work required	101 x 62.1	498	101	5.0	4780M10100	-	186.65 (D99111)	10100ZV	CW19	S660	Gasket: W6039 Con. Rod: - Sleeve: -
See RACERS CHOICE section (pgs. 4-8) for big bore cylinder information.											
XR500 1979-82 XL500 1979-82 FT500 1982-84 10.5:1 Compression • Resleeving required for 95mm piston	89 x 80	498 503 509 520 567	89 89.5 90 91 95	STD 0.50 1.00 2.00 6.00	4117M08900 4117M08950 4117M09000 4117M09100 *4117M09500	4117PS 4117P2 4117P4 4117P6 4117P24	152.14 (D8219) 167.35 (D14001)	3504XC 3524XC 3544XC 3580XC 3740XH	CW21	S527	Gasket: 89 to 90.93mm: W5426 95mm: W5427 Con. Rod: - Sleeve: 1978-82: 3112FA 95mm: 3226FA
XR500 1979-82 XL500 1979-82 FT500 1982-84 12:1 Compression	89 x 80	497 503 509	89 89.5 90	STD 0.50 1.00	4163M08900 4163M08950 4163M09000	4163PS 4163P2 4163P4	161.20 (D2769)	3504XC 3524XC 3544XC	CW21	S527	Gasket: W5426 Con. Rod: - Sleeve: 1978-82: 3112FA
XR500 1983-84 Radial Head 10.25:1 Compression	92 x 75	499 504 509	92 92.5 93	STD 0.50 1.00	4330M09200 4330M09250 4330M09300	4330PS 4330P2 4330P4	161.20 (D2769)	3622XC 3642XC 3661XC	CW22	S419	Gasket: W5528 Con. Rod: - Sleeve: 1983-84: H839SL
XL600 1983-87 Radial Head 11:1 Compression	100 x 75	589 601 618	100 101 102.4	STD 1.00 2.50	4332M10000 4332M10100 4332M10241	4332PS 4332P4 4332P10	143.58 (D5168) 157.92 (D5749)	3937XH 3977XH 4032GF	CW24	S528	Gasket: W5428 Con. Rod: - Sleeve: 1983-87: H120SL
XR600 1985-00 XR600R 1985-00 Radial Head 9:1 Stock Compression • 1988-90 model has Nikasil Bore - (Cylinder sleeving or replating required for oversizes)	97 x 80	591 597 603 628	97 97.5 98 100	STD 0.50 1.00 3.00	4577M09700 4577M09750 4577M09800 4577M10000	4577PS 4577P2 4577P4 4577P12	143.58 (D5168) 157.92 (D5749)	3819XH 3839XH 3858XH 3937XH	CW24	S528	Gasket: 97mm-98mm W5429 100mm: W5435 Con. Rod: 1985-00 CR127 Sleeve: 1985-87: H960SL 1988-90: H5037SL 1988-90: H5037BSL 1991-98: 3102FA
XR600 1985-00 XR600R 1985-00 Radial Head 11:1 Compression • 1988-90 model has Nikasil Bore - (Cylinder sleeving or replating required for oversizes)	97 x 80	591 597 603 628	97 97.5 98 100	STD 0.50 1.00 3.00	4366M09700 4366M09750 4366M09800 4366M10000	4366PS 4366P2 4366P4 4366P12	143.58 (D5168) 157.92 (D5749)	3819XH 3839XH 3858XH 3937XH	CW24	S528	Gasket: 97mm-98mm: W5429 100mm: W5435 Con. Rod: 1985-00: CR127 Sleeve: 1985-87: H960SL 1988-90: H5037SL 1988-90: H5037BSL 1991-98: 3102FA 1991-98 (Big Bore to 100mm): 3004FA
XR650C 1993-99 XR650L 1996-98 10.25:1 Compression	100 x 82	644 657 675	100 101 102.4	STD 1.00 2.40	4562M10000 4562M10100 4562M10241	4562PS 4562P4 4562P95	143.58 (D5168) 157.92 (D5749)	3937XH 3977XH 4032GF	CW24	S528	Gasket: W5430 Con. Rod: - Sleeve: XR650L '96-03: H5160SL
XR650R 2000-03 10:1 Stock Compression	100 x 82.6	649 680	100 102.4	STD 2.40	4715M10000 4715M10240	- -	143.58 (D5168) 157.92 (D5749)	3937XS 4032GF	CW23	S626	Gasket: 100mm: W5892 102.4mm: W5891 Con. Rod: - Sleeve: 3273FA Big Bore to 102mm: 3274FA
XR650R 2000-03 11:1 Compression	100 x 82.6	649 680	100 102.4	STD 2.40	4716M10000 4716M10240	- -	164.50 (D0789) 180.95 (D75801)	3937XS 4032GF	CW23	S626	Gasket: 100mm: W5892 102.4mm: W5891 Con. Rod: - Sleeve: 3273FA Big Bore to 102mm: 3274FA

• 4-stroke pistons are supplied with rings, wrist pins & circlips.

• Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.

WISeco ATV Pistons

HONDA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
HONDA ATV (2-Stroke)											
Odyssey 250 thru 1984	70 x 64.4	248 251 255 259 262	70 70.5 71 71.5 72	STD 0.50 1.00 1.50 2.00	338M07000 338M07050 338M07100 338M07150 338M07200	338PS 338P2 338P4 338P6 338P8	113.58 (D5186) 124.94 (D6947)	2756CD 2776CD 2795CD 2815CD 2835CD	CW18	S343	Bearing: B1003 Gasket: W5558 Con. Rod: - Sleeve: H91SL
ATC250R 1981-84 Air Cooled Three Wheeler	70 x 64.4	248 250 251 253 255 257 259 262	70 70.25 70.5 70.75 71 71.25 71.5 72	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	431M07000 431M07025 431M07050 431M07075 431M07100 431M07125 431M07150 431M07200	431PS 431P1 431P2 431P3 431P4 431P5 431P6 431P8	118.41 (D5017) 130.26 (D6187)	2756CD 2766CD 2776CD 2786CD 2795CD 2805CD 2815CD 2835CD	CW18	S343	Bearing: B1003 Gasket: W5048 Con. Rod: CR179 Sleeve: H106SL
ATC250R 1985 TRX250R 1986 PRO-LITE Liquid Cooled	66 x 72	246 248 250 252 254 256 258 261 265 269 273	66 66.25 66.5 66.75 67 67.25 67.5 68 68.5 69 69.5	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00 2.50 3.00 3.50	526M06600 526M06625 526M06650 526M06675 526M06700 526M06725 526M06750 526M06800 526M06850 526M06900 526M06950	526PS 526P1 526P2 526P3 526P4 526P5 526P6 526P8 526P10 526P12 526P14	110.88 (D3566) 121.97 (D8137)	2598CD 2608CD 2618CD 2628CD 2638CD 2648CD 2658CD 2677CD 2697CD 2717CD 2736CD	CW18	S511	Bearing: B1003 Gasket: 66mm to 68mm: W5053 68.5 to 69.5mm: W5470 Con. Rod: CR124 Crankshaft: H103 Sleeve: 3117FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 4-8)											
TRX250R 1987-89 PRO-LITE Bridged Intake Four Trax Liquid Cooled	66 x 72	246 248 250 252 254 256 258 261	66 66.25 66.5 66.75 67 67.25 67.5 68	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	562M06600 562M06625 562M06650 562M06675 562M06700 562M06725 562M06750 562M06800	562PS 562P1 562P2 562P3 562P4 562P5 562P6 562P8	113.03 (D2876) 124.33 (D0647)	2598CD 2608CD 2618CD 2628CD 2638CD 2648CD 2658CD 2677CD	CW18	S482	Bearing: B1003 Gasket: W5053 Con. Rod: CR156 Crankshaft: H104 Sleeve: 3221FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 4-8)											
Odyssey 350 1985 329cc motor Overbore Kit	80 x 68	342 346 350 355 359	80 80.5 81 81.5 82	1.50 2.00 2.50 3.00 3.50	533M08000 533M08050 533M08100 533M08150 533M08200	533PS 533P2 533P4 533P6 533P8	113.03 (D2876) 121.97 (D8137)	3150TD 3169TD 3189TD 3209TD 3228TD	CW18	S257	Bearing: B1003 Gasket: W5471 Con. Rod: - Sleeve: 3238FA
Odyssey 350 1985 Fits Original Honda OEM Engine Only	80 x 68	342 346 350 355 359	80 80.5 81 81.5 82	STD 0.50 1.00 1.50 2.00	533M08000 533M08050 533M08100 533M08150 533M08200	533PS 533P2 533P4 533P6 533P8	113.03 (D2876) 121.97 (D8137)	3150TD 3169TD 3189TD 3209TD 3228TD	CW18	S257	Bearing: B1003 Gasket: W5471 Con. Rod: - Sleeve: 3238FA
Pilot FL-400R 1989-91	80 x 79	397 402 407 412 417	80 80.5 81 81.5 82	STD 0.50 1.00 1.50 2.00	577M08000 577M08050 577M08100 577M08150 577M08200	577PS 577P2 577P4 577P6 577P8	122.32 (D9337) 134.55 (D3708)	3150TD 3169TD 3189TD 3209TD 3228TD	CW20	S512	Bearing: B1023 Gasket: W5163 Con. Rod: - Sleeve: H5088SL

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISeco ATV Pistons

HONDA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
HONDA ATV (4-Stroke)											
ATC 185 +.080 Overbore • Cylinder Boring Only 10.25:1 Compression	65 x 57.8	192	65 65.5 66 66.5	2.00 2.50 3.00 3.50	4362M06500 4156M06550 4156M06600 4156M06650	4362PS 4156PS 4156P2 4156P4	98.35 (D1095) 103.27 (D6916)	2559XC 2579XC 2598XC 2618XC	CW15	S522	Gasket: W5056 Con. Rod: - Sleeve: ATC, XL, XR 1979-85: H3SL
ATC200 1981-85 ATC200S 1981-86 TRX 1981-85 10.25:1 Compression	65 x 57.8	192	65 65.5 66 66.5 67	STD 0.50 1.00 1.50 2.00	4362M06500 4156M06550 4156M06600 4156M06650 4156M06700	4362PS 4156PS 4156P2 4156P4 -	98.35 (D1095) 103.27 (D6916) 113.60 (D6186)	2559XC 2579XC 2598XC 2618XC 2638XC	CW15	S522	Gasket: W5056 Con. Rod: - Sleeve: 3115FA
ATC200 1981-85 ATC200S 1981-86 TRX 1981-85 12:1 Compression (Race Only)	65 x 57.8	192	65 65.5 66 67	STD 0.50 1.00 2.00	4289M06500 4289M06550 4289M06600 4289M06700	4289PS 4289P2 4289P4 4289P8	108.19 (D1946) 119.01 (D1417)	2559XC 2579XC 2598XC 2638XC	CW15	S522	Gasket: W5056 Con. Rod: - Sleeve: 3115FA
ATC 200X 1986-88 TRX200SX 1986-88 Fat Cat 200 1986-87 10.25:1 Compression	65 x 60	199	65 65.5 66	STD 0.50 1.00	4394M06500 4394M06550 4394M06600	4394PS 4394P2 4394P4	98.35 (D1095)	2559XC 2579XC 2598XC	CW15	S522	Gasket: W5663 Con. Rod: - Sleeve: 200X 1986-87: H989SL
ATC 200X 1986-88 TRX200SX 1986-88 Fat Cat 200 1986-87 12:1 Compression * Limited to Available stock	65 x 60	199	65 65.5 66	STD 0.50 1.00	*4395M06500 4395M06550 4395M06600	4395PS 4395P2 4395P4	108.19 (D1946)	2559XC 2579XC 2598XC	CW15	S522	Gasket: W5663 Con. Rod: - Sleeve: 200X 1986-87: H989SL
TRX200 1990-97 8.4:1 Compression	65 x 60	199	65 65.5 66	STD 0.50 1.00	4668M06500 4668M06550 4668M06600	4668PS 4668P2 4668P4	118.14 (D8807)	2559XC 2579XC 2598XC	CW15	S522	Gasket: W5663 or W5735 Con. Rod: - Sleeve: -
TRX 250X 1987-92 4-Valve 12:1 Compression	74 x 57.3	246	74 74.5 75 75.5 76	STD 0.50 1.00 1.50 2.00	4440M07400 4440M07450 4440M07500 4440M07550 4440M07600	4440PS 4440P2 4440P4 4440P6 4440P8	105.84 (D0536) 116.42 (D5896)	2913XC 2933XC 2953XC 2973XC 2992XC	CW17	S523	Gasket: W5463 Con. Rod: - Sleeve: 1987-94: 3062FA
TRX300 1988-00 2-Valve 2WD & 4WD 10.25:1 Compression	74 x 65.5	282	74 74.5 75 75.5 76	STD 0.50 1.00 1.50 2.00	4629M07400 4629M07450 4629M07500 4629M07550 4629M07600	4629PS 4629P2 4629P4 4629P6 4629P8	97.86 (D2785) 107.65 (D9546)	2913XC 2933XC 2953XC 2973XC 2992XC	CW17	S523	Gasket: W5573 Con. Rod: - Sleeve: 19888-00: H5062SL
TRX300EX 1992-03 4-Valve 11:1 Compression	74 x 65.5	282	74 74.5 75 75.5 76	STD 0.50 1.00 1.50 2.00	4574M07400 4574M07450 4574M07500 4574M07550 4574M07600	4574PS 4574P2 4574P4 4574P6 4574P8	100.80 (D8406) 110.88 (D3566)	2913XC 2933XC 2953XC 2973XC 2992XC	CW17	S523	Gasket: W5463 Con. Rod: - Sleeve: 1993-03: H5062SL
ATC350X 1985-89 TRX350 1985-89 Workman 10.25:1 Compression	81 x 68	350	81 81.5 82	STD 0.50 1.00	4393M08100 4393M08150 4393M08200	4393PS 4393P2 4393P4	101.77 (D6016)	3189XG 3208XG 3228XG	CW21	S529	Gasket: W5559 Con. Rod: - Sleeve: 3082FA
ATC350X 1985-89 TRX350 1985-89 Workman 12:1 Compression	81 x 68	350	81 81.5 82	STD 0.50 1.00	4396M08100 4396M08150 4396M08200	4396PS 4396P2 4396P4	111.95 (D7176)	3189XG 3208XG 3228XG	CW21	S529	Gasket: W5559 Con. Rod: - Sleeve: 3082FA

• 4-stroke pistons are supplied with rings, wrist pins & circlips.

• Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.

WISCO ATV Pistons

HONDA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
HONDA ATV (4-Stroke) Continued											
TRX400EX 1999-03 10:1 Compression	85 x 70	397 407 416 426	85 86 87 88	STD 1.00 2.00 3.00	4606M08500 4606M08600 4606M08700 4606M08800	4606PS 4606P4 4606P8 4606P12	121.68 (D1037) 133.85 (D1308)	3347XC 3386XC 3425XC 3465XC	CW20	\$520	Gasket: 85mm to 86mm: W5514 87mm to 88mm: W5942 Con. Rod: CR188 (EX only) Sleeve: 3236FA
TRX400EX 1999-03 11:1 Compression	85 x 70	397 407 416 426	85 86 87 88	STD 1.00 2.00 3.00	4628M08500 4628M08600 4628M08700 4628M08800	4628PS 4628P4 4628P8 4628P12	135.15 (D9018) 148.66 (D0298)	3347XC 3386XC 3425XC 3465XC	CW20	\$520	Gasket: 85mm to 86mm: W5514 87mm to 88mm: W5942 Con. Rod: CR188 (EX only) Sleeve: 3236FA
TRX400EX 1999-03 440cc Big bore 11:1 Compression • Cylinder sleeving required	89 x 70	435	89	4.00	4667M08900	4667PS	135.15 (D9018)	3504XC	CW20	\$553	Gasket: W5942 Con. Rod: CR188 (EX only) Sleeve: 3052FA
TRX400EX 1999-03 440cc Big bore 12.5:1 Compression • Cylinder sleeving required	89 x 70	435	89	4.00	4794M08900	-	135.15 (D9018)	8900XX	CW20	\$553	Gasket: W5942 Con. Rod: CR188 (EX only) Sleeve: 3052FA
Kit Part # CK140 Bore Size 89mm / 3.504" Displ. 440cc Kit Price \$234.03 (D24041) Kit Includes: Matched & balanced forged piston, ring set, wrist pin, circlips, top end gasket kit & Sleeve											
TRX400 4x4 1995-03 8.2:1 Compression	86 x 68	395 404	86 87	STD 1.00	4669M08600 4669M08700	4669PS 4669P4	134.27 (D6508)	3386XC 3425XC	CW19	\$475	Gasket: W5736 Con. Rod: - Sleeve: H5286SL

- 4-stroke pistons are supplied with rings, wrist pins & circlips.
- Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.



WISECO Overbore Kits

HONDA



Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>		
CBR600F4/4I 1999-02						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
599cc	2.638" or 67mm Standard Bore Stroke - 42.5mm	CK106 \$543.27 (D69523)	12.8:1	<i>Cylinder Deglazing Required</i> Piston: 4698M06700 \$120.08 (D5027) Spring Steel Head Gasket: W5904	Rings: 2638XA	Wrist pins: S532 Circlips: CW17
618cc	2.677" or 68mm 1mm oversize Stroke - 42.5mm	CK126 \$543.27 (D69523)	13.06:1	<i>Cylinder boring and replating required</i> Piston: 4698M06800 \$120.08 (D5027) Spring Steel Head Gasket: W6012	Rings: 2677XA	Wrist pins: S532 Circlips: CW17
CBR600 F2 & F3 1990-98						
CBR600SF Hornet 1998-00						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
618cc	2.598" or 66mm 1mm oversize Stroke - 45.17mm	R618 \$522.51 (D15313)	Stock	<i>Cylinder Boring Only</i> Piston: 4513M06600 \$114.10 (D6486) Spring Steel Head Gasket: W5475	Rings: 2598XA	Wrist pins: S532 Circlips: CW17
637cc	2.638" or 67mm 2mm oversize Stroke - 45.17mm	R637 \$522.51 (D15313)	13:1	<i>Cylinder Boring Only</i> Piston: 4513M06700 \$114.10 (D6486) Spring Steel Head Gasket: W5475	Rings: 2638XA	Wrist pins: S532 Circlips: CW17
Hawk 650NT (Twin)						
Kit includes: (2) Pistons, Ring Sets, Wrist pins, Circlips and (1) Head and Base Gasket Kit						
663cc	3.150" or 80mm 1mm oversize Stroke - 65.9mm	K663 \$254.26 (D55251)	11:1	<i>Cylinder Boring Only</i> Piston: 4633M08000 \$106.68 (D1046) Head & Base Gasket: W5577	Rings: 3150XG Base Gasket: W6049	Wrist pins: S520 Circlips: CW20
696cc	3.228" or 82mm 3mm oversize Stroke - 65.9mm	K696 \$254.26 (D55251)	11:1	<i>Cylinder Boring Only</i> Piston: 4633M08200 \$106.68 (D1046) Head & Base Gasket: W5577	Rings: 3228XG Base Gasket: W6049	Wrist pins: S520 Circlips: CW20
CB750 F & K Models 1969-78 (2-Valve)						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket						
836cc	2.559" or 65mm 3mm oversize Stroke - 63mm	K836 \$440.19 (D31462)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4016M06500 \$99.87 (D9895) Graphite Head Gasket: W4934	Rings: 2559XC Optional Sleeve H15SL (Sleeves are not included in kit) Base Gasket: W6046	Wrist pins: S522 Circlips: CW15
CB750 1979-82 (4-Valve)						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket						
823cc	2.559" or 65mm 3mm oversize Stroke - 62mm	K823 \$477.40 (D84682)	10.25:1	<i>Cylinder Boring Only</i> Piston 4183M06500 \$109.13 (D8456) Graphite Head Gasket: W3932	Rings: 2559XC Optional Sleeve H28SL (Sleeves not included in kit) Base Gasket: W6047	Wrist pins: S522 Circlips: CW15
890cc	2.658" or 67.5mm 5.5mm oversize Stroke - 62mm	K985 \$477.40 (D84682)	10.25:1	<i>Cylinder Sleeving Required. Sleeves are not included in kit and must be ordered separately.</i> Piston 4218M06750 \$109.13 (D8456) Graphite Head Gasket: W3923 Optional Sleeve H113SL or 3081FA (Order sleeves as separate component)	Rings: 2658XC Base Gasket: W6047	Wrist pins: S522 Circlips: CW15

WISECO Overbore Kits

HONDA

Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>		
CB900F 1979-82 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket						
985cc	2.658" or 67.5mm 3mm oversize Stroke - 68.78mm	K985 \$477.40 (D84682)	10.25:1	Cylinder Boring Only Piston 4218M06750 \$109.13 (D8456) Graphite Head Gasket: W3923	Rings: 2658XC Wrist pins: S522 Circlips: CW15 Optional Sleeve H97SL (Sleeves not included in kit) Base Gasket: W6047	
CBR900RR 1992-95 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
945cc	2.835" or 72mm 2mm oversize Stroke - 58mm	R945 \$565.60 (D63933)	12:1	Cylinder Boring Only Piston 4538M07200 \$124.88 (D3947) Spring Steel Head Gasket: W5484	Rings: 2835XA Wrist pins: S532 Circlips: CW17 Optional Sleeve 3005FA (Sleeves not included in kit)	
997cc	2.913" or 74mm 4mm oversize Stroke - 58mm	R997 \$565.60 (D63933)	12:1	Resleeving Required. Sleeves are not included in kit. Piston 4538M07400 \$124.88 (D3947) Spring Steel Head Gasket: W5485	Rings: 2913XA Wrist pins: S532 Circlips: CW17 Optional Sleeve 3005FA (Sleeves not included in kit)	
CBR900RR 1996-99 CBR919 2002-03 NEW Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
945cc	2.835" or 72mm 1mm oversize Stroke - 58mm	R944 \$565.60 (D63933)	12:1	Cylinder Boring Only Piston 4608M07200 \$124.88 (D3947) Spring Steel Head Gasket: W5532	Rings: 2835XA Wrist pins: S532 Circlips: CW17	
970cc	2.874" or 73mm 2mm oversize Stroke - 58mm	R970 \$565.60 (D63933)	12:1	Resleeving Required. Sleeves are not included in kit. Piston 4609M07300 \$124.88 (D3947) Spring Steel Head Gasket: W5532	Rings: 2874XA Wrist pins: S532 Circlips: CW17	
CBR1000F thru 1991; 1993-96 CBR1000 Big One 1993-99 Kit includes: (4) Pistons, Ring Sets, Wrist pins, & Circlips. Head Gasket ordered as separate component						
1049cc	3.110" or 79mm 2mm oversize Stroke - 53.5mm	R1049 \$499.51 (D37992)	12:1	Cylinder Boring Only Piston 4424M07900 \$124.88 (D3947) Optional Graphite Head Gasket: W5177 (Gasket not included in kit)	Rings: 3110XG Wrist pins: S520 Circlips: CW20	
RVT1000R / RC51 2000-02 Kit includes: (2) Pistons, Ring Sets, Wrist pins, Circlips. (Must use OEM Head Gasket)						
999cc	3.937" or 100mm Standard Bore Stroke - 63.60mm	CK118 \$310.12 (D80681)	12.7:1	Cylinder Deglazing required Piston 4742M10000 \$155.06 (D4039) OEM Head Gasket	Rings: 3937XS Wrist pins: S551 Circlips: W5860	
CB1100 F & R Models 1982-84 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket						
1123cc	2.835" or 72mm 2mm oversize Stroke - 68.9mm	K1123 \$477.40 (D84682)	10.25:1	Cylinder Boring Only Piston 4294M07200 \$109.13 (D8456) Graphite Head Gasket: W3924	Rings: 2835XC Wrist pins: S523 Circlips: CW17 Optional Sleeve: H118SL (Sleeves not included in kit) Base Gasket: W6048	
CBR1100XX 1997-02 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Stainless Steel Head Gasket						
1195cc	3.189" or 81mm 2mm oversize Stroke - 57.97mm	CK100 \$565.60 (D63933)	11:1	Cylinder Boring Only Piston 4682M08100 \$124.88 (D3947) Spring Steel Head Gasket: W5783	Rings: 3189XG Wrist pins: S597 Circlips: CW19 Optional Sleeve: H5332SL (Sleeves not included in kit) Carrillo Rod: CAR005	
VTX1800 2001-03 NEW Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips						
1795cc	3.976" or 101.00mm Standard Bore Stroke - 112mm	CK146 \$310.12 (D80681)	10.5:1	Cylinder Deglazing required Piston 4800M10100 Spring Steel Head Gasket: TBA	Rings: 10100XS Wrist pins: S657 Circlips: W6045	
1934cc	4.127" or 104.77mm 3.77mm oversize Stroke - 112mm	CK136 \$310.12 (D80681)	10.5:1	Resleeving Required. Sleeves not in kit. Piston 4775M10477 \$138.55 (D3138) Spring Steel Head Gasket: TBA	Rings: 4127GF Wrist pins: S657 Circlips: W6045 Sleeve: W6040 (Sleeves not included in kit)	

WISECO Motorcycle Pistons

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WISeco Motorcycle Pistons

KAWASAKI

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
KAWASAKI OFF-ROAD CYCLE (2-Stroke)											
KDX50 2003	41 x 37.8	50 51 52 54 55	41 41.5 42 42.5 43	STD 0.50 1.00 1.50 2.00	826M04100 826M04150 826M04200 826M04250 826M04300	- - - - -	65.40 (D4293) 71.94 (D6134)	1614CD 1634CD 1654CD 1674CD 1693CD	CW12	S563	Bearing: B1000 Gasket: TBA Con. Rod: TBA Sleeve: TBA
KX60 1983-03 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	43 x 41.6	60 62 63 68	43 43.5 44 45	STD 0.50 1.00 2.00	648M04300 648M04350 648M04400 648M04500	648PS 648P2 648P4 648P8	70.42 (5224) 77.46 (D8464)	1693CD 1713CD 1732CD 1772CD	CW12	S595	Bearing: B1000 Gasket: 1985-98: W5422 1999-03: W5737 Con. Rod: 1984-03: CR128 Sleeve: 1985-03: KA935SL, 3142FA
KX65 2000-03 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	44.5 x 41.6	65 71	44.5 46.5	STD 2.00	752M04450 752M04650 752M04900	752PS 752P8	71.92 (D5134) 79.11 (D7474)	1752CD 1830CD 1929CD	CW12	S595	Bearing: B1043 Gasket: STD: W5932 46.5mm: W5889 Con. Rod: CR128 Sleeve: -
KX80 1979-83 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	48 x 45.8	83 85 86	48 48.5 49	STD 0.50 1.00	446M04800 446M04850 446M04900	446PS 446P2 446P4	77.30 (D8364)	1890CD 1909CD 1929CD	CW14	S288	Bearing: 1982-83: B1006 Gasket: 1983: W4033 Sleeve: 1978-79: 3135FA 1980-81: KA735SL 1982: 3040FA
KDX80 1980-82 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	48 x 45.8	83 85 86	48 48.5 49	STD 0.50 1.00	446M04800 446M04850 446M04900	446PS 446P2 446P4	77.30 (D8364)	1890CD 1909CD 1929CD	CW14	S288	Bearing: B1006 Gasket: - Con. Rod: 1982-97: CR129 Sleeve: 3135FA
KX80 1984-85 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	48 x 45.8	82 85 86	48 48.5 49	STD 0.50 1.00	514M04800 514M04850 514M04900	514PS 514P2 514P4	67.22 (D3304)	1890CD 1909CD 1929CD	CW14	S517 Wrist pin not included	Bearing: B1006 Gasket: 1984: W4033 1985: W5272 Con. Rod: 1982-97: CR129 Sleeve: 1984: KA852SL, 3140FA 1985: KA854SL
KDX80 1983-88 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	48 x 45.8	82 85 86	48 48.5 49	STD 0.50 1.00	514M04800 514M04850 514M04900	514PS 514P2 514P4	67.22 (D3304)	1890CD 1909CD 1929CD	CW14	S517 Wrist pin not included	Bearing: B1006 Gasket: - Con. Rod: 1982-97: CR129 Sleeve: 3255FA
KX80 1986-87 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	48 x 45.8	82 85 86	48 48.5 49	STD 0.50 1.00	539M04800 539M04850 539M04900	539PS 539P2 539P4	67.22 (D3304)	1890CD 1909CD 1929CD	CW14	S517 Wrist pin included	Bearing: B1006 Gasket: W4897 Con. Rod: CR129 Sleeve: 3042FA
KX80 1988-00 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	48 x 45.8	82 85 86 90	48 48.5 49 50	STD 0.50 1.00 2.00	644M04800 644M04850 644M04900 644M05000	644PS 644P2 644P4 644P8	77.79 (D7664) 85.57 (D4315)	1890CD 1909CD 1929CD 1969CD	CW14	S517	Bearing: B1006 Gasket: 1988-90: W5117 1991-97: W5273 1998-00: W5673 Con. Rod: 1982-97: CR129 1998-01: CR171 Sleeve: 1988-90: KA5041SL, 3046FA 1991-94: 3049FA 1995-97: 3326FA 1998-00: 3267FA
KX85 2001-03 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	48.5 x 45.8	85 92	48.5 50.5	STD 2.0	782M04850 782M05050	- -	77.79 (D7664) 85.57 (D4315)	1909CD 1988CD	CW14	S517	Bearing: B1006 Gasket: 2001: W5902 2002-03: W5985 Con. Rod: 2001-03: CR171 Sleeve: 3296FA

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISeco Motorcycle Pistons

KAWASAKI

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
KAWASAKI OFF-ROAD CYCLE (2-Stroke)											
All 100's 1974-82 KE100 1986-01 • Cylinder sleeving or replating required for KE100 and KM100 oversizes.	49.5 x 51.8	100 102 104 106 108	49.5 50 50.5 51 51.5	STD 0.50 1.00 1.50 2.00	369M04950 369M05000 369M05050 369M05100 369M05150	369PS 369P2 369P4 369P6 369P8	67.87 (D2704) 74.65 (D9744)	1949CD 1969CD 1988CD 2008CD 2028CD	CW14	S517 Wrist pin not included	Bearing: B1006 Gasket: - Con. Rod: - Sleeve: KE 1979-83, 1986-94 KA786SL, 3137FA
KX100 1995-03 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	52.5 x 45.8	99 101 107	52.5 53 54.5	STD 0.50 2.00	651M05250 651M05300 651M05450	651PS 651P2 651P8	79.15 (D9474) 87.06 (D4225)	2067CD 2087CD 2146CD	CW14	S288	Bearing: B1006 Gasket: 1995-97 52.5-53mm: W5465 54.5mm: W5668 1998-03 52.5-53mm: W5674 1998-03 54.5mm: W5675 Con. Rod: 1995-97: CR129 1998-03: CR171 Sleeve: 1995-97: 3171FA 1998-03: 3248FA
KX125 1978-81 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	56 x 50.6	125 127 130	56 56.5 57	STD 0.50 1.00	438M05600 438M05650 438M05700	438PS 438P2 438P4	91.79 (D7055)	2205CD 2224CD 2244CD	CW16	S270 Wrist pin not included	Bearing: B1016 Gasket: 1978-79: W4775 1980-81: W4776 Con. Rod: 1979-87: CR130 Sleeve: 1978-79 A4.5: KA656SL 1980 A6: KA680SL 1981 A7: KA717SL
KX125 1982-85 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	56 x 50.6	125 127 130	56 56.5 57	STD 0.50 1.00	486M05600 486M05650 486M05700	486PS 486P2 486P4	91.79 (D7055)	2205CD 2224CD 2244CD	CW16	S270 Wrist pin not included	Bearing: B1008 Gasket: 1982: W4774 1983: W4034 1984: W4035 1985: W4036 Con. Rod: 1979-87: CR130 Sleeve: 1982 B1: KA737SL 1983-84: 3138FA 1985-86: KA855SL
KX125 1986 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	56 x 50.6	125 127 130	56 56.5 57	STD 0.50 1.00	540M05600 540M05650 540M05700	540PS 540P2 540P4	87.58 (D5525)	2205CS 2224CS 2244CS	CW16	S270	Bearing: B1008 Gasket: W4036 Con. Rod: 1979-87: CR130 Sleeve: KA855SL
KX125 1987 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	56 x 50.6	125 127 130	56 56.5 57	STD 0.50 1.00	555M05600 555M05650 555M05700	555PS 555P2 555P4	86.75 (D5025)	2205CS 2224CS 2244CS	CW16	S514	Bearing: B1008 Gasket: W4036 Con. Rod: 1979-87: CR130 Sleeve: 3157FA
KX125 1988-89 PRO-LITE Single Ring • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	56 x 50.6	125 127 130	56 56.5 57	STD 0.50 1.00	566M05600 566M05650 566M05700	566PS 566P2 566P4	91.79 (D7055)	2205CS 2224CS 2244CS	CW16	S514	Bearing: B1008 Gasket: 1988: W5118 1989: W5183 Con. Rod: 1988-91: CR131 Sleeve: 1988: 3159FA 1989: 3162FA
KX125 1989 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	56 x 50.6	125 127 130	56 56.5 57	STD 0.50 1.00	578M05600 578M05650 578M05700	578PS 578P2 578P4	95.42 (D5275)	2205CD 2224CD 2244CD	CW16	S514	Bearing: B1008 Gasket: W5183 Con. Rod: 1988-91: CR131 Sleeve: 1989: 3162FA

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISECO Motorcycle Pistons

KAWASAKI

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston See page 106 for \$	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
KAWASAKI OFF-ROAD CYCLE (2-Stroke)											
KX125 1990 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	56 x 50.6	125 127 130	56 56.5 57	STD 0.50 1.00	589M05600 589M05650 589M05700	589PS 589P2 589P4	95.54 (D2375)	2205CS 2224CS 2244CS	CW16	S514	Bearing: B1008 Gasket: W5224 Con. Rod: 1988-91: CR131 Sleeve: 3048FA
KX125 1991 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	56 x 50.6	125 127 130	56 56.5 57	STD 0.50 1.00	603M05600 603M05650 603M05700	603PS 603P2 603P4	95.54 (D2375)	2205CS 2224CS 2244CS	CW16	S514	Bearing: B1008 Gasket: W5266 Con. Rod: 1988-91: CR131 Sleeve: 3048FA
KX125 1992 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 127 129	54 54.5 55	STD 0.50 1.00	616M05400 616M05450 616M05500	616PS 616P2 616P4	95.54 (D2375)	2126CS 2146CS 2165CS	CW16	S514	Bearing: B1008 Gasket: W5320 Con. Rod: 1992-93: CR130 Sleeve: 3167FA
KX125 1993 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 127 129	54 54.5 55	STD 0.50 1.00	626M05400 626M05450 626M05500	626PS 626P2 626P4	91.19 (D1745)	2126CS 2146CS 2165CS	CW16	S514	Bearing: B1008 Gasket: W5349 Con. Rod: 1992-93: CR130 Sleeve: 3168FA
KX125 1994 "A" Cylinder PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 127 129	54 54.5 55	STD 0.50 1.00	640M05400 640M05450 640M05500	640PS 640P2 640P4	91.19 (D1745)	2126CS 2146CS 2165CS	CW15	S467	Bearing: B1013 Gasket: W5349 Con. Rod: 1994-97: CR132 Sleeve: 1994: KA5208SL, 3170FA
Std. Piston Skirt Dia. for "A" Cylinder: 53.950mm/2.1240"											
KX125 1994 "B" Cylinder PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 127 129	54.03 54.5 55	STD 0.50 1.00	640M05403 640M05450 640M05500	640PSB 640P2 640P4	91.19 (D1745)	2126CS 2146CS 2165CS	CW15	S467	Bearing: B1013 Gasket: W5349 Con. Rod: 1994-97: CR132 Sleeve: 1994: KA5208SL, 3170FA
Std. Piston Skirt Dia. for "B" Cylinder: 53.975mm/2.1250"											
KX125 1995-97 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 127 129 134	54 54.5 55 56	STD 0.50 1.00 2.00	652M05400 652M05450 652M05500 652M05600	652PS 652P2 652P4 652P8	91.19 (D1745) 100.31 (D9106)	2126CS 2146CS 2165CS 2205CS	CW15	S467	Bearing: B1013 Gasket: W5455 Con. Rod: 1994-97: CR132 Sleeve: 1995: 3336FA 1996-97: 3331FA
KX125 1998 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 134	54 56	STD 2.00	719M05400 719M05600	719PS 719P8	86.86 (D1125) 95.54 (D2375)	2126CS 2205CS	CW15	S467	Bearing: B1013 Gasket: W5666 Con. Rod: 1998-01: CR165 Sleeve: 3337FA
KX125 1999-00 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 134	54 56	STD 2.00	741M05400 741M05600	741PS 741P8	86.86 (D2125) 95.54 (D2375)	2126CS 2205CS	CW15	S467	Bearing: B1013 Gasket: W5666 Con. Rod: 1998-01: CR165 Sleeve: 1999: 3337FA 2000: 3264FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISECO Motorcycle Pistons

KAWASAKI

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
KAWASAKI OFF-ROAD CYCLE (2-Stroke)											
KX125 2001-02 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 134	54 56	STD 2.0	783M05400 783M05600	- -	82.72 (D3694) 90.99 (D9545)	2126CS 2205CS	CW15	S467	Bearing: B1013 Gasket: W5901 Con. Rod: CR165 Sleeve: -
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
KX125 2003 NEW	54 x 54.50	125 134	54 56	STD 2.00	822M05400 822M05600	- -	82.72 (D3694) 90.99 (D9545)	2126CS 2205CS	CW15	S467	Bearing: B1013 Gasket: W6109 Con. Rod: CR190 Sleeve: TBA
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
KDX175 1980-82 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	66 x 50.6	173 176 178 181 184	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	469M06600 469M06650 469M06700 469M06750 469M06800	469PS 469P2 469P4 469P6 469P8	93.26 (D6955) 102.59 (D5516)	2598CD 2618CD 2638CD 2658CD 2677CD	CW16	S255 Wrist pin not included	Bearing: 1980-81: B1016 1982: B1008 Gasket: - Con. Rod: - Sleeve: -
KDX200 1986-03 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	66 x 58	198 201 204 208 211	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	711M06600 711M06650 711M06700 711M06750 711M06800	711PS 711P2 711P4 711P6 711P8	115.54 (D2396) 127.09 (D5267)	2598CD 2618CD 2638CD 2658CD 2677CD	CW16	S255	Bearing: B1008 Gasket: 1986-88: W5225 1989-94: W5252 1995-03: W5456 Con. Rod: 1989-03: CR131 Sleeve: 1986-88: 3225FA 1989-94: 3047FA 1995-03: 3097FA
KDX220 1997-03 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	69 x 58	217 220 223	69 69.5 70	STD 0.50 1.00	750M06900 750M06950 750M07000	750PS 750P2 750P4	115.54 (D2396)	2717CD 2736CD 2756CD	CW16	S259	Bearing: B1008 Gasket: W5856 Con. Rod: CR131 Sleeve: KA5319SL
KX250 1978-86 KDX250 1980-84 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	70 x 64.9	250 252 253 255 257 259 261 264	70 70.25 70.5 70.75 71 71.25 71.5 72	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	439M07000 439M07025 439M07050 439M07075 439M07100 439M07125 439M07150 439M07200	439PS 439P1 439P2 439P3 439P4 439P5 439P6 439P8	104.09 (D5426) 114.50 (D0786)	2756CD 2766CD 2776CD 2786CD 2795CD 2805CD 2815CD 2835CD	CW18	S513	Bearing: B1022 Gasket: KX250 1983-84: W4037 1985: W4038 1986: W4899 Con. Rod: 1978-03: CR133 Sleeve: 1978 A4: KA655SL 1979-81 A5: KA662SL 1982 B1: KA739SL 1983-84: KA796SL 1985: 3141FA 1986: 3067FA
KX250 1987-89 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	67.4 x 70	250 254 258 262 266	67.4 68 68.5 69 69.5	STD .60 1.10 1.60 2.10	556M06740 556M06800 556M06850 556M06900 556M06950	556PS 556P2 556P4 556P6 556P8	99.14 (D8495) 109.05 (D3456)	2652CD 2677CD 2697CD 2717CD 2736CD	CW18	S508	Bearing: B1022 Gasket: 1987: W5119 1988-89: W5120 Con. Rod: - Sleeve: 1987: 3158FA 1988: 3160FA 1989: 3163FA
KX250 1990-91 KDX250 1991-94 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	67.4 x 70	250 254 258	67.4 68 68.5	STD .60 1.10	607M06740 607M06800 607M06850	607PS 607P2 607P4	113.41 (D5086)	2652CD 2677CD 2697CD	CW18	S508	Bearing: B1022 Gasket: KX250 : W5275 KDX250 1989-94: W5758 Con. Rod: KX 1978-03: CR133 KDX 1991-94: CR133 Sleeve: KX250 : 1990: 3164FA 1991: 3165FA KDX250 : 3071FA

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISECO Motorcycle Pistons

KAWASAKI

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
KAWASAKI OFF-ROAD CYCLE (2-Stroke)											
KX250 1992-01 PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	66.4 x 72	250 254 258 265	66.4 67 67.5 68.5	STD 0.60 1.10 2.10	617M06640 617M06700 617M06750 617M06850	617PS 617P2 617P4 617P8	111.24 (D4766) 122.36 (D2437)	2614CD 2638CD 2658CD 2697CD	CW18	S508	Bearing: B1022 Gasket: 1992: W5321 1993: W5350 1994-00: W5421 2001: W5897 Con. Rod: CR133 Sleeve: 1992: 3166FA 1993: KA5180SL, 3169FA 1994: 3322FA 1995: 3222FA 1996: 3292FA 1997: 3338FA 1998-99: 3289FA 2000-01: TBA
See RACERS CHOICE section for special, high-end racer versions (pgs. 4-8)											
KX250 2002-03 PRO-LITE	66.4 x 72	250	66.4	STD	799M06640	-	111.24 (D4766)	2614CD	CW18	S508	Bearing: B1022 Gasket: W5988 Con. Rod: CR133 Sleeve: -
See RACERS CHOICE section for special, high-end racer versions (pgs. 4-8)											
KX500 1988-03 • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	86 x 86	500 505 511 517 523	86 86.5 87 87.5 88	STD 0.50 1.00 1.50 2.00	575M08600 575M08650 575M08700 575M08750 575M08800	575PS 575P2 575P4 575P6 575P8	132.70 (D2697) 145.97 (D8578)	3386TD 3405TD 3425TD 3445TD 3465TD	CW19	S376	Bearing: B1036 Gasket: 1986-88: W5121 1989-90: W5276 1991-03: W5277 Con. Rod: 1985-03: CR164 Sleeve: 1988: 3202FA 1989-03: 3161FA

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

KAWASAKI OFF-ROAD CYCLE (4-Stroke)											
KLX300 1997-03 11:1 Compression • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	78 x 61.2	292 308	78 80	STD 2.00	4630M07800 4630M08000	4630PS -	118.84 (D0317) 130.72 (D3487)	3071XG 3150XG	CW17	S533	Gasket: 78mm: W5567 80mm: W5924 Con. Rod: - Sleeve: -
KLX400 2003 12.2:1 Stock Compression	90 x 62.6	398 416	90 92	STD 2.0	4713M09000 4713M09200	- -	138.06 (D4828) 151.86 (D2119)	35433XR 3622XR	CW20	S549	Gasket: W5881 Con. Rod: - Sleeve: 3287FA
KLX400 2003 13.5:1 Compression	90 x 62.6	398 416	90 92	STD 2.0	4714M09000 4714M09200	- -	138.06 (D4828) 151.86 (D2119)	35433XR 3622XR	CW20	S549	Gasket: W5881 Con. Rod: - Sleeve: 3287FA
KLX400 2000-03 NEW 440cc Big Bore Piston 12.5:1 Compression • Cylinder work required	94.5 x 62.6	439	94.5	4.5	4795M09450	-	167.05 (D32001)	3720XP	CW20	S549	Gasket: W6103 Con. Rod: - Sleeve: 3399FA
See RACERS CHOICE section (Pg. 8) for big bore cylinder information											
KLX400 2000-03 NEW 440cc Big Bore Piston 13.5:1 Compression • Cylinder work required	94.5 x 62.6	439	94.5	4.5	4796M09450	-	167.05 (D32001)	3720XP	CW20	S549	Gasket: W6103 Con. Rod: - Sleeve: 3399FA
See RACERS CHOICE section (Pg. 8) for big bore cylinder information											

WISeco Motorcycle Pistons

KAWASAKI

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 106 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																												
KAWASAKI STREET BIKES (2-Stroke)																																							
KRZ150 1996 PRO-LITE • Single cylinder • International Bore - Not available in the U.S. • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	59 x 54.5	149	59	STD	683M05900	-	81.66 (D9984)	2323CD	CW15	S558	Bearing: - Gasket: - Con. Rod: - Sleeve: -																												
500 S 500 H1 500 KH Mach III • Triple cylinder	60 x 59.7	514 523 531 540	60.5 61 61.5 62	0.50 1.00 1.50 2.00	149M06050 149M06100 149M06150 149M06200	149P2 149P4 149P6 149P8	91.85 (D1155) 101.04 (D2606)	2382CD 2402CD 2421CD 2441CD	CW16	S256	Bearing: B1021 Gasket: - Con. Rod: - Sleeve: -																												
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>K101</td><td>60.5mm / 0.50</td><td>514cc</td><td>275.55</td></tr><tr><td>K102</td><td>61mm / 1.00</td><td>523cc</td><td>(D33561)</td></tr><tr><td>K103</td><td>61.5mm / 1.50</td><td>531cc</td><td>303.12</td></tr><tr><td>K104</td><td>62mm / 2.00</td><td>540cc</td><td>(D78181)</td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips (Kit does not include Top End Bearing & Gasket kit)												Kit Part #	Bore Size	Displ.	Kit Price	K101	60.5mm / 0.50	514cc	275.55	K102	61mm / 1.00	523cc	(D33561)	K103	61.5mm / 1.50	531cc	303.12	K104	62mm / 2.00	540cc	(D78181)								
Kit Part #	Bore Size	Displ.	Kit Price																																				
K101	60.5mm / 0.50	514cc	275.55																																				
K102	61mm / 1.00	523cc	(D33561)																																				
K103	61.5mm / 1.50	531cc	303.12																																				
K104	62mm / 2.00	540cc	(D78181)																																				
750 Mach IV 750 H2 • Triple cylinder	71 x 63	748 758 769 778 788 798	71 71.5 72 72.5 73 73.5	STD 0.50 1.00 1.50 2.00 2.50	423M07100 423M07150 423M07200 423M07250 423M07300 423M07350	423PS 423P2 423P4 423P6 423P8 423P10	102.34 (D0416) 112.57 (D4576)	2795CD 2815CD 2835CD 2854CD 2874CD 2894CD	CW16	S259	Bearing: B1005 Gasket: - Con. Rod: - Sleeve: -																												
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>K105</td><td>71mm / STD</td><td>748cc</td><td>307.02</td></tr><tr><td>K106</td><td>71.5mm / 0.50</td><td>758cc</td><td>(D12481)</td></tr><tr><td>K107</td><td>72mm / 1.00</td><td>769cc</td><td></td></tr><tr><td>K108</td><td>72.5mm / 1.50</td><td>778cc</td><td>337.71</td></tr><tr><td>K109</td><td>73mm / 2.00</td><td>788cc</td><td>(D36202)</td></tr><tr><td>K110</td><td>73.5mm / 2.50</td><td>798cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips (Kit does not include Top End Bearing & Gasket kit)												Kit Part #	Bore Size	Displ.	Kit Price	K105	71mm / STD	748cc	307.02	K106	71.5mm / 0.50	758cc	(D12481)	K107	72mm / 1.00	769cc		K108	72.5mm / 1.50	778cc	337.71	K109	73mm / 2.00	788cc	(D36202)	K110	73.5mm / 2.50	798cc	
Kit Part #	Bore Size	Displ.	Kit Price																																				
K105	71mm / STD	748cc	307.02																																				
K106	71.5mm / 0.50	758cc	(D12481)																																				
K107	72mm / 1.00	769cc																																					
K108	72.5mm / 1.50	778cc	337.71																																				
K109	73mm / 2.00	788cc	(D36202)																																				
K110	73.5mm / 2.50	798cc																																					

- 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.
- 4-stroke pistons are supplied with rings, wrist pins & circlips.
- Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.



WISECO ATV Pistons

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Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 106 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
KAWASAKI ATV (2-Stroke)											
KXT250 A1 thru 1987 Tecate thru 1987 3-Wheeler only • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	70 x 64.9	250 252 253 255 257 259 261 264	70 70.25 70.5 70.75 71 71.25 71.5 72	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	439M07000 439M07025 439M07050 439M07075 439M07100 439M07125 439M07150 439M07200	439PS 439P1 439P2 439P3 439P4 439P5 439P6 439P8	104.09 (D5426) 114.50 (D0786)	2756CD 2766CD 2776CD 2786CD 2795CD 2805CD 2815CD 2835CD	CW18	S513	Bearing: B1022 Gasket: 1984-85: W4037 1986-87: W5076 Con. Rod: - Sleeve: Tecate 1983-85: KA795SL, 3139FA Tecate 1986: 3067FA
Tecate-4 250 1987-88 4-Wheeler Only PRO-LITE • Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	67.4 x 70	250 254 258 262 266	67.4 68 68.5 69 69.5	STD 0.60 1.10 1.60 2.10	556M06740 556M06800 556M06850 556M06900 556M06950	556PS 556P2 556P4 556P6 556P8	99.14 (D8495) 109.05 (D3456)	2652CD 2677CD 2697CD 2717CD 2736CD	CW18	S508	Bearing: B1022 Gasket: 1987-88: W5119 Con. Rod: - Sleeve: 3158FA
KAWASAKI ATV (4-Stroke)											
KLF220 Bayou 1988-03 9.3:1 Compression	67 x 61	215 218 222	67 67.5 68	STD 0.50 1.0	4670M06700 4670M06750 4670M06800	4670PS 4670P2 4670P4	97.86 (D2785)	2638XC 2658XC 2677XC	CW16	S596	Gasket: W5739 Con. Rod: - Sleeve: 1998-03: KA5063SL
KSF250 Mojave Thru 2003 Liquid Cooled 11.5:1 Compression	74 x 58	249 253 256	74 74.5 75	STD 0.50 1.00	4418M07400 4418M07450 4418M07500	4418PS 4418P2 4418P4	107.65 (D9546)	2913XC 2933XC 2953XC	CW18	S555	Gasket: W5563 Con. Rod: - Sleeve: 1987-03: KA5018SL
KLF300 Bayou 1986-03 Lakota 2002 8.6:1 Compression	76 x 64	290 294 298 302	76 76.5 77 77.5	STD 0.50 1.00 1.50	4671M07600 4671M07650 4671M07700 4671M07750	4671PS 4671P2 4671P4 -	115.37 (D2296) 126.91 (D5167)	2992XC 3012XC 3032XC 3051XC	CW18	S555	Gasket: W5740 Con. Rod: - Sleeve: KLF 1986-03: KA986SL KEF 1995-03: KA986SL KVF 1999-03: KA986SL
KLX400 2003 12.2:1 Stock Compression	90 x 62.6	398 416	90 92	STD 2.0	4713M09000 4713M09200	- -	138.06 (D4828) 151.86 (D2119)	35433XR 3622XR	CW20	S549	Gasket: W5881 Con. Rod: - Sleeve: 3287FA
KLX400 2003 13.5:1 Compression	90 x 62.6	398 416	90 92	STD 2.0	4714M09000 4714M09200	- -	138.06 (D4828) 151.86 (D2119)	35433XR 3622XR	CW20	S549	Gasket: W5881 Con. Rod: - Sleeve: 3287FA
KLF400 2000-03 NEW 440cc Big Bore Piston 12.5:1 Compression • Cylinder work required	94.5 x 62.6	439	94.5	4.5	4795M09450	-	167.05 (D32001)	3720XP	CW20	S549	Gasket: W6103 Con. Rod: - Sleeve: 3399FA
See RACERS CHOICE section for big bore cylinder information											
KLF400 2000-03 NEW 440cc Big Bore Piston 13.5:1 Compression • Cylinder work required	94.5 x 62.6	439	94.5	4.5	4796M09450	-	167.05 (D32001)	3720XP	CW20	S549	Gasket: W6103 Con. Rod: - Sleeve: 3399FA
See RACERS CHOICE section for big bore cylinder information											
Prairie 650 2002 NEW 11:1 Compression	80 x 63	633 641 649 665	80 80.5 81 82	STD 0.50 1.00 2.00	4782M08000 4782M08050 4782M08100 4782M08200	- - - -	106.38 (D3836) 117.02 (D1207)	3150XC 3169XC 3189XC 3228XC	CW20	S520	Gasket: W6105 Con. Rod: - Sleeve: 3398FA

- 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.
- 4-stroke pistons are supplied with rings, wrist pins & circlips.
- Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.

WISECO Overbore Kits

KAWASAKI



Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>		
ZX, KZ, GPZ550 1982-85 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket						
615cc	2.402" or 61mm 3mm oversize Stroke - 52.59mm	K615 \$440.19 (D31462)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4185M06100 \$99.82 (D9895) Graphite Head Gasket: W3162	Rings: 2402XA Sleeve: KA685SL	Wrist pins: S394 Circlips: CW14
ZX6R Ninja 1995-99 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket.						
617cc	2.638" or 67mm 1mm oversize Stroke - 43.74mm	R613 \$522.51 (D15313)	11.8:1	<i>Cylinder Boring Only</i> Piston: 4583M06700 \$114.10 (D6486) Spring Steel Head Gasket: W5476	Rings: 2638XA Base Gasket: W6050	Wrist pins: S554 Circlips: CW16
ZX6R Ninja 2000-02 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket.						
618cc	2.638" or 67mm 1mm oversize Stroke - 43.80mm	CK108 \$543.27 (D69523)	13.0:1	<i>Cylinder Boring and replating required</i> Piston: 4700M06700 \$120.08 (D5027) Spring Steel Head Gasket: W5476	Rings: 2638XA Base Gasket: W6050	Wrist pins: S554 Circlips: CW16
637cc	2.677" or 68mm 2mm oversize Stroke - 43.80mm	CK120 \$543.27 (D69523)	13.4:1	<i>Cylinder Boring and replating required</i> Piston: 4700M06800 Spring Steel Head Gasket: W5476	Rings: 2677XA Base Gasket: W6050	Wrist pins: S554 Circlips: CW16
KZ650 1976-83 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket						
700cc	2.520" or 64mm 2mm oversize Stroke - 54.38mm	K700 \$440.19 (D31462)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4037M06400 \$99.82 (D9895) Graphite Head Gasket: W2486	Rings: 2520XC <u>Optional</u> Sleeve KA625SL (Sleeve not included in kit)	Wrist pins: S522 Circlips: CW15
ZN, KZ, GPZ 750 1980-85 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket						
810cc	2.717" or 69mm 3mm oversize Stroke - 54.14mm	K810 \$440.19 (D31462)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4186M06900 \$99.82 (D9895) Graphite Head Gasket: W3163	Rings: 2717XC <u>Optional</u> Sleeve KA686SL (Sleeves not included in kit)	Wrist pins: S526 Circlips: CW15
ZX750 E1, Turbo Kit includes: (4) Pistons, Ring Sets, Wrist pins & Circlips. Gasket not supplied with Kit. Use modified OEM Head Gasket.						
810cc	2.717" or 69mm 3mm oversize Stroke - 54.14mm	P809B \$505.54 (D30603)	8.0:1	<i>Cylinder Boring Only. Kit supplied without gasket.</i> Piston: 4335M06900 \$117.78 (D7607)	Rings: 2717XC <u>Optional</u> Sleeve KA686SL (Sleeves not included in kit)	Wrist pins: S529 Circlips: CW16

WISECO Overbore Kits

KAWASAKI

Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>		
ZX750, ZX750R, ZX7 1991-95 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
748cc	2.795" or 71mm Standard Bore Stroke - 47.24mm	R736 \$565.60 (D63933)	13:1	<i>Cylinder Deglazing required.</i> Piston: 4516M07100 \$124.88 (D3947) Spring Steel Head Gasket: W5534	Rings: 2795XA Wrist pins: S537 Base Gasket: W6051	Circlips: CW18
765cc	2.835" or 72mm 1mm oversize Stroke - 47.24mm	R766 \$565.60 (D63933)	12:1	<i>Cylinder Boring Only</i> Piston: 4518M07200 \$124.88 (D3947) Spring Steel Head Gasket: W5534	Rings: 2835XA Wrist pins: S537 Base Gasket: W6051	Circlips: CW18
ZX7R 1996-2003 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
748cc	2.874" or 73mm Standard Bore Stroke - 49.7mm	CK110 \$565.60 (D63933)	13:1	<i>Cylinder Deglazing required.</i> Piston: 4702M07300 \$124.88 (D3947) Spring Steel Head Gasket: W5886	Rings: 2874XA Wrist pins: S537 Base Gasket: W6052	Circlips: CW18
779cc	2.933" or 74.5mm 1.5mm oversize Stroke - 49.7mm	CK111 \$565.60 (D63933)	12.5:1	<i>Cylinder Boring Only</i> Piston: 4703M07450 \$124.88 (D3947) Spring Steel Head Gasket: W5887	Rings: 2933XA Wrist pins: S537 Base Gasket: W6052	Circlips: CW18
ZX9R 1994-97 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket.						
950cc	2.953" or 75mm 2mm oversize Stroke - 53.74mm	R951 \$565.60 (D63933)	13:1	<i>Cylinder Boring Only</i> Piston: 4591M07500 \$124.88 (D3947) Spring Steel Head Gasket: W5440	Rings: 2953XG Wrist pins: S343 Sleeve: 3261FA	Circlips: CW18
ZX9R 1998-99 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket.						
923cc	2.992" or 76mm 1mm oversize Stroke - 50.87mm	R923 \$565.60 (D63933)	12:1	<i>Cylinder Boring Only</i> Piston: 4652M07600 \$124.88 (D3947) Spring Steel Head Gasket: W5687	Rings: 2992XG Wrist pins: S343 Base Gasket: W6053	Circlips: CW18
ZX9R 2000-2003 <i>NEW</i> Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
973cc	3.0708" or 78mm +3mm Bore Stroke - 50.90mm	CK129 \$562.47 (D84733)	13.5:1	<i>Cylinder Replating Required</i> Piston: 4757M07800 \$124.88 (D3947) Spring Steel Head Gasket: W6029	Rings: 3071XG Wrist pins: S524 Base Gasket: W6054	Circlips: CW18
GPZ900R Ninja, Eliminator thru 1987 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket.						
972cc	2.953" or 75mm 2.5mm oversize Stroke - 55mm	K972 \$477.40 (D84682)	11:1	<i>Cylinder Boring Only</i> Piston: 4415M07500 \$109.13 (D8456) Graphite Head Gasket W3885	Optional Sleeve KA863SL (Sleeves not included in kit) Rings: 2953XG Wrist pins: S555 Base Gasket: W6055	Circlips: CW18
KZ1000J, KZ1000R 1981-83 (17mm pin) Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket						
1075cc	2.835" or 72mm 2.5mm oversize Stroke - 66mm	K1076 \$440.19 (D31462)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4548M07200 \$99.82 (D9895) Graphite Head Gasket: W3918	Rings: 2835XC Wrist pins: S523 Base Gasket: W5026	Circlips: CW17
1105cc	2.874" or 73mm 3.5mm oversize Stroke - 66mm	K1106 \$440.19 (D31462)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4548M07300 \$99.82 (D9895) Graphite Head Gasket: W3918	Rings: 2874XC Wrist pins: S523 Base Gasket: W5026	Circlips: CW17
GPZ1000RX, Ninja 1986-87 GTR1000 1986-00 (18mm pin) Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket.						
1039cc	2.973" or 75.5mm 1.5mm oversize Stroke - 58mm	K1039 \$477.40 (D84682)	11:1	<i>Cylinder Boring Only</i> Piston: 4413M07550 \$109.13 (D8456) Graphite Head Gasket: W3885	Rings: 2973XG Wrist pins: S555	Circlips: CW18

WISECO Overbore Kits

KAWASAKI

Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>		
ZX10, ZX1000 Ninja, Tom Cat 1988-89 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket.						
1039cc	2.973" or 75.5mm 1.5mm oversize Stroke - 58mm	K1040 \$502.60 (D11292)	11:1	<i>Cylinder Boring Only</i> Piston: 4445M07550 \$109.13 (D8456) Spring Steel Head Gasket W5533	Rings: 2973XG Wrist pins: S555 Base Gasket: W6055	Circlips: CW18
ZX11 C1 1990-94 ZX11 D1 1993-01 ZZR1100 1990-01 ZRX1100 1997-01 GPZ1100 1995-97 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket.						
1109cc	3.071" or 78mm 2mm oversize Stroke - 58mm	R1052 \$565.60 (D63933)	12:1	<i>Cylinder Boring Only</i> Piston: 4578M07800 \$124.88 (D3947) Spring Steel Head Gasket W5486	Rings: 3071XG Wrist pins: S524 Base Gasket: W6057	Circlips: CW18
KZ900, KZ1000, KZ1000 ST thru 1980 Z1R, Z2R 1977-80 Kit includes: (4) Pistons, Ring Sets, Wrist pins and Circlips and (1) Overbore Head Gasket. Base Gaskets and Sleeves are supplied as noted.						
1015cc	2.756" or 70mm Standard Bore for KZ1000 4mm oversize for KZ900 Stroke - 65.93mm	K1015 \$443.87 (D23662)	10.25:1	<i>Cylinder Boring only for KZ900. Drop In Kit for KZ1000</i> Piston: 4020M07000 \$99.82 (D9895) Rings: 2756XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3917 Graphite Base Gasket: W5380 <u>Optional Sleeve: KA627SL, 3099FA (Sleeves not included in kit)</u>		
1045cc	2.795" or 71mm 1mm oversize for KZ1000 5mm oversize for KZ900 Stroke - 65.93mm	K1045 \$443.87 (D23662)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4022M07100 \$99.82 (D9895) Rings: 2795XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3917 Graphite Base Gasket: W5380 <u>Optional Sleeve: KA627SL, 3099FA (Sleeves not included in kit)</u>		
1075cc	2..835" or 72mm 2mm oversize for KZ1000 Stroke - 65.93mm	K1074-1 \$443.87 (D23662)	9:1	<i>Cylinder Boring Only</i> Piston: 4379M07200 \$99.82 (D9895) Rings: 2835XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3918 Fiber Base Gasket: W5380 <u>Optional Sleeve: KA627SL, 3099FA (Sleeves not included in kit)</u>		
		K1075-1 \$443.87 (D23662)	12:1	<i>Cylinder Boring Only</i> Piston: 4052M07200 \$99.82 (D9895) Rings: 2835XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3918 Fiber Base Gasket: W5380 <u>Optional Sleeve: KA627SL, 3099FA (Sleeves not included in kit)</u>		
		K1075 \$569.87 (D81183)	12:1	<i>Resleeving required for KZ900. Sleeves Included in Kit.</i> Piston: 4052M07200 \$99.82 (D9895) Rings: 2835XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3918 Fiber Base Gasket: W5380 Sleeve: KA627SL		
		R1075 \$500.99 (D50203)	12:1	<i>Resleeving required for KZ900. Cylinder Boring Only for KZ1000. Sleeves are not included.</i> Piston: 4227M07200 \$114.10 (D6486) Rings: 2835XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3918 Fiber Base Gasket: W5380 <u>Optional Sleeve: KA627SL, 3099FA (Sleeves not included in kit)</u>		
1105cc	2.874" or 73mm 3mm oversize for KZ1000 Stroke - 65.93mm	K1105 \$569.87 (D81183)	10.25:1	<i>Resleeving and Crankcase Cleanup required for KZ900. Sleeves included in kit.</i> Piston: 4052M07300 \$99.82 (D9895) Rings: 2874XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3918 Fiber Base Gasket: W5380 Sleeve: KA629SL, 3030FA		
		K1105-1 \$443.87 (D23662)	10.25:1	<i>Cylinder Boring Only for KZ1000.</i> Piston: 4052M07300 \$99.82 (D9895) Rings: 2874XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3918 Fiber Base Gasket: W5380 <u>Optional Sleeve: KA629SL, 3030FA (Sleeves not included in kit)</u>		

WISECO Overbore Kits

KAWASAKI

Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. All replacement pistons are sold complete with wrist pins, circlips and rings.
KZ900, KZ1000, KZ1000 ST thru 1980 (Continued) Z1R, Z2R 1977-80 Kit includes: (4) Pistons, Ring Sets, Wrist pins and Circlips and (1) Overbore Head Gasket. Base Gaskets and Sleeves are supplied as noted.				
1135cc	2.913" or 74mm 4mm oversize for KZ1000 Stroke - 65.93mm	K1135 \$569.87 (D81183)	10.25:1	Resleeving and Crankcase Cleanup required. Sleeves are included in kit. Piston: 4052M07400 \$99.82 (D9895) Rings: 2913XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3918 Fiber Base Gskt: W5380 Sleeve: KA629SL, 3030FA
1197cc	2.992" or 76mm 6mm oversize for KZ1000 Stroke - 65.93mm	K1200 \$587.21 (D06193)	10.25:1	Resleeving and Crankcase Cleanup required. Sleeves are included in kit. Piston 4177M07600 \$104.16 (D0526) Rings: 2992XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3919 Fiber Base Gskt: W5380 Sleeve KA629SL, 3030FA
		P1200 \$565.01 (D00933)	13.5:1	Resleeving and Crankcase Cleanup required. Sleeves are not included in kit. Racing Only. Pistons: (Lft.) 4076M07600 \$130.52 (D1387) Wrist pins: S557 Circlips: CW17 (Rt.) 4077M07600 \$130.52 (D1387) Base Gskt: W5026 Rings: 2992XC Copper Head Gasket: W2743 Optional Sleeve: KA629SL, 3030FA (Sleeves not in kit)
1261cc	3.071" or 78mm 8mm oversize for KZ1000 Stroke - 65.93mm	P1260 \$565.01 (D00933)	13.5:1	Resleeving, crankcase cleanup and W3715-1 Big Block required. Drag Racing Only. Pistons: (Lft.) 4128M07800 \$130.52 (D1387) Wrist pins: S557 Circlips: CW17 (Rt.) 4129M07800 \$130.52 (D1387) Base Gskt: W5364 Rings: 3071XC Copper Head Gasket: W2744 Optional Sleeve: KA750SL, 3010FA (Sleeves not in kit)
1327cc	3.150" or 80mm 10mm oversize for KZ1000 Stroke - 65.93mm	K1325 \$587.21 (D06193)	10.25:1	Resleeving, crankcase cleanup and W3715-1 Big Block required. Sleeves are included in kit. Piston: 4287M08000 \$104.16 (D0526) Rings: 3150XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3921 Base Gasket: W5364 Sleeve: KA773SL, 3031FA
		P1325 \$565.01 (D00933)	13.5:1	Resleeving, crankcase cleanup and W3715-1 Big Block required. Drag Racing Only. Pistons: (Lft.) 4219M08000 \$130.52 (D1387) Wrist pins: S557 Circlips: CW17 (Rt.) 4220M08000 \$130.52 (D1387) Base Gskt: W5364 Rings: 3150XC Copper Head Gasket: W2746 Optional Sleeve: KA773SL, 3031FA (Sleeves not in kit)
1393cc	3.228" or 82mm 12mm oversize for KZ1000 Stroke - 65.93mm	K1385 \$587.21 (D06193)	10.25:1	Resleeving, crankcase cleanup and W3715-1 Big Block required. Sleeves included in kit. Piston 4287M08200 \$104.16 (D0526) Rings: 3228XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3922 Base Gasket: W5364 Sleeve: KA773SL, 3031FA
		P1385 \$633.05 (D38973)	13.5:1	Resleeving, crankcase cleanup and W3715-1 Big Block required. Drag Racing Only. Pistons: (Lft.) 4222M08200 \$147.53 (D2588) Wrist pins: S557 Circlips: CW17 (Rt.) 4223M08200 \$147.53 (D2588) Base Gskt: W5364 Rings: 3228XC Copper Head Gasket: W5947 Optional Sleeve: KA773SL (Sleeves not included in kit)
		P1385B \$633.05 (D38973)	8:1	Resleeving, crankcase cleanup & W3715-1 Big Block required. Turbo Application Piston 4263M08200 \$147.53 (D2588) Rings: 3228XC Wrist pins: S557 Circlips: CW17 Copper Head Gskt: W5947 Base Gskt: W5364 Optional Sleeve: KA773SL, 3031FA (Sleeves not in kit)
1428cc	3.268" or 83mm 13mm oversize for KZ1000 Stroke - 65.93mm	P1425 \$633.05 (D38973)	13.5:1	Resleeving, crankcase cleanup and W3715-1 Big Block required. Drag Racing Only. Pistons: (Lft.) 4248M08300 \$147.53 (D2588) Wrist pins: S557 Circlips: CW17 (Rt.) 4249M08300 \$147.53 (D2588) Rings: 3268XC Copper Head Gasket: W5948 Optional Sleeve: KA773SL (Sleeves not included in kit)
		P1425B \$633.05 (D38973)	8:1	Resleeving, crankcase cleanup and W3715-1 Big Block required. Turbo Application Piston: 4264M08300 \$147.53 (D2588) Rings: 3268XC Wrist pins: S557 Circlips: CW17 Copper Head Gasket: W5948 Optional Sleeve: KA773SL, 3031FA (Sleeves not in kit)
KZ, GPZ Pro Stock Gas Ported (2-Valve) Kit includes: (4) Pistons with 45° Angle Domes, 17mm Pin Holes, Ring Sets, Wrist pins and Circlips. Gaskets not included.				
1428cc	3.268" or 83mm 13mm oversize Stroke - 65.93mm	P1428 \$590.10 (D60453)	13.5:1	PRO STOCK - Drag Racing Only. Extensive Cylinder Head machining required. Piston: 4566M08300 \$147.53 (D2588) Rings: 3268XC Wrist pins: S557 Circlips: CW17 Big Block Required Base Gasket: W5363
1497cc	3.347" or 85mm 15mm oversize for KZ1000 Stroke - 65.93mm	P1494 \$590.10 (D60453)	13.5:1	PRO STOCK - Drag Racing Only. Extensive Cylinder Head machining required. Piston: 4563M08500 \$147.53 (D2588) Rings: 3347XC Wrist pins: S557 Circlips: CW17 Big Block Required Base Gasket: W5367

WISCO Overbore Kits

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Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>
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2-Valve, Prostock - Vortex Cylinder Head **NEW**

Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Copper Head Gasket

1496cc	3.3464" or 85mm +13mm oversize Stroke - 65.93mm	CK127 \$722.95 (D77334)	13.5:1	Piston: 4751M08500 \$165.00 (D0099) Rings: 3346XR Wrist pins: S665 Circlips: CW18 Copper Head Gasket: W6018
	3.3464" or 85mm +13mm oversize Stroke - 65.93mm	Single Pistons Only	13.5:1	<i>No valve pockets</i> Piston: 9758M08500 \$165.00 (D0099) Rings: 3346XR Wrist pins: S665 Circlips: CW18 Copper Head Gasket: W6018
	3.3464" or 85mm +13mm oversize Stroke - 65.93mm	Single Pistons Only	13.5:1	No Valve Pockets Piston: 9758M08500 \$165.00 (D0099) Rings: 3346XR Wrist pins: S665 Circlips: CW18 Copper Head Gasket: W6018
1532cc	3.3858" or 86mm +14mm oversize Stroke - 65.93 mm	CK128 \$722.95 (D77334)	13.5:1	Piston: 4751M08600 \$165.00 (D0099) Rings: 3386XR Wrist pins: S665 Circlips: CW18 Copper Head Gasket: W6019

GPZ 1100 1981-82 (17mm pin)

**Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips, (1) Fiber Base Gasket and (1) Graphite Head Gasket.
Sleeves included as noted.**

1135cc	2.913" or 74mm 1.5mm oversize Stroke - 65.99mm	K1136 \$477.40 (D84682)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4256M07400 \$109.13 (D8456) Rings: 2913XC Wrist pins: S523 Circlips: CW17 Graphite Head Gasket: W3918 Fiber Base Gasket: W5496 Optional Sleeve: KA629SL, 3030FA (Sleeves not included in kit)
1166cc	2.953" or 75mm 2.5mm oversize Stroke - 65.99mm	K1171 \$477.40 (D84682)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4255M07500 \$109.13 (D8456) Rings: 2953XG Wrist pins: S523 Circlips: CW17 Spring Steel Head Gasket: W5963 Fiber Base Gasket: W5496 Optional Sleeve: KA629SL, 3030FA (Sleeves not included in kit)

KZ1100, GPZ1100, GPZX1100, ZX1100 1983-84 (18mm pin)

**Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips, (1) Fiber Base Gasket and (1) Graphite Head Gasket.
Sleeves included as noted.**

1170cc	2.953" or 75mm 2.5mm oversize Stroke - 66.2mm	K1173 \$477.40 (D84682)	9.5:1	<i>Cylinder Boring Only</i> Piston: 4380M07500 \$109.13 (D8456) Rings: 2953XG Wrist pins: S555 Circlips: CW18 Spring Steel Head Gasket: W5963 Fiber Base Gasket: W5496 Optional Sleeve: KA629SL, 3030FA (Sleeves not included in kit)
		K1172 \$477.40 (D84682)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4302M07500 \$109.13 (D8456) Rings: 2953XG Wrist pins: S555 Circlips: CW18 Spring Steel Head Gasket: W5963 Fiber Base Gasket: W5496 Optional Sleeve: KA629SL, 3030FA (Sleeves not included in kit)
1262cc	3.071" or 78mm 5.5mm oversize Stroke - 66.2mm	K1262 \$603.40 (D58993)	10.25:1	<i>Resleeving required. Sleeves included in kit.</i> Piston: 4304M07800 \$109.13 (D8456) Rings: 3071XG Wrist pins: S555 Circlips: CW18 Graphite Head Gasket: W3920 Fiber Base Gasket: W5496 Sleeve: KA750SL

ZX12R 2000-2003 **NEW**

Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket

1198cc	3.2677" or 83mm STD Bore Stroke - 55.40mm	CK132 \$565.60 (D63933)	13.5:1	<i>Cylinder Deglazing Required</i> Piston: 4765M08300 \$124.88 (D3947) Rings: 3268XG Wrist pins: S527 Circlips: CW21 Spring Steel Head Gasket: W6036 Base Gasket: W6058 Carrillo Rod: CAR002
1272cc	3.3661" or 85.50mm +2.50mm oversize Stroke - 55.40mm	CK133 \$565.60 (D63933)	13.5:1	<i>Cylinder Boring and Replating Required</i> Piston: 4766M08550 \$124.88 (D3947) Rings: 8550XX Wrist pins: S527 Circlips: CW21 Spring Steel Head Gasket: W6037 Base Gasket: W6058 Carrillo Rod: CAR002

Overbore Blocks

Overbore Blocks for Street & Strip

- Reinforced to accept bore sizes from 1166cc to 1425cc. Additional cooling fins allow cylinder to be used for high performance street riding, touring and drag racing.
- Wiseco Overbore Blocks are sold with unfinished deck surface; no cylinder liners, and no piston kit.

Part #
W3715-1
\$370.00 (D00082)

Description
KZ900-1000 - Bare Block Only
Recommended for Wiseco Street Kits: K1200, K1260, K1325, K1385
Recommended for Wiseco Drag Race Kits: P1200, P1230, P1260, P1325, P1385, P1425
Recommended for Turbo Kits: P1200B, P1385B, P1425B

W3942-1
\$370.00 (D00082)

GPZ1100, 1981-84 - Bare Block Only
Recommended for Wiseco Street Kits: K1171, K1172, K1173, K1261, K1262

• See page 80 for sleeve preparation and installation information.

WISECO Power Packages

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Supplied Complete...

- Big Bore Block with Sleeves
- Wiseco Hi-Performance Overbore Piston Kit
- Big Bore Head Gasket
- Base Gasket

Machined Complete... Ready to Run!

- Sleeves Installed
- Finished Decking
- Block bored and precision honed to kit
- O-Ringing is optional

Crankcase Clean-up required on all kits.



Displ.	Bore Size	Power Package #	Usage Comp. Ratio	Replacement Components			
Kawasaki KZ900-1000 Includes W3715-1 Big Block with Sleeves; Overbore Piston Kit; Head Gasket; Base Gasket - READY TO RUN!							
1197cc	2.992" or 76mm	W3945 \$1072.31 (D79377)	Street 10.25:1	Piston Kit: K1200 Piston: 4177M07600 \$104.16 (D0526)	Rings: 2992XG Wrist pin: S523	Circlips: CW17 Sleeves: KA629SL, 3030FA	Head Gasket: W3919 Base Gasket: W5026
		W3946 \$1167.71 (D74628)	Drag Race 13.5:1	Piston Kit: P1200 Piston: 4076M07600/4077M07600 \$130.52 (D1387)	Rings: 2992XG Wrist pin: S557	Circlips: CW17 Sleeves: KA629SL, 3030FA	Head Gasket: W2743 Base Gasket: W5026
1230cc	3.032" or 76mm	W3948 \$1167.71 (D74628)	Drag Race 13.5:1	Piston Kit: P1230 Piston: 4080M07600/4081M07600 \$130.52 (D1387)	Rings: 3032XG Wrist pin: S557	Circlips: CW17 Sleeves: KA750SL, 3010FA	Head Gasket: W2744 Base Gasket: W5359
1261cc	3.071" or 78mm	W3951 \$1167.71 (D74628)	Drag Race 13.5:1	Piston Kit: P1260 Piston: 4128M07800/4129M07800 \$130.52 (D1387)	Rings: 3071XG Wrist pin: S557	Circlips: CW17 Sleeves: KA750SL, 3010FA	Head Gasket: W2744 Base Gasket: W5359
1327cc	3.150" or 80mm	W3954 \$1072.31 (D79377)	Street 10.25:1	Piston Kit: K1325 Piston: 4287M08000 \$104.16 (D0526)	Rings: 3150XG Wrist pin: S523	Circlips: CW17 Sleeves: KA773SL, 3031FA	Head Gasket: W3921 Base Gasket: W5363
		W3955 \$1167.71 (D74628)	Drag Race 13.5:1	Piston Kit: P1325 Piston: 4219M08000/4220M08000 \$130.52 (D1387)	Rings: 3150XG Wrist pin: S557	Circlips: CW17 Sleeves: KA773SL, 3031FA	Head Gasket: W5944 Base Gasket: W5363
1393cc	3.228" or 82mm	W3957 \$1072.31 (D79377)	Street 10.25:1	Piston Kit: K1385 Piston: 4287M08200 \$104.16 (D0526)	Rings: 3228XG Wrist pin: S523	Circlips: CW17 Sleeves: KA773SL, 3031FA	Head Gasket: W3922 Base Gasket: W5363
		W3958 \$1235.75 (D02768)	Drag Race 13.5:1	Piston Kit: P1385 Piston: 4222M08200/4223M08200 \$147.53 (D2588)	Rings: 3228XG Wrist pin: S557	Circlips: CW17 Sleeves: KA773SL, 3031FA	Head Gasket: W5947 Base Gasket: W5363
		W3959 \$1235.75 (D02768)	Turbo 8:1	Piston Kit: P1385B Piston: 4263M08200 \$147.53 (D2588)	Rings: 3228XG Wrist pin: S557	Circlips: CW17 Sleeves: KA773SL, 3031FA	Head Gasket: W5947 Base Gasket: W5363
Kawasaki KZ900-1000 Includes W3715-1 Big Block with Sleeves; Overbore Piston Kit; Head Gasket; Base Gasket - READY TO RUN!							
1428cc	3.268" or 83mm	W3960 \$1235.75 (D02768)	Drag Race 13.5:1	Piston Kit: P1425 Piston: 4248M08300/4249M08300 \$147.53 (D2588)	Rings: 3268XG Wrist pin: S557	Circlips: CW17 Sleeves: KA773SL, 3031FA	Head Gasket: W3948 Base Gasket: W5363
		W3961 \$1235.75 (D02768)	Turbo 8:1	Piston Kit: P1425B Piston: 4264M08300 \$147.53 (D2588)	Rings: 3268XG Wrist pin: S557	Circlips: CW17 Sleeves: KA773SL, 3031FA	Head Gasket: W5948 Base Gasket: W5363

WISECO Motorcycle Pistons

KT M



**2-STROKE
MOTORCYCLE PISTONS 37**

**4-STROKE
MOTORCYCLE PISTONS 39**

POLARIS ATV 40



Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
KTM ■ Cobra ■ Action ■ LEM											
KTM, LEM Cobra, Cobra Action 50cc, Reed PRO-LITE • Will not fit King Cobra Model • Chrome Bore - Cylinder sleeving or replating required for oversizes.	39 x 41.7	50 55	39 41	STD 2.00	698M03900 698M04100	698PS 698P8	61.56 (D4963) 67.72 (D3604)	1535CDM 1614CD	CW12	S563	Bearing: B1041 Gasket: W5755 Con. Rod: CR172 LEM & KTM Only Sleeve: 3314FA
KTM, LEM Cobra Action Reed, Big Bore, 60cc (+4mm) PRO-LITE	39 x 41.7	61	43	4.00	696M04300	696PS	70.80 (D8424)	1693CD	CW12	S563	Bearing: B1041 Gasket: W5756 Con. Rod: CR172 LEM & KTM Only Sleeve: -
KTM OFF-ROAD CYCLE (2-Stroke)											
50 SX LC 2001-03 50 Mini Adventure 2002-03 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	39.50 x 40	49 54	39.5 41.5	STD 2.00	803M03950 803M04150	- -	65.89 (D3593) 72.48 (D9434)	1555CS 1634CS	CW12	S563	Bearing: - Gasket: W5984 Con. Rod: - Sleeve: -
65 SX 1999-03 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	45 x 40	64 69	45 47	STD 2.00	746M04500 746M04700	746PS 746P8	65.89 (D3593) 72.48 (D9434)	1772CS 1850CS	CW12	S595	Bearing: - Gasket: W5757 Con. Rod: - Sleeve: -
125 SX 1987-93 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	54.25 x 54	125	54.25	STD	627M05425	627PS	136.08 (D5618)	2136CD	CW15	S467	Bearing: B1013 Gasket: W5665 Con. Rod: - Sleeve: 1987-92: FL5151SL 1993-94: FL5211SL, 3077FA
125 SX 1998-00 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	54.25 x 54	125 134	54.25 56.25	STD 2.00	740M05425 740M05625	740PS 740P8	102.14 (D8216) 112.35 (D1476)	2136CS 2215CS	CW15	S467	Bearing: B1013 Gasket: W5760 Con. Rod: - Sleeve: 1998: FL5388SL 1999-00: FL5404SL
125 SX 2001-03 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	54 x 54	124 133	54 56	STD 2.0	786M05400 786M05600	- -	97.28 (D7385) 107.00 (D0246)	2126CS 2205CS	CW15	S467	Bearing: - Gasket: 2001: W5971 2002-03: W5972 Con. Rod: - Sleeve: -
200 1998-02 200 EXC 1998-03 200 MXC 1998-03 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	64 x 60	193 196 199 205	64 64.5 65 66	STD .50 1.0 2.0	770M06400 770M06450 770M06500 770M06600	770PS 770P2 770P4 770P8	120.76 (D6427) 132.84 (D0797)	2520CD 2539CD 2559CD 2598CD	CW16	S486	Bearing: - Gasket: 1998-02: W5907 2003: TBA Con. Rod: - Sleeve: -
200 SX 2003 NEW PRO-LITE	64 x 60	193	64	STD	825M06400	-	131.50 (D0987)	2520CS	CW16	S486	Bearing: - Gasket: TBA Con. Rod: - Sleeve: -

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 109 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
KTM OFF-ROAD CYCLE (2-Stroke)											
250 SX 1990-94 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	67.5 x 69.5	249 252 256	67.5 68 68.5	STD 0.50 1.00	601M06750 601M06800 601M06850	601PS 601P2 601P4	149.01 (D1498)	2658CD 2677CD 2697CD	CW18	S459	Bearing: B1037 Gasket: W5327 Con. Rod: 1990-99: CR135 Sleeve: 1990-92: FL5146SL 1993-94: FL5212SL
250 SX 1995 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	67.5 x 69.5	249	67.5	STD	655M06750	655PS	149.01 (D1498)	2658CD	CW18	S459	Bearing: B1037 Gasket: W5327 Con. Rod: 1990-99: CR135 Sleeve: 1995-97: 3256FA
250 SX 1996-99 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	67.5 x 69.5	249 252 256	67.5 68 68.5	STD 0.50 1.00	694M06750 694M06800 694M06850	694PS 694P2 694P4	149.01 (D1498)	2658CD 2677CD 2697CD	CW18	S459	Bearing: B1037 Gasket: 1996-99: W5327 Con. Rod: 1990-99: CR135 Sleeve: 1996-99: 3256FA
250 SX 2000-02 PRO-LITE Single Ring	66.4 x 72	249	66.4	STD	774M06640	774PS	135.46 (D8218)	2614CS	CW18	S508	Bearing: B1037 Gasket: W5908 Con. Rod: - Sleeve: -
250 SX 2003 NEW PRO-LITE	66.4 x 72	249	66.4	STD	824M06640	-	137.50 (D0528)	2614CS	CW18	S508	Bearing: B1037 Gasket: TBA Con. Rod: - Sleeve: -
250 EXC 2000-03 250 MXC 2000-03 PRO-LITE Double Ring	66.4 x 72	249	66.4	STD	753M06640	753PS	149.01 (D1498)	2614CD	CW18	S508	Bearing: B1037 Gasket: 2000-03: W5908 Con. Rod: - Sleeve: -
300 1991-94 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	72 x 73	297 301 306	72 72.5 73	STD 0.50 1.00	631M07200 631M07250 631M07300	631PS 631P2 631P4	156.05 (D3639)	2835CD 2854CD 2874CD	CW18	S477	Bearing: B1037 Gasket: W5328 Con. Rod: CR135 Sleeve: 1990-94: FL5147SL
300 1996-03 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	72 x 73	297 301 306	72 72.5 73	STD 0.50 1.00	712M07200 712M07250 712M07300	712PS 712P2 712P4	156.05 (D3639)	2835CD 2854CD 2874CD	CW18	S477	Bearing: B1037 Gasket: 1990-99: W5328 Con. Rod: CR135 Sleeve: 1996: FL5315SL 1997: FL5408SL 1998: 3244FA 1999-02: FL5410SL
360 SX 1997-99 PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	78 x 74	354 358 363	78 78.5 79	STD 0.50 1.00	747M07800 747M07850 747M07900	747PS 747P2 747P4	156.05 (D3639)	3071TD 3091TD 3110TD	CW18	S511	Bearing: B1037 Gasket: W5694 Con. Rod: - Sleeve: 1997: FL5363SL
380 SX 1998-02 380 EXC PRO-LITE • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	78 x 77	368 373 377	78 78.5 79	STD 0.50 1.00	748M07800 748M07850 748M07900	748PS 748P2 748P4	156.05 (D3639)	3071TD 3091TD 3110TD	CW18	S511	Bearing: B1037 Gasket: W5694 Con. Rod: - Sleeve: 1998-02: FL5395SL

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISeco Motorcycle Pistons

KTM

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
KTM OFF-ROAD CYCLE (4-Stroke)											
400 SX 2000-02 400 EXC 2000-02 11:1 Compression	89 x 64	398 416	89 91	STD 2.0	4733M08900 4733M09100	- -	138.06 (D04828) 151.86 (D2119)	8900ZC 9100ZC	CW20	S553	Gasket: W5883 Con. Rod: - Sleeve: -
400 SX 2000-02 400 EXC 2000-02 12.5:1 Compression	89 x 64	398 416	89 91	STD 2.0	4734M08900 4734M09100	- -	165.67 (D0499) 182.24 (D43901)	8900ZC 9100ZC	CW20	S553	Gasket: W5883 Con. Rod: - Sleeve: -
520 SX/EXC 2000-02 525 2003 11:1 Compression	95 x 72	510 532	95 97	STD 2.0	4731M09500 4731M09700	- -	178.96 (D83701) 196.85 (D11811)	9500ZS 9700ZS	CW20	S641	Gasket: W5885 Con. Rod: - Sleeve: -
520 SX/EXC 2000-02 525 2003 12.5:1 Compression	95 x 72	510 532	95 97	STD 2.0	4732M09500 4732M09700	- -	178.96 (D83701) 196.85 (D11811)	9500ZS 9700ZS	CW20	S641	Gasket: W5885 Con. Rod: - Sleeve: -

- 4-stroke pistons are supplied with rings, wrist pins & circlips.
- Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.



WISeco ATV Pistons

POLARIS

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
POLARIS ATV (2-Stroke)											
Trail Boss 250 4 x 4 Scrambler 250 Trail Blazer 250	72 x 60	244 x 248 249 251 253 255 258	72 72.5 72.75 73 73.25 73.5 74	STD 0.50 0.75 1.00 1.25 1.50 2.00	536M07200 536M07250 536M07275 536M07300 536M07325 536M07350 536M07400	536PS 536P2 - 536P4 - 536P6 536P8	97.41 (D5485) 107.14 (D8246)	2835CD 2854CD 2864CD 2874CD 2884CD 2894CD 2913CD	CW18	S459	Bearing: B1014 Gasket: W5326 Con. Rod: CR168 Sleeve: FL5168SL
ATV300 1994-00 PRO-LITE	74.5 x 65	283 287 291 295 299	74.5 75 75.5 76 76.5	STD 0.50 1.00 1.50 2.00	721M07450 721M07500 721M07550 721M07600 721M07650	721PS 721P2 721P4 721P6 721P8	98.35 (D1095) 108.19 (D1946)	2933TD 2953TD 2973TD 2992TD 3012TD	CW18	S513	Bearing: B1014 Gasket: W5667 Con. Rod: - Sleeve: FL5273SL
Trail Boss 350	80 x 70	352 356 361 365 370	80 80.5 81 81.5 82	STD 0.50 1.00 1.50 2.00	639M08000 639M08050 639M08100 639M08150 639M08200	639PS 639P2 639P4 639P6 639P8	104.27 (D6526) 114.70 (D2886)	3150TD 3169TD 3189TD 3209TD 3228TD	CW18	S278	Bearing: B1002 Gasket: W5423 Con. Rod: CR169 Sleeve: FL5171SL
ATV 400 thru 2003	83 x 70	378 381 383 386 388 390 393 397	83 83.25 83.5 83.75 84 84.25 84.5 85	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	675M08300 675M08325 675M08350 675M08375 675M08400 675M08425 675M08450 675M08500	675PS - 675P2 - 675P4 - 675P6 675P8	100.24 (D4106) 110.26 (D6166)	3268TD 3278TD 3287TD 3297TD 3307TD 3317TD 3327TD 3347TD	CW18	S278	Bearing: B1002 Gasket: W5517 Con. Rod: CR169 Sleeve: 3108FA
POLARIS ATV (4-Stroke)											
500 Xplorer 1996-00 Sportsman 1996-00 Scrambler 1996-00 10.2:1 Compression	92 x 75	499 504 509	92 92.5 93	STD 0.50 1.00	4677M09200 4677M09250 4677M09300	4677PS 4677P2 4677P4	138.06 (D4828)	3622XC 3642XC 3661XC	CW23	S591	Gasket: W5747 Con. Rod: - Sleeve: -

- 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.
- 4-stroke pistons are supplied with rings, wrist pins & circlips.
- Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.



WISECO Motorcycle Pistons

SUZUKI



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WISECO Motorcycle Pistons

SUZUKI

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
SUZUKI OFF-ROAD CYCLE (2-Stroke)											
JR50 1978-03 NEW	41 x 37.8	50 51 52 54 55	41 41.5 42 42.5 43	STD 0.50 1.00 1.50 2.00	826M04100 826M04150 826M04200 826M04250 826M04300	- - - - -	65.40 (D4239) 71.94 (D6134)	1614CD 1634CD 1654CD 1674CD 1693CD	CW12	S563	Bearing: B1000 Gasket: TBA Con. Rod: TBA Sleeve: TBA
RM60 2003 NEW *Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	43 x 41.6	60 62 63 66	43 43.5 44 45	STD 0.50 1.00 2.00	648M04300 648M04350 648M04400 648M04500	648PS 648P2 648P4 648P8	70.42 (D5224) 77.46 (D8464)	1693CD 1713CD 1732CD 1772CD	CW12	S595	Bearing: B1000 Gasket: W5737 Con. Rod: CR128 Sleeve: KA935SL, 3142FA
RM65 2003 NEW *Electrofusion Bore - Cylinder sleeving or replating required for oversizes.	44.5 x 41.6	65 71	44.5 46.5	STD 2.00	752M04450 752M04650	- -	71.92 (D5134) 79.11 (D7474)	1752CD 1830CD	CW12	S595	Bearing: B1043 Gasket: STD: W5932 46.5mm: W5889 Con. Rod: CR128 Sleeve: -
RM80 1977-81 DS80 thru 2000	49 x 42	79 81 82 84 86	49 49.5 50 50.5 51	STD 0.50 1.00 1.50 2.00	456M04900 456M04950 456M05000 456M05050 456M05100	456PS 456P2 456P4 456P6 456P8	64.64 (D8783) 71.10 (D6624)	1929CD 1949CD 1969CD 1988CD 2008CD	CW12	S538	Bearing: B1000 Gasket: - Con. Rod: - Sleeve: -
RM80 1983-85	49 x 44	83 85 86 88 90	49 49.5 50 50.5 51	STD 0.50 1.00 1.50 2.00	497M04900 497M04950 497M05000 497M05050 497M05100	497PS 497P2 497P4 497P6 497P8	65.88 (D3593) 72.46 (D8434)	1929CD 1949CD 1969CD 1988CD 2008CD	CW14	S288	Bearing: B1012 Gasket: W4040 Con. Rod: - Sleeve: -
RM80 1986-87	47.5 x 46.8	83 84 85 86 88 90	47.5 47.75 48 48.5 49 49.5	STD 0.25 0.50 1.00 1.50 2.00	542M04750 542M04775 542M04800 542M04850 542M04900 542M04950	542PS 542P1 542P2 542P4 542P6 542P8	67.88 (D3704) 74.67 (D0844)	1869CS 1879CS 1890CS 1909CS 1929CS 1949CS	CW14	S288	Bearing: B1012 Gasket: W4900 Con. Rod: - Sleeve: 1986-87: 3262FA
RM80 1988	47.5 x 46.8	83 85 86 88 90	47.5 48 48.5 49 49.5	STD 0.50 1.00 1.50 2.00	567M04750 567M04800 567M04850 567M04900 567M04950	567PS 567P2 567P4 567P6 567P8	64.65 (D9783) 71.11 (D7624)	1869CS 1890CS 1909CS 1929CS 1949CS	CW14	S288	Bearing: B1012 Gasket: W4900 Con. Rod: - Sleeve: -
RM80 1989-90 <i>*Limited to available stock</i>	47.5 x 46.8	82 84 85 86 86 87 88 90	47.5 47.75 48 48.25 48.5 48.75 49 49.5	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	579M04750 579M04775 579M04800 579M04825 579M04850 - 579M04900 579M04950	579PS 579P1 579P2 579P3 579P4 *579P5 579P6 579P8	61.56 (D4963) 67.72 (D3604)	1869CS 1879CS 1890CS 1900CS 1909CS 1920CS 1929CS 1949CS	CW14	S288	Bearing: B1012 Gasket: W5164 Con. Rod: - Sleeve: 1989-90: FL5091SL
RM80 1991-01 PRO-LITE • Power Valve must be modified for .030 and larger.	47.5 x 46.8	82 84 85 86 86 87 88 90	47.5 47.75 48 48.25 48.5 48.75 49 49.5	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	645M04750 645M04775 645M04800 645M04825 645M04850 645M04875 645M04900 645M04950	645PS 645P1 645P2 645P3 645P4 645P5 645P6 645P8	64.02 (D1483) 70.42 (D5224)	1869CS 1879CS 1890CS 1900CS 1909CS 1920CS 1929CS 1949CS	CW14	S517	Bearing: B1012 Gasket: W5261 Con. Rod: 1991-01: CR136 Sleeve: 1991-00: FL5140SL 2001: 3111FA

- 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.
- Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End
SUZUKI OFF-ROAD CYCLE (2-Stroke)											
RM80 1991-01 PRO-LITE • International Bore - Not available in the U.S.	46.5 x 46.8	79	46.5	STD	670M04650	670PS	64.02 (D1483)	1830CS	CW14	S517	Bearing: B1012 Gasket: W5261 Con. Rod: 1991-01: CR136 Sleeve: 1991-00: FL5140SL 2001: 3111FA
RM85 2002-03 PRO-LITE • Must use stock thrust washers. • Cylinder sleeving or replating required for all oversizes	48 x 46.8	85 92	48 50	STD 2.00	806M04800 806M05000	- -	64.02 (D1483) 70.42 (D5224)	1890CS 1969CS	CW14	S288	Bearing: B1012 Gasket: W5980 Con. Rod: CR191 Sleeve: -
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
RM100 1976 & 1979-81	50 x 50	98 100 102 104 106	50 50.5 51 51.5 52	STD 0.50 1.00 1.50 2.00	454M05000 454M05050 454M05100 454M05150 454M05200	454PS 454P2 454P4 454P6 454P8	67.37 (D2404) 74.12 (D7444)	1969CD 1988CD 2008CD 2028CD 2047CD	CW14	S288	Bearing: B1018 Gasket: - Con. Rod: - Sleeve: -
125DS 1979-81 125TS 1979-81 125TC 1970-78	56 x 50	123 125 128 130 132	56 56.5 57 57.5 58	STD 0.50 1.00 1.50 2.00	449M05600 449M05650 449M05700 449M05750 449M05800	449PS 449P2 449P4 449P6 449P8	69.58 (D5714) 76.54 (D2954)	2205CD 2224CD 2244CD 2264CD 2284CD	CW14	S394	Bearing: B1018 Gasket: - Con. Rod: - Sleeve: -
RM125 1977-80	54 x 54	124 126 127 128 131 133	54 54.5 54.75 55 55.5 56	STD 0.50 0.75 1.00 1.50 2.00	432M05400 432M05450 432M05475 432M05500 432M05550 432M05600	432PS 432P2 432P3 432P4 432P6 432P8	80.37 (D2284) 88.41 (D5035)	2126CD 2146CD 2156CD 2165CD 2185CD 2205CD	CW14	S395	Bearing: B1018 Gasket: - Con. Rod: - Sleeve: -
RM125 1981-84	54 x 54	124 125 126 127 128 129 131 133	54 54.25 54.5 54.75 55 55.25 55.5 56	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	511M05400 511M05425 511M05450 511M05475 511M05500 511M05525 511M05550 511M05600	511PS 511P1 511P2 511P3 511P4 511P5 511P6 511P8	67.74 (D4604) 74.51 (D1744)	2126CD 2136CD 2146CD 2156CD 2165CD 2175CD 2185CD 2205CD	CW14	S485	Bearing: B1018 Gasket: 1983: W4042 1984: W4043 Con. Rod: 1984-86: CR121 Sleeve: 1981: FL722SL 1982-83: 3121FA 1984-85: FL900SL
RM125 1985-86	54 x 54	123 126 127 128 131 133	54 54.5 54.75 55 55.5 56	STD 0.50 0.75 1.00 1.50 2.00	519M05400 519M05450 519M05475 519M05500 519M05550 519M05600	519PS 519P2 519P3 519P4 519P6 519P8	74.45 (D7644) 81.90 (D4194)	2126CD 2146CD 2156CD 2165CD 2185CD 2205CD	CW14	S485	Bearing: B1018 Gasket: 1985: W4043 1986: W4901 Con. Rod: 1984-86: CR121 Sleeve: 1986: 3125FA
RM125 1987 PRO-LITE	54 x 54	123 126 128 131 133	54 54.5 55 55.5 56	STD 0.50 1.00 1.50 2.00	557M05400 557M05450 557M05500 557M05550 557M05600	557PS 557P2 557P4 557P6 557P8	75.27 (D6154) 82.79 (D7694)	2126CS 2146CS 2165CS 2185CS 2205CS	CW14	S288	Bearing: B1018 Gasket: W5127 Con. Rod: - Sleeve: 3146FA
RM125 1988 PRO-LITE	54 x 54	123 126 128 131 133	54 54.5 55 55.5 56	STD 0.50 1.00 1.50 2.00	568M05400 568M05450 568M05500 568M05550 568M05600	568PS 568P2 568P4 568P6 568P8	75.27 (D6154) 82.79 (D7694)	2126CS 2146CS 2165CS 2185CS 2205CS	CW15	S467	Bearing: B1013 Gasket: W5127 Con. Rod: CR137 Sleeve: 3265FA

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISeco Motorcycle Pistons

SUZUKI

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
SUZUKI OFF-ROAD CYCLE (2-Stroke)											
RM125 1989-99 PRO-LITE • SCEM Composite - Cylinder sleeving or replating required for oversizes.	54 x 54	123 125 126 127 128 129 131 133	54 54.25 54.5 54.75 55 55.25 55.5 56	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	641M05400 641M05425 641M05450 641M05475 641M05500 641M05525 641M05550 641M05600	641PS 641P1 641P2 641P3 641P4 641P5 641P6 641P8	77.53 (D2564) 85.29 (D7115)	2126CS 2136CS 2146CS 2156CS 2165CS 2175CS 2185CS 2205CS	CW15	S467	Bearing: B1013 Gasket: 1989: W5165 1990: W5316 1991: W5267 1992: W5317 1993-00: W5352 Con. Rod: 1988-96: CR137 1997-98: CR160 1999-03: CR177 Sleeve: 1989: 3151FA 1990: 3152FA 1991-92: FL5108SL, 3045FA 1993: 3154FA 1994-96: FL5255SL, 3156FA 1997: 3254FA 1998-99: 3299FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
RM125 2000-03 PRO-LITE • SCEM Cylinder - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 127 129 132 134	54 54.5 55 55.5 56	STD 0.50 1.00 1.50 2.00	754M05400 754M05450 754M05500 754M05550 754M05600	754PS 754P2 754P4 754P6 754P8	77.53 (D2564) 85.29 (D7115)	2126CS 2146CS 2165CS 2185CS 2205CS	CW15	S467	Bearing: B1013 Gasket: 2000: W5352 2001-03: W5900 Con. Rod: CR177 Sleeve:
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
175PE 1978-79	62 x 57	172 175 178 181 183	62 62.5 63 63.5 64	STD 0.50 1.00 1.50 2.00	447M06200 447M06250 447M06300 447M06350 447M06400	447PS 447P2 447P4 447P6 447P8	82.79 (D7694) 91.07 (D4645)	2441CD 2461CD 2480CD 2500CD 2520CD	CW16	S255	Bearing: B1008 Gasket: - Con. Rod: - Sleeve: -
175 PE 1980-84	62 x 57	172 175 178 181 183	62 62.5 63 63.5 64	STD 0.50 1.00 1.50 2.00	490M06200 490M06250 490M06300 490M06350 490M06400	490PS 490P2 490P4 490P6 490P8	82.79 (D7694) 91.07 (D4645)	2441CD 2461CD 2480CD 2500CD 2520CD	CW16	S255	Bearing: B1008 Gasket: - Con. Rod: - Sleeve: -
185TC 1974-77 185TS 1971-81 185DS 1978-80	64 x 57	183 186 189 192	64 64.5 65 65.5 66	STD 0.50 1.00 1.50 2.00	176M06400 176M06450 176M06500 176M06550 176M06600	176PS 176P2 176P4 176P6 176P8	79.03 (D2474) 86.93 (D6125)	2520CD 2539CD 2559CD 2579CD 2598CD	CW16	S256	Bearing: B1008 Gasket: - Con. Rod: - Sleeve: -
TS250 thru 1976 TM250 thru 1976 RL250 thru 1976 • TS250 1978-81 model must use S343 wrist pin	70 x 64	246 250 253 257 261	70 70.5 71 71.5 72	STD 0.50 1.00 1.50 2.00	380M07000 380M07050 380M07100 380M07150 380M07200	380PS 380P2 380P4 380P6 380P8	87.28 (D7325) 95.99 (D5975)	2756CD 2776CD 2795CD 2815CD 2835CD	CW18	S343	Bearing: B1002 Gasket: - Con. Rod: - Sleeve: -
RM250 1977-80 PE250 1977-81 Double Ring	67 x 70	247 250 254 258 262	67 67.5 68 68.5 69	STD 0.50 1.00 1.50 2.00	405M06700 405M06750 405M06800 405M06850 405M06900	405PS 405P2 405P4 405P6 405P8	87.28 (D7325) 95.99 (D5975)	2638CD 2658CD 2677CD 2697CD 2717CD	CW18	S391	Bearing: B1014 Gasket: W5683 Con. Rod: - Sleeve: -
RM250 1982-85 • S343 Cannot be used in P-Series	70 x 64	246 250 252 253 257 261	70 70.5 70.75 71 71.5 72	STD 0.50 0.75 1.00 1.50 2.00	485M07000 485M07050 485M07075 485M07100 485M07150 485M07200	485PS 485P2 485P3 485P4 485P6 485P8	87.28 (D7325) 95.99 (D5975)	2756CS 2776CS 2786CS 2795CS 2815CS 2835CS	CW18	S343 M-Series only	Bearing: B1014 Gasket: 1983: W4045 1984-85: W4046 Con. Rod: - Sleeve: 1984-85: FL869SL, 3123FA

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISeco Motorcycle Pistons

SUZUKI

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
SUZUKI OFF-ROAD CYCLE (2-Stroke)											
RM250 1986	67 x 70	247 250 254 258 262	67 67.5 68 68.5 69	STD 0.50 1.00 1.50 2.00	543M06700 543M06750 543M06800 543M06850 543M06900	543PS 543P2 543P4 543P6 543P8	87.28 (D7325) 95.99 (D5975)	2638CS 2658CS 2677CS 2697CS 2717CS	CW18	S391	Bearing: B1014 Gasket: W4902 Con. Rod: 1986: CR157 Sleeve: 1986: FL976SL
RM250 1987-88 PRO-LITE • Boron Composite - Cylinder sleeving or replating required for oversizes.	67 x 70	247 250 252 254 256 258 262	67 67.5 67.75 68 68.25 68.5 69	STD 0.50 0.75 1.00 1.25 1.50 2.00	558M06700 558M06750 558M06775 558M06800 558M06825 558M06850 558M06900	558PS 558P2 558P3 558P4 558P5 558P6 558P8	90.27 (D6145) 99.29 (D7595)	2638CS 2658CS 2668CS 2677CS 2687CS 2697CS 2717CS	CW18	S459	Bearing: B1014 Gasket: W5129 Con. Rod: 1987-95: CR138 Sleeve: 1987: FL5012SL, 3147FA 1988: FL5053SL, 3150FA
RM250 1989-95 RMX250 1989-00 PRO-LITE • SCEM Cylinder - Cylinder sleeving or replating required for oversizes.	67 x 70.8	250 253 257 265	67 67.5 68 69	STD 0.50 1.00 2.00	642M06700 642M06750 642M06800 642M06900	642PS 642P2 642P4 642P8	90.27 (D6145) 99.29 (D7595)	2638CD 2658CD 2677CD 2717CD	CW18	S459	Bearing: B1014 Gasket: RM250 1989: W5166 1990: W5278 1991: W5262 1992-93: W5664 1994-95: W5431 RMX250 1989-92: W5166 1993-99: W5529 Con. Rod: RM250 1987-95: CR138 RM250 1996-03: CR161 RMX250 1989-98: CR138 Sleeve: RM250 1989-90: 3044FA 1991-92: FL5143SL, 3153FA 1993: FL5182SL, 3155FA 1994: 3290FA 1995: 3339FA RMX250 1989: 3207FA 1993-98: 3088FA 1999-00: 3268FA
RM250 1996-97 PRO-LITE • SCEM Cylinder - Cylinder sleeving or replating required for oversizes.	66.4 x 72	249	66.4	STD	681M06640	681PS	93.87 (D2365)	2614CD	CW18	S508	Bearing: B1014 Gasket: W5518 Con. Rod: 1996-03: CR161 Sleeve: 1996: FL5295SL 1997: 3340FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
RM250 1998 PRO-LITE Flat Top, Double Ring • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	66.4 x 72	249 265	66.4 68.5	STD 2.10	723M06640 723M06850	723PS 723P8	93.87 (D2365) 103.25 (D5916)	2614CD 2697CD	CW18	S508	Bearing: B1014 Gasket: W5518 Con. Rod: 1996-03: CR161 Sleeve: 3341FA
RM250 1999 PRO-LITE • SCEM Cylinder - Cylinder sleeving or replating required for oversizes.	66.4 x 72	249 265	66.4 68.5	STD 2.10	743M06640 743M06850	743PS 743P8	93.87 (D2365) 103.25 (D5916)	2614CD 2697CD	CW18	S508	Bearing: B1014 Gasket: W5741 Con. Rod: 1996-03: CR161 Sleeve: 3342FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISECO Motorcycle Pistons

SUZUKI

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 109 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
SUZUKI OFF-ROAD CYCLE (2-Stroke)											
RM250 2000-02 PRO-LITE • SCEM Cylinder - Cylinder sleeving or replating required for oversizes.	66.4 x 72	249 265	66.4 68.5	STD 2.10	756M06640 756M06850	756PS 756P8	93.87 (D2365) 103.25 (D5916)	2614CD 2697CD	CW18	S508	Bearing: B1014 Gasket: 2000: W5741 2001-02: W5899 Con. Rod: 1996-02: CR161 Sleeve: 3306FA
RM250 2003 NEW	66.4 x 72	249	66.4	STD	823M06640	-	93.87 (D2365)	2614CD	CW18	S508	Bearing: B1014 Gasket: W6111 Con. Rod: CR192 Sleeve: 3397FA
SUZUKI OFF-ROAD CYCLE (4-Stroke)											
DRZ250 2002-03 NEW 11.5:1 Compression	73 x 59.6	249	73	STD	4776M07300	-	118.14 (D8807)	2874XC	CW19	S475	Gasket: W6106 Con. Rod: - Sleeve: 3379FA
DRZ250 2002-03 NEW 11.5:1 Compression	80 x 59.6	300	80	7.00	4777M08000	-	129.97 (D8977)	8000XX	CW19	S475	Gasket: W6107 Con. Rod: - Sleeve: 3382FA
DR350 1990-99	79 x 71.2	349 358 367 376 385	79 80 81 82 83	STD 1.00 2.00 3.00 4.00	4576M07900 4576M08000 4576M08100 4576M08200 4576M08300	4576PS 4576P4 4576P8 4576P12 4576P16	106.38 (D3836) 117.02 (D1207)	3110XG 3150XG 3189XG 3228XG 3268XG	CW20	S520	Gasket: 79-80mm: W5280 81-83mm: W5432 Con. Rod: - Sleeve: 1990-99, 79-82mm: FL5112SL
DRZ400 2000-03 12.2:1 Stock Compression	90 x 62.6	398 416	90 92	STD 2.0	4713M09000 4713M09200	- -	138.06 (D4828) 151.86 (D2119)	35433XR 3622XR	CW20	S549	Gasket: W5881 Con. Rod: - Sleeve: 3287FA
DRZ400 2000-03 13.5:1 Compression	90 x 62.6	398 416	90 92	STD 2.0	4714M09000 4714M09200	- -	151.87 (D2119) 167.06 (D42001)	35433XR 3622XR	CW20	S549	Gasket: W5881 Con. Rod: - Sleeve: 3287FA
DRZ400 2000-03 NEW 440cc Big Bore Piston 12.5:1 Compression • Cylinder work required	94.5 x 62.6	439	94.5	4.5	4795M09450	-	167.05 (D32001)	3720XP	CW20	S549	Gasket: W6103 Con. Rod: - Sleeve: 3399FA
See RACERS CHOICE section for big bore cylinder information											
DRZ400 2000-03 NEW 440cc Big Bore Piston 13.5:1 Compression • Cylinder work required	94.5 x 62.6	439	94.5	4.5	4796M09450	-	167.05 (D32001)	3720XP	CW20	S549	Gasket: W6103 Con. Rod: - Sleeve: 3399FA
See RACERS CHOICE section for big bore cylinder information											
DR-SP600 Djebel 1985-89 + .040 Overbore	94 x 85	590 615 628	95 96 97	1.00 2.00 3.00	4597M09500 4597M09600 4597M09700	4597PS 4597P4 4597P8	134.16 (D5008) 147.57 (D4588)	3740XH 3780XH 3819XH	CW23	S551	Gasket: - Con. Rod: - Sleeve: -
DR650 1990-95 LS650 1986-95	95 x 90.4	641 654 668	95 96 97	STD 1.00 2.00	4597M09500 4597M09600 4597M09700	4597PS 4597P4 4597P8	134.16 (D5008) 147.57 (D4588)	3740XH 3780XH 3819XH	CW23	S551	Gasket: - Con. Rod: - Sleeve: -

- 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.
- 4-stroke pistons are supplied with rings, wrist pins & circlips.
- Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.

WISECO **ATV Pistons**

SUZUKI



Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Size (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
SUZUKI ATV PISTONS (2-Stroke)											
LT80 All Years	50 x 42	82 83 84 85 86 87 89	50 50.25 50.5 50.75 51 51.5 52	STD 0.25 0.50 0.75 1.00 1.50 2.00	673M05000 673M05025 673M05050 673M05075 673M05100 673M05150 673M05200	673PS - 673P2 - 673P4 673P6 673P8	65.26 (D6193) 71.78 (D7034)	1969CD 1979CD 1988CD 1998CD 2008CD 2028CD 2047CD	CW12	S538	Bearing: B1000 Gasket: W5520 Con. Rod: CR184 Sleeve: -
LT250RF 1985-86 LT250RG 1985-86 Quad Racer 1985-86 Liquid Cooled • Must use stock thrust washers.	70 x 64.8	249 251 253 255 257 260 264	70 70.25 70.5 70.75 71 71.5 72	STD 0.25 0.50 0.75 1.00 1.50 2.00	534M07000 534M07025 534M07050 534M07075 534M07100 534M07150 534M07200	534PS - 534P2 - 534P4 534P6 534P8	99.70 (D2895) 109.67 (D0856)	2756CD 2766CD 2776CD 2786CD 2795CD 2815CD 2835CD	CW18	S513	Bearing: B1002 Gasket: W5065 Con. Rod: - Sleeve: 1985: FL942SL 1986: 3126FA
LT250 1987 Quad Racer 1987 • Must use stock thrust washers.	67 x 70	247 250 252 254 256 258 262	67 67.5 67.75 68 68.25 68.5 69	STD 0.50 0.75 1.00 1.25 1.50 2.00	552M06700 552M06750 552M06775 552M06800 552M06825 552M06850 552M06900	552PS 552P2 552P3 552P4 552P5 552P6 552P8	99.70 (D2895) 109.67 (D0856)	2638CD 2658CD 2668CD 2677CD 2687CD 2697CD 2717CD	CW18	S513	Bearing: B1002 Gasket: W5148 Con. Rod: 1987-92: CR157 Sleeve: 3148FA
LT250 1988-92 Quad Racer 1988-92 PRO-LITE	67 x 70	247 249 250 252 254 256 258 262	67 67.25 67.5 67.75 68 68.25 68.5 69	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	571M06700 571M06725 571M06750 571M06775 571M06800 571M06825 571M06850 571M06900	571PS 571P1 571P2 571P3 571P4 571P5 571P6 571P8	99.70 (D2895) 109.67 (D0856)	2638CD 2648CD 2658CD 2668CD 2677CD 2687CD 2697CD 2717CD	CW18	S484	Bearing: B1002 Gasket: W5148 Con. Rod: 1987-92: CR157 Sleeve: 3050FA
LT500R 1987-90 Quad Racer 1987-90 PRO-LITE	86 x 86	500 505 511 517 523 529 535 554	86 86.5 87 87.5 88 88.5 89 89.5	STD 0.50 1.00 1.50 2.00 2.50 3.00 3.50	561M08600 561M08650 561M08700 561M08750 561M08800 561M08850 561M08900 561M08950	561PS 561P2 561P4 561P6 561P8 561P10 561P12 561P14	106.79 (D7046) 117.46 (D8407)	3386TD 3405TD 3425TD 3445TD 3465TD 3484TD 3504TD 3524TD	CW18	S278	Bearing: B1002 Gasket: 86-88mm: 1987: W5084 1988-90: W5150 88.5 to 89.5mm: 1987: W5472 1988-90: W5473 Con. Rod: 1987-90: CR176 Sleeve: 1987: FL5021SL, 3149FA 1988-91: 3251FA

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISCO ATV Pistons

SUZUKI

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 109 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
SUZUKI ATV PISTONS (4-Stroke)											
LT230 1985-94 QuadSport 1985-94 10.25:1 Compression	66 x 67	229 233 236 240 243	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	4382M06600 4382M06650 4382M06700 4382M06750 4382M06800	4382PS 4382P2 4382P4 4382P6 4382P8	89.81 (D9835) 98.80 (D8295)	2598XD 2618XD 2638XD 2658XD 2677XD	CW16	S259	Gasket: W5066 Con. Rod: 1987-94 (Chain drive models only): CR175 Sleeve: 1985-94: FL866SL, 3122FA
LT4WD 250 1987-95 QuadSport 10.25:1 Compression • 4382M06600 fits LT250 4WD 1987-95 & LTF250 1989-96. Will NOT fit LT250S (72mm) or LT250EF 1985-86 (68.5mm).	66 x 67	229 233 236 240 243	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	4382M06600 4382M06650 4382M06700 4382M06750 4382M06800	4382PS 4382P2 4382P4 4382P6 4382P8	89.81 (D9835) 98.80 (D8295)	2598XD 2618XD 2638XD 2658XD 2677XD	CW16	S259	Gasket: W5896 Con. Rod: - Sleeve: -
Z400 2000-03 12.2:1 Stock Compression	90 x 62.6	398 416	90 92	STD 2.0	4713M09000 4713M09200	- -	138.06 (D4828) 151.86 (D2119)	35433XR 3622XR	CW20	S549	Gasket: W5881 Con. Rod: - Sleeve: 3287FA
Z400 2000-03 13.5:1 Compression	90 x 62.6	398 416	90 92	STD 2.0	4714M09000 4714M09200	- -	151.87 (D2119) 167.06 (D42001)	35433XR 3622XR	CW20	S549	Gasket: W5881 Con. Rod: - Sleeve: 3287FA
Z400 2000-03 NEW 440cc Big Bore Piston 12.5:1 Compression • Cylinder work required	94.5 x 62.6	439	94.5	4.5	4795M09450	-	167.05 (D32001)	3720XP	CW20	S549	Gasket: W6103 Con. Rod: - Sleeve: 3399FA
See RACERS CHOICE section for big bore cylinder information											
Z400 2000-03 NEW 440cc Big Bore Piston 13.5:1 Compression • Cylinder work required	94.5 x 62.6	439	94.5	4.5	4796M09450	-	167.05 (D32001)	3720XP	CW20	S549	Gasket: W6103 Con. Rod: - Sleeve: 3399FA
See RACERS CHOICE section for big bore cylinder information											
LT300 4x4 1991-03 King Quad 8.9:1 Compression	68.5 x 76	280 288	69 69.5	0.50 1.00	4673M06900 4673M06950	4673P2 4673P4	90.68 (D1445)	2717XC 2736XC	CW17	S533	Gasket: W5743 Con. Rod: - Sleeve: -

• 4-stroke pistons are supplied with rings, wrist pins & circlips.

WISECO Overbore Kits

SUZUKI



Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>		
GSXR600 1997-2000						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
600cc	2.579" or 65.5mm Standard Bore Stroke - 44.5mm	CK115 \$543.27 (D69523)	11.2:1	<i>Cylinder Deglazing Required.</i> Piston: 4705M06550 \$120.08 (D5027) Spring Steel Head Gasket: W5893	Rings: 25787XA Wrist pins: S571 Base Gasket: W6059	Circlips: CW15
640cc	2.658" or 67.5mm 2mm oversize Stroke - 44.5mm	CK116 \$543.27 (D69523)	11.8:1	<i>Cylinder Boring and Replating Required.</i> Piston: 4706M06750 \$120.08 (D5027) Spring Steel Head Gasket: W5685	Rings: 2658XA Wrist pins: S571 Base Gasket: W6059	Circlips: CW15
GSXR600 2001-2002 NEW						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
599cc	2.6377" or 67mm STD Bore Stroke - 42.50mm	CK130 \$543.27 (D69523)	13.3:1	<i>Cylinder Deglazing Required</i> Piston: 4762M06700 \$120.08 (D5027) Spring Steel Head Gasket: W6096	Rings: 2638XA Wrist pins: S394 Carrillo Rods: CAR006	Circlips: CW14
617cc	2.6771" or 68mm +1mm oversize Stroke - 42.50mm	CK131 \$543.27 (D69523)	13.3:1	<i>Cylinder Boring and Replating Required</i> Piston: 4763M06800 \$120.08 (D5027) Spring Steel Head Gasket: W6096	Rings: 2677XA Pison pins: S394 Carrillo Rods: CAR006	Circlips: CW14
636cc	2.6771" or 69mm +2mm oversize Stroke - 42.50mm	CK148 \$543.27 (D69523)	13.5:1	<i>Cylinder Boring and Replating Required</i> Piston: 4802M06900 \$120.08 (D5027) Spring Steel Head Gasket: W6009	Rings: 2717XA Pison pins: S394 Carrillo Rods: CAR006	Circlips: CW14
SV650X 1999-00						
Kit includes: (2) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
645cc	3.189" or 81mm Standard Bore Stroke - 62.6	CK113 \$315.85 (D15981)	12:1	<i>Cylinder Deglazing Required.</i> Piston: 4695M08100 \$124.88 (D3947) Wrist pins: S520 Spring Steel Head Gasket: W5895	Rings: 3189XC Wrist pins: S520 Base Gasket: W6060	Circlips: CW20
694cc	3.268" or 84mm 3mm oversize Stroke - 62.6	CK114 \$315.85 (D15981)	12:1	<i>Cylinder Boring Only. Sleeved Motor</i> Piston: 4696M08400 \$124.88 (D3947) Spring Steel Head Gasket: W5861	Rings: 3307XC Wrist pins: S520 Base Gasket: W6060	Circlips: CW20
GS750 1977-79 (2-Valve)						
Kit includes: (4) Pistons, Ring Sets, Wrist pins. Circlips and (1) Graphite Head Gasket.						
844cc	2.717" or 69mm 2mm oversize Stroke - 56.4mm	K844 \$440.19 (D31462)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4035M06900 \$99.82 (D9895) Graphite Head Gasket: W2487	Rings: 2717XC Wrist pins: S259 Base Gasket: W6063	Circlips: CW16 Sleeve: FL637SL
GS750 1980-84 (4-Valve)						
Kit includes: (4) Pistons, Ring Sets, Wrist pins. Circlips and (1) Graphite Head Gasket.						
816cc	2.756" or 70mm 3mm oversize Stroke - 53mm	K816 \$457.54 (D55472)	10.25:1	<i>Cylinder Boring Only. 1983 GS750ED & GS750ESD must use modified OEM Head Gasket.</i> Piston: 4188M07000 \$104.16 (D0526) Graphite Head Gasket: W4937	Rings: 2756XC Wrist pins: S555 Base Gasket: W6064	Circlips: CW18
GSXR750 thru 1987						
Kit includes: (4) Pistons, Ring Sets, Wrist pins and Circlips.						
771cc	2.795" or 71mm 1mm oversize Stroke - 48.7mm	R771 \$499.51 (D37992)	13:1	<i>Cylinder Boring Only. Gasket is not included in kit. Use modified OEM Head Gasket.</i> Piston: 4376M07100 \$124.88 (D3947)	Rings: 2795XA Wrist pins: S537	Circlips: CW18

WISECO Overbore Kits

SUZUKI

Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>		
GSXR 750 1988-89						
GSXR 750F Katana 1989-97						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, and Circlips. Optional Spring Steel Head Gasket						
771cc	2.913" or 74mm 1mm oversize Stroke - 44.8mm	R775 \$499.51 (D37992)	13:1	Cylinder Boring Only Piston: 4449M07400 \$124.88 (D3947) Rings: 2913XA Wrist pins: S531 Circlips: CW19 Optional Graphite Head Gasket: W5143 (Not included in Kit)		
813cc	2.992" or 76mm +3mm Overbore Stroke - 44.8mm	CK142 \$565.60 (D63933)	12:1	Cylinder Boring Only Piston: 4789M07600 Rings: 2992XG Piston pins: S531 Circlips: CW19 Spring Steel Head Gasket: W6023		
GSXR750 1990-92						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, and Circlips. Optional Spring Steel Head Gasket						
771cc	2.795" or 71mm 1mm oversize Stroke - 48.7mm	R787 \$499.51 (D37992)	11:1	Cylinder Boring Only Piston: 4503M07100 \$124.88 (D3947) Rings: 2795XA Wrist pins: S537 Circlips: CW18 Wrist pins: S537 Circlips: CW18 Optional Spring Steel Head Gasket: W5705 (Not included in Kit)		
GSXR750 1993-95						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket.						
771cc	2.795" or 71mm 1mm oversize Stroke - 48.7mm	R782 \$565.60 (D63933)	11.8:1	Cylinder Boring Only Piston: 4553M07100 \$124.88 (D3947) Rings: 2795XA Wrist pins: S537 Circlips: CW18 Spring Steel Head Gasket: W5535		
GSXR750V 1996-99						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
748cc	2.835" or 72mm Standard Bore Stroke - 46mm	K749 \$543.27 (D69523)	12:1	Cylinder Deglazing Required Piston: 4663M07200 \$120.08 (D4027) Rings: 2835XA Wrist pins: S554 Circlips: CW16 Spring Steel Head Gasket: W5575 Base Gasket: W6061		
791cc	2.913" or 74mm 2mm oversize Stroke - 46mm	K770 \$543.27 (D69523)	12:1	Boring and Replating Required Piston: 4663M07400 \$120.08 (D4027) Rings: 2913XA Wrist pins: S554 Circlips: CW16 Spring Steel Head Gasket: W5576 Base Gasket: W6061		
802cc	2.992" or 74.5mm 2.5mm oversize Stroke - 46mm	CK125 \$562.47 (D84733)	11.5:1	Boring and Replating Required Piston: 4708M07450 \$124.88 (D3947) Rings: 2933XA Wrist pins: S554 Circlips: CW16 Spring Steel Head Gasket: W5977 Base Gasket: W6061		
GSXR750 2000-2002 NEW						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
749cc	2.8346" or 72mm STD Bore Stroke - 46mm	CK123 \$643.35 (D10683)	12.2:1	Cylinder Deglazing Required Piston: 4699M07200 \$145.10 (D0078) Rings: 2835XA Wrist pins: S571 Circlips: CW15 Spring Steel Head Gasket: W6010 Carrllo Rods: CAR003		
791cc	2.9134" or 74mm +2 mm oversize Stroke - 46mm	CK147 \$643.35 (D10683)	12.63:1	Cylinder Boring and Replating Required Piston: 4801M07400 \$145.10 (D0078) Rings: 2913XA Wrist pins: S571 Circlips: CW15 Spring Steel Head Gasket: W6011 Carrllo Rods: CAR003		
813cc	2.9527" or 75mm +3 mm oversize Stroke - 46mm	CK124 \$643.35 (D10683)	12.9:1	Cylinder Boring and Replating Required Piston: 4712M07500 \$145.10 (D0078) Rings: 2935XG Wrist pins: S571 Circlips: CW15 Spring Steel Head Gasket: W6011 Carrllo Rods: CAR003		
GS1000 1978-81 (2-Valve)						
Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket.						
1085cc	2.874" or 73mm 3mm oversize Stroke - 64.8mm	K1085 \$440.19 (D31462)	10.25:1	Cylinder Boring Only Piston: 4064M07300 \$99.82 (D9895) Rings: 2874XC Wrist pins: S555 Circlips: CW18 Graphite Head Gasket: W2711 Base Gasket: W6065 Optional Sleeve: FL654SL (Sleeves not included in kit)		
1100cc	2.894" or 73.5mm 3.5mm oversize Stroke - 64.8mm	K1100 \$440.19 (D31462)	10.25:1	Cylinder Boring Only Piston: 4066M07350 \$99.82 (D9895) Rings: 2894XC Wrist pins: S555 Circlips: CW18 Graphite Head Gasket: W2711 Base Gasket: W6065 Optional Sleeve: FL654SL (Sleeves not included in kit)		

WISECO Overbore Kits

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Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>		
TL1000R 1998-00, 4-Valve, Twin Cylinder Kit includes: (2) Pistons, Ring Sets, Wrist pins and Circlips.						
996cc	3.858" or 98mm Standard Bore Stroke - 66mm	CK112 \$339.08 (D54302)	12:1	<i>Cylinder Deglazing Required</i> Piston: 4704M09800 \$138.06 (D3828) Spring Steel Head Gasket: W5888	Rings: 3858XS Wrist pins: S550 Base Gasket: W6066	Circlips: CW22
GSXR1000 2001-2002 NEW Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
988cc	2.8740" or 73mm STD Bore Stroke - 59mm	CK134 \$565.60 (D63933)	13.5:1	<i>Cylinder Deglazing Required</i> Piston: 4771M07300 \$124.88 (D3947) Spring Steel Head Gasket: W6033	Rings: 2874XA Wrist pins: S554 Carrllo Rods: CAR003	Circlips: CW16
1043cc	2.9528" or 75mm +2mm oversize Stroke - 59 mm	CK135 \$565.60 (D63933)	13.5:1	<i>Cylinder Boring and Replating Required</i> Piston: 4772M07500 \$124.88 (D3947) Spring Steel Head Gasket: W6011	Rings: 2953XG Wrist pins: S554 Carrllo Rods: CAR003	Circlips: CW16
GSXR1100 1986-88 (1052cc, 4-Valve) Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Overbore Head Gasket.						
1109cc	3.070" or 78mm 2mm oversize Stroke - 58mm	R1109 \$565.60 (D63933)	12:1	<i>Cylinder Boring Only</i> Piston: 4435M07800 \$124.88 (D3947) Spring Steel Head Gasket: W5169	<i>Must use W51891 Block</i> Rings: 3071XG Wrist pins: S520 Base Gasket: W6067	Circlips: CW20
1225cc	3.228" or 82mm 4mm oversize Stroke - 58mm	CK143 \$565.60 (D63933)	13.5:1	<i>Cylinder Boring Only</i> Piston: 4791M08200 \$124.88 (D3947) Spring Steel Head Gasket: W5832	<i>*Base gaskets & sleeves sold separately</i> Rings: 3228XG Wrist pins: S520 Base Gasket: W6068	Circlips: CW20 Sleeve: 3083FA
1255cc	3.268" or 83mm 5mm oversize Stroke - 58mm	P1255 \$656.20 (D27393)	13.5:1	<i>Resleeving & crankcase cleanup required.</i> Piston: 4744M08300 \$147.53 (D2588) Graphite Head Gasket: W5832	<i>Not recommended for street use. Must use W51891 Block</i> Rings: 3268XG Wrist pins: S520 Base Gasket: W6068	Circlips: CW20 <u>Optional</u> Sleeve: 3188FA
1317cc	3.347" or 85mm 7mm oversize Stroke - 58mm	P1317 \$656.20 (D27393)	13.5:1	<i>Resleeving and Crankcase Cleanup required. Not recommended for Street Use.</i> Piston: 4745M08500 \$147.53 (D2588) Graphite Head Gasket: W5481	Rings: 3347XC Wrist pins: S520 Base Gasket: W6069	Circlips: CW20 <u>Optional</u> Sleeve: 3188FA
GSXR1100 1989-92 (1127cc, 4-Valve) GSXR1100F Katana 1988-89 GSXR1200SX Bandit 1996-00 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket.						
1186cc	3.150" or 80mm 2mm oversize Stroke - 58.97mm	R1186 \$565.60 (D63933)	12:1	<i>Cylinder Boring Only</i> Piston: 4614M0800 \$124.88 (D3947) Spring Steel Head Gasket: W5477	<u>Optional</u> Sleeve: 3083FA (Sleeves not included in kit) Rings: 3150XG Wrist pins: S520 Base Gasket: W6068	Circlips: CW20
1201cc	3.169" or 80.5mm 2.5mm oversize Stroke - 58.97mm	R1193 \$565.60 (D63933)	12:1	<i>Cylinder Boring Only</i> Piston: 4616M08050 \$124.88 (D3947) Spring Steel Head Gasket: W5536	<u>Optional</u> Sleeve: 3083FA (Sleeves not included in kit) Rings: 3169XC Wrist pins: S520 Base Gasket: W6068	Circlips: CW20
		R1201 \$565.60 (D63933)	13:1	<i>Cylinder Boring Only</i> Piston: 4610M08050 \$124.88 (D3947) Spring Steel Head Gasket: W5536	<u>Optional</u> Sleeve: 3083FA (Sleeves not included in kit) Rings: 3169XC Wrist pins: S520 Base Gasket: W6068	Circlips: CW20
1216cc	3.189" or 81mm 3mm oversize Stroke - 58.97mm	R1216 \$565.60 (D63933)	12:1	<i>Cylinder Boring Only</i> Piston: 4617M08100 \$124.88 (D3947) Spring Steel Head Gasket: W5536	<u>Optional</u> Sleeve: 3083FA (Sleeves not included in kit) Rings: 3189XG Wrist pins: S520 Base Gasket: W6068	Circlips: CW20
1245cc	3.228" or 82mm 4mm oversize Stroke - 58.97mm	CK143 \$565.60 (D63933)	13.5:1	<i>Cylinder Boring Only</i> Piston: 4791M08200 \$124.88 (D3947) Spring Steel Head Gasket: W5832	<i>*Base gaskets & sleeves sold separately</i> Rings: 3228XG Wrist pins: S520 Base Gasket: W6068	Circlips: CW20 Sleeve: 3083FA
1277cc	3.268" or 83mm 5mm oversize Stroke - 58.97mm	TBA	13.5:1	<i>Resleeving & crankcase cleanup required.</i> Piston: 4744M08300 \$147.53 (D2588) Spring Steel Head Gasket: W5832	<i>Not recommended for street use. Must use W51891 Block</i> Rings: 3268XG Wrist pins: S520 Base Gasket: W6069	Circlips: CW20 <u>Optional</u> Sleeve: 3188FA
1340cc	3.347" or 85mm 7mm oversize Stroke - 58.97mm	TBA	13.5:1	<i>Resleeving & crankcase cleanup required.</i> Piston: 4745M08500 \$147.53 (D2588) Spring Steel Head Gasket: W5481	<i>Not recommended for street use. Must use W51891 Block</i> Rings: 3347XC Wrist pins: S520 Base Gasket: W6069	Circlips: CW20 <u>Optional</u> Sleeve: 3188FA

WISECO Overbore Kits

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Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>		
GSXR1100 1993-98 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket.						
1117cc	3.032" or 77mm 1.5mm oversize Stroke - 60mm	R1117 \$565.60 (D63933)	12:1	Cylinder Boring Only Piston: 4543M07700 \$124.88 (D3947) Rings: 3032XG Wrist pins: S520 Circlips: CW20 Spring Steel Head Gasket: W5479 Base Gasket: W6070		
1192cc	3.130" or 79.5mm 2.5mm oversize Stroke - 60mm	R1192 \$565.60 (D63933)	12:1	Resleeving Required. Sleeves are not included in kit. Order separately. Piston: 4615M07950 \$124.88 (D3947) Rings: 3130XG Wrist pins: S520 Circlips: CW20 Spring Steel Head Gasket: W5478 Base Gasket: W6070 <u>Optional</u> Sleeve: 3016FA		
		R1196 \$565.60 (D63933)	13:1	Resleeving Required. Sleeves are not included in kit. Order separately. Piston: 4611M07950 \$124.88 (D3947) Rings: 3130XG Wrist pins: S520 Circlips: CW20 Spring Steel Head Gasket: W5478 Base Gasket: W6070 <u>Optional</u> Sleeve: 3016FA		
1198cc	3.140" or 79.75mm 3mm oversize Stroke - 60mm	R1198 \$565.60 (D63933)	13:1	Resleeving Required. Sleeves are not included in kit. Order separately. Piston: 4611M07975 \$124.88 (D3947) Rings: 3140XG Wrist pins: S520 Circlips: CW20 Spring Steel Head Gasket: W5478 Base Gasket: W6070 <u>Optional</u> Sleeve: 3016FA		
GS1100, GSX1100E 1980-83 (18mm pin) Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Overbore Head Gasket. Base Gaskets and Sleeves are supplied as noted. Sleeves are supplied as noted.						
1134cc	2.913" or 74mm 2mm oversize Stroke - 65.93mm	K1133 \$481.08 (D31092)	10.25:1	Cylinder Boring Only Piston: 4178M07400 \$109.13 (D8456) Rings: 2913XC Wrist pins: S555 Circlips: CW18 Graphite Head Gasket: W3925 Fiber Base Gasket: W5371 : <u>Optional</u> Sleeve: FL692SL (Sleeves not included in kit)		
1166cc * Pro-Lite	2.953" or 75mm 3mm oversize Stroke - 65.93mm	K1168 \$481.08 (D31092)	10.25:1	Cylinder Boring Only Piston: 4193M07500 \$109.13 (D8456) Rings: 2953XG Wrist pins: S555 Circlips: CW18 Graphite Head Gasket: W3925 Fiber Base Gasket: W5371 : <u>Optional</u> Sleeve: FL692SL (Sleeves not included in kit)		
		* P1168 \$633.05 (D38973)	13.5:1	Cylinder Boring Only. Drag Racing Only. Piston: 4176M07500 \$147.53 (D2588) Rings: 2953XG Wrist pins: S556 Circlips: CW18 Copper Head Gasket: W2945 <u>Optional</u> Sleeve: FL692SL (Sleeves not included in kit)		
1197cc * Pro-Lite	2.992" or 76mm 4mm oversize Stroke - 65.93mm	* P1198 \$633.05 (D38973)	13:1	Resleeving and crankcase cleanup cequired. (Sleeves not included in kit) Piston: 4174M07600 \$147.53 (D2588) Rings: 2992XG Wrist pins: S556 Circlips: CW18 Copper Head Gasket: W2945 <u>Optional</u> Sleeve: KA750SL (Sleeves not included in kit)		
1261cc * Pro-Lite	3.071" or 78mm 6mm oversize Stroke - 65.93mm	K1258 \$607.08 (D52463)	10.25:1	Resleeving and crankcase cleanup required. (Sleeves supplied in kit) Piston: 4194M07800 \$109.13 (D8456) Rings: 3071XG Wrist pins: S555 Circlips: CW18 Graphite Head Gasket: W3928 Fiber Base Gasket: W5375 : Sleeve: KA750SL		
		* P1258 \$633.05 (D38973)	13.5:1	Resleeving and crankcase cleanup required. Drag Racing Only. Piston: 4195M07800 \$147.53 (D2588) Rings: 3071XG Wrist pins: S556 Circlips: CW18 Copper Head Gasket: W3202 <u>Optional</u> Sleeve: KA750SL (Sleeves not included in kit)		
1327cc * Pro-Lite	3.150" or 80mm 8mm oversize Stroke - 65.93mm	* P1323 \$633.05 (D38973)	13.5:1	Resleeving, crankcase cleanup and W3716-1 block are required. Gas Ported - Drag Racing Only Piston: 4211M08000 \$147.53 (D2588) Rings: 3150XG Wrist pins: S556 Circlips: CW18 Copper Head Gasket: W5950 <u>Optional</u> Sleeve: KA773SL (Sleeves not included in kit)		
1428cc * Pro-Lite	3.268" or 83mm 11mm oversize Stroke - 65.93mm	* P1423 \$633.05 (D38973)	13:1	Resleeving, crankcase cleanup and W3716-1 block are required. Drag Racing Only. Piston: 4252M08300 \$147.53 (D2588) Rings: 3268XG Wrist pins: S556 Circlips: CW18 Copper Head Gasket: W5950 <u>Optional</u> Sleeve: KA773SL (Sleeves not included in kit)		
2-Valve, Prostock - Vortex Cylinder Head NEW Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Copper Head Gasket						
1496cc	3.3464" or 85mm +13mm oversize Stroke - 65.93mm	CK127 \$722.95 (D77334)	13.5:1	Piston: 4751M08500 \$165.00 (D0099) Rings: 3346XR Wrist pins: S665 Circlips: CW18 Copper Head Gasket: W6018 Base Gasket: W5378		
1496cc No Valve Pockets	3.3464" or 85mm +13mm oversize Stroke - 65.93mm	No Valve Pockets	13.5:1	Piston: 9758M08500 \$165.00 (D0099) Rings: 3346XR Wrist pins: S665 Circlips: CW18 Base Gasket: W5378		
1532cc	3.3858" or 86mm +14mm oversize Stroke - 65.93 mm	CK128 \$722.95 (D77334)	13.5:1	Piston: 4751M08600 \$165.00 (D0099) Rings: 3386XR Wrist pins: S665 Circlips: CW18 Copper Head Gasket: W6019 Base Gasket: W5378		

WISeco Overbore Kits

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Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>	
GS1150 thru 1986 (20mm pin) Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Overbore Head Gasket. Base Gaskets are supplied as noted.					
1197cc	2.992" or 76mm 2mm oversize Stroke - 65.96mm	K1199 \$481.08 (D31092)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4345W07600 \$109.13 (D8456) Graphite Head Gasket: W3927	Rings: 2992XG Wrist pins: S520 Circlips: CW20 Fiber Base Gasket: W5375 <u>Optional</u> Sleeve: 3271FA
1229cc	3.032" or 77mm 3mm oversize Stroke - 65.96mm	K1229 \$481.08 (D31092)	10.25:1	<i>Cylinder Boring Only</i> Piston: 4345M07700 \$109.13 (D8456) Graphite Head Gasket: W3928	Rings: 3032XG Wrist pins: S520 Circlips: CW20 Fiber Base Gasket: W5375 <u>Optional</u> Sleeve: 3271FA
GSF1200SX Bandit 1996-00 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket.					
1216cc	3.189" or 81mm 2mm oversize Stroke - 58.97mm	CK101 \$565.60 (D63933)	11:1	<i>Cylinder Boring Only</i> Piston: 4683PM08100 \$124.88 (D3947) Spring Steel Head Gasket: W5536	Rings: 3189XG Wrist pins: S520 Circlips: CW20 Base Gasket: W6068
1277cc	3.268" or 83mm 4mm oversize Stroke - 58.97mm	P1255 \$656.20 (D27393)	13.5:1	<i>Resleeving Required</i> Piston: 4744PM08300 \$147.53 (D2588) Spring Steel Head Gasket: W5832	Rings: 3268XG Wrist pins: S520 Circlips: CW20 Base Gasket: W6068
1340cc	3.347" or 85mm 6mm oversize Stroke - 58.97mm	P1317 \$656.20 (D27393)	13.5:1	<i>Resleeving Required</i> Piston: 4745PM08500 \$147.53 (D2588) Spring Steel Head Gasket: W5832	Rings: 3347XC Wrist pins: S520 Circlips: CW20 Base Gasket: W6069
GSX1300R Hayabusa 1999-02 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket					
1298cc	3.189" or 81mm Standard Bore Stroke - 63mm	CK104 \$565.60 (D63933)	13:1	<i>Cylinder Deglazing Required</i> Piston: 4690M08100 \$124.88 (D3947) Spring Steel Head Gasket: W6028	Rings: 3189XG Wrist pins: S520 Circlips: CW20 Base Gasket: W6071 Carrillo Rods: CAR001
1363cc	3.268" or 83mm 2mm oversize Stroke - 63mm	CK105 \$565.60 (D63933)	12:1	<i>Replating required for oversize</i> Piston: 4692M08300 \$124.88 (D3947) Spring Steel Head Gasket: W5784	Rings: 3268XG Wrist pins: S520 Circlips: CW20 Base Gasket: W6071 Carrillo Rods: CAR001
1396cc	3.307" or 84mm 3mm oversize Stroke - 63mm	CK121 \$562.47 (D84733)	12:1	<i>Replating required for oversize</i> Piston: 4746M08400 \$124.88 (D3947) Spring Steel Head Gasket: W5976	Rings: 3307XC Wrist pins: S520 Circlips: CW20 Base Gasket: W6071 Carrillo Rods: CAR001

Overbore Blocks

Overbore Blocks for Street & Strip

- Reinforced to accept bore sizes from 1166cc to 1425cc.
- Additional cooling fins allow cylinder to be used for high performance street riding, touring and drag racing.
- Wiseco Overbore Blocks are sold with unfinished deck surface; no cylinder liners, and no piston kit.

Part #	Description
W3716-1 \$380.00 (D00092)	GS1100: Bare Block Only Recommended for Wiseco Street Kits: K1258 Recommended for Wiseco Drag Race Kits: P1258, P1323, P1423
W5189-1 \$380.00 (D00092)	GSXR1100: Bare Block Only Recommended for Wiseco Drag Race Kits: P1255, P1317

• See page 80 for sleeve preparation and installation information.

WISECO Power Packages

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Supplied Complete...

- Big Bore Block with Sleeves
- Wiseco Hi-Performance Overbore Piston Kit
- Big Bore Head Gasket
- Base Gasket Machined Complete... Ready to Run!
- Sleeves Installed
- Finished Decking
- Block bored and precision honed to kit
- O-Ringing is optional



Displ.	Bore Size	Power Package #	Usage Comp. Ratio	Replacement Components			
Suzuki GSXR1100 ■ POWER PACKAGE Includes W5189-1 Big Block with Sleeves; Overbore Piston Kit; Head Gasket; Base Gasket - READY TO RUN!							
1255cc	3.268" or 83mm	W5172 \$1221.10 (D02068)	Drag Race 13.5:1	Piston Kit: P1255 Piston: 4476M08300	Rings: 3268XG Wrist pin: S520	Circlips: CW20 Sleeves: 3188FA	Head Gasket: W5832 Base Gasket: Not included
Suzuki GS1100 ■ POWER PACKAGE Includes W3716-1 Big Block with Sleeves; Overbore Piston Kit; Head Gasket; Base Gasket - READY TO RUN!							
1261cc	3.071" or 78mm	W3971 \$1097.38 (D73197)	Street 10.25:1	Piston Kit: K1258 Piston: 4194M07800	Rings: 3071XG Wrist pin: S555	Circlips: CW18 Sleeves: KA750SL, 3010FA	Head Gasket: W3928 Base Gasket: W5374
		W3972 \$1240.94 (D86278)	Drag Race 13.5:1	Piston Kit: P1258 Piston: 4195M07800	Rings: 3071XG Wrist pin: S556	Circlips: CW18 Sleeves: KA750SL, 3010FA	Head Gasket: W3202 Base Gasket: W5374
1327cc	3.150" or 80mm	W3976 \$1240.94 (D86278)	Drag Race 13.5:1	Piston Kit: P1323 Piston: 4211M08000	Rings: 3150XG Wrist pin: S556	Circlips: CW18 Sleeves: KA773SL, 3010FA	Head Gasket: W3355 Base Gasket: W5406
1428cc	3.268" or 83mm	W3981 \$1240.94 (D86278)	Drag Race 13.5:1	Piston Kit: P1423 Piston: 4252M08300	Rings: 3268XG Wrist pin: S556	Circlips: CW18 Sleeves: KA773SL, 3010FA	Head Gasket: W5950 Base Gasket: W5406



WISECO Motorcycle Pistons



**2-STROKE
MOTORCYCLE PISTONS 56**

**2-STROKE INTERNATIONAL
STREET BIKE PISTONS 62**

**2-STROKE
STREET BIKE PISTONS 62**

**4-STROKE
MOTORCYCLE PISTONS 63**

2-STROKE ATV PISTONS 65

4-STROKE ATV PISTONS 66

OVERBORE PISTON KITS ... 67



WISCO Motorcycle Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 109 for \$</i>	Repl. Circlips <i>\$1.00 (D06)</i>	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
YAMAHA OFF-ROAD CYCLE (2-Stroke)											
YSR50	40 x 39	49 50 51 53 54	40 40.5 41 41.5 42	STD 0.50 1.00 1.50 2.00	727M04000 727M04050 727M04100 727M04150 727M04200	727PS 727P2 727P4 727P6 727P8	65.40 (D4293) 71.94 (D6134)	1574CD 1594CD 1614CD 1634CD 1654CD	CW12	S563	Bearing: B1042 Gasket: W5704 Con. Rod: - Sleeve: -
YSR50 BIG BORE KIT 3mm Oversize	43 x 39	57 58 59	43 43.5 44	STD 0.50 1.00	598M04300 598M04350 598M04400	598PS 598P2 598P4	77.38 (D3464)	1693CD 1713CD 1732CD	CW12	S634	Bearing: B1042 Gasket: W5228 Con. Rod: - Sleeve: -
PW50 thru 2003	40 x 39.2	49 50 51 51 52 53 54	40 40.25 40.5 40.75 41 41.5 42	STD 0.25 0.50 0.75 1.00 1.50 2.00	653M04000 653M04025 653M04050 653M04075 653M04100 653M04150 653M04200	653PS - 653P2 - 653P4 653P6 653P8	65.40 (D4293) 71.94 (D6134)	1574CD 1585CD 1594CD 1604CD 1614CD 1634CD 1654CD	CW10	S630	Bearing: - Gasket: W5531 Con. Rod: - Sleeve: -
YZ80 1974-75 MX80 1980-82 TY80 1974-75 GT1 1973-75	47 x 42	73 74 76 78 79	47 47.5 48 48.5 49	STD 0.50 1.00 1.50 2.00	222M04700 222M04750 222M04800 222M04850 222M04900	222PS 222P2 222P4 222P6 222P8	72.10 (D6234) 79.31 (D9574)	1850CS 1869CS 1890CS 1909CS 1929CS	CW12	S538	Bearing: B1042 Gasket: - Con. Rod: - Sleeve: -
PW80 thru 2003 BW80 thru 2000	47 x 42	73 74 74 75 76 78 79	47 47.25 47.5 47.75 48 48.5 49	STD 0.25 0.50 0.75 1.00 1.50 2.00	649M04700 649M04725 649M04750 649M04775 649M04800 649M04850 649M04900	649PS - 649P2 - 649P4 649P6 649P8	65.40 (D4293) 71.94 (D6134)	1850CD 1860CD 1869CD 1879CD 1890CD 1909CD 1929CD	CW12	S538	Bearing: B1042 Gasket: W5560 Con. Rod: - Sleeve: -
YZ80 1976-80	49 x 42	79 81 82 84 86	49 49.5 50 50.5 51	STD 0.50 1.00 1.50 2.00	457M04900 457M04950 457M05000 457M05050 457M05100	457PS 457P2 457P4 457P6 457P8	72.10 (D6234) 79.31 (D9574)	1929CD 1949CD 1969CD 1988CD 2008CD	CW12	S538	Bearing: B1042 Gasket: - Con. Rod: - Sleeve: -
YZ80 1981	49 x 42	79 81 82 84 86	49 49.5 50 50.5 51	STD 0.50 1.00 1.50 2.00	465M04900 465M04950 465M05000 465M05050 465M05100	465PS 465P2 465P4 465P6 465P8	72.10 (D6234) 79.31 (D9574)	1929CD 1949CD 1969CD 1988CD 2008CD	CW12	S538	Bearing: B1043 Gasket: - Con. Rod: - Sleeve: -
YZ80 1982-83	47 x 45.6	79 81 82 83 84 86	47 47.5 47.75 48 48.5 49	STD 0.50 0.75 1.00 1.50 2.00	477M04700 477M04750 477M04775 477M04800 477M04850 477M04900	477PS 477P2 477P3 477P4 477P6 477P8	75.54 (D2354) 83.09 (D5894)	1850CD 1869CD 1879CD 1890CD 1909CD 1929CD	CW12	S538	Bearing: B1043 Gasket: 1983: W4050 Con. Rod: - Sleeve: 1982: YA827SL 1983: YA827ASL
YZ80 1984	48 x 45.6	83 84 86 88 90	48 48.5 49 49.5 50	STD 0.50 1.00 1.50 2.00	508M04800 508M04850 508M04900 508M04950 508M05000	508PS 508P2 508P4 508P6 508P8	72.10 (D6234) 79.31 (D9574)	1890CS 1909CS 1929CS 1949CS 1969CS	CW12	S538	Bearing: B1015 Gasket: W4051 Con. Rod: - Sleeve: 1984: YA873SL
YZ80 1985-87	48 x 45.6	83 84 86 88 90	48 48.5 49 49.5 50	STD 0.50 1.00 1.50 2.00	520M04800 520M04850 520M04900 520M04950 520M05000	520PS 520P2 520P4 520P6 520P8	72.10 (D6234) 79.31 (D9574)	1890CS 1909CS 1929CS 1949CS 1969CS	CW12	S538	Bearing: B1015 Gasket: 1985: W4052 1986: W5281 1987: W5282 Con. Rod: - Sleeve: 1985: YA888SL 1986: YA978SL 1987: 3172FA

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISeco Motorcycle Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
YAMAHA OFF-ROAD CYCLE (2-Stroke)											
YZ80 1988-92	48 x 45.6	83 84 86 88 90	48 48.5 49 49.5 50	STD 0.50 1.00 1.50 2.00	569M04800 569M04850 569M04900 569M04950 569M05000	569PS 569P2 569P4 569P6 569P8	75.54 (D2354) 83.09 (D5894)	1890CS 1909CS 1929CS 1949CS 1969CS	CW12	S538	Bearing: B1015 Gasket: W5284 Con. Rod: - Sleeve: 3172FA
YZ80 1993-01 PRO-LITE • International Bore - Not available in the U.S. • Ceramic Composite - Cylinder sleeving or replating required for oversizes.	46 x 47.8	79	46	STD	671M04600	671PS	76.05 (D3654)	1810CS	CW14	S517	Bearing: B1012 Gasket: W5353 Con. Rod: - Sleeve: -
YZ80 1993-01 PRO-LITE • Ceramic Composite - Cylinder sleeving or replating required for oversizes.	47 x 47.8	83 85 87 88 90	47 47.5 48 48.5 49	STD 0.50 1.00 1.50 2.00	646M04700 646M04750 646M04800 646M04850 646M04900	646PS 646P2 646P4 646P6 646P8	76.05 (D3654) 83.66 (D2005)	1850CS 1869CS 1890CS 1909CS 1929CS	CW14	S517	Bearing: B1012 Gasket: W5353 Con. Rod: CR139 Sleeve: YA5183SL, 3177FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
YZ85 2002-03 PRO-LITE	47.5 x 47.8	85 92	47.5 49.5	STD 2.00	805M04750 805M04950	- -	76.05 (D3654) 83.66 (D0205)	1869CS 1949CS	CW14	S517	Bearing: B1012 Gasket: W5983 Con. Rod: CR139 Sleeve: -
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
LT100 LT100-2 LT100-3 MX100 DT100	52 x 45.6	97 99 101 103 104	52 52.5 53 53.5 54	STD 0.50 1.00 1.50 2.00	235M05200 235M05250 235M05300 235M05350 235M05400	235PS 235P2 235P4 235P6 235P8	77.82 (D9664) 85.60 (D6315)	2047CD 2067CD 2087CD 2106CD 2126CD	CW14	S288	Bearing: B1012 Gasket: - Con. Rod: - Sleeve: -
YZ100 1976-83	50 x 50	98 100 102 104 106	50 50.5 51 51.5 52	STD 0.50 1.00 1.50 2.00	455M05000 455M05050 455M05100 455M05150 455M05200	455PS 455P2 455P4 455P6 455P8	77.38 (D3464) 85.12 (D7015)	1969CD 1988CD 2008CD 2028CD 2047CD	CW16	S637	Bearing: B1016 Gasket: - Con. Rod: - Sleeve: -
RT100 1990-2000	52 x 45.6	97 99 101 103 104	52 52.5 53 53.5 54	STD 0.50 1.00 1.50 2.00	771M05200 771M05250 771M05300 771M05350 771M05400		79.85 (D1974) 87.84 (D0725)	2047CD 2067CD 2087CD 2106CD 2126CD	CW14	S288	Bearing: B1012 Gasket: - Con. Rod: - Sleeve: -
AT2 125 1980-86 AT3 125 1980-86 MX125 1980-86 IT125 1980-86 DT125 1973 and up	56 x 50	123 125 128 130 132	56 56.5 57 57.5 58	STD 0.50 1.00 1.50 2.00	236M05600 236M05650 236M05700 236M05750 236M05800	236PS 236P2 236P4 236P6 236P8	85.60 (D6315) 94.16 (D0565)	2205CD 2224CD 2244CD 2264CD 2284CD	CW16	S270	Bearing: B1016 Gasket: - Con. Rod: - Sleeve: -
TZR 125 1987-92 DTR 125 1988-96 DTR 125E 1990-96 TDR 125 1990-92 TDR 240 1988-92 PRO-LITE • Reed Cutout • International Bore - Not available in the U.S.	56 x 50.7	125 126 127 128 129 131 132	56 56.25 56.5 56.75 57 57.25 57.50	STD .025 0.50 0.75 1.00 1.25 1.50	679M05600 679M05625 679M05650 679M05675 679M05700 679M05725 679M05750	679PS 679P1 679P2 679P3 679P4 679P5 679P6	85.60 (D6315) 94.16 (D0565)	2205CD 2215CD 2224CD 2234CD 2244CD 2254CD 2264CD	CW16	S270	Bearing: B1008 Gasket: - Con. Rod: - Sleeve: -

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISCO Motorcycle Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
YAMAHA OFF-ROAD CYCLE (2-Stroke)											
DT125 1975-76 AT2 125 1972-76 AT3 125 1972-76 DT125MX 1977-91 DT125LC 1980-91 RD125LC 1982-90 DT125 Tenere 1989-92 PRO-LITE • Two Reed Holes • International Bore - Not available in the U.S.	56 x 50.7	125	56	STD	684M05600	684PS	85.60 (D6315)	2205CD 2215CD 2224CD 2234CD 2244CD 2254CD 2264CD	CW16	S270	Bearing: B1016 Gasket: - Con. Rod: - Sleeve: -
YZ125 1976-82	56 x 50	123	56	STD	435M05600	435PS	85.60 (D6315)	2205CS 2215CS 2224CS 2234CS 2244CS 2264CS 2284CS	CW16	S270	Bearing: B1016 Gasket: - Con. Rod: - Sleeve: 1977-79: YA659SL 1980: YA693SL 1981: YA723SL 1982: YA760SL
YZ125 1983	56 x 50	123	56	STD	503M05600	503PS	79.03 (D2474)	2205CS 2224CS 2234CS 2244CS 2264CS 2284CS	CW16	S270	Bearing: B1016 Gasket: W4053 Con. Rod: - Sleeve: 1983: YA809SL
YZ125 1984	56 x 50	123	56	STD	512M05600	512PS	79.03 (D2474)	2205CS 2224CS 2234CS 2244CS 2254CS 2264CS 2284CS	CW16	S270	Bearing: B1016 Gasket: W4053 Con. Rod: - Sleeve: 1984: YA874SL
YZ125 1985 • Power Valve must be modified for .040 and larger.	56 x 50	123	56	STD	521M05600	521PS	79.03 (D2474)	2205CS 2215CS 2224CS 2244CS 2254CS 2264CS 2284CS	CW16	S270	Bearing: B1016 Gasket: W5285 Con. Rod: - Sleeve: 1985: YA875SL, 3144FA
YZ125 1986-88 PRO-LITE • Power Valve must be modified for .040 and larger.	56 x 50	123	56	STD	559M05600	559PS	78.12 (D7864)	2205CS 2215CS 2224CS 2234CS 2244CS 2254CS 2264CS 2284CS	CW16	S514	Bearing: B1016 Gasket: W4904 Con. Rod: CR140 Sleeve: 1986: YA979SL 1987: YA5014SL 1988: YA5055SL
YZ125 1989 PRO-LITE • Ceramic Composite - Cylinder sleeving or replating required for oversizes.	56 x 50	123	56	STD	582M05600	582PS	78.12 (D7864)	2205CS 2224CS 2244CS	CW16	S270	Bearing: B1016 Gasket: W5167 Con. Rod: CR140 Sleeve: 1989: YA5094SL, 3173FA

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISCO Motorcycle Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
YAMAHA OFF-ROAD CYCLE (2-Stroke)											
YZ125 1990-92 PRO-LITE • Ceramic Composite - Cylinder sleeving or replating required for oversizes.	56 x 50.7	125 127 129	56 56.5 57	STD .050 1.00	594M05600 594M05650 594M05700	594PS 594P2 594P4	78.12 (D7864)	2205CS 2224CS 2244CS	CW16	S514	Bearing: B1016 Gasket: 1990-91: W5229 1992: W5322 Con. Rod: CR140 Sleeve: 1990: YA5120SL, 3175FA 1991: 3174FA 1992: 3343FA
YZ125 1993 PRO-LITE • Ceramic Composite - Cylinder sleeving or replating required for oversizes.	56 x 50.7	125 127 129 134	56 56.5 57	STD .050 1.00	629M05600 629M05650 629M05700	629PS 629P2 629P4	78.12 (D7864)	2205CS 2224CS 2244CS	CW16	S514	Bearing: B1016 Gasket: W5354 Con. Rod: CR140 Sleeve: 3178FA
YZ125 1994-96 PRO-LITE • Ceramic Composite - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 127 129	54 54.5 55 56	STD 0.50 1.00 2.00	647M05400 647M05450 647M05500 647M05600	647PS 647P2 647P4 647P8	78.12 (D7864) 85.93 (D6515)	2126CS 2146CS 2165CS 2205CS	CW16	S514	Bearing: B1016 Gasket: W5420 Con. Rod: CR140 Sleeve: 1994-95: 3182FA 1996: 3183FA
YZ125 1997 PRO-LITE • Ceramic Composite - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 134	54 56	STD 2.00	693M05400 693M05600	693PS 693P8	82.03 (D2294) 90.23 (D4145)	2126CS 2205CS	CW15	S467	Bearing: B1038 Gasket: W5420 Con. Rod: CR174 Sleeve: 3183FA
YZ125 1998-01 PRO-LITE • Ceramic Composite - Cylinder sleeving or replating required for oversizes.	54 x 54.5	125 127 129 134	54 54.50 55 56	STD 0.50 1.00 2.00	726M05400 726M05450 726M05500 726M05600	726PS - - 726P8	82.03 (D2294) 90.23 (D4145)	2126CST 2146CS 2165CS 2205CS	CW15	S467	Bearing: 1998-00: B1038 2001: B1001 Gasket: W5677 Con. Rod: 1997-00: CR174 2001: CR183 Sleeve: 1996-98: 3183FA 1999-01: 3217FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
YZ125 2002-03 PRO-LITE	54 x 54.5	125 134	54 56	STD 2.00	797M05400 797M05600	- -	85.93 (D6515) 94.53 (D2765)	2126CST 2205CS	CW15	S467	Bearing: B1001 Gasket: 2002: W5981 2003: W5983 Con. Rod: CR183 Sleeve: -
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
175CT-2 thru 1977 175CT-3 thru 1977 175DT 1979-81 175MX 1979-82	66 x 50	171 174 176 179 182	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	471M06600 471M06650 471M06700 471M06750 471M06800	471PS 471P2 471P4 471P6 471P8	93.42 (D5065) 102.76 (D6616)	2598CD 2618CD 2638CD 2658CD 2677CD	CW16	S259	Bearing: B1021 Gasket: - Con. Rod: - Sleeve: -
YZ175 1976-81 IT175 1976-81	66 x 50	172 174 176 179 182	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	374M06600 374M06650 374M06700 374M06750 374M06800	374PS 374P2 374P4 374P6 374P8	93.42 (D5065) 102.76 (D6616)	2598CD 2618CD 2638CD 2658CD 2677CD	CW16	S259	Bearing: B1021 Gasket: - Con. Rod: - Sleeve: -
RT180 1990-2000	64.5 x 54	176 179 182 185 188	64.5 65 65.5 66 66.5	STD 0.50 1.00 1.50 2.00	772M06450 772M06500 772M06550 772M06600 772M06650	- - - - -	87.01 (D1225) 95.72 (D3475)	2539CD 2559CD 2579CD 2598CD 2618CD	CW16	S486	Bearing: NA Gasket: NA Con. Rod: - Sleeve: -

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISCO Motorcycle Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
YAMAHA OFF-ROAD CYCLE (2-Stroke)											
IT200 1984-86	66 x 57	195 198 201 204 207	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	522M06600 522M06650 522M06700 522M06750 522M06800	522PS 522P2 522P4 522P6 522P8	92.02 (D1255) 102.76 (D6616)	2598CD 2618CD 2638CD 2658CD 2677CD	CW16	S259	Bearing: B1005 Gasket: - Con. Rod: - Sleeve: 1984-87: YA876SL
DT200 1990-91 PRO-LITE • Canadian Model - Not available in the U.S.	66 x 57	195 198 201 204 207	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	599M06600 599M06650 599M06700 599M06750 599M06800	599PS 599P2 599P4 599P6 599P8	87.64 (D8525) 96.40 (D4875)	2598CD 2618CD 2638CD 2658CD 2677CD	CW16	S271	Bearing: B1008 Gasket: W5913 Con. Rod: - Sleeve: -
WR200 1992-98 NEW	66.8 x 57	200 201 204 207 210	66.8 67 67.5 68 68.5	STD 0.20 0.70 1.20 1.70	818M06680 818M06700 818M06750 818M06800 818M06850	- - - - -	87.64 (D8525) 96.40 (D4875)	2628CD 2638CD 2658CD 2677CD 2697CD	CW16	S271	Bearing: - Gasket: - Con. Rod: - Sleeve: -
YZ250 1976-79 IT250 1978-80 DT250 1974-79 MX250 1973-75	70 x 64	246 250 253 257 261	70 70.5 71 71.5 72	STD 0.50 1.00 1.50 2.00	234M07000 234M07050 234M07100 234M07150 234M07200	234PS 234P2 234P4 234P6 234P8	110.04 (D2066) 121.04 (D2627)	2756CD 2776CD 2795CD 2815CD 2835CD	CW18	S343	Bearing: B1003 Gasket: - Con. Rod: - Sleeve: 1976-79E: YA658SL
YZ250 1980-82 IT250 1981-82	70 x 64	246 248 250 252 253 257 261	70 70.25 70.5 70.75 71 71.5 72	STD 0.25 0.50 0.75 1.00 1.50 2.00	452M07000 452M07025 452M07050 452M07075 452M07100 452M07150 452M07200	452PS 452P1 452P2 452P3 452P4 452P6 452P8	110.04 (D2066) 121.04 (D2627)	2756CD 2766CD 2776CD 2786CD 2795CD 2815CD 2835CD	CW18	S343	Bearing: IT250 1977-82: B1003 YZ250 1976-81: B1003 YZ250 1982: B1014 Gasket: - Con. Rod: - Sleeve: 1980-81G, H: YA695SL 1982J: YA764SL
IT250 1983 PRO-LITE	68 x 68	247 249 251 252 254 256 258 262	68 68.25 68.5 68.75 69 69.25 69.5 70	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	515M06800 515M06825 515M06850 515M06875 515M06900 515M06925 515M06950 515M07000	515PS 515P1 515P2 515P3 515P4 515P5 515P6 515P8	110.04 (D2066) 121.04 (D2627)	2677CD 2687CD 2697CD 2707CD 2717CD 2727CD 2736CD 2756CD	CW18	S511	Bearing: B1014 Gasket: - Con. Rod: - Sleeve: -
YZ250 1983-87 PRO-LITE • Power Valve must be modified for .040 and larger.	68 x 68	246.8 249 251 252 254 256 258 262	68 68.25 68.5 68.75 69 69.25 69.5 70	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	560M06800 560M06825 560M06850 560M06875 560M06900 560M06925 560M06950 560M07000	560PS 560P1 560P2 560P3 560P4 560P5 560P6 560P8	110.04 (D2066) 121.04 (D2627)	2677CD 2687CD 2697CD 2707CD 2717CD 2727CD 2736CD 2756CD	CW18	S511	Bearing: B1014 Gasket: 1986-87: W5128 Con. Rod: 1983-89: CR141 Sleeve: 1983: YA810SL 1984: YA877SL 1985: YA878SL 1986: YA980SL 1987: YA5015SL
YZ250 1988-91 WR250 1988-91 PRO-LITE • Power Valve must be modified for .040 and larger. • 1991 model is Ceramic - Composite Cylinder sleeving or replating required for oversizes.	68 x 68	246.8 249 251 252 254 256 258 262	68 68.25 68.5 68.75 69 69.25 69.5 70	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	605M06800 605M06825 605M06850 605M06875 605M06900 605M06925 605M06950 605M07000	605PS 605P1 605P2 605P3 605P4 605P5 605P6 605P8	105.89 (D3536) 116.48 (D9896)	2677CD 2687CD 2697CD 2707CD 2717CD 2727CD 2736CD 2756CD	CW18	S508	Bearing: B1014 Gasket: YZ250: 1988: W5130 YZ250: 1989-90: W5168 WR250: 1989-90: W5168 1991: W5268 Con. Rod: 1983-89: CR141 1990-98: CR142 Sleeve: 1988: YA5054SL 1989: YA5095SL 1990: 3253FA 1991: 3268FA

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISeco Motorcycle Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
YAMAHA OFF-ROAD CYCLE (2-Stroke)											
YZ250 1992-98 WR250 1992-98 PRO-LITE • Ceramic Composite - <i>Cylinder</i> <i>sleeving or replating required</i> <i>for oversizes.</i>	68 x 68	247 251 254 262	68 68.5 69 70	STD 0.50 1.00 2.00	677M06800 677M06850 677M06900 677M07000	677PS 677P2 677P4 677P8	105.89 (D3536) 116.49 (D9896)	2677CD 2697CD 2717CD 2756CD	CW18	S508	Bearing: B1014 Gasket: YZ250: 1992-94: W5323 1995-98: W5467 CR142 Con. Rod: 1992: 3176FA 1993: 3179FA 1994-95: 3181FA 1996: 3329FA 1997: 3344FA 1998: 3345FA
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
YZ250 1999-01 PRO-LITE • Ceramic Composite - <i>Cylinder</i> <i>sleeving or replating required</i> <i>for oversizes.</i>	66.4 x 72	249 265	66.4 68.5	STD 2.10	742M06640 742M06850	742PS 742P8	105.89 (D3536) 116.49 (D9896)	2614CD 2697CD	CW18	S508	Bearing: B1003 Gasket: W5744 Con. Rod: 1999-01: CR173 Sleeve: 1999-00: 3332FA 2001-02: YA5397SL
YZ250 2002-03 PRO-LITE	66.4 x 72	249	66.4	STD	804M06640	-	105.90 (D4536)	2614CD	CW18	S508	Bearing: B1003 Gasket: W5978 Con. Rod: CR173 Sleeve: -
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)											
DT400 1975-78 MX400 1975-78	85 x 70	397 402 407 411 416	85 85.5 86 86.5 87	STD 0.50 1.00 1.50 2.00	232M08500 232M08550 232M08600 232M08650 232M08700	232PS 232P2 232P4 232P6 232P8	114.47 (D8686) 125.92 (D5557)	3347TD 3366TD 3386TD 3405TD 3425TD	CW18	S277	Bearing: B1003 Gasket: - Con. Rod: - Sleeve: -
YZ400 1976-78 IT400 1976-78	85 x 70	397 402 407 411 416	85 85.5 86 86.5 87	STD 0.50 1.00 1.50 2.00	394M08500 394M08550 394M08600 394M08650 394M08700	394PS 394P2 394P4 394P6 394P8	103.69 (D1226) 114.05 (D3486)	3347TD 3366TD 3386TD 3405TD 3425TD	CW18	S277	Bearing: B1003 Gasket: - Con. Rod: - Sleeve: -
YZ465 1980-81 IT465 1981-82	85 x 82	465 471 476 482 487	85 85.5 86 86.5 87	STD 0.50 1.00 1.50 2.00	451M08500 451M08550 451M08600 451M08650 451M08700	451PS 451P2 451P4 451P6 451P8	114.47 (D8686) 125.92 (D5557)	3347TD 3366TD 3386TD 3405TD 3425TD	CW18	S277	Bearing: B1014 Gasket: - Con. Rod: - Sleeve: 1980-81: YA698SL
YZ490 1982-83 IT490 1983-84	87 x 82	487 493 499 504 510	87 87.5 88 88.5 89	STD 0.50 1.00 1.50 2.00	478M08700 478M08750 478M08800 478M08850 478M08900	478PS 478P2 478P4 478P6 478P8	119.76 (D6817) 131.74 (D4097)	3425TD 3445TD 3465TD 3484TD 3504TD	CW18	S277	Bearing: B1014 Gasket: YZ490 1983: W4055 Con. Rod: - Sleeve: 1982: YA766SL 1983: YA766ASL
YZ490 1984-90 WR500 1991-93 PRO-LITE	87 x 82	487 493 499 504 510	87 87.5 88 88.5 89	STD 0.50 1.00 1.50 2.00	546M08700 546M08750 546M08800 546M08850 546M08900	546PS 546P2 546P4 546P6 546P8	119.76 (D6817) 131.74 (D4097)	3425TD 3445TD 3465TD 3484TD 3504TD	CW18	S277	Bearing: B1014 Gasket: YZ490: 1984-86: W4056 1987-90: W5286 WR500: 1991-93: W5287 Con. Rod: - Sleeve: 1984-85: YA821SL 1986: YA981SL 1987-90: 3324FA 1991-95: YA5138SL

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISCO Motorcycle Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																								
YAMAHA INTERNATIONAL MOTORCYCLE (2-Stroke Street)																																			
TZR125 1987-92 DTR125 1989-96 DTR125E 1990-96 TDR125 1990-92 PRO-LITE (with Reed cutout) • International Bore - Not available in the U.S.	56.4 x 50.7	125 127 129 130 131	56.5 56.75 57 57.25 57.5	0.10 0.35 0.60 0.85 1.10	679M05650 679M05675 679M05700 679M05725 679M05750	679P2 679P3 679P4 679P5 679P6	78.12 (D7864) 85.93 (D6515)	2224CD 2234CD 2244CD 2254CD 2264CD	CW16	S270	Bearing: B1008 Gasket: - Con. Rod: - Sleeve: -																								
TZR125R (Type 4FL) 1993-97 TDR125 (Type 4FL) 1993-97 PRO-LITE (Flat Top w/Reed cutout) • International Bore - Not available in the U.S. • Ceramic Composite - Cylinder sleeving or replating required for oversizes.	56 x 50.7	125	56	STD	720M05600	720PS	78.12 (D7864)	2205CD	CW16	S270	Bearing: B1008 Gasket: - Con. Rod: - Sleeve: -																								
TDR240 Twin 1988-92 .040 Oversize PRO-LITE (with Reed cutout) • International Bore - Not available in the U.S.	55 x 50.7	250 252 254 256 259 261 263	56 56.25 56.5 56.75 57 57.25 57.5	1.00 1.25 1.50 1.75 2.00 2.25 2.50	679M05600 679M05625 679M05650 679M05675 679M05700 679M05725 679M05750	679PS 679P1 679P2 679P3 679P4 679P5 679P6	78.12 (D7864) 85.93 (D6515)	2205CD 2215CD 2224CD 2234CD 2244CD 2254CD 2264CD	CW16	S270	Bearing: B1008 Gasket: - Con. Rod: - Sleeve: -																								
YAMAHA STREET BIKES (2-Stroke)																																			
RD350 1973-82 RD400 1976-82 • Bore & Stroke for RD400 = 64 x 62 Reed Induction	64 x 54	346 352 358 364 370	64 64.5 65 65.5 66	STD 0.50 1.00 1.50 2.00	393M06400 393M06450 393M06500 393M06550 393M06600	393PS 393P2 393P4 393P6 393P8	84.72 (D3805) 93.19 (D1955)	2520CD 2539CD 2559CD 2579CD 2598CD	CW16	S486	Bearing: B1021 Gasket: RD350: W5561 Con. Rod: - Sleeve: -																								
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>K129</td><td>64mm / STD</td><td>346cc</td><td>\$169.44 (D66101)</td></tr><tr><td>K130</td><td>64.5mm / 0.50</td><td>352cc</td><td></td></tr><tr><td>K131</td><td>65mm / 1.00</td><td>358cc</td><td></td></tr><tr><td>K132</td><td>65.5mm / 1.50</td><td>364cc</td><td>\$186.38 (D38111)</td></tr><tr><td>K133</td><td>66mm / 2.00</td><td>370cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips (Kit does not include Top End Bearing & Gasket kit)												Kit Part #	Bore Size	Displ.	Kit Price	K129	64mm / STD	346cc	\$169.44 (D66101)	K130	64.5mm / 0.50	352cc		K131	65mm / 1.00	358cc		K132	65.5mm / 1.50	364cc	\$186.38 (D38111)	K133	66mm / 2.00	370cc	
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K129	64mm / STD	346cc	\$169.44 (D66101)																																
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K133	66mm / 2.00	370cc																																	
RZ350 1982-90 Liquid Cooled PRO-LITE	64 x 54	346 352 358 364 370	64 64.5 65 65.5 66	STD 0.50 1.00 1.50 2.00	513M06400 513M06450 513M06500 513M06550 513M06600	513PS 513P2 513P4 513P6 513P8	87.01 (D1225) 95.72 (D3475)	2520CD 2539CD 2559CD 2579CD 2598CD	CW16	S486	Bearing: B1005 Gasket: W5562 Con. Rod: - Sleeve: -																								
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>K134</td><td>64mm / STD</td><td>346cc</td><td>\$174.03 (D24401)</td></tr><tr><td>K135</td><td>64.5mm / 0.50</td><td>352cc</td><td></td></tr><tr><td>K136</td><td>65mm / 1.00</td><td>358cc</td><td></td></tr><tr><td>K137</td><td>65.5mm / 1.50</td><td>364cc</td><td>\$191.44 (D68411)</td></tr><tr><td>K138</td><td>66mm / 2.00</td><td>370cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips (Kit does not include Top End Bearing & Gasket kit)												Kit Part #	Bore Size	Displ.	Kit Price	K134	64mm / STD	346cc	\$174.03 (D24401)	K135	64.5mm / 0.50	352cc		K136	65mm / 1.00	358cc		K137	65.5mm / 1.50	364cc	\$191.44 (D68411)	K138	66mm / 2.00	370cc	
Kit Part #	Bore Size	Displ.	Kit Price																																
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K137	65.5mm / 1.50	364cc	\$191.44 (D68411)																																
K138	66mm / 2.00	370cc																																	

• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISCO Motorcycle Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
YAMAHA OFF-ROAD CYCLE (4-Stroke)											
TTR125 2000-03 11:1 Compression	54 x 54	124 126 128	54 54.5 55	STD 0.50 1.00	4752M05400 4752M05450 4752M05500	- - -	88.40 (D4035)	2126XE 2146XE 2165XE	CW15	S571	Gasket: W5962 Con. Rod: - Sleeve: -
TTR250 1999-03 10.5:1 Compression	73 x 59.6	249 253 256 260 263	73 73.5 74 74.5 75	STD 0.50 1.00 1.50 2.00	4689M07300 4689M07350 4689M07400 4689M07450 4689M07500	- - - - -	118.14 (D8807) 129.97 (D8977)	2874XC 2894XC 2913XC 2933XC 2953XC	CW18	S524	Gasket: W5894 Con. Rod: - Sleeve: -
YZ250F 2001-03 +.75 Compression (4738M07700) +1.2 Compression (4738M07900)	77 x 53.6	249 263 262	77 79	STD 2.00	4738M07700 4738M07900	- -	165.00 (D0099)	7700XU 3110XG	W5922	S646	Gasket: W5921 Con. Rod: - Sleeve: -
XT350 1985-98 9:1 Compression	86 x 59.6	346 354 358	86 87 87.5	STD 1.00 1.50	4674M08600 4674M08700 4674M08750	4674PS 4674P4 -	136.22 (D3718) 149.84 (D0998)	3386XC 3425XC 3445XC	CW19	S475	Gasket: W5751 Con. Rod: - Sleeve: -
YZ400F 1998-99 WR400F 1998-00 12.5:1 Compression -8cc Dome Volume	92 x 60.1	400 417	92 94	STD 2.00	4649M09200 4649M09400	4649PS 4649P8	138.06 (D4828) 151.86 (D2119)	3622XR 3701XR	CW18	S560	Gasket: 1998-99, 92mm: W5678 1998-99, 94mm: W5699 Con. Rod: - Sleeve: 1998-00 YZF, WR: YA5359SL
YZ400F 1998-99 WR400F 1998-00 13.5:1 Compression -6.7cc Dome Volume	92 x 60.1	400 417	92 94	STD 2.00	4650M09200 4650M09400	4650PS 4650P8	151.86 (D2119) 167.06 (D42001)	3622XR 3701XR	CW18	S560	Gasket: 1998-99, 92mm: W5678 1998-99, 94mm: W5699 Con. Rod: - Sleeve: 1998-00 YZF, WR: YA5359SL
YZ426 2000-02 WR426 2001-02 12.5:1 Standard Compression	95 x 60.1	426 440 444	95 96.5 97	STD 1.50 2.00	4693M09500 4693M09650 4693M09700	4693PS 4693P6 4693P8	158.77 (D6259) 174.65 (D97401)	3741XS 9650XS 3819XS	CW19	S615	Gasket: 95mm-96.5mm: W5882 97mm: W5960 Con. Rod: - Sleeve: 2000-02: YA5424SL
YZ426 2000-02 WR426 2001-02 13.5:1 Compression	95 x 60.1	426 444	95 97	STD 2.00	4694M09500 4694M09700	4694PS 4694P8	174.65 (D97401) 192.11 (D72511)	3741XS 3819XS	CW19	S615	Gasket: 95mm: W5882 97mm: W5960 Con. Rod: - Sleeve: 2000-02: YA5424SL
YZ450F 2003 NEW 12.5:1 Standard Compression	95 x 63.4	449 469	95 97	STD 2.00	4785M09500 4785M09700	- -	167.50 (D05001) 184.50 (D07011)	3741XS 3819XS	CW18	S600	Gasket: 95mm: W6129 97mm: W6130 Con. Rod: - Sleeve: -
YZ450F 2003 NEW 13.5:1 Compression	95 x 63.4	449 469	95 97	STD 2.00	4786M09500 4786M09700	- -	167.50 (D05001) 184.50 (D07011)	3741XS 3819XS	CW18	S600	Gasket: 95mm: W6129 97mm: W6130 Con. Rod: - Sleeve: -
XT500 TT500 SR500 NEW European models Standard Compression 9:1	87 x 84	499 505 511 517 523	87 87.5 88 88.5 89	STD 0.50 1.00 1.50 2.00	4764M08700 4764M08750 4764M08800 4764M08850 4764M08900	- - - - -	122.30 (D8337) 134.53 (D2708)	3425XC 3445XC 3465XC 3484XC 3504XC	CW20	S392	Gasket: W5688 Con. Rod: - Sleeve: 1975-82 XT, TT: 3263FA
XT500 TT500 SR500 10:1 Compression	87 x 84	499 505 511 517 523	87 87.5 88 88.5 89	STD 0.50 1.00 1.50 2.00	4045M08700 4045M08750 4045M08800 4045M08850 4045M08900	4045PS 4045P2 4045P4 4045P6 4045P8	128.42 (D5077) 141.26 (D6748)	3425XC 3445XC 3465XC 3484XC 3504XC	CW20	S392	Gasket: W5688 Con. Rod: - Sleeve: 1975-82 XT, TT: 3263FA

- 4-stroke pistons are supplied with rings, wrist pins & circlips.
- Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.

WISCO Motorcycle Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
YAMAHA OFF-ROAD CYCLE (4-Stroke)											
XT500 NEW TT500 SR500 • 3mm Big Bore Standard Compression 9:1	90 x 84	534	90	3.00	4783M09000	-	123.38 (D3047)	3544XC	CW20	S553	Gasket: W5688 Con. Rod: - Sleeve: -
XT500 TT500 SR500 • 3mm Big Bore 11:1 Compression	90 x 84	534	90	3.00	4190M09000	4190PS	134.84 (D0908)	3544XC	CW20	S553	Gasket: W5688 Con. Rod: - Sleeve: -
TT600 • Chrome Bore • Cylinder sleeving or replating required for oversizes. 11.5:1 Compression	95 x 84	595 608	95 96	STD 1.00	4619M09500 4596M09600	4619PS 4596P4	151.87 (D2119) 167.43 (D64001)	3740XJ 3780XH	CW22	S550	Gasket: W5689 Con. Rod: - Sleeve: 1983-96: 3191FA
XT600 1984-96 SRX600 1984-96 Tenere 600 1984-96 Stock Compression	95 x 84	595 608 621	95 96 97	STD 1.00 2.00	4607M09500 4607M09600 4607M09700	4607PS 4607P4 4607P8	144.96 (D8968) 159.46 (D8659)	3740XH 3780XH 3819XH	CW22	S550	Gasket: XT600, 1988-96: W5726 XT600, 1988-96 Tenere 600 SRX600: W5689 Con. Rod: - Sleeve: 3191FA
XT600 1984-96 SRX600 1986 Tenere 600 1984-96 11.5:1 Compression	95 x 84	595 608	95 96	STD 1.00	4596M09500 4596M09600	4596PS 4596P4	151.87 (D2119) 167.43 (D64001)	3740XH 3780XH	CW22	S550	Gasket: XT600 1988-96: W5726 XT600 1984-87, Tenere 600 SRX600: W5689 Con. Rod: - Sleeve: 3191FA
XT600 1984-96 SRX600 1984-96 Tenere 600 1984-96 • 3mm Big Bore 10:1 Compression	98 x 84	634	98	3.00	4607M09800	4607P12	159.46 (D8659)	3858XH	CW22	S550	Gasket: XT600 1988-96: W5726 XT600 1988-96: Tenere 600 SRX600: W5689 Con. Rod: - Sleeve: 3191FA
XT600 1984-96 SRX600 1984-96 Tenere 600 1984-96 • 6mm Big Bore 10.75:1 Compression • Cylinder Sleeving required • Crankcase clean-up required	101 x 84	673	101	6.00	4607M10100	4607P24	159.46 (D8659)	3977XH	CW22	S550	Gasket: XT600 1988-96: W5727 XT600 1984-87, Tenere 600 SRX600: W5754 Con. Rod: - Sleeve: 3192FA

• 4-stroke pistons are supplied with rings, wrist pins & circlips.

• Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.



WISeco ATV Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																																					
YAMAHA ATV PISTONS (2-Stroke)																																																
YT125 1980-86	56 x 50	123 125 128 130 132	56 56.5 57 57.5 58	STD 0.50 1.00 1.50 2.00	236M05600 236M05650 236M05700 236M05750 236M05800	236PS 236P2 236P4 236P6 236P8	85.60 (D6315) 94.16 (D0565)	2205CD 2224CD 2244CD 2264CD 2284CD	CW16	S270	Bearing: B1016 Gasket: W5067 Con. Rod: - Sleeve: -																																					
YT175 1982-84	66 x 50	171 174 176 179 182	66 66.5 67 67.5 68	STD 0.50 1.00 1.50 2.00	471M06600 471M06650 471M06700 471M06750 471M06800	471PS 471P2 471P4 471P6 471P8	93.42 (D5065) 102.76 (D6616)	2598CD 2618CD 2638CD 2658CD 2677CD	CW16	S259	Bearing: B1021 Gasket: W5068 Con. Rod: - Sleeve: -																																					
YFS200 Blaster Thru 2003 PRO-LITE	66 x 57	195 196 198 199 201 202 204 205 207 209	66 66.25 66.5 66.75 67 67.25 67.5 67.75 68 68.25	STD 0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25	573M06600 573M06625 573M06650 573M06675 573M06700 573M06725 573M06750 573M06775 573M06800 573M06825	573PS - 573P2 - 573P4 - 573P6 - 573P8 -	87.48 (D9425) 96.23 (D4775)	2598CD 2608CD 2618CD 2628CD 2638CD 2648CD 2658CD 2668CD 2677CD 2687CD	CW16	S486	Bearing: B1005 Gasket: W5232 Con. Rod: 1987-03: CR170 Crankshaft: H105 Sleeve: Blaster 3100FA																																					
Tri Z 250 All Models PRO-LITE Liquid Cooled	68 x 68	247 249 251 252 254 256 258 262	68 68.25 68.5 68.75 69 69.25 69.5 70	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00	515M06800 515M06825 515M06850 515M06875 515M06900 515M06925 515M06950 515M07000	515PS 515P1 515P2 515P3 515P4 515P5 515P6 515P8	109.26 (D6556) 120.19 (D1127)	2677CD 2687CD 2697CD 2707CD 2717CD 2727CD 2736CD 2756CD	CW18	S511	Bearing: B1014 Gasket: W5493 Con. Rod: - Sleeve: 1985-89: YA879SL, 3145FA																																					
YFZ350 Banshee Thru 2003 Twin Cylinder PRO-LITE Liquid Cooled	64 x 54	347 350 352 355 358 361 364 370 376 382	64 64.25 64.5 64.75 65 65.25 65.5 66 66.25 66.5	STD 0.25 0.50 0.75 1.00 1.25 1.50 2.00 2.25 2.50	513M06400 513M06425 513M06450 513M06475 513M06500 513M06525 513M06550 513M06600 513M06625 513M06650	513PS - 513P2 513P3 513P4 513P5 513P6 513P8 513P9 513P10	87.01 (D1225) 95.72 (D3475)	2520CD 2530CD 2539CD 2549CD 2559CD 2569CD 2579CD 2598CD 2608CD 2618CD	CW16	S486	Bearing: B1005 Gasket: 64mm to 65.5mm: W5231 66mm to 66.5mm: W5474 Con. Rod: 1987-03: CR158 1987-03 Long Rod: CR178 Crankshaft: H100 Sleeve: All years: 3061FA																																					
See RACERS CHOICE section for special, high-end racer versions (pgs. 3-6)																																																
<table><tr><th>Kit Part #</th><th>Bore Size (mm)</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>K139</td><td>64.00 / STD</td><td>346cc</td><td rowspan="4">\$204.87 (D29221)</td></tr><tr><td>K140</td><td>64.50 / 0.50</td><td>352cc</td></tr><tr><td>K144</td><td>64.75 / 0.75</td><td>355cc</td></tr><tr><td>K141</td><td>65.00 / 1.00</td><td>358cc</td></tr><tr><td>K145</td><td>65.25 / 1.25</td><td>361cc</td><td rowspan="5">\$222.29 (D73331)</td></tr><tr><td>K142</td><td>65.50 / 1.50</td><td>364cc</td></tr><tr><td>K143</td><td>66.00 / 2.00</td><td>370cc</td></tr><tr><td>K146</td><td>66.25 / 2.25</td><td>376cc</td></tr><tr><td>K147</td><td>66.50 / 2.50</td><td>382cc</td></tr><tr><td colspan="4">Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips & top end gasket kit.</td></tr></table>												Kit Part #	Bore Size (mm)	Displ.	Kit Price	K139	64.00 / STD	346cc	\$204.87 (D29221)	K140	64.50 / 0.50	352cc	K144	64.75 / 0.75	355cc	K141	65.00 / 1.00	358cc	K145	65.25 / 1.25	361cc	\$222.29 (D73331)	K142	65.50 / 1.50	364cc	K143	66.00 / 2.00	370cc	K146	66.25 / 2.25	376cc	K147	66.50 / 2.50	382cc	Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips & top end gasket kit.			
Kit Part #	Bore Size (mm)	Displ.	Kit Price																																													
K139	64.00 / STD	346cc	\$204.87 (D29221)																																													
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K147	66.50 / 2.50	382cc																																														
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• 2-stroke pistons are supplied with rings, wrist pins & circlips, unless noted otherwise.

WISCO ATV Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
YAMAHA ATV PISTONS (4-Stroke)											
YFM, YTM 200 1984-85 YFM, DXT 1987-88 Moto-4 1987-88 10.25:1 Compression	67 x 55.7	196 199 202	67 67.5 68	STD 0.50 1.00	4292M06700 4292M06750 4292M06800	4292PS 4292P2 4292P4	93.58 (D5165)	2638XC 2658XC 2677XC	CW16	S256	Gasket: 1984-85: W5069 Con. Rod: - Sleeve: 1984-91: YA762SL
YTM, YFM 225 1984-88 Moto-4 1987-88 10.25:1 Compression	70 x 58	223 226 230	70 70.5 71	STD 0.50 1.00	4312M07000 4312M07050 4312M07100	4312PS 4312P2 4312P4	99.21 (D3595)	2756XC 2776XC 2795XC	CW16	S259	Gasket: 1983-86: W5070 Con. Rod: - Sleeve: 1984-89: 3143FA
YFM250 Timberwolf 1992-01 YFB250 Bear Tracker 1999-02 8.7:1 Compression	71 x 58	230 233 236	71 71.5 72	STD 0.50 1.00	4675M07100 4675M07150 4675M07200	4675PS 4675P2 4675P4	95.40 (D4275)	2795XC 2815XC 2835XC	CW16	S596	Gasket: W5745 Con. Rod: - Sleeve: Timberwolf: 3315FA
YFM350 XT Warrior All yrs. YFM350 WT Big Bear thru '99 BW350T 1999 Moto-4 1999 10.25:1 Compression	83 x 64.5	349 353 357	83 83.5 84	STD 0.50 1.00	4419M08300 4419M08350 4419M08400	4419PS 4419P2 4419P4	104.82 (D8926)	3268XC 3287XC 3307XC	CW19	S376	Gasket: W5746 Con. Rod: - Sleeve: 350 Warrior: 3107FA
Kodiak 400 1993-99 8.6:1 Compression	83 x 71.5	387 392 396	83 83.5 84	STD 0.50 1.00	4676M08300 4676M08350 4676M08400	4676PS 4676P2 4676P4	118.14 (D8807)	3268XC 3287XC 3307XC	CW19	S376	Gasket: W5746 Con. Rod: - Sleeve: 3237FA
YFM600 Grizzly 1998-01 Stock Compression	95 x 84	595 608 621	95 96 97	STD 1.00 2.00	4607M09500 4607M09600 4607M09700	4607PS 4607P4 4607P8	144.96 (D8968) 159.46 (D8659)	3740XH 3780XH 3819XH	CW22	S550	Gasket: W5726 Con. Rod: - Sleeve: 3191FA
YFM600 Grizzly 1998-01 10:1 Compression	98 x 84	634	98	3.00	4607M09800	4607P12	159.46 (D8659)	3858XH	CW22	S550	Gasket: W5726 Con. Rod: - Sleeve: 3191FA
YFM600 Grizzly 1998-01 10.75:1 Compression • Cylinder Sleaving required • Crankcase clean-up required	101 x 84	673	101	6.00	4607M10100	4607P24	159.46 (D8659)	3977XH	CW22	S550	Gasket: W5727 Con. Rod: - Sleeve: 3192FA
YFM600 Grizzly 1998-01 11.5:1 Compression	95 x 84	595 608	95 96	STD 1.00	4596M09500 4596M09600	4596PS 4596P4	152.21 (D3319)	3740XH 3780XH	CW22	S550	Gasket: W5726 Con. Rod: - Sleeve: 3191FA
YFM660R Raptor 2001-03 YFM660F Grizzly 2002-03 11:1 Compression	100 x 84	660 666 673	100 100.5 101	STD 0.50 1.00	4737M10000 4737M10050 4737M10100	- - -	138.06 (D4828)	3937XS 10050XS 10100XS	CW22	S570	Gasket: W6017 Con. Rod: - Sleeve: 3347FA

- 4-stroke pistons are supplied with rings, wrist pins & circlips.
- Replacement ring style is stamped on piston dome - Example: "C" for XC, "G" for XG and "H" for XH.



WISECO Overbore Kits

YAMAHA



Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>		
FZR600 1989-94 (4-Valve) Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
619cc	2.362" or 60mm 1mm oversize Stroke - 54.7mm	R619 \$497.31 (D04892)	Stock	<i>Cylinder Boring Only</i> Piston 4478M06000 \$114.10 (D6486) Spring Steel Head Gasket: W5181	Rings: 2362XA Wrist pins: S554 Base Gasket: W6072	Circlips: CW16
630cc	2.382" or 60.5mm 1.5mm oversize Stroke - 54.7mm	R629 \$497.31 (D04892)	13:1	<i>Cylinder Boring Only</i> Piston 4479M06050 \$114.10 (D6486) Spring Steel Head Gasket: W5181	Rings: 2382XA Wrist pins: S554 Base Gasket: W6072	Circlips: CW16
YZF-R6, YZF-600R 1999-00, Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
618cc	2.618" or 66.5mm 1mm oversize Stroke - 44.5mm	CK109 \$497.31 (D04892)	12.92:1	<i>Cylinder replating required</i> Piston 4701M06650 \$108.67 (D0556) Spring Steel Head Gasket: W5920	Rings: 2618XA Wrist pins: S554	Circlips: CW16
637cc	2.658" or 67.5mm 2mm oversize Stroke - 44.5mm	CK117 \$497.31 (D04892)	13.2:1	<i>Cylinder replating required</i> Piston 4701M06750 \$108.67 (D0556) Spring Steel Head Gasket: W5920	Rings: 2658XA Wrist pins: S554	Circlips: CW16
FZR1000R 1987-88 (5-Valve) Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
1029cc	3.012" or 76.5mm 1.5mm oversize Stroke - 55.95mm	R1029 \$565.60 (D63933)	12:1	<i>Cylinder Boring Only</i> Piston: 4453M07650 \$124.88 (D3947) Spring Steel Head Gasket: W5482	Rings: 3012XG Wrist pins: S560	Circlips: CW18
FZR1000 1989-96 YZF1000 Thunderace 1997-98 (5-Valve) Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket						
1040cc	3.031" or 77mm 1.5mm oversize Stroke - 55.85mm	R1041 \$565.60 (D63933)	12:1	<i>Cylinder Boring Only</i> Piston: 4487M07700 \$124.88 (D3947) Spring Steel Head Gasket: W5482	Optional Sleeve YA5067SL (Sleeves not included in kit) Rings: 3032XG Wrist pins: S531 Base Gasket: W6056	Circlips: CW19
1070cc	3.071" or 78mm 2.5mm oversize Stroke - 55.85mm	R1070 \$565.60 (D63933)	12:1	<i>Resleeving required. Sleeves can be ordered as a separate component. Not included in kit.</i> Piston: 4487M07800 \$124.88 (D3947) Spring Steel Head Gasket: W5483	Rings: 3071XG Wrist pins: S531 Base Gasket: W6056 <u>Optional</u> Sleeve YA5067SL	Circlips: CW19

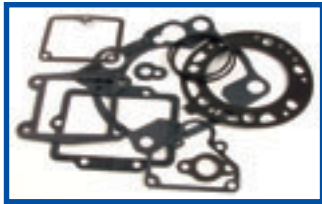
WISECO Overbore Kits

YAMAHA

Displacement	Bore Size Stroke	Kit Part Number	Comp. Ratio	Cylinder Modifications & Replacement Parts. <i>All replacement pistons are sold complete with wrist pins, circlips and rings.</i>			
YZF-R1 1999-01 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket							
998cc	2.913" or 74mm Standard Bore Stroke - 58mm	CK122 \$562.47 (D84733)	13:1	Cylinder deglazing only Piston: 4707M07400 \$124.88 (D3947) Spring Steel Head Gasket: W5934	Rings: 2913XA	Wrist pins: S532	Circlips: CW17
1025cc	3.031" or 75mm 1mm oversize Stroke - 58mm	CK119 \$554.40 (D00642)	12:1	Cylinder boring & replating required Piston: 4743M07500 \$124.88 (D3947) Spring Steel Head Gasket: W5934	Rings: 2953XG	Wrist pins: S532	Circlips: CW17
XS1100 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Graphite Head Gasket							
1179cc	2.913" or 74mm 2.5mm oversize Stroke - 68.55mm	K1179 \$440.19 (D31462)	10.25:1	Cylinder Boring Only Piston: 4069M07400 \$99.82 (D9895) Graphite Head Gasket: W2723	Rings: 2913XC Optional Sleeve YA671SL (Sleeves are not included in kit)	Wrist pins: S523	Circlips: CW17
1196cc	2.933" or 74.5mm 3mm oversize Stroke - 68.55mm	K1196 \$440.19 (D31462)	10.25:1	Cylinder Boring Only Piston: 4069M07450 \$99.82 (D9895) Graphite Head Gasket: W2723	Rings: 2933XC Optional Sleeve YA671SL (Sleeves are not included in kit)	Wrist pins: S523	Circlips: CW17
FJ1100, FJ1200, XJR1200 1995-98 (4-Valve) Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips, (1) Overbore Head Gasket and (1) Fiber Base Gasket.							
1188cc	3.032" or 77mm 3mm oversize for FJ1100 Standard Bore for FJ1200 Stroke - 63.75mm	K1188 \$506.28 (D77303)	10.25:1	Drop In Kit for FJ1200. Cylinder Boring Only for FJ1100 Piston: 4342M07700 \$109.13 (D8456) Spring Steel Head Gasket: W5706 Optional Sleeve: 3015FA (Sleeves are not included in kit)	Rings: 3032XC	Wrist pins: S555	Circlips: CW18
		R1188 \$569.28 (D50343)	12:1	Drop In Kit for FJ1200. Cylinder Boring Only for FJ1100 Piston: 4344M07700 \$124.88 (D3947) Spring Steel Head Gasket: W5706 Optional Sleeve: 3015FA (Sleeves are not included in kit)	Rings: 3032XG	Wrist pins: S555	Circlips: CW18
1219cc	3.071" or 78mm 4mm oversize for FJ1100 1mm oversize for FJ1200 Stroke - 63.75mm	K1219-1 \$469.07 (D44182)	10.25:1	Cylinder Boring Only for FJ1200 Piston: 4552M07800 \$99.82 (D9895) Spring Steel Head Gasket: W5585 Optional Sleeve: 3015FA (Sleeves are not included in kit)	Rings: 3071XG	Wrist pins: S555	Circlips: CW18
		K1219 \$595.07 (D23693)	10:1	Resleeving and Crankcase Cleanup required for FJ1100. Sleeves included in Kit. Piston: 4552M07800 \$99.82 (D9895) Spring Steel Head Gasket: W5585 Sleeve: 3015FA	Rings: 3071XG	Wrist pins: S555	Circlips: CW18
1250cc	3.110" or 79mm 2mm oversize Stroke - 63.75mm	K1250 \$632.28 (D56814)	10.25:1	Resleeving and Crankcase Cleanup required for FJ1100. Sleeves included in Kit. Piston: 4552M07900 \$109.13 (D8456) Spring Steel Head Gasket: W5586 Sleeve: 3032FA	Rings: 3110XG Fiber Base Gasket: W5391 FJ1200 Cylinder Block required for FJ1100	Wrist pins: S555	Circlips: CW18
1314cc	3.189" or 81mm 4mm oversize Stroke - 63.75mm	K1314 \$632.28 (D56814)	10.25:1	Resleeving and Crankcase Cleanup required for FJ1100 & FJ1200. Sleeves included in kit. Piston: 4552M08100 \$109.13 (D8456) Spring Steel Head Gasket: W5587 Sleeve: 3032FA	Rings: 3189XG Fiber Base Gasket: W5391 FJ1200 Cylinder Block required for FJ1100	Wrist pins: S555	Circlips: CW18
Royal Star 1996-98 Kit includes: (4) Pistons, Ring Sets, Wrist pins, Circlips and (1) Spring Steel Head Gasket							
1394cc	3.228" or 82mm 3mm oversize Stroke - 65.98mm	CK103 \$565.60 (D63933)	10.5:1	Cylinder Boring Only Piston: 4685M08200 \$124.88 (D3947) Spring Steel Head Gasket: W5785	Rings: 3228XC	Wrist pins: S376	Circlips: CW19

WISECO Top End Gasket Kits

OFF-ROAD & ATV



Model	Gasket Kit Part No.	Price	Fits Wiseco Piston	Head	Base	Reed	Power Valve	Exhaust
HONDA OFF-ROAD (2-Stroke)								
CR80R, 1980-82, TC80, 1970-78	W5657	15.40 (D429)	450	•	•			
CR80, 1983	W4022	15.40 (D429)	493	•	•			
CR80R, ATAC, 1984	W4023	15.40 (D429)	509	•	•			
CR80R, 1985	W4024	15.40 (D429)	517	•	•			
CR80, 1986-90	W5221	21.58 (D5921)	643/668	•	•	•	•	
CR80, 1991	W5269	21.58 (D5921)	643/668	•	•	•	•	
CR80, 1992-02	W5356	21.58 (D5921)	643/668	•	•	•	•	
CR85, 2003	W5356	21.58 (D5921)	833	•	•	•	•	
125MT, CR 1973-78	W5725	21.58 (D5921)	339	•	•			
CR125, 1979	W5680	21.58 (D5921)	430/448	•	•			
CR125R, ATAC, 1983	W4025	17.46 (D8401)	448	•	•			
CR125R, ATAC, 1984	W4027	25.70 (D2451)	448	•	•	•	•	
CR125R, 1985	W4027	25.70 (D2451)	518	•	•	•	•	
CR125, 1986	W4894	25.70 (D2451)	518	•	•	•	•	
CR125, 1987	W5116	28.79 (D7271)	553	•	•	•	•	
CR125, 1988	W5151	28.79 (D7271)	564	•	•	•	•	
CR125, 1989	W5270	28.79 (D7271)	564	•	•	•	•	
CR125, 1990-91	W5222	28.79 (D7271)	595	•	•	•	•	
CR125, 1992-97	W5318	28.79 (D7271)	676/707	•	•	•	•	
CR125, 1998-99	W5684	28.79 (D7271)	676	•	•	•	•	
CR125, 2000	W5847	46.30 (D8772)	676	•	•	•	•	
CR125, 2001-02	W5903	30.85 (D1581)	676	•	•	•	•	
CR125, 2003 54mm	W6104	29.95 (D7971)	676	•	•	•	•	
CR125, 2003 56mm	W6127	29.95 (D7971)	676	•	•	•	•	
250 MT, CR, MR, 1973-74	W5558	20.55 (D3321)	337	•	•			
250 CR, 1975-77	W5558	20.55 (D3321)	338	•	•			
CR250, 1978-80	W5658	20.55 (D3321)	431	•	•			
CR250, 1981-82	W4028	20.55 (D3321)	466	•	•			
CR250, 1983	W4772	20.55 (D3321)	466	•	•			
CR250, 1984	W4773	20.55 (D3321)	526	•	•			
CR250, 1985	W4029	28.79 (D7271)	526	•	•	•	•	
CR250, 1986-89	W4895	30.85 (D1581)	614	•	•	•	•	
CR250, 1990-91	W5271	30.85 (D1581)	614	•	•	•	•	
CR250, 1992-96	W5319	30.85 (D1581)	614	•	•	•	•	
CR250, 1997-01	W5319	30.85 (D1581)	702	•	•	•	•	
CR250, 2002-03	W5982	33.94 (D6302)	801	•	•			
CR480, 1982-83	W4030	33.94 (D6302)	554	•	•			
CR500, 1984	W4031	33.94 (D6302)	554	•	•			
CR500, 1985-88	W4896	33.94 (D6302)	554	•	•	•	•	
CR500, 1989-01	W5223	33.94 (D6302)	554/636	•	•	•	•	
HONDA OFF-ROAD (4-Stroke)								
XR/XL80, 1979-91	W5732	17.47 (D8401)	4665	•	•			
XR80, 1992-03	W5748	17.47 (D8401)	4665	•	•			
XR100, 1985-02	W6137	18.95 (D7311)	4773	•	•			
XR/XL100, 1979-91	W5733	18.95 (D7311)	4666	•	•			
XR/XL100, 1992-03	W5749	18.95 (D7311)	4666	•	•			
XR200, 1980-83	W5659	21.59 (D5921)	4156	•	•			
XR200, 1986-91	W5660	21.59 (D5921)	4156	•	•			
XR200, 1992-03	W5661	21.59 (D5921)	4156	•	•			
XR250R, 1986-02, 73mm-74mm	W5424	21.59 (D5921)	4466	•	•			
XRL250, 1991-96, 73mm-74mm	W5424	21.59 (D5921)	4466	•	•			
XR250R, 1986-03, 75.5mm +	W5425	21.59 (D5921)	4466	•	•			
XRL250, 1991-96, 75.5mm +	W5425	21.59 (D5921)	4466	•	•			

Model	Gasket Kit Part No.	Price	Fits Wiseco Piston	Head	Base	Reed	Power Valve	Exhaust
HONDA OFF-ROAD (4-Stroke)								
XR400R, 1996-03, 85-87mm	W5514	24.95 (D5941)	4606/4628	•	•			
XR400, 1996-03, 87-89mm	W5942	30.87 (D2581)	4606	•	•			
CRF450, 2002-03, 96mm	W5974	61.75 (D5073)	4753	•	•			
CRF450, 2002-03, 99mm	W5975	61.75 (D5073)	4755	•	•			
XR, XL500 1979-82, 89-90.93mm FT500 1982-84	W5426	24.95 (D5941)	4117/4163	•	•			
XR, XL500 1979-82, 95mm FT500 1982-84	W5427	24.95 (D5941)	4117	•	•			
XR500, 1983-84	W5528	24.95 (D5941)	4330	•	•			
XL600, 1983-87	W5428	24.95 (D5941)	4332	•	•			
XR600, XR600R '85-00, 97-98mm	W5429	24.95 (D5941)	4366/4577	•	•			
XR600, XR600R '85-00, 100mm	W5435	24.95 (D5941)	4366/4577	•	•			
XR650C, 1993-99, XR650L '96-98	W5430	24.95 (D5941)	4562	•	•			
XR650R, 2000-03 100mm	W5892	30.85 (D1581)	4715/4716	•	•			
XR650R, 2000-03 102.4mm	W5891	30.85 (D1581)	4715/4716	•	•			
HONDA ATV (2-Stroke)								
Odyssey 250, thru 1984	W5558	20.54 (D3321)	338	•	•			
ATC250R, 1981-84	W5048	28.80 (D8271)	431	•	•	•		
ATC250R, 1985-86, 66-68mm	W5053	28.80 (D8271)	526	•	•	•		
ATC250R 1985-86, 68.5-69.5mm	W5470	28.80 (D8271)	526	•	•	•		
TRX250R, 1986-89	W5053	28.80 (D8271)	562/830-832	•	•	•		
Odyssey 350, 1985	W5471	28.80 (D8271)	533	•	•			
Pilot FL400R, 1989-91	W5163	28.80 (D8271)	577	•	•	•	•	
HONDA ATV (4-Stroke)								
ATC 185 +.080"	W5056	20.54 (D3321)	4362/4156	•	•			
ATC200, 1981-86	W5056	20.54 (D3321)	4362/4156	•	•			
ATC 200X 1986-87, TRX200SX 1986-88	W5663	20.54 (D3321)	4394/4395	•	•			
Fat Cat 200 1986-87	W5663	20.54 (D3321)	4394/4395	•	•			
TRX200, D 1990-97	W5663	20.54 (D3321)	4668	•	•			
TRX250X, 1987-92	W5463	20.54 (D3321)	4440	•	•			
TRX300, 2WD & 4WD, 1988-99	W5573	20.54 (D3321)	4629	•	•			
TRX300EX, 1992-03	W5463	20.54 (D3321)	4574	•	•			
ATC350X, TRX350 1985-89	W5559	24.95 (D5941)	4393/4396	•	•			
TRX400EX, 1999-03, 85 to 86mm	W5514	24.95 (D5941)	4604/4628	•	•			
TRX400EX, 1999-03, 87 to 88mm	W5942	24.95 (D5941)	4604/4628	•	•			
TRX400EX, 1999-03, 87 to 89mm	W5942	30.87 (D2581)	4667	•	•			
TRX400, Foreman 4x4, 1995-03	W5736	24.95 (D5941)	4669	•	•			
KAWASAKI OFF-ROAD (2-Stroke)								
KX60, 1985-98	W5422	18.51 (D1111)	648	•	•	•		
KX60, 1999-03	W5737	18.51 (D1111)	648	•	•	•		
KX65, 2000-03	W5932	18.52 (D1111)	752	•	•			
KX80, 1983-84	W4033	18.51 (D1111)	446/514	•	•			
KX80, 1985	W5272	18.51 (D1111)	514	•	•			
KX80, 1986-87	W4897	18.51 (D1111)	539	•	•			
KX80, 1988-90	W5117	18.51 (D1111)	644/669	•	•			
KX80, 1991-97	W5273	18.51 (D1111)	644/669	•	•			
KX80, 1998-00	W5673	18.51 (D1111)	669	•	•			
KX85, 2001	W5902	18.51 (D1111)	782	•	•			
KX85, 2002-03	W5985	20.54 (D3321)	782	•	•			
KX100, 1995-97, 52.5-53mm	W5465	24.68 (D1841)	651	•	•	•		
KX100, 1995-97, 54.5mm	W5668	28.80 (D8271)	651	•	•	•		
KX100, 1998-03, 52.5-53mm	W5674	24.68 (D1841)	651	•	•	•		
KX100, 1998-03, 54.5mm	W5675	28.80 (D8271)	651	•	•	•		
KX125, 1978-79	W4775	17.47 (D8401)	438	•	•			
KX125, 1980-81	W4776	17.47 (D8401)	438	•	•			
KX125, 1982	W4774	17.47 (D8401)	486	•	•			
KX125, 1983	W4034	17.47 (D8401)	486	•	•			
KX125, 1984	W4035	17.47 (D8401)	486	•	•			
KX125, 1985	W4036	28.80 (D8271)	486	•	•	•	•	
KX125, 1986	W4036	28.80 (D8271)	540	•	•	•	•	
KX125, 1987	W4036	28.80 (D8271)	555	•	•	•	•	

WISeco Top End Gasket Kits

OFF-ROAD & ATV

Model	Gasket Kit Part No.	Price	Fits Wiseco Piston	Head	Base	Reed	Power Valve	Exhaust
KAWASAKI OFF-ROAD (2-Stroke)								
KX125, 1988	W5118	28.80 (D8271)	566	•	•	•	•	•
KX125, 1989	W5183	28.80 (D8271)	566/578	•	•	•	•	•
KX125, 1990	W5224	28.80 (D8271)	589	•	•	•	•	•
KX125, 1991	W5266	28.80 (D8271)	603	•	•	•	•	•
KX125, 1992	W5320	28.80 (D8271)	616	•	•	•	•	•
KX125, 1993	W5349	28.80 (D8271)	626	•	•	•	•	•
KX125, 1994	W5349	28.80 (D8271)	640	•	•	•	•	•
KX125, 1995-97	W5455	28.80 (D8271)	652	•	•	•	•	•
KX125, 1998-00	W5666	28.80 (D8271)	719	•	•	•	•	•
KX125, 2001-02	W5901	30.87 (D2581)	783	•	•	•	•	•
KX125, 2003	W6109	30.87 (D2581)	822	•	•	•	•	•
KDX200, 1986-88	W5225	32.92 (D5791)	711	•	•	•	•	•
KDX200, 1989-94	W5252	33.94 (D7302)	711	•	•	•	•	•
KDX200, 1995-03	W5456	33.94 (D7302)	711	•	•	•	•	•
KDX220, 1998-03	W5856	33.94 (D7302)	750	•	•	•	•	•
KDX250, 1989-94	W5758	33.94 (D7302)	607	•	•	•	•	•
KX250, 1983-84	W4037	20.54 (D3321)	439	•	•	•	•	•
KX250, 1985	W4038	33.94 (D7302)	439	•	•	•	•	•
KX250, 1986	W4899	33.94 (D7302)	439	•	•	•	•	•
KX250, 1987	W5119	30.87 (D2581)	556	•	•	•	•	•
KX250, 1988-89	W5120	33.94 (D7302)	556	•	•	•	•	•
KX250, 1990-91	W5275	33.94 (D7302)	607	•	•	•	•	•
KX250, 1992	W5321	33.94 (D7302)	617/704	•	•	•	•	•
KX250, 1993	W5350	33.94 (D7302)	617/704	•	•	•	•	•
KX250, 1994-00	W5421	33.94 (D7302)	617/704	•	•	•	•	•
KX250, 2001	W5897	33.94 (D7302)	617	•	•	•	•	•
KX250, 2002-03	W5988	39.09 (D5432)	799	•	•	•	•	•
KX500, 1986-88	W5121	38.08 (D5822)	575	•	•	•	•	•
KX500, 1989-90	W5276	38.08 (D5822)	575	•	•	•	•	•
KX500, 1991-03	W5277	38.08 (D5822)	575	•	•	•	•	•
KAWASAKI OFF-ROAD (4-Stroke)								
KLX300, 1997-03	W5567	30.87 (D2581)	4630	•	•	•	•	•
KLX300, 1997-03, 80mm	W5750	30.87 (D2581)	4630	•	•	•	•	•
KAWASAKI ATV (2-Stroke)								
KXT 125, 1985-87	W4036	28.80 (D8271)	540	•	•	•	•	•
KXT250 Tecate, 1984-85	W4037	20.54 (D3321)	439	•	•	•	•	•
KXT250 Tecate, 1986-87	W5076	33.94 (D7302)	439	•	•	•	•	•
Tecate-4 250, 1987-88	W5119	30.87 (D2581)	556	•	•	•	•	•
KAWASAKI ATV (4-Stroke)								
KLF220 Bayou, 1988-03	W5739	25.71 (D3451)	4670	•	•	•	•	•
KSF250 Mojave, thru 2003	W5563	25.71 (D3451)	4418	•	•	•	•	•
KLF300 Bayou 4x4, 1989-03	W5740	25.71 (D3451)	4671	•	•	•	•	•
KLF300 Bayou 2WD 1992-03	W5740	25.71 (D3451)	4671	•	•	•	•	•
KEF300 Lakota, 1997-02	W5740	25.71 (D3451)	4671	•	•	•	•	•
KTM OFF-ROAD (2-Stroke)								
KTM, LEM 50 Mini JR/SR	W5755	25.71 (D3451)	698	•	•	•	•	•
KTM 50LC, Pro JR/SR B.B. 2001-03	W5984	30.87 (D2581)	803	•	•	•	•	•
KTM 60 B.B. SXR/JR/SR 1997-03	W5756	25.71 (D3451)	696	•	•	•	•	•
KTM 65, SX, 1998-03	W5757	28.80 (D8271)	746	•	•	•	•	•
KTM 125, 1991-97	W5665	25.71 (D3451)	627	•	•	•	•	•
KTM 125, SX/EXC, 1998-01	W5760	25.71 (D3451)	740	•	•	•	•	•
KTM 125, SX/EXC, 2002-03	W5972	27.76 (D6661)	786	•	•	•	•	•
KTM 200 EXC, 1998-02	W5907	30.87 (D2581)	770	•	•	•	•	•
KTM 200 SX, 2003	W6141	30.87 (D2581)	825	•	•	•	•	•
KTM 250, SX/EXC, 1990-99	W5327	25.71 (D3451)	601 655/753	•	•	•	•	•
KTM250, SX/EXC, 2000-02	W5908	32.95 (D7971)	753/774	•	•	•	•	•
KTM 250 SX, 2003	W6144	33.94 (D6302)	824	•	•	•	•	•
KTM 300, 1990-99	W5328	25.71 (D3451)	631/712	•	•	•	•	•
KTM 360, 1996-97	W5694	29.95 (D7991)	747	•	•	•	•	•
KTM 380, 1998-01	W5694	29.95 (D7991)	748	•	•	•	•	•

Model	Gasket Kit Part No.	Price	Fits Wiseco Piston	Head	Base	Reed	Power Valve	Exhaust
KTM OFF-ROAD (4-Stroke)								
KTM 400 EXC, 2000-02	W5883	40.13 (D8042)	4733/4734	•	•	•	•	•
KTM 520 SX / EXC, 2000-02	W5885	41.17 (D0742)	4731/4732	•	•	•	•	•
POLARIS ATV (2-Stroke)								
Trail Boss 250, 4x4, Scrambler, Trail Blazer	W5326	17.47 (D8401)	536	•	•	•	•	•
ATV300 1994-00	W5667	17.47 (D8401)	721	•	•	•	•	•
Trail Boss 350	W5423	20.54 (D3321)	639	•	•	•	•	•
ATV 400 thru 2003	W5517	25.71 (D3451)	675	•	•	•	•	•
POLARIS ATV (4-Stroke)								
500 Xplorer '97, Sportsman '96-03 Scrambler 1997-03	W5747	39.95 (D7932)	4677	•	•	•	•	•
SUZUKI OFF-ROAD (2-Stroke)								
RM80, 1983-85	W4040	15.41 (D429)	497	•	•	•	•	•
RM80, 1986-87	W4900	17.47 (D8401)	542	•	•	•	•	•
RM80, 1988	W4900	17.47 (D8401)	567	•	•	•	•	•
RM80, 1989-90	W5164	18.51 (D1111)	579	•	•	•	•	•
RM80, 1991-01	W5261	18.51 (D1111)	645/670	•	•	•	•	•
RM85, 2003	W5980	20.54 (D3321)	806	•	•	•	•	•
RM125, 1983	W4042	21.59 (D5921)	511	•	•	•	•	•
RM125, 1984	W4043	25.71 (D3451)	511/519	•	•	•	•	•
RM125, 1986	W4901	25.71 (D3451)	519	•	•	•	•	•
RM125, 1987-88	W5127	25.71 (D3451)	557/568	•	•	•	•	•
RM125, 1989	W5165	25.71 (D3451)	641/735	•	•	•	•	•
RM125, 1990	W5316	25.71 (D3451)	641/735	•	•	•	•	•
RM125, 1991	W5267	25.71 (D3451)	641/735	•	•	•	•	•
RM125, 1992	W5317	25.71 (D3451)	641/735	•	•	•	•	•
RM125, 1993-00	W5352	25.71 (D3451)	641/754	•	•	•	•	•
RM125, 2001-03	W5900	25.71 (D3451)	754	•	•	•	•	•
185TC 1974-77; TS 1971-81; DS 1978-80	W5682	20.54 (D3321)	176	•	•	•	•	•
RM250, 1977-80	W5683	20.54 (D3321)	405/474	•	•	•	•	•
RM250, 1981	W5954	21.59 (D5921)	405/474	•	•	•	•	•
RM250, 1983	W4045	20.54 (D3321)	485	•	•	•	•	•
RM250, 1984-85	W4046	27.77 (D6661)	485	•	•	•	•	•
RM250, 1986	W4902	27.77 (D6661)	543	•	•	•	•	•
RM250, 1987-88	W5129	30.87 (D2581)	558	•	•	•	•	•
RM250, 1989	W5166	30.87 (D2581)	642	•	•	•	•	•
RM250, 1990	W5278	30.87 (D2581)	642	•	•	•	•	•
RM250, 1991	W5262	30.87 (D2581)	642	•	•	•	•	•
RM250, 1992-93	W5664	30.87 (D2581)	642	•	•	•	•	•
RM250, 1994-95	W5431	30.87 (D2581)	642	•	•	•	•	•
RM250, 1996-97	W5518	30.87 (D2581)	681/705	•	•	•	•	•
RM250, 1998	W5518	30.87 (D2581)	723/728	•	•	•	•	•
RM250, 1999-00	W5741	30.87 (D2581)	743/756	•	•	•	•	•
RM250, 2001-02	W5899	40.13 (D8042)	756	•	•	•	•	•
RM250, 2003	W6111	43.21 (D3952)	823	•	•	•	•	•
RMX250, 1989-92	W5166	30.87 (D2581)	642	•	•	•	•	•
RMX250, 1993-99	W5529	30.87 (D2581)	642	•	•	•	•	•
SUZUKI OFF-ROAD (4-Stroke)								
DR350, 1990-99, 79-80mm	W5280	21.59 (D5921)	4576	•	•	•	•	•
DR350, 1990-99, 81-83mm	W5432	21.59 (D5921)	4576	•	•	•	•	•
DRZ400, 2000-03	W5881	29.82 (D6871)	4713/4714	•	•	•	•	•
DRZ400, 2003 Big Bore	W6103	29.82 (D6871)	4795/4796	•	•	•	•	•
DR650, 1995-03, 100mm	W5742	25.71 (D3451)	4672	•	•	•	•	•

WISECO Top End Gasket Kits

OFF-ROAD, ATV & STREET

Model	Gasket Kit Part No.	Price	Fits Wiseco Piston	Head	Base	Reed	Power Valve	Exhaust
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SUZUKI ATV (2-Stroke)

LT80, all years	W5520	21.59 (D5921)	673	•	•			
LT250, 1985-86	W5065	27.77 (D6661)	534	•	•	•		
LT250, 1987-92	W5148	30.87 (D2581)	552/571	•	•	•		
LT500, 1987, 86-88mm	W5084	30.87 (D2581)	561	•	•	•		
LT500, 1988-90, 86-88mm	W5150	30.87 (D2581)	561	•	•	•		
LT500, 1987 88.5-89.5mm	W5472	30.87 (D2581)	561	•	•	•		
LT500, 1988-90, 88.5-89.5mm	W5473	30.87 (D2581)	561	•	•	•		

SUZUKI ATV (4-Stroke)

LT230 QuadSport, 1985-94	W5066	21.59 (D5921)	4382	•	•			
King Quad LT300 4x4, 1991-00	W5743	30.87 (D2581)	4673	•	•			

YAMAHA OFF-ROAD (2-Stroke)

YSR50 1987-92	W5704	15.41 (D429)	727	•	•			
YSR50 3mm Overbore 1987-92	W5228	15.41 (D429)	598	•	•			
PW50, 1981-03	W5531	15.41 (D429)	653	•	•			
PW80, BW80, 1993-01	W5560	15.41 (D429)	649	•	•			
YZ80, 1983	W4050	15.41 (D429)	477	•	•			
YZ80, 1984	W4051	15.41 (D429)	508	•	•			
YZ80, 1985	W4052	18.51 (D1111)	520	•	•	•		
YZ80, 1986	W5281	18.51 (D1111)	520	•	•	•		
YZ80, 1987	W5282	18.51 (D1111)	520	•	•	•		
YZ80, 1988-90	W5283	18.51 (D1111)	569	•	•	•		
YZ80, 1991-92	W5284	18.51 (D1111)	569	•	•	•		
YZ80, 1993-01	W5353	18.51 (D1111)	646/671	•	•	•		
YZ85, 2002-03	W5983	18.51 (D1111)	805	•	•			
YZ125, 1983	W4053	18.51 (D1111)	503	•	•			
YZ125, 1984	W4053	18.51 (D1111)	512	•	•			
YZ125, 1985	W5285	24.95 (D9514)	521	•	•	•		
YZ125, 1986-88	W4904	24.95 (D9514)	559	•	•	•		
YZ125, 1989	W5167	24.68 (D1841)	582	•	•	•		
YZ125, 1990-91	W5229	24.68 (D1841)	594/629	•	•	•		
YZ125, 1992	W5322	24.68 (D1841)	594/629	•	•	•		
YZ125, 1993	W5354	24.68 (D1841)	629	•	•	•		
YZ125, 1994-96	W5420	24.68 (D1841)	647	•	•	•		
YZ125, 1997	W5420	24.68 (D1841)	693	•	•	•		
YZ125, 1998-01	W5677	24.68 (D1841)	726	•	•	•		
YZ125, 2002	W5981	25.71 (D3451)	797	•	•			
YZ125, 2003	W5983	20.55 (D3321)	797	•	•			
YZ250, 1986-87	W5128	29.83 (D0971)	560	•	•	•		
YZ250, 1988	W5130	29.83 (D0971)	605	•	•	•		
YZ, WR250, 1989-90	W5168	28.80 (D8271)	605	•	•	•		
YZ, WR250, 1991	W5268	28.80 (D8271)	605	•	•	•		
YZ250, WR250, 1992-94	W5323	28.80 (D8271)	630/677 706	•	•	•		
YZ250, 1995-98	W5467	28.80 (D8271)	630/677 706	•	•	•		
YZ250, 1999-00	W5744	28.80 (D8271)	742/745 784	•	•	•		
YZ250, 2002-03	W5978	30.85 (D1851)	804/808	•	•	•		
YZ490, 1983	W4055	27.77 (D6661)	478	•	•			
YZ490, 1984-86	W4056	27.77 (D6661)	546	•	•			
YZ490, 1987-90	W5286	27.77 (D6661)	546	•	•			
WR500, 1991-93	W5287	27.77 (D6661)	546	•	•			

YAMAHA STREET (2-Stroke)

RD350, 1973-75	W5561	30.87 (D2581)	393	•	•			
RZ350, 1982-90	W5562	30.87 (D2581)	513	•	•			

Model	Gasket Kit Part No.	Price	Fits Wiseco Piston	Head	Base	Reed	Power Valve	Exhaust
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YAMAHA OFF-ROAD (4-Stroke)

XT350 1985-98	W5751	17.47 (D8401)	4674	•	•			
YZ250F, 2001-03	W5921	23.64 (D8141)	4738	•	•			
YZ400F, 1998-99, 92mm	W5678	40.13 (D8042)	4649/4650	•	•			
YZ400F, 1998-99, 94mm	W5699	40.13 (D8042)	4649/4650	•	•			
WR400F, 1998-00, 92mm	W5678	40.13 (D8042)	4649/4650	•	•			
WR400F, 1998-00, 94mm	W5699	40.13 (D8042)	4649/4650	•	•			
YZF426F, 2000-02, 95-97mm	W5882	40.13 (D8042)	4693/4694	•	•			
YZ450F, 2003, 97mm	W6130	21.93 (D7971)	4785	•	•			
TT, XT, C, D, SR500	W5688	21.59 (D5921)	4045/4190	•	•			
TT600, XT600 1984-96 Tenere 600, SRX600	W5689	21.59 (D5921)	4619/4596 4607	•	•			
XT600 1988-96	W5726	21.59 (D5921)	4596/4607	•	•			
XT600 1988-96	W5727	21.59 (D5921)	4607	•	•			
XT600 1984-87, Tenere, SRX600	W5754	21.59 (D5921)	4607	•	•			

YAMAHA ATV (2-Stroke)

YT125 1980-86	W5067	17.47 (D8401)	236	•	•			
YT175 1982-84	W5068	17.47 (D8401)	471	•	•			
YFS200 Blaster, 1988-03	W5232	29.83 (D0971)	573	•	•	•		
Tri Z 250	W5493	28.80 (D8271)	515	•	•			
YZF350 Banshee, 64-65.5mm	W5231	30.87 (D2581)	513	•	•	•		
YZF350 Banshee, 66-66.5mm	W5474	30.87 (D2581)	513	•	•	•		

YAMAHA ATV (4-Stroke)

YFM, YTM 200L 1984-85	W5069	21.59 (D5921)	4292	•	•			
YTM225 DXL, DRS 1983-86	W5070	27.82 (D9661)	4312	•	•			
YFB250 Timber Wolf 2/4WD '92-97	W5745	28.80 (D8271)	4675	•	•			
YFM350 Warrior	W5746	28.80 (D8271)	4676	•	•			
YFM350 Big Bear, Moto4 1987-96	W5746	28.80 (D8271)	4676	•	•			
Wolverine 1995-03	W5746	28.80 (D8271)	4676	•	•			
YFM600 Grizzly, '98-01, 95-98mm	W5726	21.59 (D5921)	4607/4596	•	•			
YFM600 Grizzly, 1998-01, 101mm	W5727	21.59 (D5921)	4607	•	•			
YFM660 Raptor, 01-03, 101-102mm	W6017	23.64 (D8141)	4737	•	•			



WISeco Head Gaskets

STREET BIKES



Model	Displacement	Material	Part #
HONDA (Head Gaskets)			
CBR600F2 / F3 1990-98	66.00 - 67.00	Spring Steel	W5475 \$62.95 (D7773)
CBR600SF Hornet 1998-00	66.00 - 67.00	Spring Steel	W5475 \$62.95 (D7773)
CBR600F4 1999-00	67.00	Spring Steel	W5904 \$62.95 (D7773)
CBR600F4 1999-00	68.00	Spring Steel	W6012 \$62.95 (D7773)
CBR600F4I 2001-02	67.00	Spring Steel	W5904 \$62.95 (D7773)
CBR600F4I 2001-02	68.00	Spring Steel	W6012 \$62.95 (D7773)
Hawk 650NT Head & Base All	80.00 - 82.00	Spring Steel	W5577 \$38.95 (D7332)
CB750 (2-Valve) 1969-78	65.00	Graphite	W4934 \$38.95 (D7332)
CB750 (4-Valve) 1979-82	65.00	Graphite	W3932 \$38.95 (D7332)
CB750 (4-Valve) 1979-82	67.50	Graphite	W3923 \$38.95 (D7332)
CB900F 1979-82	67.50	Graphite	W3923 \$38.95 (D7332)
CBR900RR 1992-95	72.00	Spring Steel	W5484 \$62.95 (D7773)
CBR900RR 1992-95	74.00	Spring Steel	W5485 \$62.95 (D7773)
CBR900RR 1996-99	72.00 - 73.00	Spring Steel	W5532 \$62.95 (D7773)
CBR9192 002-03	72.00 - 73.00	Spring Steel	W5532 \$62.95 (D7773)
CBR1000F Thru 1991	79.00	Graphite	W5177 \$38.95 (D7332)
CBR1000F 1993-96	79.00	Graphite	W5177 \$38.95 (D7332)
CB1100F 1982-84	72.00	Graphite	W3924 \$38.95 (D7332)
CB1100R 1982-84	72.00	Graphite	W3924 \$38.95 (D7332)
CBR1100XX 1997-02	81.00	Spring Steel	W5783 \$62.95 (D7773)

KAWASAKI (Head Gaskets)			
ZX550 1982-85	61.00	Graphite	W3162 \$38.95 (D7332)
KZ550 1982-85	61.00	Graphite	W3162 \$38.95 (D7332)
GPZ550 1982-85	61.00	Graphite	W3162 \$38.95 (D7332)
ZX6R 1995-02	67.00 - 68.00	Spring Steel	W5476 \$62.95 (D7773)
KZ650 1976-83	64.00	Graphite	W2486 \$38.95 (D7332)
ZN750 1980-85	69.00	Graphite	W3163 \$38.95 (D7332)
KZ750 1980-85	69.00	Graphite	W3163 \$38.95 (D7332)
GPZ750 1980-85	69.00	Graphite	W3163 \$38.95 (D7332)
ZX7 1991-95	71.00 - 72.00	Spring Steel	W5534 \$62.95 (D7773)

Model	Displacement	Material	Part #
KAWASAKI (Continued)			
ZX750R 1991-95	71.00 - 72.00	Spring Steel	W5534 \$62.95 (D7773)
ZX7R 1996-03	73.00	Spring Steel	W5886 \$62.96 (D8773)
ZX7R 1996-03	74.50	Spring Steel	W5887 \$62.96 (D8773)
ZX9R 1994-97	75.00	Spring Steel	W5440 \$62.95 (D7773)
ZX9R 1998-99	76.00	Spring Steel	W5687 \$62.95 (D7773)
ZX9R 2000-03	78.00	Spring Steel	W6029 \$67.36 (D2404)
GPZ900R Thru 1987	75.00	Graphite	W3885 \$38.95 (D7332)
KZ1000 1981-83	72.00 - 73.00	Graphite	W3918 \$38.95 (D7332)
GPZ1000 1986-87	75.50	Graphite	W3885 \$38.95 (D7332)
GTR1000 1986-00	75.50	Graphite	W3885 \$38.95 (D7332)
ZX10 1988-89	75.50	Spring Steel	W5533 \$62.95 (D7773)
ZX1000 1988-89	75.50	Spring Steel	W5533 \$62.95 (D7773)
KZ900-1000 Thru 1980	70.00 - 71.00	Graphite	W3917 \$38.95 (D7332)
KZ900-1000 Thru 1980	72.00 - 74.00	Copper	W2717 \$40.90 (D4542)
KZ900-1000 Thru 1980	72.00 - 74.00	Graphite	W3918 \$38.95 (D7332)
KZ900-1000 Thru 1980	76.00	Copper	W2743 \$40.90 (D4542)
KZ900-1000 Thru 1980	76.00	Graphite	W3919 \$38.95 (D7332)
KZ900-1000 Thru 1980	78.00	Copper	W2744 \$40.90 (D4542)
KZ900-1000 Thru 1980	78.00	Graphite	W3920 \$38.95 (D7332)
KZ900-1000 Thru 1980	80.00	Copper	W2746 \$40.90 (D4542)
KZ900-1000 Thru 1980	80.00	Graphite	W3921 \$38.95 (D7332)
KZ900-1000 Thru 1980	82.00	Copper	W5947 \$40.95 (D7542)
KZ900-1000 Thru 1980	82.00	Graphite	W3922 \$38.95 (D7332)
KZ900-1000 Thru 1980	83.00	Copper	W5948 \$40.90 (D4542)
ZX11 1990-01	78.00	Spring Steel	W5486 \$62.95 (D7773)
ZZR1100 1990-01	78.00	Spring Steel	W5486 \$62.95 (D7773)
ZRX1100 1990-01	78.00	Spring Steel	W5486 \$62.95 (D7773)
GPZ1100 1995-97	78.00	Spring Steel	W5486 \$62.95 (D7773)
GPZ1100 1981-84	74.00	Copper	W2743 \$40.90 (D4542)
GPZ1100 1981-84	74.00	Graphite	W3918 \$38.95 (D7332)
GPZ1100 1981-84	75.00	Copper	W2743 \$40.90 (D7332)
GPZ1100 1981-84	75.00	Graphite	W3919 \$38.95 (D7332)
ZX12R 2000-03	83.00	Spring Steel	W6036 \$67.36 (D2404)
ZX12R 2000-03	85.50 - 86.00	Spring Steel	W6037 \$67.36 (D2404)
KZ, GPZ w/ Vortex head All	85.00	Copper	W6018 \$40.95 (D7542)
KZ, GPZ w/ Vortex head All	86.00	Copper	W6019 \$40.95 (D7542)

WISeco Head Gaskets

STREET BIKES

Model	Displacement	Material	Part #
SUZUKI (Head Gaskets)			
GSXR600 1997-00	65.50	Spring Steel	W5893 \$62.95 (D7773)
GSXR600 1997-00	67.50	Spring Steel	W5685 \$62.95 (D7773)
GSXR600 2001-02	67.00 - 68.00	Spring Steel	W6096 \$67.36 (D2404)
SV650 1999-03	81.00	Spring Steel	W5895 \$69.96 (D7914)
SV650 1999-03	84.00	Spring Steel	W5861 \$69.95 (D7914)
GS750 4-Valve 1980-84	70.00	Graphite	W4937 \$38.95 (D7332)
GS750 2-Valve 1977-79	69.00	Graphite	W2487 \$38.95 (D7332)
GSXR750 1988-89	74.00	Graphite	W5143 \$38.95 (D7332)
GSXR750 1988-89	76.00	Spring Steel	W6023 \$62.95 (D7773)
GSXR750F Katana 1989-97	74.00	Graphite	W5143 \$38.95 (D7332)
GSXR750F Katana 1989-97	76.00	Spring Steel	W6023 \$62.95 (D7773)
GSXR750 1990-92	71.00	Spring Steel	W5705 \$62.95 (D7773)
GSXR750 1993-95	71.00	Spring Steel	W5535 \$62.95 (D7773)
GSXR750 1996-99	72.00	Spring Steel	W5575 \$62.95 (D7773)
GSXR750 1996-99	74.00	Spring Steel	W5576 \$62.95 (D7773)
GSXR750 2000-02	72.00	Spring Steel	W6010 \$62.95 (D7773)
GSXR750 2000-02	75.00	Spring Steel	W6011 \$62.95 (D7773)
GS1000 1978-81	73.00 - 73.50	Graphite	W2711 \$38.95 (D7332)
TL1000R,S 1998-00	98.00	Spring Steel	W5888 \$62.96 (D8773)
GSXR1000 2001-02	73.00	Spring Steel	W6033 \$67.36 (D2404)
GSXR1000 2001-02	75.00	Spring Steel	W6011 \$62.95 (D7773)
GSXR1100 1986-88	78.00	Spring Steel	W5169 \$62.95 (D7773)
GSXR1100 1986-88	83.00	Graphite	W5832 \$62.95 (D7773)
GSXR1100 1986-88	85.00	Copper	W5481 \$40.90 (D4542)
GSXR1100 1989-92	80.00	Spring Steel	W5477 \$62.95 (D7773)
GSXR1100 1989-92	80.50 - 81.00	Spring Steel	W5536 \$62.95 (D7773)
GSXR1100F Katana 1988-89	80.00	Spring Steel	W5477 \$62.95 (D7773)
GSXR1100F Katana 1988-89	80.50 - 81.00	Spring Steel	W5536 \$62.95 (D7773)
GSXR1100F Katana 1988-89	82.00	Spring Steel	W5832 \$62.95 (D7773)
GSXR1100F Katana 1988-89	82.00	Spring Steel	W5832 \$62.95 (D7773)
GSXR1100 1993-98	77.00	Spring Steel	W5479 \$62.95 (D7773)
GSXR1100 1993-98	79.50 - 79.75	Spring Steel	W5478 \$62.95 (D7773)
GS,GSX1100E 1980-83	74.00 - 75.00	Graphite	W3925 \$38.95 (D7332)
GS,GSX1100E 1980-83	75.00 - 76.00	Copper	W2945 \$40.90 (D4542)
GS,GSX1100E 1980-83	75.00 - 76.00	Graphite	W3927 \$38.95 (D7332)
GS,GSX1100E 1980-83	78.00	Copper	W3202 \$40.90 (D4542)

Model	Displacement	Material	Part #
SUZUKI (Continued)			
GS,GSX1100E 1980-83	78.00	Graphite	W3928 \$38.95 (D7332)
GS,GSX1100E 1980-83	80.00 - 83.00	Copper	W5950 \$40.90 (D4542)
GS,GSX1100E 1980-83	80.00 - 83.00	Graphite	W3929 \$38.95 (D7332)
GS1150 Thru 1986	76.00	Graphite	W3927 \$38.95 (D7332)
GSF1200 Bandit 1996-00	80.50 - 81.00	Spring Steel	W5536 \$62.95 (D7773)
GSF1200 Bandit 1996-02	81.00	Spring Steel	W5536 \$62.95 (D7773)
GSF1200 Bandit 1996-00	82.00	Spring Steel	W5832 \$62.95 (D7773)
GSXR1300 1999-03	81.00 - 83.00	Spring Steel	W5784 \$62.95 (D7773)
GSXR1300 1999-03	84.00	Spring Steel	W5976 \$62.95 (D7773)
GS1100 w / Vortex head All	85.00	Copper	W6018 \$40.95 (D7542)
GS1100 w / Vortex head All	86.00	Copper	W6019 \$40.95 (D7542)
YAMAHA (Head Gaskets)			
FJ600 Thru 1997	61.00	Graphite	W3893 \$38.95 (D7332)
FZ600 Thru 1997	61.00	Graphite	W3893 \$38.95 (D7332)
FZR600 1989-94	60.00 - 60.50	Spring Steel	W5181 \$38.95 (D7332)
YZF-R6 1999-00	66.50 - 67.50	Spring Steel	W5920 \$62.95 (D7773)
YZF-R6 2001-02	66.50 - 67.50	Spring Steel	**Call**
FZR1000 1987-88	76.50	Spring Steel	W5482 \$62.95 (D7773)
FZR1000 1989-96	77.00	Spring Steel	W5482 \$62.95 (D7773)
YZF1000 1997-98	77.00	Spring Steel	W5482 \$62.95 (D7773)
FZR1000 1989-96	78.00	Spring Steel	W5483 \$62.95 (D7773)
YZF1000 1997-98	78.00	Spring Steel	W5483 \$62.95 (D7773)
YZF-R1 1999-02	74.00 - 75.00	Spring Steel	W5934 \$62.95 (D7773)
XS1100 All	74.00 - 74.50	Graphite	W2723 \$38.95 (D7332)
FJ1100, FJ1200 All	77.00	Copper	W3895 \$40.90 (D4542)
FJ1100, FJ1200 All	77.00	Spring Steel	W5706 \$62.95 (D7773)
FJ1100, FJ1200 All	78.00	Spring Steel	W5585 \$62.95 (D7773)
FJ1100, FJ1200 All	79.00	Copper	W4886 \$40.9 (D4542)
FJ1100, FJ1200 All	79.00	Spring Steel	W5586 \$62.95 (D7773)
FJ1100, FJ1200 All	81.00	Copper	W4888 \$40.90 (D4542)
FJ1100, FJ1200 All	81.00	Spring Steel	W5587 \$62.95 (D7773)
XJR1200 1995-98	77.00	Spring Steel	W5706 \$62.95 (D7773)
XJR1200 1995-98	78.00	Spring Steel	W5585 \$62.95 (D7773)
XJR1200 1995-98	79.00	Spring Steel	W5586 \$62.95 (D7773)
XJR1200 1995-98	81.00	Spring Steel	W5587 \$62.95 (D7773)
Royal Star 1300 1996-98	82.00	Spring Steel	W5785 \$62.95 (D7773)

WISeco Base Gaskets

STREET BIKES



Model	Displacement	Thickness	Material	Part No.
HONDA (Base Gaskets)				
Hawk 650NT All	80-82.00	.010"	Copper	W6049 \$23.54 (D2141)
CB750 (2-Valve) 1969-78	62-65.00	.005"	Copper	W6046 \$23.54 (D2141)
CB750 (4-Valve) 1979-82	65-67.50	.020"	Copper	W6047 \$23.54 (D2141)
CB900F 1979-82	65-67.50	.020"	Copper	W6047 \$23.54 (D2141)
CB1100F/R 1982-84	70-72.00	.010"	Copper	W6048 \$23.54 (D2141)

KAWASAKI (Base Gaskets)				
ZX6R 1995-02	67-68.00	.010"	Copper	W6050 \$67.36 (D1404)
ZX7R 1991-95	71-72.00	.010"	Copper	W6051 \$23.54 (D2141)
ZXR750R 1991-95	71-72.00	.010"	Copper	W6051 \$23.54 (D2141)
ZX7 1991-95	71-72.00	.010"	Copper	W6051 \$23.54 (D2141)
ZX7R 1996-03	73-74.50	.010"	Copper	W6052 \$23.54 (D2141)
ZX9R 1994-97	73-75.00	.010"	Copper	W6051 \$23.54 (D2141)
ZX9R 1998-99	75-76.00	.005"	Copper	W6053 \$23.54 (D2141)
ZX9R 2000-03	75-78.00	.010"	Copper	W6054 \$23.54 (D2141)
GPZ900 Thru 1987	72.50-75.00	.010"	Copper	W6055 \$23.54 (D2141)
KZ900 / 1000 Thru 1980	70-74.00	.020"	Fiber	W5380 \$9.95 (D795)
KZ900 / 1000 Thru 1980	74-76.00	.005"	Copper	W5024 \$22.00 (D0231)
	74-76.00	.010"	Copper	W5025 \$22.00 (D0231)
	74-76.00	.020"	Copper	W5026 \$22.00 (D0231)
	74-76.00	.020"	Fiber	W5380 \$9.95 (D795)
	77-78.00	.005"	Copper	W5357 \$22.00 (D0231)
	77-78.00	.010"	Copper	W5358 \$22.00 (D0231)
	77-78.00	.020"	Copper	W5359 \$22.00 (D0231)
	77-78.00	.020"	Fiber	W5496 \$9.95 (D795)
	80-83.00	.005"	Copper	W5361 \$22.00 (D0231)
	80-83.00	.010"	Copper	W5362 \$22.00 (D0231)
	80-83.00	.020"	Copper	W5363 \$22.00 (D0231)
	80-83.00	.020"	Fiber	W5364 \$9.95 (D795)
	84-85.00	.005"	Copper	W5365 \$22.00 (D0231)
	84-85.00	.010"	Copper	W5366 \$22.00 (D0231)
	84-85.00	.020"	Copper	W5367 \$22.00 (D0231)
ZX10 Ninja 1986-90	74-75.50	.010"	Copper	W6055 \$23.54 (D2141)
GPZ1100 Thru 1984	74-75.00	.020"	Graphite	W3919 \$38.95 (D7332)
ZX1100 1983-84	74-75.00	.020"	Graphite	W3919 \$38.95 (D7332)
ZX11 1990-01	76-78.00	.010"	Copper	W6057 \$23.54 (D2141)
GPZ1100 1995-96	76-78.00	.010"	Copper	W6057 \$23.54 (D2141)
ZX12R 2000-03	83-86.00	.010"	Spring Steel	W6058 \$23.54 (D2141)

Model	Displacement	Thickness	Material	Part No.
SUZUKI (Base Gaskets)				
GSXR600 1997-00	65.50-67.50	.010"	Spring Steel	W6059 \$23.54 (D2141)
SV650 Thru 2002	81-84.00	.010"	Copper	W6060 \$23.54 (D2141)
GS750 2-Valve 1977-79	67-69.00	.020"	Fiber	W6063 \$10.65 (D936)
GS750 4-Valve 1980-84	67-70.00	.020"	Fiber	W6064 \$10.65 (D936)
GSXR750 1996-99	72-74.50	.010"	Spring Steel	W6061 \$23.54 (D2141)
GS1000 1978-81	70-73.50	.020"	Copper	W6065 \$23.54 (D2141)
TL1000R 1997-02	98.00	.010"	Copper	W6066 \$27.71 (D6661)
GSXR1100/Katana 1986-92	76-80.00	.010"	Copper	W6067 \$23.54 (D2141)
GSXR1100/Katana 1986-92	80.50-82.00	.010"	Copper	W6068 \$23.54 (D2141)
GSXR1100/Katana 1986-92	83-85.00	.010"	Copper	W6069 \$23.54 (D2141)
GSXR1100 1993-98	75.50-80.00	.010"	Copper	W6070 \$23.54 (D2141)
GS1100 / 1150 Thru 1986	72-75.50	.005"	Copper	W5368 \$22.00 (D0231)
	72-75.50	.010"	Copper	W5369 \$22.00 (D0231)
	72-75.50	.020"	Copper	W5370 \$22.00 (D0231)
	72-75.50	.020"	Fiber	W5371 \$9.95 (D795)
	76-78.50	.005"	Copper	W5372 \$22.00 (D0231)
	76-78.50	.010"	Copper	W5373 \$22.00 (D0231)
	76-78.50	.020"	Copper	W5374 \$22.00 (D0231)
	76-78.50	.020"	Fiber	W5375 \$9.95 (D795)
	80-83.00	.005"	Copper	W5404 \$22.00 (D0231)
	80-83.00	.010"	Copper	W5405 \$22.00 (D0231)
	80-83.00	.020"	Copper	W5406 \$22.00 (D0231)
	80-83.00	.020"	Fiber	W5407 \$9.95 (D795)
	85-87.00	.005"	Copper	W5376 \$22.00 (D0231)
	85-87.00	.010"	Copper	W5377 \$22.00 (D0231)
	85-87.00	.020"	Copper	W5378 \$22.00 (D0231)
	85-87.00	.020"	Fiber	W5379 \$9.95 (D795)
Bandit 1200 1996-00	80.50-82.00	.010"	Copper	W6068 \$23.54 (D2141)
GSXR1300 1999-03	81-84.00	.010"	Spring Steel	W6071 \$23.54 (D2141)

YAMAHA (Base Gaskets)				
FZR600 1989-97	59-60.50	.020"	Copper	W6072 \$23.54 (D2141)
FZR1000 1989-96	75.50-78.00	.010"	Spring Steel	W6056 \$23.54 (D2141)
YZF1000 1997-98	75.50-78.00	.010"	Spring Steel	W6056 \$23.54 (D2141)
FJ1100 / 1200 All	77-81.00	.005"	Copper	W5388 \$22.00 (D0231)
	77-81.00	.010"	Copper	W5389 \$22.00 (D0231)
	77-81.00	.020"	Copper	W5390 \$22.00 (D0231)
	77-78.00	.020"	Fiber	W5391 \$9.95 (D795)
XJR1200 1995-98	77-81.00	.005"	Copper	W5388 \$22.00 (D0231)
XJR1200 1995-98	77-81.00	.010"	Copper	W5389 \$22.00 (D0231)
XJR1200 1995-98	77-81.00	.020"	Copper	W5390 \$22.00 (D0231)
XJR1200 1995-98	77-78.00	.020"	Fiber	W5391 \$9.95 (D795)

WISECO Replacement Sleeves

OFF-ROAD & ATV

MODEL	L.A. Sleeve P/N	Advanced Sleeve P/N	Piston Part No.	Cyl. Type*
HONDA Cycle (2-Stroke)				
CR80 1985		3201FA 74.50 (D0744)	517	CS
CR80 1986		3119FA 74.50 (D0744)	643	AC
CR80 1987		3127FA 74.50 (D0744)	643	AC
CR80 1988-02		3101FA 74.50 (D0744)	643	AC
CR125 1979	H1SL 82.10 (D1055)		430	CS
CR125 1980	H94SL 82.10 (D1055)		448	CS
CR125 1981-82		3114FA 79.60 (D6774)	448	CS
CR125 1983-84	H114SL 82.10 (D1055)		448	CS
CR125 1985-86		3118FA 79.60 (D6774)	518/563	CS
CR125 1987		3128FA 79.60 (D6774)	553	CS
CR125 1988		3128FA 79.60 (D6774)	564	AC
CR125 1989		3131FA 79.60 (D6774)	564	AC
CR125 1990-91		3033FA 79.60 (D6774)	595	AC
CR125 1992		3334FA 79.60 (D6774)	676/707 762	AC
CR125 1993-95		3034FA 79.60 (D6774)	676/707 762	AC
CR125 1996-99		3259FA 79.60 (D6774)	676/707 762	AC
CR125 2000		3325FA 79.60 (D6774)	676/707 762	AC
CR250 1978-80		3113FA 103.50 (D0126)	431	AC
CR250 1981-83	H104SL 96.90 (D2946)	3193FA 103.50 (D0126)	466	CI
CR250 1984	H843SL 95.90 (D5246)		526	CI
CR250 1985	H844SL 95.90 (D5246)		526	CI
CR250 1986		3057FA 103.50 (D0126)	614	AC
CR250 1987		3129FA 103.50 (D0126)	614	AC
CR250 1988		3130FA 103.50 (D0126)	614	AC
CR250 1989		3132FA 103.50 (D0126)	614	AC
CR250 1990-91		3133FA 103.50 (D0126)	614	AC
CR250 1992		3318FA 103.50 (D0126)	614	AC
CR250 1993		3134FA 103.50 (D0126)	614	AC
CR250 1994		3335FA 103.50 (D0126)	614	AC
CR250 1995-96		3103FA 103.50 (D0126)	667	AC
CR250 1997-98		3220FA 103.50 (D0126)	702/768	AC
CR250 1999-00		3280FA 103.50 (D0126)	702/768	AC
CR250 2001		3330FA 103.50 (D0126)	702/768	AC
CR250 2002-03		3361FA 108.50 (D0037)	801/802	AC
CR500 1989-01	H5077SL 105.30 (D5507)		636	CI



MODEL	L.A. Sleeve P/N	Advanced Sleeve P/N	Piston Part No.	Cyl. Type*
HONDA Cycle (4-Stroke)				
XR80 1982-03	H101SL 45.93 (D7703)		4665	CS
XR100 1992-03	H5197SL 45.93 (D7703)		4666	CI
XR200 1985-02		3115FA 64.33 (D0683)	4156	CI
XL, XR250 1979-83	H98SL 62.20 (D7614)		4171	RS
XL, XR250 1984-85	H842SL 62.20 (D7614)		4329	RS
XR250 1986-03	H957SL 62.20 (D7614)	3120FA 65.65 (D9393)	4466	RS
XRL250 1991-95	H957SL 62.20 (D7614)	3120FA 65.65 (D9393)	4466	RS
XR350 1983-84	H943SL 63.80 (D5724)		4286	RS
XR400 1996-03		3236FA 68.44 (D6014)	4606/4628	RS
XR400 Big Bore 1996-03		3052FA 68.93 (D6314)	4667	AC
XL, XR500 1978-82		3112FA 78.26 (D6964)	4117/4163	RS
XR500 1983-84	H839SL 72.40 (D1584)		4330	RS
XL600 1983-87	H120SL 74.00 (D8594)		4332	RS
XR600 1985-87	H960SL 72.40 (D1584)		4366/4577	RS
XR600 1988-90	H5037SL 72.40 (D1584)		4366/4577	AC
XR600 1988-90 Big Bore		3004FA 77.69 (D1664)	4366/4577	AC
XR600 1991-98		3102FA 77.69 (D1664)	4366/4577	RS
XR650L 1996-03		3273FA 77.69 (D1664)	4562/4715 4716	RS
XR650L 2000-03 Big Bore		3274FA 77.69 (D1664)	4562/4715 4716	RS

WISeco Replacement Sleeves

OFF-ROAD & ATV

MODEL	L.A. Sleeve P/N	Advanced Sleeve P/N	Piston Part No.	Cyl. Type*
HONDA ATV (2-Stroke)				
ODYSSEY 250 1980-84	H91SL 108.00 (D6327)			CI
ATC 250 1981-84	H106SL 95.00 (D5636)			CI
ATC 250R 1985-86 4 TRAX 1986		3117FA 94.00 (D8926)		CI
TRX 250R 1987-90		3221FA 94.00 (D8926)		CI
ODYSSEY 350 1985-86		3238FA 108.00 (D6327)		CS
PILOT FL400R 1989-92	H5088SL 95.00 (D5636)		577	CI

HONDA ATV (4-Stroke)				
ATC XL/XR185 1979-85	H3SL 42.95 (D8782)			CS
ATC 200 1982-86		3115FA 64.33 (D0683)		CS
ATC 200 X 1986-87	H989SL 49.95 (D7433)			CI
ATC 4 TRAX250 1987-94		3062FA 61.00 (D7804)		CS
TRX 300 2-VALVE 1988-99	H5062SL 62.29 (D3714)			RS
TRX 300 4-VALVE 1993-99	H5062SL 62.29 (D3714)			RS
ATC, TRX 350 1985-89		3082FA 68.44 (D6014)		RS
TRX 400 EX 1996-03		3236FA 68.44 (D6014)		RS
TRX 400 Big Bore 1999-03		3052FA 68.93 (D6314)		RS
TRX 400 4X4 1995-03	H5286SL 63.96 (D5824)			RS

KAWASAKI Cycle (2-Stroke)				
KX60 1985-01	KA935SL 57.10 (D6283)	3142FA 74.50 (D0744)	648	AC
KX65 2000-03		3296FA 74.50 (D0744)	752	AC
KX80 1978-79		3135FA 74.50 (D0744)	446	AC
KX80 1980-81	KA735SL 72.40 (D1584)		446	AC
KX80 1982	KA736SL 72.40 (D1584)		446	AC
KX80 1983	KA791SL 72.40 (D1584)		446	AC
KDX80 1980-82		3135FA 74.50 (D0744)	446	AC
KDX80 1983-88		3255FA 74.50 (D0744)	514	AC
KX80 1984	KA852SL 72.40 (D1584)	3140FA 74.50 (D0744)	514	AC
KX80 1985	KA854SL 72.40 (D1584)		514	AC

KAWASAKI Cycle (2-Stroke)				
KX80 1986-87		3042FA 74.50 (D0744)	539	AC
KX80 1988-90	KA5041SL 72.40 (D1584)	3046FA 74.50 (D0744)	644	AC
KX80 1991-94		3049FA 74.50 (D0744)	644	AC
KX80 1995-97		3326FA 74.50 (D0744)	644	AC
KX80 1998-00		3267FA 74.50 (D0744)	644	AC
KX85 2001-03		3296FA 74.50 (D0744)	782	AC
KE100 1979-83, 1986-94	KA786SL 76.00 (D2905)	3137FA 74.50 (D0744)	369	AC
KX100 1995-97		3171FA 74.50 (D0744)	651	AC
KX100 1998-01	KA5358SL 72.40 (D1584)	3248FA 74.50 (D0744)	651	AC
KX125, A4, A5 1978-79	KA656SL 82.10 (D1055)		438	AC
KX125, A6 1980	KA680SL 82.10 (D1055)		438	AC
KX125, A7 1981	KA717SL 82.10 (D1055)		438	AC
KX125, B1 1982	KA737SL 82.10 (D1055)		486	AC
KX125 1983-84		3138FA 79.60 (D6774)	486	AC
KX125 1985-86		3041FA 79.60 (D6774)	486	AC
KX125 1987		3157FA 79.60 (D6774)	555	AC
KX125 1988		3159FA 79.60 (D6774)	566	AC
KX125 1989		3162FA 79.60 (D6774)	566/578	AC
KX125 1990-91		3048FA 79.60 (D6774)	589	AC
KX125 1992		3167FA 79.60 (D6774)	616	AC
KX125 1993		3168FA 79.60 (D6774)	626	AC
KX125 1994	KA5208SL 78.00 (D6225)	3170FA 79.60 (D6774)	640	AC
KX125 1995		3336FA 79.60 (D6774)	652	AC
KX125 1996-97		3331FA 79.60 (D6774)	652	AC
KX125 1998-99		3337FA 79.60 (D6774)	719	AC
KX125 2000		3264FA 79.60 (D6774)	741	AC
KDX200 1986-88		3225FA 79.60 (D6774)	597	AC
KDX200 1989-94		3047FA 79.60 (D6774)	597	AC

*CYLINDER TYPE CODE DESCRIPTIONS

- AC:** Original cylinder bore is alloy-chrome plated, nikasil, electrofused or boron composite. Cylinder must be bored to accept new sleeve.
- CS:** Original barrel has cast-in liner in cylinder. Cylinder must be bored out to accept new sleeve. Cast-in liner will be bored completely out of cylinder. Do not try to push out the cast-in liner, cylinder damage may result.
- CI:** Original barrel has cast-iron liner. Cylinder must be bored to accept new sleeve. Cast-in liner will not be completely removed. Sleeve is designed to insert into the iron lined cylinder.
- RS:** Original barrel has a replacement sleeve. Heat cylinder to remove sleeve. Re-heat cylinder to install new cylinder sleeve.

WISECO Replacement Sleeves

OFF-ROAD & ATV

MODEL	L.A. Sleeve P/N	Advanced Sleeve P/N	Piston Part No.	Cyl. Type*
KAWASAKI Cycle (2-Stroke)				
KDX200 1995-01		3097FA 79.60 (D6774)	597	AC
KDX220 1997-03	KA5319SL 82.10 (D1055)		711	AC
KX250, A4 1978	KA655SL 110.20 (D3837)		439	AC
KX250, A5 1979-81	KA662SL 96.90 (D2946)		439	AC
KX250, B1 1982	KA739SL 96.90 (D2946)		439	AC
KX250 1983-84	KA796SL 96.90 (D2946)		439	AC
KX250 1985		3141FA 103.50 (D0126)	439	AC
KX250 1986		3067FA 103.50 (D0126)	439	AC
KX250 1987		3158FA 103.50 (D0126)	556	AC
KX250 1988		3160FA 103.50 (D0126)	556	AC
KX250 1989		3163FA 103.50 (D0126)	556	AC
KX250 1990		3164FA 103.50 (D0126)	590	AC
KX250 1991		3165FA 103.50 (D0126)	607	AC
KX250 1992		3166FA 103.50 (D0126)	617	AC
KX250 1993	KA5180SL 101.50 (D1086)	3169FA 103.50 (D0126)	617	AC
KX250 1994		3322FA 103.50 (D0126)	617	AC
KX250 1995		3222FA 103.50 (D0126)	617	AC
KX250 1996		3292FA 103.50 (D0126)	617	AC
KX250 1997		3338FA 103.50 (D0126)	617	AC
KX250 1998-99		3289FA 103.50 (D0126)	617	AC
KDX250 1991-94		3071FA 103.50 (D0126)	607	AC
KX500 1989-03		3161FA 103.50 (D0126)	575	AC
KAWASAKI Cycle (4-Stroke)				
KLX 400 2000-03		3399FA 77.69 (D1664)	4795 4796	AC
KAWASAKI ATV (2-Stroke)				
KXT 250 TECATE 1983-85	KA795SL 85.00 (D5865)	3139FA 85.00 (D5865)		AC
KXT 250 TECATE 1986		3067FA 95.00 (D5636)		AC
TECATE 4 1987-88		3158FA 95.00 (D5636)		AC

KAWASAKI ATV (4-Stroke)				
KLF 220 1988-03	KA5063SL 57.54 (D5583)			
KSF 250 MOJAVE 1987-03	KA5018SL 69.00 (D3264)			RS
KLF 300 1986-03	KA986SL 57.54 (D5583)			RS
KEF 300 1995-03	KA986SL 57.54 (D5583)			RS
KVF 300 1999-03	KA986SL 57.54 (D5583)			RS
KFX 400 2000-03		3399FA 77.69 (D1664)	4795 4796	AC
Prairie 650 2002		3398FA 68.44 (D6014)	4782	CI
MODEL	L.A. Sleeve P/N	Advanced Sleeve P/N	Piston Part No.	Cyl. Type*
KTM Cycle (2-Stroke)				
KTM 125 1987-92	FL5151SL 95.00 (D5636)		627	AC
KTM 125 1993-94	FL5211SL 85.00 (D5965)	3077FA 79.60 (D6774)	627	AC
KTM 125 1998	FL5388SL 97.03 (D1056)		740	AC
KTM 125 1999-00	FL5404SL 97.03 (D1056)		740	AC
KTM 250 1990-92	FL5146SL 112.00 (D4057)		601	AC
KTM 250 1993-94	FL5212SL 112.00 (D4057)		601	AC
KTM 250 1995		3256FA 103.50 (D0126)	655	AC
KTM 250 1996-97		3256FA 103.50 (D0126)	694	AC
KTM 250 1998		3256FA 103.50 (D0126)	694	AC
KTM 250 1999		3256FA 103.50 (D0126)	694	AC
KTM 300 1990-94	FL5147SL 112.00 (D4057)		631	AC
KTM 300 1996	FL5315SL 112.00 (D4057)		712	AC
KTM 300 1997	FL5408SL 114.40 (D0808)		712	AC
KTM 300 1998		3244FA 103.50 (D0126)	712	AC
KTM 300 1999-02	FL5410SL 114.40 (D0808)		712	AC
KTM 360 1997	FL5363SL 114.40 (D0808)		747	AC
KTM 380 1998-00		3269FA 103.50 (D0126)	748	AC
POLARIS Cycle (2-Stroke)				
Trail Boss 250	FL5168SL 96.90 (D2946)	3320FA 103.50 (D0126)	536	CI
300L	FL5273SL 96.90 (D2946)	3105FA 103.50 (D0126)	721	CI
Trail Boss 350	FL5171SL 96.90 (D2946)		639	CI
ATV 400		3108FA 103.50 (D0126)	675	CI

WISECO Replacement Sleeves

OFF-ROAD & ATV

MODEL	L.A. Sleeve P/N	Advanced Sleeve P/N	Piston Part No.	Cyl. Type*
SUZUKI Cycle (2-Stroke)				
RM80 1986-87		3262FA 74.50 (D0744)	542	CS
RM80 1989-90	FL5091SL 72.40 (D1584)		579	CS
RM80 1991-01	FL5140SL 72.40 (D1584)	3111FA 74.50 (D0744)	645	CS
RM125 1981	FL722SL 82.10 (D1055)		511	CI
RM125 1982-83		3121FA 79.60 (D6774)	511	CI
RM125 1984-85	FL900SL 78.00 (D6225)		511	CI
RM125 1986		3125FA 79.60 (D6774)	519	CI
RM125 1987		3146FA 79.60 (D6774)	557	CI
RM125 1988		3265FA 79.60 (D6774)	568	CI
RM125 1989		3151FA 79.60 (D6774)	641	CS
RM125 1990		3152FA 79.60 (D6774)	641	AC
RM125 1991-92	FL5108SL 78.00 (D6225)	3045FA 79.60 (D6774)	641	AC
RM125 1993		3154FA 79.60 (D6774)	641	AC
RM125 1994-96	FL5255SL 78.00 (D6225)	3156FA 79.60 (D6774)	641	AC
RM125 1997		3254FA 79.60 (D6774)	641	AC
RM125 1998-99		3299FA 79.60 (D6774)	641	AC
RM250F 1984-85	FL869SL 96.90 (D2946)	3123FA 103.50 (D0126)	485	CI
RM250 1986	FL976SL 96.90 (D2946)		543	CS
RM250 1987	FL5012SL 96.90 (D2946)	3147FA 103.50 (D0126)	558	AC
RM250 1988	FL5053SL 96.90 (D2946)	3150FA 103.50 (D0126)	558	AC
RM250 1989-90		3044FA 103.50 (D0126)	618/642	AC
RM250 1991-92	FL5182SL 96.90 (D2946)	3153FA 103.50 (D0126)	618/642	AC
RM250 1993	FL5182SL 96.90 (D2946)	3155FA 103.50 (D0126)	618/642	AC
RM250 1994		3290FA 103.50 (D0126)	618/642	AC
RM250 1995		3339FA 103.50 (D0126)	618/642	AC
RM250 1996		3333FA 103.50 (D0126)	681	AC
RM250 1997		3340FA 103.50 (D0126)	681	AC
RM250 1998		3341FA 103.50 (D0126)	723	AC

MODEL	L.A. Sleeve P/N	Advanced Sleeve P/N	Piston Part No.	Cyl. Type*
SUZUKI (2-Stroke) Continued				
RM250 1999		3342FA 103.50 (D0126)	743	AC
RM250 2000-02		3306FA 103.50 (D0126)	756	AC
RM250 2003		3397FA 103.50 (D0126)	756	AC
RMX250 1989		3207FA 103.50 (D0126)	642	AC
RMX250, 1993-98		3088FA 103.50 (D0126)	642	AC
RMX250 1999-00		3268FA 103.50 (D0126)	642	AC
SUZUKI Cycle (4-Stroke)				
DRZ250 2002-03 73mm		3379FA 68.93 (D6314)	4776	AC
DRZ250 2002-03 80mm		3382FA 68.93 (D6314)	4777	AC
DR350 1990-99 79-82mm	FL5112SL 70.40 (D7174)		4576	CI
DR350 1990-99 83mm	FL5112HSL 86.70 (D9085)		4576	CI
DRZ400 2000-02		3287FA 77.69 (D1664)	4713 4714	AC
DRZ400 2000-02 Big Bore		3399FA 77.69 (D1664)	4795 4796	AC
DR650 1996-00	FL5309SL 72.48 (D6584)		4672	AC
SUZUKI ATV (2-Stroke)				
LT 250 1985	FL942SL 89.00 (D3695)			CI
LT 250 1986		3126FA 94.00 (D9826)		CI
LT 250 1987		3148FA 94.00 (D9826)		CS
LT 250 1988-92		3050FA 94.00 (D9826)		CS
LT 500 1987	FL5021SL 104.00 (D8696)	3149FA 104.00 (D8696)		CI
LT 500 1988-91		3251FA 104.00 (D8696)		CI
SUZUKI ATV (4-Stroke)				
LT230 QUADSPT 1985-94	FL866SL 52.60 (D4253)	3122FA 58.75 (D6393)		CI
Z400 2000-02		3399FA 77.69 (D1664)	4795 4796	AC
YAMAHA Cycle (2-Stroke)				
YZ80 1977		3272FA 74.50 (D0744)	457	CI
YZ80 1980		3275FA 74.50 (D0744)	457	CI
YZ80 1982	YA827SL 72.40 (D1584)		477	CI
YZ80 1983	YA827ASL 72.40 (D1584)		477	CI

*CYLINDER TYPE CODE DESCRIPTIONS

- AC:** Original cylinder bore is alloy-chrome plated, nikasil, electrofused or boron composite. Cylinder must be bored to accept new sleeve.
- CS:** Original barrel has cast-in liner in cylinder. Cylinder must be bored out to accept new sleeve. Cast-in liner will be bored completely out of cylinder. Do not try to push out the cast-in liner, cylinder damage may result.
- CI:** Original barrel has cast-iron liner. Cylinder must be bored to accept new sleeve. Cast-in liner will not be completely removed. Sleeve is designed to insert into the iron lined cylinder.
- RS:** Original barrel has a replacement sleeve. Heat cylinder to remove sleeve. Re-heat cylinder to install new cylinder sleeve.

WISECO Replacement Sleeves

OFF-ROAD & ATV

MODEL	L.A. Sleeve P/N	Advanced Sleeve P/N	Piston Part No.	Cyl. Type*
YAMAHA (2-Stroke) Continued				
YZ80 1984	YA873SL 70.95 (D4574)		508	CI
YZ80 1985	YA888SL 72.40 (D1584)		520	CI
YZ80 1986	YA978SL 72.40 (D1584)		520	CI
YZ80 1987-92		3172FA 74.50 (D0744)	569	CI
YZ80 1993-00	YA5183SL 72.40 (D1584)	3177FA 74.50 (D0744)	646	CI
YZ125 1977-79	YA659SL 96.90 (D2946)		435	CS
YZ125 1980	YA693SL 96.90 (D2946)		435	CS
YZ125 1981	YA723SL 82.10 (D1055)		435	CS
YZ125 1982	YA760SL 82.10 (D1055)		435	CI
YZ125 1983	YA809SL 82.10 (D1055)		503	CI
YZ125 1984	YA874SL 82.10 (D1055)		512	CI
YZ125 1985	YA875SL 82.10 (D1055)	3144FA 76.90 (D6774)	521	CI
YZ125 1986	YA979SL 82.10 (D1055))		559	CS
YZ125 1987	YA5014SL 82.10 (D1055)		559	CS
YZ125 1988	YA5055SL 82.10 (D1055)		559	CS
YZ125 1989	YA5094SL 82.10 (D1055)	3173FA 76.90 (D6774)	582	AC
YZ125 1990	YA5120SL 78.00 (D6225)	3175FA 76.90 (D6774)	594	AC
YZ125 1991		3174FA 76.90 (D6774)	594	AC
YZ125 1992		3343FA 76.90 (D6774)	594	AC
YZ125 1993		3178FA 76.90 (D6774)	629	AC
YZ125 1994-95		3182FA 76.90 (D6774)	647	AC
YZ125 1996-98		3183FA 76.90 (D6774)	726	AC
YZ125 1999-01		3217FA 76.90 (D6774)	726	AC
IT200 1984-87	YA876SL 86.70 (D0985)		522	CS
YZ250 1976-79	YA658SL 105.30 (D5507)		234	CI
YZ250 1980-81	YA695SL 105.30 (D5507)		452	CS
YZ250 1982	YA764SL 105.30 (D5507)		452	CS
YZ250 1983	YA810SL 101.50 (D1086)		560	CI
YZ250 1984	YA877SL 105.30 (D5507)		560	CI
YZ250 1985	YA878SL 105.30 (D5507)		560	CI
YZ250 1986	YA980SL 105.30 (D5507)		560	CS
YZ250 1987	YA5015SL 105.30 (D5507)		560	CS
YZ250 1988	YA5054SL 105.30 (D5507)		570/605	CS
YZ250 1989	YA5095SL 105.30 (D5507)		605	CS

MODEL	L.A. Sleeve P/N	Advanced Sleeve P/N	Piston Part No.	Cyl. Type*
YAMAHA (2-Stroke) Continued				
YZ250 1990		3253FA 103.50 (D0126)	605	CS
YZ250 1991		3260FA 103.50 (D0126)	605	AC
YZ250 1992		3176FA 103.50 (D0126)	630	AC
YZ250 1993	YA5185SL 105.30 (D5507)	3179FA 103.50 (D0126)	630	AC
YZ250 1994-95		3181FA 103.50 (D0126)	630	AC
YZ250 1996		3329FA 103.50 (D0126)	677	AC
YZ250 1997		3344FA 103.50 (D0126)	677	AC
YZ250 1998		3345FA 103.50 (D0126)	677	AC
YZ250 1999-00		3332FA 103.50 (D0126)	742	AC
YZ465 1980-81	YA698SL 105.60 (D5707)		451	CS
YZ490 1982	YA766SL 103.25 (D8196)		478	CS
YZ490 1983	YA766ASL 105.30 (D5507)		478	CS
YZ490 1984-85	YA821SL 105.30 (D5507)		546	CS
YZ490 1986	YA981SL 105.30 (D5507)		546	CS
YZ490 1987-90	YA5016SL 105.30 (D5507)	3324FA 103.50 (D0126)	546	CS
WR500 1991-93	YA5138SL 105.30 (D5507)		546	CS
YAMAHA Cycle (4-Stroke)				
YZF400 1998-99	YA5359SL 62.29 (D3714)	3196FA 71.14 (D8624)	4649/4650	AC
WR400 1998-00	YA5359SL 62.29 (D3714)	3196FA 71.14 (D8624)	4649/4650	AC
YZF426 2000-02	YA5424SL 62.29 (D3714)		4693/4694	AC
500XT, TT 1975-82	YA375SL 74.00 (D8594)		4045	RS
TT600 1983-96 XT/SRX600 1984-96		3191FA 71.14 (D8624)	4596/4619 4607	RS
YAMAHA ATV (2-Stroke)				
YSF 200 BLASTER (All years)		3100FA 79.60 (D6774)		CS
TRI Z250 1985-89	YA879SL 94.00 (D8926)	3145FA 103.50 (D0126)		CS
YFZ 350 (All years)		3061FA 79.60 (D6774)		CI
YAMAHA ATV (4-Stroke)				
YTM 200 1984-91	YA762SL 54.00 (D8163)			RS
YTM 225 1984-89		3143FA 64.33 (D6683)		RS
YFM250 Timberwolf 1992-02		3315FA 68.44 (D6014)		RS
YFM350 Warrior (All Years)		3107FA 68.44 (D6014)		RS
400 Kodiak 1993-00		3237FA 68.44 (D6014)		RS
YFM600 1998-02		3191FA 71.14 (D8624)		AC
YFM600 (101mm) 1998-01		3192FA 71.14 (D8624)		AC
YFM660 2001-03		3347FA 68.44 (D6014)		RS

WISECO Replacement Sleeves

STREET BIKES

MODEL	LA Sleeve Part #	Advanced Sleeve Part #
HONDA		
CB750, 2-Valve, 1973-77, Stock Repl.	H15SL \$72.40 (D1584)	
CB750F, 1978-83, Stock Repl.	H28SL \$52.50 (D4253)	
CB750, 4-Valve, Overbore to 985cc	H113SL \$56.00 (D2573)	3081FA \$64.33 (D0683)
CB900F, Overbore to 1063cc	H113SL \$56.00 (D2573)	3081FA \$64.33 (D0683)
CB900, 1979-83, Stock Repl.	H97SL \$52.50 (D4253)	
CBR900, 1993-95, Stock Repl.	H5199SL \$57.10 (D6283)	3011FA \$64.33 (D0683)
CBR900, 1992-95, 945-970cc		3005FA \$64.33 (D0683)
CB1100, 1983-85, Stock Block	H118SL \$56.00 (D2573)	
CB1100, Big Block	H123SL \$56.00 (D2573)	
CBR1100XX, 1997-00	H5332SL \$58.10 (D3983)	
KAWASAKI		
KZ650, 1976-83, Stock Repl.	KA625SL \$56.00 (D2573)	
GPZ, KZ750, 1980-85, Stock Repl.	KA686SL \$56.00 (D2573)	
GPZ, 900 Ninja, '84-86, Stock Repl.	KA863SL \$61.00 (D7804)	
KZ900, Overbore to 1200cc	KA629SL \$50.41 (D7733)	3099FA \$64.33 (D0683)
KZ1000, 1970-80, Stock Repl.	KA627SL \$56.00 (D2573)	3099FA \$64.33 (D38.60)
KZ1000, Overbore to 1260cc	KA629SL \$50.41 (D7733)	3029FA \$64.33 (D38.60)
KZ1000, GPZ1100, Overbore 1200-1260cc Big Block Only	KA750SL \$51.06 (D1243)	3010FA \$64.33 (D38.60)
KZ1000, GPZ1100, Overbore 1325-1425cc	KA773SL \$42.95 (D8782)	3031FA \$64.33 (D38.60)

MODEL	LA Sleeve Part #	Advanced Sleeve Part #
SUZUKI		
GS1000 1978-82, Stock Repl.	FL654SL \$56.00 (D2573)	
GS1000, GS1100, GS1150, Overbore 1175-1260cc	KA750SL \$51.06 (D1243)	3010FA \$64.33 (D0683)
GS1100 1979-85, Overbore to 1260cc	FL692SL \$56.00 (D2573)	
GS1100, GS1150, Overbore 1325-1425cc	KA773SL \$42.95 (D8782)	3031FA \$64.33 (D0683)
GS1150 1984-86, Stock Repl.		3271FA \$64.33 (D0683)
GS1100, Overbore 1463-1568cc		3028FA \$64.33 (D0683)
GSXR1100 1989-92		3083FA \$64.33 (D0683)
GSXR1100 1993-98 1192-1198cc		3016FA \$71.44 (D6824)
YAMAHA		
XJ750 1980-85, Stock Repl.	YA771SL \$56.00 (D2573)	
FZR1000, Overbore to 1069cc		3069FA \$64.33 (D0683)
FJ1100 1984-85, Stock Repl.	YA887SL \$56.00 (D2573)	
FJ1100/1200, 1188cc		3015FA \$64.33 (D0683)
FJ1100/1200, Overbore 1250cc		3032FA \$64.33 (D0683)
FJ1100/1200, Overbore 1380cc		3020FA \$64.33 (D0683)
XV-1300 Venture, Royal Star 1986-97	YA5017SL \$62.20 (D7614)	

Cylinder Preparation for sleeving

- Bore cylinder to proper size allowing for correct interference fit for cylinder sleeve.
- Cast iron sleeve to aluminum bore is .003" - .004"
- Cast iron sleeve to cast iron bore is .0015" - .0025"
- Aluminum sleeve to aluminum bore is .001" - .0015"

Sleeve installation

- Thoroughly clean cylinder and new sleeve
- Heat cylinder for 45 min. to 1 hr at 400 - 450 degrees
- Slide new sleeve into cylinder and hold in place with light pressure while allowing cylinder to cool.
- Face top of sleeve until it is flush with cylinder surface. Make an additional light cut to provide a uniform sealing surface.
- Port blending is recommended for 2 strokes.
- Big bore sleeves may require additional porting to get maximum performance.

Note: An experienced machinist should perform installation to ensure proper fit.

*CYLINDER TYPE CODE DESCRIPTIONS

- AC:** Original cylinder bore is alloy-chrome plated, nikasil, electrofused or boron composite. Cylinder must be bored to accept new sleeve.
- CS:** Original barrel has cast-in liner in cylinder. Cylinder must be bored out to accept new sleeve. Cast-in liner will be bored completely out of cylinder. Do not try to push out the cast-in liner, cylinder damage may result.
- CI:** Original barrel has cast-iron liner. Cylinder must be bored to accept new sleeve. Cast-in liner will not be completely removed. Sleeve is designed to insert into the iron lined cylinder.
- RS:** Original barrel has a replacement sleeve. Heat cylinder to remove sleeve. Re-heat cylinder to install new cylinder sleeve.

WISCO Harley-Davidson

Piston Kits

883 Evolution Sportster Overbore to 1200cc Reverse Dome thru 2003

- No Cylinder Head Modification Required.
- Includes: Forged Pistons, Rings, Circlips, & Chrome wrist pins.
- Top End gasket kit available as a separate component.



8.5:1 Compression

Hastings Ring Package: NEW Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$235.42 (D52141)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)
K1723	1200cc	3.498"/STD	3.812"	4691PS	3497X	W5731	1986-87: W5911
K1724	1207cc	3.508"/.010"		4691P1	3507X	\$1.00 (D06)	1988-90: W5912
K1725	1214cc	3.518"/.020"		4691P2	3517X	\$12.95 (D777)	1991-03: W5918

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height

Dome Volume: -13.5cc
Intake Pocket
Depth: -.215"
Diameter: 2.100"
Exhaust Pocket
Depth: -.215"
Diameter: 2.100"

9.5:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$235.42 (D52141)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)
K1655	1200cc	3.498" / STD		4718PS	3497X	W5731	1986-87: W5911
K1656	1207cc	3.508" / .010		4718P1	3507X	\$1.00 (D06)	1988-90: W5912
K1657	1214cc	3.518" / .020	3.812"	4718P2	3517X		1991-03: W5918
K1658	1221cc	3.528" / .030		4718P3	3527X	S530	
K1659	1228cc	3.538" / .040		4718P4	3537X	\$12.95 (D777)	

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height

Dome Volume: -11.2cc
Intake Pocket
Depth: -.215"
Diameter: 2.100"
Exhaust Pocket
Depth: -.215"
Diameter: 2.100"

Wiseco Ring Package: Top Ring .039" (1mm) • 2nd Ring .047" (1.2mm) • Oil Ring .110" (2.8mm)

KIT PART NO. \$228.56 (D41731)	Series limited to available stock	CC DISPL.	BORE	STROKE	REPL. PISTON \$114.28 (D7586)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)
K1628		1200cc	3.504" / .007		4531PS	3504XC	W5731	1986-87: W5911
K1636		1207cc	3.514" / .017		4531P1	3514XC	\$1.00 (D06)	1988-90: W5912
K1629		1214cc	3.524" / .027	3.812"	4531P2	3524XC		1991-03: W5918
K1637		1221cc	3.534" / .037		4531P3	3534XC	S530	
K1630		1228cc	3.544" / .047		4531P4	3544XC	\$12.95 (D777)	

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height

Dome Volume: -11.2cc
Intake Pocket
Depth: -.215"
Diameter: 2.100"
Exhaust Pocket
Depth: -.215"
Diameter: 2.100"

10:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$235.42 (D52141)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)
K1682	1200cc	3.498" / STD	3.812"	4719PS	3497X	W5731	1986-87: W5911
K1683	1207cc	3.508" / .010		4719P1	3507X	\$1.00 (D06)	1988-90: W5912
K1684	1214cc	3.518" / .020		4719P2	3517X	\$12.95 (D777)	1991-03: W5918

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height

Dome Volume: -8.5cc
Intake Pocket
Depth: -.225"
Diameter: 2.100"
Exhaust Pocket
Depth: -.225"
Diameter: 2.100"

WISeco Harley-Davidson

Piston Kits

1200 Evolution Sportster thru 2003

All Evolution Sportster & Buell models with Stock 1200 Heads

- No Cylinder Head Modification Required.
- Includes: Forged Pistons, Rings, Circlips, & Chrome Wrist Pins.
- Top End gasket kit available as a separate component.



9:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$235.42 (D52141)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)	DOMESPECIFICATION <i>Valve pocket dimensions are measured from Deck Height</i> Dome Volume: -2.8cc Intake Pocket Depth: -.214" Diameter: 2.100" Exhaust Pocket Depth: -.214" Diameter: 2.100"
K1660	1200cc	3.498" / STD	3.812"	4720PS	3497X	W5731	1986-87: W5911	
K1661	1207cc	3.508" / .010		4720P1	3507X	\$1.00 (D06)	1988-90: W5912	
K1662	1214cc	3.518" / .020		4720P2	3517X		1991-03: W5918	
K1663	1221cc	3.528" / .030		4720P3	3527X	S530		
K1664	1228cc	3.538" / .040		4720P4	3537X	\$12.95 (D777)		

10.5:1 Compression • Domed

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$235.42 (D52141)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)	DOMESPECIFICATION <i>Valve pocket dimensions are measured from Deck Height</i> Dome Volume: +6cc Intake Pocket Depth: -.225" Diameter: 2.100" Exhaust Pocket Depth: -.225" Diameter: 2.100"
K1685	1200cc	3.498" / STD	3.812"	4721PS	3497X	W5731	1986-87: W5911	
K1686	1207cc	3.508" / .010		4721P1	3507X	\$1.00 (D06)	1988-90: W5912	
K1687	1214cc	3.518" / .020		4721P2	3517X		1991-03: W5918	
K1688	1221cc	3.528" / .030		4721P3	3527X	S530		
K1689	1228cc	3.538" / .040		4721P4	3537X	\$12.95 (D777)		

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WISCO Harley-Davidson

Piston Kits

1200 Evolution Sportster 3^{3/4}" Big Bore Kit thru 2003 All Evo Sportster & Buell models with Stock 1200 Heads (84 cu. in.)

- Cases must be bored to accept big bore cylinders.
- Includes: Forged piston, rings, circlips, head and base gaskets & chrome wrist pins.



10:1 Compression • Rev. Dome

Wiseco Ring Package: Top Ring 1.2mm • 2nd Ring 1.5mm • Oil Ring 4.0mm

KIT PART NO. \$314.74 (D48881)	CC DISPL.	BORE	STROKE	REPL. PISTON \$141.70 (D2058)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$31.75 (D5091)
K1697 <i>Limited to available stock</i>	1375cc	3.740"/STD	3.812"	4659PS	3740XH 3740XJ (XJ for Nikasil bore use only)	W5731 \$1.00 (D06) S572 \$12.95 (D777)	thru 2003: W5690

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: -7cc
Intake Pocket Depth: -.189"
Diameter: 2.000"
Exhaust Pocket Depth: -.189"
Diameter: 2.000"

10.5:1 Compression • Flat Top

Wiseco Ring Package: Top Ring 1.2mm • 2nd Ring 1.5mm • Oil Ring 4.0mm

KIT PART NO. \$314.74 (D48881)	CC DISPL.	BORE	STROKE	REPL. PISTON \$145.95 (D7578)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$31.75 (D5091)
K1698	1375cc	3.740"/STD	3.812"	4660PS	3740XH 3740XJ (XJ for Nikasil bore use only)	W5731 \$1.00 (D06) S572 \$12.95 (D777)	thru 2003: W5690

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: -2cc
Intake Pocket Depth: -.189"
Diameter: 2.000"
Exhaust Pocket Depth: -.189"
Diameter: 2.000"

10.5:1 Compression • Flat Top

Wiseco Ring Package: Top Ring 1.2mm • 2nd Ring 1.5mm • Oil Ring 4.0mm

KIT PART NO. \$314.74 (D48881)	CC DISPL.	BORE	STROKE	REPL. PISTON \$145.95 (D7578)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$31.75 (D5091)
K1734 NEW	1375cc	3.740"/STD	3.812"	4774PS	3740XJ	W5731 \$1.00 (D06) S572 \$12.95 (D777)	thru 2003: W5690

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: -2cc
Intake Pocket Depth: -.189"
Diameter: 2.000"
Exhaust Pocket Depth: -.189"
Diameter: 2.000"

1200 Big Bore Cylinders

Wiseco Part No: **W6007** (Front) \$349.95 (D59942)
W6008 (Rear) \$349.95 (D59942)
(Must use 3740XJ Ring Package)

WISeco Harley-Davidson

Piston Kits

3^{13/16}" Big Bore Kits (88 cu. in.)

883 Evo Sportster (1986-03)

(Must use 1200 Sportster or Thunderstorm Heads)

1200 Evo Sportster

(1988-03)

(With Stock Heads)

1200 Buell (All years)

(With Thunderstorm Heads)



- Cases must be bored to accept big bore cylinders.
- Includes: Forged pistons, rings, circlips & chrome wrist pins.

10.5:1 Compression (fits Stock Sportster 1200 Heads)

Wiseco Ring Package: Top Ring 1.5mm • 2nd Ring 1.5mm • Oil Ring 3.0mm

KIT PART NO. \$291.90 (D41571)	CC DISPL.	BORE	STROKE	REPL. PISTON \$145.95 (D7578)	REPL. RING SET TBA	REPL. CIRCLIP & WRIST PIN	GASKET KIT (Optional) \$47.37 (D2482)
K1731	1426cc	3.8125"/STD	3.812"	4759PS	38125XN	W5731 \$1.00 (D06) S572 \$12.95 (D777)	thru 2003: W6003

DOMESPECIFICATION
Valve pocket dimensions are
measured from Deck Height.

Dome Volume: **-3.2cc**
Intake Pocket
Depth: **-.245"**
Diameter: **2.000"**
Exhaust Pocket
Depth: **-.260"**
Diameter: **1.660"**

10.5:1 Compression (fits Thunderstorm Heads)

Wiseco Ring Package: Top Ring 1.5mm • 2nd Ring 1.5mm • Oil Ring 3.0mm

KIT PART NO. \$291.90 (D41571)	CC DISPL.	BORE	STROKE	REPL. PISTON \$145.95 (D7578)	REPL. RING SET TBA	REPL. CIRCLIP & WRIST PIN	GASKET KIT (Optional) \$47.37 (D2482)
K1732	1426cc	3.8125"/STD	3.812"	4760PS	38125XN	W5731 \$1.00 (D06) S572 \$12.95 (D777)	thru 2003: W6003

DOMESPECIFICATION
Valve pocket dimensions are
measured from Deck Height.

Dome Volume: **-2.0cc**
Intake Pocket
Depth: **-.245"**
Diameter: **2.000"**
Exhaust Pocket
Depth: **-.260"**
Diameter: **1.660"**

12:1 Compression (fits Thunderstorm Heads)

Wiseco Ring Package: Top Ring 1.5mm • 2nd Ring 1.5mm • Oil Ring 3.0mm

KIT PART NO. \$291.90 (D41571)	CC DISPL.	BORE	STROKE	REPL. PISTON \$145.95 (D7578)	REPL. RING SET TBA	REPL. CIRCLIP & WRIST PIN	GASKET KIT (Optional) \$47.37 (D2482)
K1733	1426cc	3.8125"/STD	3.812"	4761PS	38125XN	W5731 \$1.00 (D06) S572 \$12.95 (D777)	thru 2003: W6003

DOMESPECIFICATION
Valve pocket dimensions are
measured from Deck Height.

Dome Volume: **+5.7cc**
Intake Pocket
Depth: **-.245"**
Diameter: **2.000"**
Exhaust Pocket
Depth: **-.260"**
Diameter: **1.660"**

1200 Big Bore Cylinders

Wiseco Part No: **W6005** (Front) \$349.95 (D59942)
W6006 (Rear) \$349.95 (D59942)

WISECO Harley-Davidson

Piston Kits

1340 Evolution Big Twin

1985-99
(80 cu. in.)

- Will fit Screamin' Eagle cylinder head 9.5:1 compression.
- Includes: Forged Pistons, Rings, Circlips, & Chrome Wrist pins.
- Top End gasket kit available as a separate component.



8.5:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$200.88 (D35021)	CC DISPL.	BORE	STROKE	REPL. PISTON \$100.44 (D6206)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)	DOME SPECIFICATION Valve pocket dimensions are measured from Deck Height.
K1640	1340cc	3.498" / STD	4.250"	4722PS	3497X	W5731	1984-91: W5914	Dome Volume: -1.5cc
K1641	1345cc	3.508" / .010		4722P1	3507X	\$1.00 (D06)	1992-99: W5917	Intake Pocket Depth: -.178"
K1642	1353cc	3.518" / .020		4722P2	3517X			Diameter: 2.000"
K1643	1361cc	3.528" / .030		4722P3	3527X	S534		Exhaust Pocket Depth: -.178"
K1644	1369cc	3.538" / .040		4722P4	3537X	\$12.95 (D777)		Diameter: 2.000"

1340 Evolution Big Twin for Screamin'Eagle Cylinder Head

1985-99
(80 cu. in.)

- Includes: Forged Pistons, Rings, Circlips, & Chrome Wrist pins.
- Top End gasket kit available as a separate component.



10.5:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$235.42 (D52141)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)	DOME SPECIFICATION Valve pocket dimensions are measured from Deck Height.
K1714	1342cc	3.503" / .005	4.250"	Front: 4778P05 Rear: 4779P05	3504X	W5731	1985-91: W5914	Dome Volume: +6.5cc
K1715	1345cc	3.508" / .010		Front: 4778P1 Rear: 4779P1	3507X	\$1.00 (D06)	1992-99: W5917	Intake Pocket Depth: -.165"
K1716	1353cc	3.518" / .020		Front: 4778P2 Rear: 4779P2	3517X	S534		Diameter: 2.080"
						\$12.95 (D777)		Exhaust Pocket Depth: -.165"
								Diameter: 1.740"

WISeco Harley-Davidson

Piston Kits

1340 Evolution Big Twin

1985-99
(80 cu. in.)



- Includes: Forged pistons, rings, circlips & chrome wrist pins.
- Top End gasket kit available as a separate component.

10:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$235.42 (D52141)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)
K1665	1340cc	3.498" / STD	4.250"	Fnt: 4724PS Rear: 4725PS	3497X	W5731	1984-91: W5914
K1675	1342cc	3.503" / .005		Fnt: 4724P05 Rear: 4725P05	3504X	\$1.00 (D06)	1992-99: W5917
K1666	1345cc	3.508" / .010		Fnt: 4724P1 Rear: 4725P1	3507X		
K1667	1353cc	3.518" / .020		Fnt: 4724P2 Rear: 4725P2	3517X	S534	
K1668	1361cc	3.528" / .030		Fnt: 4724P3 Rear: 4725P3	3527X	\$12.95 (D777)	
K1669	1369cc	3.538" / .040		Fnt: 4724P4 Rear: 4725P4	3537X		

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: +12.9cc
Intake Pocket
Depth: -.143"
Diameter: 2.080"
Exhaust Pocket
Depth: -.138"
Diameter: 1.740"

Wiseco Ring Package: Top Ring .039" (1mm) • 2nd Ring .047" (1.2mm) • Oil Ring .110" (2.8mm)

KIT PART NO. \$235.42 (D52141)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)
K1620	1340cc	3.504" / .007	4.250"	Fnt: 4508PS Rear: 4509PS	3504XC	W5731	1984-91: W5914
K1638	1342cc	3.514" / .017		Fnt: 4508P1 Rear: 4509P1	3514XC	\$1.00 (D06)	1992-99: W5917
K1621	1345cc	3.524" / .027		Fnt: 4508P2 Rear: 4509P2	3524XC		
K1639	1366cc	3.534" / .037		Fnt: 4508P3 Rear: 4509P3	3534XC	S534	
K1622	1375cc	3.544" / .047		Fnt: 4508P4 Rear: 4509P4	3544XC	\$12.95 (D777)	

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: +12.9cc
Intake Pocket
Depth: -.143"
Diameter: 2.080"
Exhaust Pocket
Depth: -.138"
Diameter: 1.740"

11:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$235.42 (D52141)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)
K1690	1340cc	3.498" / STD	4.250"	Fnt: 4726PS Rear: 4727PS	3497X	W5731	1984-91: W5914
K1691	1342cc	3.503" / .005		Fnt: 4726P05 Rear: 4727P05	3504X	\$1.00 (D06)	1992-99: W5917
K1692	1345cc	3.508" / .010		Fnt: 4726P1 Rear: 4727P1	3507X		
K1693	1353cc	3.518" / .020		Fnt: 4726P2 Rear: 4727P2	3517X	S534	
K1694	1361cc	3.528" / .030		Fnt: 4726P3 Rear: 4727P3	3527X	\$12.95 (D777)	
K1695	1369cc	3.538" / .040		Fnt: 4726P4 Rear: 4727P4	3537X		

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: +19cc
Intake Pocket
Depth: -.165"
Diameter: 2.080"
Exhaust Pocket
Depth: -.165"
Diameter: 1.740"

WISCO Harley-Davidson

Piston Kits

1340 Evolution 3 5/8" Big Bore Kit

Stock Stroke
1984-89, 1996-99
or any aftermarket case
(88 cu. in.)



- Cases must be bored to accept big bore cylinders.
- Includes: Forged pistons, rings, circlips, head and base gaskets & chrome wrist pins.

9.25:1 Compression • Flat Top

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$267.17 (D03061)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$31.75 (D5091)
K1670	1438cc	3.625" / STD	4.250"	4594PS	3625X	W5731	1996-99: W5537
K1671	1442cc	3.630" / .005		4594P05	3630X	\$1.00 (D06)	
K1672	1446cc	3.635" / .010		4594P1	3635X		
K1673	1453cc	3.645" / .020		4594P2	3645X	S534	
K1674	1461cc	3.655" / .030		4594P3	3655X	\$12.95 (D777)	

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: -2cc
Intake Pocket
Depth: -.202"
Diameter: 2.120"
Exhaust Pocket
Depth: -.202"
Diameter: 2.120"

10:1 Compression • Domed

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$267.17 (D03061)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$31.75 (D5091)
K1676	1438cc	3.625" / STD	4.250"	Fnt: 4631PS Rear: 4632PS	3625X	W5731	1996-99: W5537
K1677	1422cc	3.630" / .005		Fnt: 4631P05 Rear: 4632P05	3630X	\$1.00 (D06)	
K1679	1453cc	3.645" / .020		Fnt: 4631P2 Rear: 4632P2	3645X	S534	
						\$12.95 (D777)	

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: +5.8cc
Intake Pocket
Depth: -.143"
Diameter: 2.080"
Exhaust Pocket
Depth: -.138"
Diameter: 1.740"

Case Boring Services available at Wiseco

1340 Big Bore Sleeves

Wiseco Part No: **3035FA** \$82.07 (D4294)

1340 Big Bore Cylinders

Wiseco Part No: **W5538** (Front) \$289.75 (D13712)
W5539 (Rear) \$289.75 (D13712)

WISeco Harley-Davidson

Piston Kits

1340 Evolution 3 3/4" Big Bore Kit

1984-89, 1996-99
or any aftermarket case
(93.4 cu. in.)

- Cases must be bored to accept big bore cylinders.
- Includes: Forged pistons, rings, circlips, head and base gaskets & chrome wrist pins.



9.5:1 Compression • Flat Top

Wiseco Ring Package: Top Ring .047" • 2nd Ring .059" • Oil Ring .158"

KIT PART NO. \$302.03 (D22181)	CC DISPL.	BORE	STROKE	REPL. PISTON \$135.14 (D8018)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN \$1.00 (D06) \$12.95 (D777)	GASKET KIT \$31.75 (D5091)
K1699	1530cc	3.740"/STD	4.250"	4661PS	3740XH	W5731 S572	thru 1999: W5693

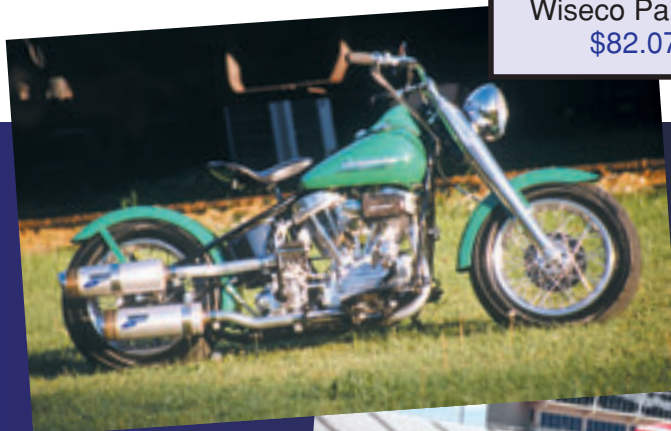
DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: **9.5cc**
Intake Pocket
Depth: **-.189"**
Diameter: **2.000"**
Exhaust Pocket
Depth: **-.189"**
Diameter: **2.000"**

Case Boring Services available at Wiseco

1340 Big Bore Sleeves

Wiseco Part No: **3035FA**
\$82.07 (D4294)



WISeco Harley-Davidson

Piston Kits

1340 Evolution Big Bore Stroker Kit

3^{5/8}" Bore
4^{5/8}" Stroke

1984-89, 1996-99
or any aftermarket case
(96 cu. in.)

- Cases must be bored to accept big bore cylinders.
- Includes: Forged pistons, rings, circlips, head and base gaskets & chrome wrist pins.
- Case boring services available at Wiseco.



10.5:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$267.17 (D03061)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$31.75 (D5091)
K1705	1568cc	3.630" / STD	4.625"	4679P05	3630X	W5731	thru 1999: W5537
K1706	1573cc	3.635" / .010		4679P1	3635X	\$1.00 (D06)	
K1707	1581cc	3.645" / .020		4679P2	3645X	S548 \$12.95 (D777)	

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: -2cc
Intake Pocket
Depth: -.202"
Diameter: 2.120"
Exhaust Pocket
Depth: -.202"
Diameter: 2.120"

1340 Evolution Big Bore Stroker Kit

3^{3/4}" Bore / 4^{5/8}" Stroke

1984-89, 1996-99
or any aftermarket case
(103 cu. in.)

- Cases must be bored to accept big bore resleeved cylinders.
- Includes: Forged pistons, rings, circlips, head and base gaskets & chrome wrist pins.
- Case boring services available at Wiseco.



10.5:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$267.17 (D03061)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$31.75 (D5091)
K1708	1665cc	3.740" / STD	4.625"	4680PS	3740XH	W5731 \$1.00 (D06) S572 \$12.95 (D777)	thru 1999: W5693

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: -2cc
Intake Pocket
Depth: -.189"
Diameter: 2.000"
Exhaust Pocket
Depth: -.189"
Diameter: 2.000"

WISCO Harley-Davidson

Piston Kits

Twin Cam 88 Hi-Compression (10.5:1) Standard Bore Kits

1999-2003
(88 cu. in.)

*Screamin' Eagle
ignition module required*

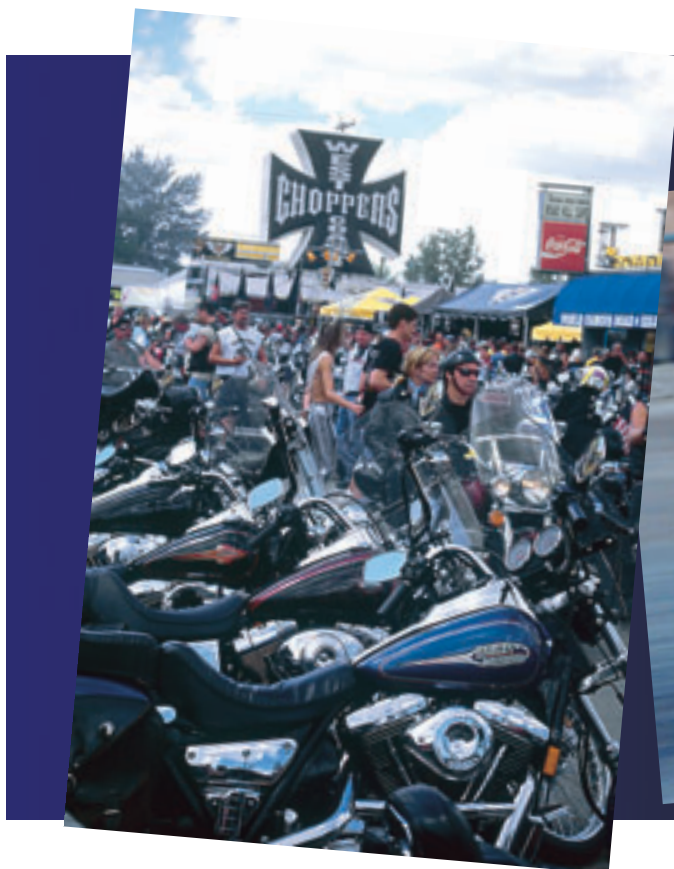


• Includes: Forged pistons, rings, circlips & chrome wrist pins.

10.5:1 Compression

Wiseco Ring Package: Top Ring 1.5mm • 2nd Ring 1.5mm • Oil Ring 3.0mm"

KIT PART NO. \$259.46 (D86551)	CC DISPL.	BORE	STROKE	REPL. PISTON \$129.73 (D4877)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$86.47 (D8815)	DOMESPECIFICATION <i>Valve pocket dimensions are measured from Deck Height.</i> Dome Volume: 19.5cc Intake Pocket Depth: -.150" Diameter: 2.000" Exhaust Pocket Depth: -.150" Diameter: 2.000"
K1726	1448cc	3.750" / STD	4.000"	4756PS	3750XP	W5752	1999 - up: W6004	
K1727	1452cc	3.755" / .005		4756P05	3755XP	\$1.00 (D06)		
K1728	1456cc	3.760" / .010		4756P1	3760XP			
K1729	1463cc	3.770" / .020		4756P2	3770XP	S594		
K1730	1471cc	3.780" / .030		4756P3	3780XP	\$13.38 (D308)		



WISeco Harley-Davidson

Piston Kits

Twin Cam 88 1550cc Big Bore Kits

1999-2003

Screamin' Eagle
ignition module required
(95 cu. in.)

- Includes: Forged pistons, rings, circlips, top end gasket kit & chrome wrist pins.
- Requires cylinder boring only.



10.5:1 Compression

Hastings Ring Package: Top Ring .059" • 2nd Ring .059" • Oil Ring .098"

KIT PART NO. \$318.41 (D50191)	CC DISPL.	BORE	STROKE	REPL. PISTON \$129.73 (D4877)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$58.95 (D7353)	DOMESPECIFICATION Valve pocket dimensions are measured from Deck Height. Dome Volume: 15cc Intake Pocket Depth: -.161" Diameter: 2.000" Exhaust Pocket Depth: -.158" Diameter: 2.000"
K1709	1546cc	3.875" / STD	4.000"	4678PS	3875XK	W5752	1999 - up: W5786	
K1710	1550cc	3.880" / .005		4678P05	3880XK	\$1.00 (D06)		
K1711	1554cc	3.885" / .010		4678P1	3885XK			
K1712	1562cc	3.895" / .020		4678P2	3895XK	S594		
K1713	1570cc	3.905" / .030		4678P3	3905XK	\$13.38 (D308)		

Twin Cam 88 1550cc Big Bore Kit

Flat Top

1999-2003

Ignition module change
NOT required
(95 cu. in.)

- Requires cylinder boring only.
- Includes: Forged pistons, rings, circlips, top end gasket kit & chrome wrist pins.



9:1 Compression

Hastings Ring Package: Top Ring .059" • 2nd Ring .059" • Oil Ring .098"

KIT PART NO. \$318.41 (D50191)	CC DISPL.	BORE	STROKE	REPL. PISTON \$129.73 (D4877)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$58.95 (D7353)	DOMESPECIFICATION Valve pocket dimensions are measured from Deck Height. Dome Volume: -2cc Intake Pocket Depth: -.161" Diameter: 2.000" Exhaust Pocket Depth: -.158" Diameter: 2.000"
K1719	1546cc	3.875" / STD	4.000"	4688PS	3875XK	W5752	1999 - up: W5786	
K1720	1550cc	3.880" / .005		4688P05	3880XK	\$1.00 (D06)		
K1721	1554cc	3.885" / .010		4688P1	3885XK	S594		
K1722	1562cc	3.895" / .020		4688P2	3895XK	\$13.38 (D308)		

WISECO Harley-Davidson

Piston Kits

S1 White Lightning, S3/S3T Thunderbolt & Buell Models

With 101HP Thunderstorm Heads installed

- No cylinder head modification required.
- Includes: Forged pistons, rings, circlips, & chrome wrist pins.
- Top end gasket kit available separately.



10:1 Compression • Domed

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$235.42 (D52141)	CC DISPL.	BORE	STROKE	REPL. PISTON \$117.71 (D3607)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$82.35 (D1494)
K1700	1200cc	3.498" / STD	3.812"	4728PS	3497X	W5731	1986 - up: W5918
K1701	1207cc	3.508" / .010		4728P1	3507X	\$1.00 (D06)	
K1702	1214cc	3.518" / .020		4728P2	3517X		
K1703	1221cc	3.528" / .030		4728P3	3527X	S530	
K1704	1228cc	3.538" / .040		4728P4	3537X	\$12.95 (D777)	

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: +7.0cc
Intake Pocket
 Depth: -.214"
 Diameter: 2.100"
Exhaust Pocket
 Depth: -.214"
 Diameter: 2.100"

1000 Iron Sportster 1972 & up

- Will not fit XR style head
- Includes: Forged pistons, rings, circlips & chrome wrist pins.



10:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$160.58 (D5369)	CC DISPL.	BORE	STROKE	REPL. PISTON \$80.29 (D7184)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$22.65 (D9531)
K1600	1000cc	3.188" / STD	3.812"	4011PS	3188X	CW20	1972-E73: W5910
K1601	1003cc	3.198" / .010		4011P1	3198X	\$1.00 (D06)	L73-E76: W5915
K1602	1006cc	3.208" / .020		4011P2	3208X		1976-85: W6024
K1603	1016cc	3.218" / .030		4011P3	3218X	S521	
K1604	1016cc	3.228" / .040		4011P4	3228X	\$12.95 (D777)	

DOMESPECIFICATION
Valve pocket dimensions are measured from Deck Height.

Dome Volume: +50.7cc
Intake Pocket
 Depth: -.086"
 Diameter: 2.000"
Exhaust Pocket
 Depth: NA
 Diameter: NA

WISECO Harley-Davidson

Piston Kits

1200 "74" FL-FLH Panhead Shovelhead 1948 & up

• Includes: Forged pistons, rings, circlips, and chrome wrist pins.



9:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$160.58 (D5369)	CC DISPL.	BORE	STROKE	REPL. PISTON \$80.29 (D7184)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$36.00 (D0612)	DOMES SPECIFICATION Valve pocket dimensions are measured from Deck Height. Dome Volume: +52.0cc Intake Pocket Depth: -.050" Diameter: 2.045" Exhaust Pocket Depth: -.050" Diameter: 1.800"
K1605 K1606 K1607 K1608 K1609 K1610 K1611 K1612	1200cc 1213cc 1220cc 1227cc 1234cc 1241cc 1249cc 1263cc	3.437" / STD 3.447" / .010 3.457" / .020 3.467" / .030 3.477" / .040 3.487" / .050 3.497" / .060 3.517" / .080	3.968"	4012PS 4012P1 4012P2 4012P3 4012P4 4012P5 4012P6 4012P8	3437X 3447X 3457X 3467X 3477X 3487X 3497X 3517X	W5731 \$1.00 (D06) S521 \$12.95 (D777)	W5909	

1340 "80" Shovelhead 1978-84

• Includes: Forged pistons, rings, circlips, and chrome wrist pins.

7:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$195.02 (D10711)	CC DISPL.	BORE	STROKE	REPL. PISTON \$97.51 (D1585)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$30.85 (D1581)	DOMES SPECIFICATION Valve pocket dimensions are measured from Deck Height. Dome Volume: +29.7cc Intake Pocket Depth: -.130" Diameter: 2.000" Exhaust Pocket Depth: -.090" Diameter: 1.870"
K1613 K1614 K1615 K1616 K1617	1340cc 1345cc 1353cc 1361cc 1367cc	3.497" / STD 3.507" / .010 3.517" / .020 3.527" / .030 3.537" / .040	4.250"	4729PS 4729P1 4729P2 4729P3 4729P4	3497X 3507X 3517X 3527X 3537X	W5731 \$1.00 (D06) S535 \$12.95 (D777)	W5916	

9.5:1 Compression

Hastings Ring Package: Top Ring .062" • 2nd Ring .062" • Oil Ring .158"

KIT PART NO. \$195.02 (D10711)	CC DISPL.	BORE	STROKE	REPL. PISTON \$97.51 (D1585)	REPL. RING SET \$24.95 (D7941)	REPL. CIRCLIP & WRIST PIN	GASKET KIT \$30.85 (D1581)	DOMES SPECIFICATION Valve pocket dimensions are measured from Deck Height. Dome Volume: +56.0cc Intake Pocket Depth: -.115" Diameter: 2.000" Exhaust Pocket Depth: -.085" Diameter: 1.870"
K1623 K1624 K1625 K1626 K1627	1340cc 1345cc 1353cc 1361cc 1367cc	3.497" / STD 3.507" / .010 3.517" / .020 3.527" / .030 3.537" / .040	4.250"	4730PS 4730P1 4730P2 4730P3 4730P4	3497X 3507X 3517X 3527X 3537X	W5731 \$1.00 (D06) S535 \$12.95 (D777)	W5916	

WISECO Personal Watercraft Pistons

ARCTIC CAT



Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																
Tigershark - Arctic Cat																											
650cc All models Twin Cylinder Note: *0.31 not standard • Replacement must be bored	76 x 71	639 652 661	76 76.5 77	*0.31 0.81 1.31	632M07600 632M07650 632M07700	632PS 632P2 632P4	94.53 (D2765) 103.90 (D9326)	2992TD 3012TD 3032TD	CW20	S461	Bearing: B1024 Gasket: W5387 Con. Rod: - Sleeve: 1993-96: FL5237SL, 3294FA																
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1084</td><td>76mm / 0.31</td><td>639cc</td><td>\$246.07 (D46741)</td></tr><tr><td>WK1085</td><td>76.5mm / 0.81</td><td>652cc</td><td></td></tr><tr><td>WK1086</td><td>77mm / 1.31</td><td>661cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1084	76mm / 0.31	639cc	\$246.07 (D46741)	WK1085	76.5mm / 0.81	652cc		WK1086	77mm / 1.31	661cc	
Kit Part #	Bore Size	Displ.	Kit Price																								
WK1084	76mm / 0.31	639cc	\$246.07 (D46741)																								
WK1085	76.5mm / 0.81	652cc																									
WK1086	77mm / 1.31	661cc																									
900cc Tigershark Monte Carlo Triple Cylinder • Nikasil Bore - Cylinder sleeving required for 76.5 & 80.5mm bore.	76.5 x 65	896 998	76.5 80.5	STD 4.00	2349M07650 2349M08050	2349PS 2349P16	94.53 (D2765)	3012TDW 3169TD	CW20	S512	Bearing: B1024 Gasket: W5457 Con. Rod: - Sleeve: 1995-96 76.5mm: FL5281SL, 3297FA 80.5mm: FL5281BSL																
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1093</td><td>76.5mm / STD</td><td>896cc</td><td>\$345.41 (D52702)</td></tr><tr><td>WK1127</td><td>80.5mm / 4.00</td><td>998cc</td><td>\$373.76 (D62422)</td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1093	76.5mm / STD	896cc	\$345.41 (D52702)	WK1127	80.5mm / 4.00	998cc	\$373.76 (D62422)				
Kit Part #	Bore Size	Displ.	Kit Price																								
WK1093	76.5mm / STD	896cc	\$345.41 (D52702)																								
WK1127	80.5mm / 4.00	998cc	\$373.76 (D62422)																								
1000cc Tigershark Daytona Monte Carlo Triple Cylinder • Nikasil Bore - Cylinder sleeving required for 85mm bore.	81 x 64.6	1000 1100	81 85	STD 4.00	2394M08100 718M08500	2394PS 718P16	94.53 (D2765) 124.43 (D6647)	3189KD 3347KD	CW22	S539	Bearing: - Gasket: W5591 Con. Rod: - Sleeve: 81mm: 3204FA 85mm: 3087FA																
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1216</td><td>81mm / STD</td><td>1000cc</td><td>\$359.60 (D67512)</td></tr><tr><td>WK1217</td><td>85mm / 4.00</td><td>1100cc</td><td>\$401.18 (D17042)</td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1216	81mm / STD	1000cc	\$359.60 (D67512)	WK1217	85mm / 4.00	1100cc	\$401.18 (D17042)				
Kit Part #	Bore Size	Displ.	Kit Price																								
WK1216	81mm / STD	1000cc	\$359.60 (D67512)																								
WK1217	85mm / 4.00	1100cc	\$401.18 (D17042)																								

WISECO Personal Watercraft Pistons

KAWASAKI



Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																												
Kawasaki																																							
300cc Single Cylinder • Possible Crankcase cleanup required for 77.5 & 78mm bore.	76 x 64.9	295 299 303 307 311	76 76.5 77 77.5 78	STD 0.50 1.00 1.50 2.00	549M07600 549M07650 549M07700 549M07750 549M07800	549PS 549P2 549P4 549P6 549P8	92.40 (D4455) 101.64 (D8906)	2992TD 3012TD 3032TD 3051TD 3071TD	CW18	S513	Bearing: B1022 Gasket: W5291 Con. Rod: - Sleeve: 1986-93: KA951HSL																												
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>WK1026</td><td>76mm / STD</td><td>295cc</td><td>\$110.92 (D5566)</td></tr><tr><td>WK1027</td><td>76.5mm / 0.50</td><td>299cc</td><td></td></tr><tr><td>WK1028</td><td>77mm / 1.00</td><td>303cc</td><td></td></tr><tr><td>WK1029</td><td>77.5mm / 1.50</td><td>307cc</td><td>\$120.16 (D0127)</td></tr><tr><td>WK1030</td><td>78mm / 2.00</td><td>311cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1026	76mm / STD	295cc	\$110.92 (D5566)	WK1027	76.5mm / 0.50	299cc		WK1028	77mm / 1.00	303cc		WK1029	77.5mm / 1.50	307cc	\$120.16 (D0127)	WK1030	78mm / 2.00	311cc					
Kit Part #	Bore Size	Displ.	Kit Price																																				
WK1026	76mm / STD	295cc	\$110.92 (D5566)																																				
WK1027	76.5mm / 0.50	299cc																																					
WK1028	77mm / 1.00	303cc																																					
WK1029	77.5mm / 1.50	307cc	\$120.16 (D0127)																																				
WK1030	78mm / 2.00	311cc																																					
440cc All models Twin Cylinder	68 x 60	436 439 442 449 455 462	68 68.25 68.5 69 69.5 70	STD 0.25 0.50 1.00 1.50 2.00	2322M06800 2084M06825 2084M06850 2084M06900 2084M06950 2084M07000	2322PS 2084P1 2084P2 2084P4 2084P6 2084P8	81.94 (D6194)	2677CD 2687CD 2697CD 2717CD 2736CD 2756CD	CW16	S259	Bearing: B1021 Gasket: W5293 Con. Rod: CR149 Sleeve: 1976-81: Alum. Cyl., KA630SL 1982-90: Iron Cyl., KA835SL																												
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>WK1000</td><td>68mm / STD</td><td>436cc</td><td>\$197.86 (D27811)</td></tr><tr><td>WK1001</td><td>68.25mm / 0.25</td><td>439cc</td><td></td></tr><tr><td>WK1002</td><td>68.5mm / 0.50</td><td>442cc</td><td></td></tr><tr><td>WK1003</td><td>69mm / 1.00</td><td>449cc</td><td>\$214.24 (D45821)</td></tr><tr><td>WK1004</td><td>69.5mm / 1.50</td><td>455cc</td><td></td></tr><tr><td>WK1005</td><td>70mm / 2.00</td><td>462cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1000	68mm / STD	436cc	\$197.86 (D27811)	WK1001	68.25mm / 0.25	439cc		WK1002	68.5mm / 0.50	442cc		WK1003	69mm / 1.00	449cc	\$214.24 (D45821)	WK1004	69.5mm / 1.50	455cc		WK1005	70mm / 2.00	462cc	
Kit Part #	Bore Size	Displ.	Kit Price																																				
WK1000	68mm / STD	436cc	\$197.86 (D27811)																																				
WK1001	68.25mm / 0.25	439cc																																					
WK1002	68.5mm / 0.50	442cc																																					
WK1003	69mm / 1.00	449cc	\$214.24 (D45821)																																				
WK1004	69.5mm / 1.50	455cc																																					
WK1005	70mm / 2.00	462cc																																					

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																								
Kawasaki																																			
475cc Big bore kit All models Twin Cylinder	71 x 60	475 481 488 496 502	71 71.5 72 72.5 73	STD 0.50 1.00 1.50 2.00	423M07100 423M07150 423M07200 423M07250 423M07300	423PS 423P2 423P4 423P6 423P8	102.34 (D0416) 112.57 (D4576)	2795CD 2815CD 2835CD 2854CD 2874CD	CW16	S259	Bearing: B1021 Gasket: W5294 Con. Rod: CR149 Sleeve: 70mm-73mm: KA630HSL																								
• Aluminum Cylinder Only • Cylinder sleeving required																																			
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1006</td><td>71mm / STD</td><td>475cc</td><td>\$238.66 (D02341)</td></tr><tr><td>WK1007</td><td>71.5mm / 0.50</td><td>481cc</td><td></td></tr><tr><td>WK1008</td><td>72mm / 1.00</td><td>488cc</td><td></td></tr><tr><td>WK1009</td><td>72.5mm / 1.50</td><td>496cc</td><td>\$259.12 (D74551)</td></tr><tr><td>WK1010</td><td>73mm / 2.00</td><td>502cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1006	71mm / STD	475cc	\$238.66 (D02341)	WK1007	71.5mm / 0.50	481cc		WK1008	72mm / 1.00	488cc		WK1009	72.5mm / 1.50	496cc	\$259.12 (D74551)	WK1010	73mm / 2.00	502cc	
Kit Part #	Bore Size	Displ.	Kit Price																																
WK1006	71mm / STD	475cc	\$238.66 (D02341)																																
WK1007	71.5mm / 0.50	481cc																																	
WK1008	72mm / 1.00	488cc																																	
WK1009	72.5mm / 1.50	496cc	\$259.12 (D74551)																																
WK1010	73mm / 2.00	502cc																																	
550cc All models Twin Cylinder Single ring	75 x 60	531 537 544 551 559	75 75.5 76 76.5 77	STD 0.50 1.00 1.50 2.00	516M07500 516M07550 516M07600 516M07650 516M07700	516PS 516P2 516P4 516P6 516P8	86.03 (D2615) 94.64 (D8765)	2953TC 2973TC 2992TC 3012TC 3032TC	CW16	S259	Bearing: B1021 Gasket: W5295 Con. Rod: CR149 Sleeve: 1982-85: KA836SL 1986-90: Iron Cyl. KA5033SL, 3227FA																								
• Crankcase cleanup required for 76.5 & 77mm bore.																																			
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1011</td><td>75mm / STD</td><td>531cc</td><td>\$222.56 (D45331)</td></tr><tr><td>WK1012</td><td>75.5mm / 0.50</td><td>537cc</td><td></td></tr><tr><td>WK1013</td><td>76mm / 1.00</td><td>544cc</td><td></td></tr><tr><td>WK1014</td><td>76.5mm / 1.50</td><td>551cc</td><td>\$239.76 (D68341)</td></tr><tr><td>WK1015</td><td>77mm / 2.00</td><td>559cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1011	75mm / STD	531cc	\$222.56 (D45331)	WK1012	75.5mm / 0.50	537cc		WK1013	76mm / 1.00	544cc		WK1014	76.5mm / 1.50	551cc	\$239.76 (D68341)	WK1015	77mm / 2.00	559cc	
Kit Part #	Bore Size	Displ.	Kit Price																																
WK1011	75mm / STD	531cc	\$222.56 (D45331)																																
WK1012	75.5mm / 0.50	537cc																																	
WK1013	76mm / 1.00	544cc																																	
WK1014	76.5mm / 1.50	551cc	\$239.76 (D68341)																																
WK1015	77mm / 2.00	559cc																																	
550cc All models Twin Cylinder Cylinder Reed Double ring	75 x 60	531 537 544 551 559	75 75.5 76 76.5 77	STD 0.50 1.00 1.50 2.00	608M07500 608M07550 608M07600 608M07650 608M07700	608PS 608P2 608P4 608P6 608P8	86.03 (D2615) 94.64 (D8765)	2953TD 2973TD 2992TD 3012TD 3032TD	CW16	S259	Bearing: B1021 Gasket: W5296 Con. Rod: CR149 Sleeve: 1991-95: KA5135SL																								
• Crankcase cleanup required for 76.5 & 77mm bore.																																			
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1045</td><td>75mm / STD</td><td>531cc</td><td>\$222.56 (D45331)</td></tr><tr><td>WK1046</td><td>75.5mm / 0.50</td><td>537cc</td><td></td></tr><tr><td>WK1047</td><td>76mm / 1.00</td><td>544cc</td><td></td></tr><tr><td>WK1048</td><td>76.5mm / 1.50</td><td>551cc</td><td>\$239.76 (D68341)</td></tr><tr><td>WK1049</td><td>77mm / 2.00</td><td>559cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1045	75mm / STD	531cc	\$222.56 (D45331)	WK1046	75.5mm / 0.50	537cc		WK1047	76mm / 1.00	544cc		WK1048	76.5mm / 1.50	551cc	\$239.76 (D68341)	WK1049	77mm / 2.00	559cc	
Kit Part #	Bore Size	Displ.	Kit Price																																
WK1045	75mm / STD	531cc	\$222.56 (D45331)																																
WK1046	75.5mm / 0.50	537cc																																	
WK1047	76mm / 1.00	544cc																																	
WK1048	76.5mm / 1.50	551cc	\$239.76 (D68341)																																
WK1049	77mm / 2.00	559cc																																	
650cc All models Twin Cylinder	76 x 70	635 643 657 660 668	76 76.5 77 77.5 78	STD 0.50 1.00 1.50 2.00	549M07600 549M07650 549M07700 549M07750 549M07800	549PS 549P2 549P4 549P6 549P8	92.40 (D4455) 101.64 (D8906)	2992TD 3012TD 3032TD 3051TD 3071TD	CW18	S513	Bearing: B1022 Gasket: W5297 Con. Rod: CR150 Sleeve: 1986-96: 3043FA																								
• Crankcase cleanup required for 77.5 & 78mm bore																																			
• Cylinder sleeving required for 78mm bore																																			
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1016</td><td>76mm / STD</td><td>635cc</td><td>\$220.84 (D05231)</td></tr><tr><td>WK1017</td><td>76.5mm / 0.50</td><td>643cc</td><td></td></tr><tr><td>WK1018</td><td>77mm / 1.00</td><td>657cc</td><td></td></tr><tr><td>WK1019</td><td>77.5mm / 1.50</td><td>660cc</td><td>\$239.32 (D95341)</td></tr><tr><td>WK1020</td><td>78mm / 2.00</td><td>668cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1016	76mm / STD	635cc	\$220.84 (D05231)	WK1017	76.5mm / 0.50	643cc		WK1018	77mm / 1.00	657cc		WK1019	77.5mm / 1.50	660cc	\$239.32 (D95341)	WK1020	78mm / 2.00	668cc	
Kit Part #	Bore Size	Displ.	Kit Price																																
WK1016	76mm / STD	635cc	\$220.84 (D05231)																																
WK1017	76.5mm / 0.50	643cc																																	
WK1018	77mm / 1.00	657cc																																	
WK1019	77.5mm / 1.50	660cc	\$239.32 (D95341)																																
WK1020	78mm / 2.00	668cc																																	

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																																				
Kawasaki																																															
750cc thru 1995 All models Twin Cylinder / Small Pin (20mm) • Crankcase cleanup and cylinder sleeving required for 83mm thru 85.5mm bore. • Replaces 623 series with KD rings, stronger forging and stronger 20mm pin	80 x 74	743 752 760 771 779 795 840 849	80 80.5 81 81.5 82 83 85 85.5	STD 0.50 1.00 1.50 2.00 3.00 5.00 5.50	813M08000 813M08050 813M08100 813M08150 813M08200 813M08300 813M08500 813M08550	623PS 623P2 623P4 623P6 623P8 623P12 623P20 623P22	92.40 (D4455) 101.64 (D8906)	3150KD 3169KD 3189KD 3209KD 3228KD 3268KD 3347KD 3367KD	CW20	S650	Bearing: B1023 Gasket: W5324 85mm-85.5mm: W5503 Con. Rod: CR151 20mm wrist pin Sleeve: SS, SX: 3080FA SXi, ZXi: KA5280SL, 3242FA SS, SX 83-85.5mm: 3080FB																																				
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>WK1059</td><td>80mm / STD</td><td>743cc</td><td>\$220.84 (D05231)</td></tr><tr><td>WK1060</td><td>80.5mm / 0.50</td><td>752cc</td><td></td></tr><tr><td>WK1061</td><td>81mm / 1.00</td><td>760cc</td><td></td></tr><tr><td>WK1062</td><td>81.5mm / 1.50</td><td>771cc</td><td>\$239.32 (D95341)</td></tr><tr><td>WK1063</td><td>82mm / 2.00</td><td>779cc</td><td></td></tr><tr><td>WK1090</td><td>83mm / 3.00</td><td>795cc</td><td></td></tr><tr><td>WK1091</td><td>85mm / 5.00</td><td>840cc</td><td>\$244.48 (D96641)</td></tr><tr><td>WK1092</td><td>85.5mm / 5.50</td><td>849cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1059	80mm / STD	743cc	\$220.84 (D05231)	WK1060	80.5mm / 0.50	752cc		WK1061	81mm / 1.00	760cc		WK1062	81.5mm / 1.50	771cc	\$239.32 (D95341)	WK1063	82mm / 2.00	779cc		WK1090	83mm / 3.00	795cc		WK1091	85mm / 5.00	840cc	\$244.48 (D96641)	WK1092	85.5mm / 5.50	849cc	
Kit Part #	Bore Size	Displ.	Kit Price																																												
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750cc All models 1996-02 Twin Cylinder / Big Pin (22mm) • Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore. • Replaces 733 series with KD rings, stronger forging and stronger 22mm pin.	80 x 74	743 752 760 771 779 795 820 830	80 80.5 81 81.5 82 83 84 84.5	STD 0.50 1.00 1.50 2.00 3.00 4.00 4.50	809M08000 809M08050 809M08100 809M08150 809M08200 809M08300 809M08400 809M08450	733PS 733P2 733P4 733P6 733P8 733P12 733P16 733P18	106.47 (D8836) 117.12 (D7207)	3150KD 3169KD 3189KD 3209KD 3228KD 3268KD 3307KD 3327KD	CW22	S662	Bearing: B1030 Gasket: 80mm-82mm: W5458 83mm-84.5mm: W5779 Con. Rod: CR152 22mm wrist pin Sleeve: SXi: 3080FA SXi, ZXi: KA5280SL, 3242FA SS, SX 83-84.5mm: 3080FB																																				
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>WK1241</td><td>80mm / STD</td><td>743cc</td><td>\$248.98 (D93941)</td></tr><tr><td>WK1242</td><td>80.5mm / 0.50</td><td>752cc</td><td></td></tr><tr><td>WK1243</td><td>81mm / 1.00</td><td>760cc</td><td></td></tr><tr><td>WK1244</td><td>81.5mm / 1.50</td><td>771cc</td><td>\$270.28 (D71261)</td></tr><tr><td>WK1245</td><td>82mm / 2.00</td><td>779cc</td><td></td></tr><tr><td>WK1261</td><td>83mm / 3.00</td><td>795cc</td><td></td></tr><tr><td>WK1262</td><td>85mm / 4.00</td><td>820cc</td><td></td></tr><tr><td>WK1263</td><td>85.5mm / 4.50</td><td>830cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1241	80mm / STD	743cc	\$248.98 (D93941)	WK1242	80.5mm / 0.50	752cc		WK1243	81mm / 1.00	760cc		WK1244	81.5mm / 1.50	771cc	\$270.28 (D71261)	WK1245	82mm / 2.00	779cc		WK1261	83mm / 3.00	795cc		WK1262	85mm / 4.00	820cc		WK1263	85.5mm / 4.50	830cc	
Kit Part #	Bore Size	Displ.	Kit Price																																												
WK1241	80mm / STD	743cc	\$248.98 (D93941)																																												
WK1242	80.5mm / 0.50	752cc																																													
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WK1244	81.5mm / 1.50	771cc	\$270.28 (D71261)																																												
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WK1262	85mm / 4.00	820cc																																													
WK1263	85.5mm / 4.50	830cc																																													
Kawasaki																																															
750cc SXi 1996-02 SX800R 2003 NEW Electra Coated • Special boost hole & reed cutaway	80 x 74	791 800	82.50 82.96	2.50 2.96	810M08250 810M08296	- -	134.69 (D1808)	8250KB 8300KB	CW22	S640	Bearing: B1030 Gasket: W5779 Con. Rod: CR152 22mm wrist pin Sleeve: SXi: 3080FA SXi, ZXi: KA5280SL, 3242FA SS, SX 83-84.5mm: 3080FB																																				
Factory Kawasaki Race Part Only																																															
SX800R 2003 NEW	82 x 74	782 791	82.00 82.50	STD 0.50	837M08200 837M08500	- -	109.78 (D7856)	3228KD 3248KD	CW22	S640	Bearing: B1030 Gasket: - Con. Rod: CR152 22mm wrist pin Sleeve: -																																				

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																																				
900cc All models Triple Cylinder	73 x 71	891 903 915 928	73 73.5 74 74.5	STD 0.50 1.00 1.50	659M07300 659M07350 659M07400 659M07450	659PS 659P2 659P4 659P6	90.17 (D0145) 99.18 (D1595)	2874CD 2894CD 2913CD 2933TD	CW20	S512	Bearing: B1023 Gasket: W5459 Con. Rod: CR151 Sleeve: KA5283SL 73mm-74mm: 3228FA																																				
<table><tr><td><u>Kit Part #</u></td><td><u>Bore Size</u></td><td><u>Displ.</u></td><td><u>Kit Price</u></td></tr><tr><td>WK1100</td><td>73mm / STD</td><td>891cc</td><td>\$321.96 (D81391)</td></tr><tr><td>WK1101</td><td>73.5mm / 0.50</td><td>903cc</td><td></td></tr><tr><td>WK1102</td><td>74mm / 1.00</td><td>915cc</td><td></td></tr><tr><td>WK1103</td><td>74.5mm / 1.50</td><td>928cc</td><td>\$348.99 (D93902)</td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												<u>Kit Part #</u>	<u>Bore Size</u>	<u>Displ.</u>	<u>Kit Price</u>	WK1100	73mm / STD	891cc	\$321.96 (D81391)	WK1101	73.5mm / 0.50	903cc		WK1102	74mm / 1.00	915cc		WK1103	74.5mm / 1.50	928cc	\$348.99 (D93902)																
<u>Kit Part #</u>	<u>Bore Size</u>	<u>Displ.</u>	<u>Kit Price</u>																																												
WK1100	73mm / STD	891cc	\$321.96 (D81391)																																												
WK1101	73.5mm / 0.50	903cc																																													
WK1102	74mm / 1.00	915cc																																													
WK1103	74.5mm / 1.50	928cc	\$348.99 (D93902)																																												
1100cc All models 1996-02 Triple Cylinder / Big Pin (22mm) • Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore. • Replaces 733 series with KD rings, stronger forging and stronger 22mm pin.	80 x 74	1071 1083 1097 1106 1125 1151 1179 1193	80 80.5 81 81.5 82 83 84 84.5	STD 0.50 1.00 1.50 2.00 3.00 4.00 4.50	809M08000 809M08050 809M08100 809M08150 809M08200 809M08300 809M08400 809M08450	733PS 733P2 733P4 733P6 733P8 733P12 733P16 733P18	106.47 (D8836) 117.12 (D7207)	3150KD 3169KD 3189KD 3209KD 3228KD 3268KD 3307KD 3327KD	CW22	S662	Bearing: B1030 Gasket: 80mm-82mm: W5522 83mm-84.5mm: W5780 Con. Rod: CR167 Sleeve: 81.5-84.5mm: 3036FA																																				
<table><tr><td><u>Kit Part #</u></td><td><u>Bore Size</u></td><td><u>Displ.</u></td><td><u>Kit Price</u></td></tr><tr><td>WK1246</td><td>80mm / STD</td><td>1071cc</td><td>\$381.23 (D07822)</td></tr><tr><td>WK1247</td><td>80.5mm / 0.50</td><td>1083cc</td><td></td></tr><tr><td>WK1248</td><td>81mm / 1.00</td><td>1097cc</td><td></td></tr><tr><td>WK1249</td><td>81.5mm / 1.50</td><td>1106cc</td><td>\$413.18 (D19742)</td></tr><tr><td>WK1250</td><td>82mm / 2.00</td><td>1125cc</td><td></td></tr><tr><td>WK1264</td><td>83mm / 3.00</td><td>1151cc</td><td></td></tr><tr><td>WK1265</td><td>84mm / 4.00</td><td>1179cc</td><td></td></tr><tr><td>WK1266</td><td>84.5mm / 4.50</td><td>1193cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												<u>Kit Part #</u>	<u>Bore Size</u>	<u>Displ.</u>	<u>Kit Price</u>	WK1246	80mm / STD	1071cc	\$381.23 (D07822)	WK1247	80.5mm / 0.50	1083cc		WK1248	81mm / 1.00	1097cc		WK1249	81.5mm / 1.50	1106cc	\$413.18 (D19742)	WK1250	82mm / 2.00	1125cc		WK1264	83mm / 3.00	1151cc		WK1265	84mm / 4.00	1179cc		WK1266	84.5mm / 4.50	1193cc	
<u>Kit Part #</u>	<u>Bore Size</u>	<u>Displ.</u>	<u>Kit Price</u>																																												
WK1246	80mm / STD	1071cc	\$381.23 (D07822)																																												
WK1247	80.5mm / 0.50	1083cc																																													
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WK1265	84mm / 4.00	1179cc																																													
WK1266	84.5mm / 4.50	1193cc																																													
1200cc Ultra 150 All Years Triple Cylinder	80 x 78	1176 1191 1205	80 80.5 81	STD 0.50 1.00	749M08000 749M08050 749M08100	749PS 749P2 749P4	106.47 (D8836)	3150TD 3169TD 3189TD	CW24	S598	Bearing: B1075 Gasket: W5781 Con. Rod: - Sleeve: -																																				
<table><tr><td><u>Kit Part #</u></td><td><u>Bore Size</u></td><td><u>Displ.</u></td><td><u>Kit Price</u></td></tr><tr><td>WK1267</td><td>80mm / STD</td><td>1176cc</td><td>\$391.53 (D29432)</td></tr><tr><td>WK1268</td><td>80.5mm / 0.50</td><td>1191cc</td><td></td></tr><tr><td>WK1269</td><td>81mm / 1.00</td><td>1205cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												<u>Kit Part #</u>	<u>Bore Size</u>	<u>Displ.</u>	<u>Kit Price</u>	WK1267	80mm / STD	1176cc	\$391.53 (D29432)	WK1268	80.5mm / 0.50	1191cc		WK1269	81mm / 1.00	1205cc																					
<u>Kit Part #</u>	<u>Bore Size</u>	<u>Displ.</u>	<u>Kit Price</u>																																												
WK1267	80mm / STD	1176cc	\$391.53 (D29432)																																												
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WISECO Personal Watercraft Pistons

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Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																								
Polaris 650cc All models Triple Cylinder	65 x 65	647 656 665 675 685	65 65.5 66 66.5 67	STD 0.50 1.00 1.50 2.00	624M06500 624M06550 624M06600 624M06650 624M06700	624PS 624P2 624P4 624P6 624P8	94.83 (D0965) 104.32 (D9526)	2559CD 2579CD 2598CD 2618CD 2638CD	CW18	S280	Bearing: B1014 Gasket: W5325 Con. Rod: Mag/Center: CR153 PTO: CR154 Sleeve: 1992-95: FL5191SL 1992-96: 3229FA																								
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>WK1064</td><td>65mm / STD</td><td>647cc</td><td>\$336.00 (D06102)</td></tr><tr><td>WK1065</td><td>65.5mm / 0.50</td><td>656cc</td><td></td></tr><tr><td>WK1066</td><td>66mm / 1.00</td><td>665cc</td><td></td></tr><tr><td>WK1067</td><td>66.5mm / 1.50</td><td>675cc</td><td>\$364.47 (D86812)</td></tr><tr><td>WK1068</td><td>67mm / 2.00</td><td>685cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips & top end gasket kit												Kit Part #	Bore Size	Displ.	Kit Price	WK1064	65mm / STD	647cc	\$336.00 (D06102)	WK1065	65.5mm / 0.50	656cc		WK1066	66mm / 1.00	665cc		WK1067	66.5mm / 1.50	675cc	\$364.47 (D86812)	WK1068	67mm / 2.00	685cc	
Kit Part #	Bore Size	Displ.	Kit Price																																
WK1064	65mm / STD	647cc	\$336.00 (D06102)																																
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WISeco Personal Watercraft Pistons

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Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																												
Polaris																																							
700cc All models Twin Cylinder	81 x 68	700 710 718 726 734	81 81.5 82 82.5 83	STD 0.50 1.00 1.50 2.00	700M08100 700M08150 700M08200 700M08250 700M08300	700PS 700P2 700P4 700P6 700P8	99.55 (D3795) 109.51 (D0756)	3189TD 3209TD 3228TD 3248TD 3268TD	CW20	S512	Bearing: B1039 Gasket: W5523 Con. Rod: CR155 Sleeve: Hurricane: FL5300SL 1996-97 SL, SLT: FL5341 1998-01 SLH, SLTH: FL5341, 3211FA																												
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1137</td><td>81mm / STD</td><td>700cc</td><td>\$260.92 (D55651)</td></tr><tr><td>WK1138</td><td>81.5mm / 0.50</td><td>710cc</td><td></td></tr><tr><td>WK1139</td><td>82mm / 1.00</td><td>718cc</td><td></td></tr><tr><td>WK1140</td><td>82.5mm / 1.5</td><td>726cc</td><td>\$280.84 (D05861)</td></tr><tr><td>WK1141</td><td>83mm / 2.00</td><td>734cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1137	81mm / STD	700cc	\$260.92 (D55651)	WK1138	81.5mm / 0.50	710cc		WK1139	82mm / 1.00	718cc		WK1140	82.5mm / 1.5	726cc	\$280.84 (D05861)	WK1141	83mm / 2.00	734cc					
Kit Part #	Bore Size	Displ.	Kit Price																																				
WK1137	81mm / STD	700cc	\$260.92 (D55651)																																				
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WK1140	82.5mm / 1.5	726cc	\$280.84 (D05861)																																				
WK1141	83mm / 2.00	734cc																																					
750cc All models Triple Cylinder	69.75 x 65	744 755 766 777 783 795	69.75 70.25 70.75 71.25 71.5 72	STD 0.50 1.00 1.50 1.75 2.25	633M06975 633M07025 633M07075 633M07125 633M07150 633M07200	633PS 633P2 633P4 633P6 674P7 633P9	98.62 (D7195) 108.48 (D9056)	2746CD 2766CD 2786CD 2805CD 2815CD 2835CD	CW18	S343	Bearing: B1014 Gasket: W5385 71.25mm-72mm: W5436 Con. Rod: Mag/Center: CR153 PTO: CR154 Sleeve: 1993-95 SL, SLT: FL5239 1993-96 SL 750: 3243FA 1995-97 SL: 3281FA																												
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1075</td><td>69.75mm / STD</td><td>744cc</td><td>\$357.68 (D16412)</td></tr><tr><td>WK1076</td><td>70.25mm / 0.50</td><td>755cc</td><td></td></tr><tr><td>WK1077</td><td>70.75mm / 1.00</td><td>766cc</td><td></td></tr><tr><td>WK1078</td><td>71.25mm / 1.50</td><td>777cc</td><td>\$387.26 (D63232)</td></tr><tr><td>WK1128</td><td>71.5mm / 1.75</td><td>783cc</td><td></td></tr><tr><td>WK1087</td><td>72mm / 2.25</td><td>795cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips & top end gasket kit												Kit Part #	Bore Size	Displ.	Kit Price	WK1075	69.75mm / STD	744cc	\$357.68 (D16412)	WK1076	70.25mm / 0.50	755cc		WK1077	70.75mm / 1.00	766cc		WK1078	71.25mm / 1.50	777cc	\$387.26 (D63232)	WK1128	71.5mm / 1.75	783cc		WK1087	72mm / 2.25	795cc	
Kit Part #	Bore Size	Displ.	Kit Price																																				
WK1075	69.75mm / STD	744cc	\$357.68 (D16412)																																				
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WK1128	71.5mm / 1.75	783cc																																					
WK1087	72mm / 2.25	795cc																																					
777cc Octane 2002-03 Virage I 2002 Twin Cylinder	84 x 70	775.8 785.1 794.4 799.1	84 84.5 85 85.25	STD 0.50 1.00 1.25	811M08400 811M08450 811M08500 811M08525	- - - -	120.00 (D0027) 132.00 (D0297)	8400KB 8450KB 8500KB 8525KB	CW22	S662	Bearing: - Gasket: - Con. Rod: - Sleeve: -																												
777cc Octane 2002-03 Twin Cylinder Electra Coated • Special Low Dome Race Part - Head modifications required.	85 x 70	794.4 779.1	85 85.25	1.00 1.25	812M08500 812M08525	- -	140.00 (D0048) 154.00 (D0492)	8500KB 8525KB	CW22	S662	Bearing: - Gasket: - Con. Rod: - Sleeve: -																												
Factory Polaris Race Part Only																																							
780cc 1995-97 All models Triple Cylinder	71.3 x 65	783 794	71.5 72	0.20 0.71	633M07150 633M07200	674P1 633P9	98.62 (D7195) 108.48 (D9056)	2815CD 2835CD	CW18	S343	Bearing: B1014 Gasket: W5555 Con. Rod: Mag/Center: CR153 PTO: CR154 Sleeve: '95-97 SL, SLT, SLX: FL5302 SLT 780 1995-97: 3281FA																												
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1167</td><td>71.5mm / 0.20</td><td>783cc</td><td>\$376.95 (D71622)</td></tr><tr><td>WK1218</td><td>72mm / 0.71</td><td>795cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips & top end gasket kit												Kit Part #	Bore Size	Displ.	Kit Price	WK1167	71.5mm / 0.20	783cc	\$376.95 (D71622)	WK1218	72mm / 0.71	795cc																	
Kit Part #	Bore Size	Displ.	Kit Price																																				
WK1167	71.5mm / 0.20	783cc	\$376.95 (D71622)																																				
WK1218	72mm / 0.71	795cc																																					

WISECO Personal Watercraft Pistons

POLARIS

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set <i>See page 109 for \$</i>	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories <i>Bearings & Gaskets are all Top End</i>
Polaris											
785cc SLX Pro 1997-01 Triple Cylinder XPS coated • Nikasil Bore - Cylinder sleeving or replating required for oversizes.	69.7 x 68	779	69.7	STD	722M06970	722PS	108.48 (D9056)	2746CD	CW18	S343	Bearing: B1014 Gasket: W5669 Con. Rod: - Sleeve: 1997-01: FL5342SL
Kit Part # WK1223 Bore Size 69.7mm / STD Displ. 779cc Kit Price \$376.95 (D71622) Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket											
900cc All models Triple Cylinder	74.5 x 68	889 901 913 925 937	74.5 75 75.5 76 76.5	STD 0.50 1.00 1.50 2.00	687M07450 687M07500 687M07550 687M07600 687M07650	687PS 687P2 687P4 687P6 687P8	99.55 (D3795) 109.51 (D0756)	2933TD 2953TD 2973TD 2992TD 3012TD	CW20	S512	Bearing: B1039 Gasket: W5524 Con. Rod: CR155 Sleeve: 1996-97: FL5305SL 3230FA
Kit Part # WK1142 Bore Size 74.5mm / STD Displ. 889cc Kit Price \$350.16 (D01012) Kit Part # WK1143 Bore Size 75mm / 0.50 Displ. 901cc Kit Price \$380.04 (D20822) Kit Part # WK1144 Bore Size 75.5mm / 1.00 Displ. 913cc Kit Price \$380.04 (D20822) Kit Part # WK1145 Bore Size 76mm / 1.50 Displ. 925cc Kit Price \$380.04 (D20822) Kit Part # WK1146 Bore Size 76.5mm / 2.00 Displ. 937cc Kit Price \$380.04 (D20822) Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket											
1050cc All models Triple Cylinder	81 x 68	1051 1064 1077 1090 1102	81 81.5 82 82.5 83	STD 0.50 1.00 1.50 2.00	781M08100 781M08150 781M08200 781M08250 781M08300	680PS 680P2 680P4 680P6 680P8	99.55 (D3795) 109.51 (D0756)	8100LF 8150LF 8200LF 8250LF 8300LF	CW20	S512	Bearing: B1039 Gasket: W5525 Con. Rod: CR155 Sleeve: 1996-99: FL5297SL 1996-97 SL, SLX, SLTX, SLTH 1050: 3211FA
Kit Part # WK1307 Bore Size 81mm / STD Displ. 1051cc Kit Price \$350.16 (D01012) Kit Part # WK1308 Bore Size 81.5mm / 0.50 Displ. 1064cc Kit Price \$380.04 (D20822) Kit Part # WK1309 Bore Size 82mm / 1.00 Displ. 1077cc Kit Price \$380.04 (D20822) Kit Part # WK1310 Bore Size 82.5mm / 1.50 Displ. 1090cc Kit Price \$380.04 (D20822) Kit Part # WK1311 Bore Size 83mm / 2.00 Displ. 1102cc Kit Price \$380.04 (D20822) Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket											
1200cc Pro 1200 2000-01 Virage TX 2000-03 Virage TXI 2001-03 SLX 2000-01 Genesis All Models 1999-02 X45 1999 Triple Cylinder	84 x 70	1163.8 1177.7 1191.6 1198.7	84 84.5 85 85.25	STD 0.50 1.00 1.25	811M08400 811M08450 811M08500 811M08525	- - - -	120.00 (D0027) 132.00 (D0297)	8400KB 8450KB 8500KB 8525KB	CW22	S539	Bearing: - Gasket: - Con. Rod: - Sleeve: 3321FA
1200cc Pro 1200 2000-01 Virage TX 2000-03 Virage TXI 2001-03 SLX 2000-01 Genesis All Models 1999-02 X45 1999 Triple Cylinder Electra Coated • Special Low Dome Race Part - Head modifications required.	85 x 70	1191.6 1198.7	85 85.25	1.00 1.25	812M08500 812M08525	- -	140.00 (D0048) 154.00 (D0429)	8500KB 8525KB	CW22	S539	Bearing: - Gasket: - Con. Rod: - Sleeve: 3321FA
Factory Polaris Race Part Only											

WISECO Personal Watercraft Pistons

SEA-DOO



Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																				
Sea-Doo																															
580cc All models Twin Cylinder XPS coated	76 x 64	580 588 595 602	76 76.5 77 77.5	STD 0.50 1.00 1.50	734M07600 734M07650 734M07700 734M07750	734PS 734P2 734P4 734P6	113.80 (D4086) 124.74 (D4847)	2992TD 3012TD 3032TD 3051TD	CW18	S477	Bearing: B1003 Gasket: W5450 Con. Rod: thru 1996: CR144 Sleeve: 1988: FL5102SL Long Finger Port 1982-96: FL5125SL, 3184FA Short Finger Port																				
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1251</td><td>76mm / STD</td><td>580cc</td><td>\$294.73 (D48671)</td></tr><tr><td>WK1252</td><td>76.5mm / 0.50</td><td>588cc</td><td></td></tr><tr><td>WK1253</td><td>77mm / 1.00</td><td>595cc</td><td></td></tr><tr><td>WK1254</td><td>77.5mm / 1.50</td><td>602cc</td><td>\$317.41 (D54091)</td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips & top end gasket kit												Kit Part #	Bore Size	Displ.	Kit Price	WK1251	76mm / STD	580cc	\$294.73 (D48671)	WK1252	76.5mm / 0.50	588cc		WK1253	77mm / 1.00	595cc		WK1254	77.5mm / 1.50	602cc	\$317.41 (D54091)
Kit Part #	Bore Size	Displ.	Kit Price																												
WK1251	76mm / STD	580cc	\$294.73 (D48671)																												
WK1252	76.5mm / 0.50	588cc																													
WK1253	77mm / 1.00	595cc																													
WK1254	77.5mm / 1.50	602cc	\$317.41 (D54091)																												
650cc All models Twin Cylinder	78 x 68	650 658 666 674	78 78.5 79 80	STD 0.50 1.00 2.00	663M07800 663M07850 663M07900 663M08000	663PS 663P2 663P4 663P8	109.05 (D4456) 119.95 (D7917)	3071LK 3091LK 3110LK 3150LK	CW20	S512	Bearing: 1995-96: B1039 Gasket: W5384 Con. Rod: thru 1997: CR147 Sleeve: FL5244SL, 3241FA																				
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1116</td><td>78mm / STD</td><td>650cc</td><td>\$279.55 (D37761)</td></tr><tr><td>WK1117</td><td>78.5mm / 0.50</td><td>658cc</td><td></td></tr><tr><td>WK1118</td><td>79mm / 1.00</td><td>666cc</td><td></td></tr><tr><td>WK1119</td><td>80mm / 2.00</td><td>674cc</td><td>\$301.35 (D18081)</td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips & top end gasket kit												Kit Part #	Bore Size	Displ.	Kit Price	WK1116	78mm / STD	650cc	\$279.55 (D37761)	WK1117	78.5mm / 0.50	658cc		WK1118	79mm / 1.00	666cc		WK1119	80mm / 2.00	674cc	\$301.35 (D18081)
Kit Part #	Bore Size	Displ.	Kit Price																												
WK1116	78mm / STD	650cc	\$279.55 (D37761)																												
WK1117	78.5mm / 0.50	658cc																													
WK1118	79mm / 1.00	666cc																													
WK1119	80mm / 2.00	674cc	\$301.35 (D18081)																												

WISECO Personal Watercraft Pistons

SEA-DOO

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																												
Sea-Doo																																							
718cc All models Twin Cylinder Stock Style Ring (L-Ring)	82 x 68	718 726 735 744 754	82 82.5 83 83.5 84	STD 0.50 1.00 1.50 2.00	775M08200 775M08250 775M08300 775M08350 775M08400	660PS 660P2 660P4 660P6 660P8	109.05 (D4456) 119.95 (D7917)	8200LF 8250LF 8300LF 8350LF 8400LF	CW20	S461	Bearing: B1071 Gasket: W5460 Con. Rod: 1995-99, Mag: CR145 1995-99, PTO: CR146 Sleeve: FL5268SL or 3089FA																												
IJSBA Limited Class Legal																																							
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>WK1295</td><td>82mm / STD</td><td>718cc</td><td>\$269.61 (D77161)</td></tr><tr><td>WK1296</td><td>82.5mm / 0.50</td><td>726cc</td><td></td></tr><tr><td>WK1297</td><td>83mm / 1.00</td><td>735cc</td><td></td></tr><tr><td>WK1298</td><td>83.5mm / 1.50</td><td>744cc</td><td>\$291.41 (D58471)</td></tr><tr><td>WK1299</td><td>84mm / 2.00</td><td>754cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1295	82mm / STD	718cc	\$269.61 (D77161)	WK1296	82.5mm / 0.50	726cc		WK1297	83mm / 1.00	735cc		WK1298	83.5mm / 1.50	744cc	\$291.41 (D58471)	WK1299	84mm / 2.00	754cc					
Kit Part #	Bore Size	Displ.	Kit Price																																				
WK1295	82mm / STD	718cc	\$269.61 (D77161)																																				
WK1296	82.5mm / 0.50	726cc																																					
WK1297	83mm / 1.00	735cc																																					
WK1298	83.5mm / 1.50	744cc	\$291.41 (D58471)																																				
WK1299	84mm / 2.00	754cc																																					
780cc All models Twin Cylinder Stock Style Ring (L-Ring) *Must gap rings (800cc Class Legal)	82 x 74	780 785 791 800 801 810 820	82 82.1 82.5 82.96 83 83.5 84	STD 0.10 0.50 0.96 1.00 1.50 2.00	779M08200 779M08210 779M08250 *779M08296 779M08300 779M08350 779M08400	661PS 661P04 661P2 - 661P4 661P6 661P8	109.05 (D4456) 119.95 (D7917)	8200LF 8210LF 8250LF *8300LF 8300LF 8350LF 8400LF	CW20	S461	Bearing: B1072 Gasket: W5556 Con. Rod: CR148 Sleeve: 3059FA																												
IJSBA Limited Class Legal																																							
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>WK1300</td><td>82mm / STD</td><td>780cc</td><td>\$269.61 (D77161)</td></tr><tr><td>WK1301</td><td>82.10mm / 0.10</td><td>785cc</td><td></td></tr><tr><td>WK1302</td><td>82.5mm / 0.50</td><td>791cc</td><td></td></tr><tr><td>WK1303</td><td>83mm / 1.00</td><td>801cc</td><td></td></tr><tr><td>WK1304</td><td>83.5mm / 1.50</td><td>810cc</td><td>\$291.41 (D58471)</td></tr><tr><td>WK1305</td><td>84mm / 2.00</td><td>820cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1300	82mm / STD	780cc	\$269.61 (D77161)	WK1301	82.10mm / 0.10	785cc		WK1302	82.5mm / 0.50	791cc		WK1303	83mm / 1.00	801cc		WK1304	83.5mm / 1.50	810cc	\$291.41 (D58471)	WK1305	84mm / 2.00	820cc	
Kit Part #	Bore Size	Displ.	Kit Price																																				
WK1300	82mm / STD	780cc	\$269.61 (D77161)																																				
WK1301	82.10mm / 0.10	785cc																																					
WK1302	82.5mm / 0.50	791cc																																					
WK1303	83mm / 1.00	801cc																																					
WK1304	83.5mm / 1.50	810cc	\$291.41 (D58471)																																				
WK1305	84mm / 2.00	820cc																																					
780cc All models Twin Cylinder Half-Keystone Ring (non L-Ring) Electra Coated	82 x 74	780 785 791 800	82 82.1 82.5 82.96	STD 0.10 0.50 0.96	778M08200 778M08210 778M08250 778M08296	- - - -	119.82 (D9817)	8200KB 8200KB 8250KB 8300KB	CW20	S461	Bearing: B1072 Gasket: W5556 Con. Rod: CR148 Sleeve: 3059FA																												
950cc All models Twin Cylinder • Cylinder sleeving and Crankcase cleanup required for 91mm bore.	88 x 78.2	951 960 971 982 993 1017	88 88.5 89 89.4 90 91	STD 0.50 1.00 1.40 2.00 3.00	716M08800 716M08850 716M08900 716M08940 716M09000 716M09100	716PS 716P2 716P4 716P6 716P8 716P12	124.76 (D5847) 137.24 (D4328)	3464KD 3484KD 3503KD 3520KD 3544KD 3584KD	CW21	S568	Bearing: B1081 Gasket: W5574 91mm: W5782 Con. Rod: CR182 Sleeve: 88-90mm: 3203FA 91mm: 3203FB																												
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>WK1211</td><td>88mm / STD</td><td>951cc</td><td>\$333.95 (D71991)</td></tr><tr><td>WK1212</td><td>88.5mm / 0.50</td><td>960cc</td><td></td></tr><tr><td>WK1213</td><td>89mm / 1.00</td><td>971cc</td><td></td></tr><tr><td>WK1214</td><td>89.4mm / 1.40</td><td>982cc</td><td>\$356.91 (D51412)</td></tr><tr><td>WK1215</td><td>90mm / 2.00</td><td>993cc</td><td></td></tr><tr><td>WK1282</td><td>91mm / 3.00</td><td>1017cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1211	88mm / STD	951cc	\$333.95 (D71991)	WK1212	88.5mm / 0.50	960cc		WK1213	89mm / 1.00	971cc		WK1214	89.4mm / 1.40	982cc	\$356.91 (D51412)	WK1215	90mm / 2.00	993cc		WK1282	91mm / 3.00	1017cc	
Kit Part #	Bore Size	Displ.	Kit Price																																				
WK1211	88mm / STD	951cc	\$333.95 (D71991)																																				
WK1212	88.5mm / 0.50	960cc																																					
WK1213	89mm / 1.00	971cc																																					
WK1214	89.4mm / 1.40	982cc	\$356.91 (D51412)																																				
WK1215	90mm / 2.00	993cc																																					
WK1282	91mm / 3.00	1017cc																																					

WISECO Personal Watercraft Pistons

WET JET



Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																						
Wet Jet 700cc 1995-97 Duo ZX, Kraze Twin Cylinder High temperature	81	701	81	STD	790M08100	708PS	110.12 (D8066)	3189KD	CW20	S631	Bearing: B1031 Gasket: W5543 Con. Rod: CR143 Sleeve: -																						
	x	710	81.5	0.05	790M08150	708P2		3209KD																									
	68	718	82	1.00	790M08200	708P4	121.15 (D9627)	3228KD																									
		726	82.5	1.50	790M08250	708P6		3248KD																									
		735	83	2.00	790M08300	708P8		3268KD																									
		753	84	3.00	790M08400	708P10		3307KD																									
<table><tr><th>Kit Part #</th><th>Bore Size</th><th>Displ.</th><th>Kit Price</th></tr><tr><td>WK1323</td><td>81mm / STD</td><td>701cc</td><td rowspan="6">\$259.08 (D54551)</td></tr><tr><td>WK1324</td><td>81.5mm / .020</td><td>710cc</td></tr><tr><td>WK1325</td><td>82mm / .040</td><td>718cc</td></tr><tr><td>WK1326</td><td>82.5mm / .060</td><td>726cc</td></tr><tr><td>WK1327</td><td>83mm / .080</td><td>735cc</td></tr><tr><td>WK1328</td><td>84mm / .120</td><td>753cc</td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket											Kit Part #	Bore Size	Displ.	Kit Price	WK1323	81mm / STD	701cc	\$259.08 (D54551)	WK1324	81.5mm / .020	710cc	WK1325	82mm / .040	718cc	WK1326	82.5mm / .060	726cc	WK1327	83mm / .080	735cc	WK1328	84mm / .120	753cc
Kit Part #	Bore Size	Displ.	Kit Price																														
WK1323	81mm / STD	701cc	\$259.08 (D54551)																														
WK1324	81.5mm / .020	710cc																															
WK1325	82mm / .040	718cc																															
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WK1327	83mm / .080	735cc																															
WK1328	84mm / .120	753cc																															

WISECO Personal Watercraft Pistons

YAMAHA

Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																												
Yamaha																																							
500cc All models Twin Cylinder	72 x 61	496 503 509 517	72 72.5 73 73.5	STD 0.50 1.00 1.50	586M07200 586M07250 586M07300 586M07350	586PS 586P2 586P4 586P6	83.77 (D6205) 92.14 (D9255)	2835CD 2854CD 2874CD 2894CD	CW20	S478	Bearing: - Gasket: W5235 Head Gasket Con. Rod: - Sleeve: YA5025SL, 3307FA																												
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1035</td><td>72mm / STD</td><td>496cc</td><td>\$187.09 (D52211)</td></tr><tr><td>WK1036</td><td>72.5mm / 0.50</td><td>503cc</td><td></td></tr><tr><td>WK1037</td><td>73mm / 1.00</td><td>509cc</td><td></td></tr><tr><td>WK1038</td><td>73.5mm / 1.50</td><td>517cc</td><td>\$203.83 (D03221)</td></tr></table> <i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket</i>												Kit Part #	Bore Size	Displ.	Kit Price	WK1035	72mm / STD	496cc	\$187.09 (D52211)	WK1036	72.5mm / 0.50	503cc		WK1037	73mm / 1.00	509cc		WK1038	73.5mm / 1.50	517cc	\$203.83 (D03221)								
Kit Part #	Bore Size	Displ.	Kit Price																																				
WK1035	72mm / STD	496cc	\$187.09 (D52211)																																				
WK1036	72.5mm / 0.50	503cc																																					
WK1037	73mm / 1.00	509cc																																					
WK1038	73.5mm / 1.50	517cc	\$203.83 (D03221)																																				
650cc All models Twin Cylinder	77 x 68	633 641 649 658 667	77 77.5 78 78.5 79	STD 0.50 1.00 1.50 2.00	602M07700 602M07750 602M07800 602M07850 602M07900	602PS 602P2 602P4 602P6 602P8	83.77 (D6205) 92.14 (D9255)	3032TD 3051TD 3071TD 3091TD 3110TD	CW20	S423	Bearing: B1023 Gasket: W5300 Con. Rod: CR143 Sleeve: YA5176SL																												
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1040</td><td>77mm / STD</td><td>633cc</td><td>\$204.61 (D77221)</td></tr><tr><td>WK1041</td><td>77.5mm / 0.50</td><td>641cc</td><td></td></tr><tr><td>WK1042</td><td>78mm / 1.00</td><td>649cc</td><td></td></tr><tr><td>WK1043</td><td>78.5mm / 1.50</td><td>658cc</td><td>\$221.35 (D18231)</td></tr><tr><td>WK1044</td><td>79mm / 2.00</td><td>667cc</td><td></td></tr></table> <i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket</i>												Kit Part #	Bore Size	Displ.	Kit Price	WK1040	77mm / STD	633cc	\$204.61 (D77221)	WK1041	77.5mm / 0.50	641cc		WK1042	78mm / 1.00	649cc		WK1043	78.5mm / 1.50	658cc	\$221.35 (D18231)	WK1044	79mm / 2.00	667cc					
Kit Part #	Bore Size	Displ.	Kit Price																																				
WK1040	77mm / STD	633cc	\$204.61 (D77221)																																				
WK1041	77.5mm / 0.50	641cc																																					
WK1042	78mm / 1.00	649cc																																					
WK1043	78.5mm / 1.50	658cc	\$221.35 (D18231)																																				
WK1044	79mm / 2.00	667cc																																					
Yamaha																																							
701cc All models Twin Cylinder	81 x 68	701 710 718 726 735 753	81 81.5 82 82.5 83 84	STD 0.50 1.00 1.50 2.00 3.00	790M08100 790M08150 790M08200 790M08250 790M08300 790M08400	708PS 708P2 708P4 708P6 708P8 708P10	110.12 (D8066) 121.15 (D9627)	3189KD 3209KD 3228KD 3248KD 3268KD 3307KD	CW20	S631	Bearing: B1031 Gasket: W5494 84mm: W5495 Con. Rod: CR143 Sleeve: 1995-96 700 Raider: 3215FA 1995-98 Raider, Super Jet: YA5284SL 1993-97 WaveBlaster, WaveRunner: 3054FA																												
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1317</td><td>81mm / STD</td><td>701cc</td><td>\$260.41 (D52651)</td></tr><tr><td>WK1318</td><td>81.5mm / 0.50</td><td>710cc</td><td></td></tr><tr><td>WK1319</td><td>82mm / 1.00</td><td>718cc</td><td></td></tr><tr><td>WK1320</td><td>82.5mm / 1.50</td><td>726cc</td><td>\$282.47 (D84961)</td></tr><tr><td>WK1321</td><td>83mm / 2.00</td><td>735cc</td><td></td></tr><tr><td>WK1322</td><td>84mm / 3.00</td><td>753cc</td><td></td></tr></table> <i>Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket</i>												Kit Part #	Bore Size	Displ.	Kit Price	WK1317	81mm / STD	701cc	\$260.41 (D52651)	WK1318	81.5mm / 0.50	710cc		WK1319	82mm / 1.00	718cc		WK1320	82.5mm / 1.50	726cc	\$282.47 (D84961)	WK1321	83mm / 2.00	735cc		WK1322	84mm / 3.00	753cc	
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Model	Bore (mm) x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	New Wiseco Piston Part No.	Previous Wiseco Piston Part No.	Price Per Piston	Repl. Ring Set See page 109 for \$	Repl. Circlips \$1.00 (D06)	Repl. Wrist Pin	Optional Accessories Bearings & Gaskets are all Top End																								
Yamaha																																			
760cc All models Twin Cylinder • Cylinder sleeving required for 85.5mm & 86mm bore.	84 x 68	754 763 771 780 789	84 84.5 85 85.5 86	STD 0.50 1.00 1.50 2.00	757M08400 757M08450 757M08500 757M08550 757M08600	710PS 710P2 710P4 710P6 710P8	112.23 (D4376) 123.46 (D7047)	3307KD 3327KD 3347KD 3368KD 3386KD	CW20	S631	Bearing: B1031 Gasket: W5526 85.5mm-86mm: W5527 Con. Rod: CR143 Sleeve: 1996-98 WaveRunner, WaveRaider 1997-98 GP760 YA5304SL 84mm-85mm: 3233FA																								
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1290</td><td>84mm / STD</td><td>754cc</td><td>\$264.63 (D87851)</td></tr><tr><td>WK1291</td><td>84.5mm / 0.50</td><td>763cc</td><td></td></tr><tr><td>WK1292</td><td>85mm / 1.00</td><td>771cc</td><td></td></tr><tr><td>WK1293</td><td>85.5mm / 1.50</td><td>780cc</td><td>\$287.07 (D42271)</td></tr><tr><td>WK1294</td><td>86mm / 2.00</td><td>789cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1290	84mm / STD	754cc	\$264.63 (D87851)	WK1291	84.5mm / 0.50	763cc		WK1292	85mm / 1.00	771cc		WK1293	85.5mm / 1.50	780cc	\$287.07 (D42271)	WK1294	86mm / 2.00	789cc	
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784cc GP800 All Years Twin Cylinder Ceramic Composit Bore	80 x 78	784	80	STD	758M08000	724PS	110.12 (D8066)	3150KD	CW22	S640	Bearing: B1074 Gasket: W5670 Con. Rod: - Sleeve: YA5356 1998-00: 3291FA																								
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1306</td><td>80mm / STD</td><td>784cc</td><td>260.41 (D52651)</td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips & top end gasket kit												Kit Part #	Bore Size	Displ.	Kit Price	WK1306	80mm / STD	784cc	260.41 (D52651)																
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WK1306	80mm / STD	784cc	260.41 (D52651)																																
1100cc WaveRaider 1100 1995-97 WaveVenture 1996-97 Triple Cylinder	81 x 68	1051 1064 1077 1090 1104	81 81.5 82 82.5 83	STD 0.50 1.00 1.50 2.00	791M08100 791M08150 791M08200 791M08250 791M08300	709PS 709P2 709P4 709P6 709P8	110.12 (D8066) 121.15 (D9627)	3189KD 3209KD 3228KD 3248KD 3268KD	CW20	S631	Bearing: B1031 Gasket: W5462 Con. Rod: CR143 Sleeve: YA5282 or 3053FA																								
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1329</td><td>81mm / STD</td><td>1051cc</td><td>\$412.79 (D76742)</td></tr><tr><td>WK1330</td><td>81.5mm / 0.50</td><td>1064cc</td><td></td></tr><tr><td>WK1331</td><td>82mm / 1.00</td><td>1077cc</td><td></td></tr><tr><td>WK1332</td><td>82.5mm / 1.50</td><td>1090cc</td><td>\$446.93 (D61862)</td></tr><tr><td>WK1333</td><td>83mm / 2.00</td><td>1104cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, wrist pins, circlips & top end gasket kit												Kit Part #	Bore Size	Displ.	Kit Price	WK1329	81mm / STD	1051cc	\$412.79 (D76742)	WK1330	81.5mm / 0.50	1064cc		WK1331	82mm / 1.00	1077cc		WK1332	82.5mm / 1.50	1090cc	\$446.93 (D61862)	WK1333	83mm / 2.00	1104cc	
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WK1332	82.5mm / 1.50	1090cc	\$446.93 (D61862)																																
WK1333	83mm / 2.00	1104cc																																	
1200cc WaveRunner GP1200 1997-02 Triple Cylinder	84 x 68	1131 1142 1156 1169 1184	84 84.5 85 85.5 86	STD 0.50 1.00 1.50 2.00	757M08400 757M08450 757M08500 757M08550 757M08600	710PS 710P2 710P4 710P6 710P8	112.23 (D4376) 123.46 (D7047)	3307KD 3327KD 3347KD 3366KD 3386KD	CW20	S631	Bearing: B1031 Gasket: W5570 Con. Rod: thru 1999: CR143 Sleeve: 1997-99, 84-85mm: 3234FA 1997-99, 85.5-86mm big bore: 4000FB																								
<table><tr><td>Kit Part #</td><td>Bore Size</td><td>Displ.</td><td>Kit Price</td></tr><tr><td>WK1312</td><td>84mm / STD</td><td>1131cc</td><td>\$419.12 (D74152)</td></tr><tr><td>WK1313</td><td>84.5mm / 0.50</td><td>1142cc</td><td></td></tr><tr><td>WK1314</td><td>85mm / 1.00</td><td>1156cc</td><td></td></tr><tr><td>WK1315</td><td>85.5mm / 1.50</td><td>1169cc</td><td>\$452.78 (D76172)</td></tr><tr><td>WK1316</td><td>86mm / 2.00</td><td>1184cc</td><td></td></tr></table> Kit Includes: Matched & balanced forged pistons, rings, taper wall wrist pins, circlips & top end gasket												Kit Part #	Bore Size	Displ.	Kit Price	WK1312	84mm / STD	1131cc	\$419.12 (D74152)	WK1313	84.5mm / 0.50	1142cc		WK1314	85mm / 1.00	1156cc		WK1315	85.5mm / 1.50	1169cc	\$452.78 (D76172)	WK1316	86mm / 2.00	1184cc	
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WK1316	86mm / 2.00	1184cc																																	
1200cc GP1200R 2000-02 Triple Cylinder Ceramic Composite Bore	80 x 78	1198	80	STD	758M08000	724PS	110.12 (D8066)	3150KD	CW22	S640	Bearing: B1074 Gasket: W5670 Con. Rod: CR185 Sleeve: 32864FA																								

Personal Watercraft Pistons

TOP END GASKET KITS

Model	Gasket Part No.	Price	Kit Components				
			Head	Base	Intake	Manifold	Exh.
ARCTIC CAT							
Tigershark 650 Daytona 1993-98; Montego 1996-98; Monte Carlo, Monte Carlo Deluxe 1996-97	W5387	38.11 (D7822)	•	•	•		•
Tigershark 900 1995; Monte Carlo 900 1996	W5457	61.82 (D0173)	•	•	•		•
Tigershark Daytona, Monte Carlo 1000 1997-99	W5591	61.82 (D0173)	•	•	•		•
KAWASAKI							
JS300, JS300X thru 1994	W5291	18.52 (D1111)	•	•	•		•
JS440, JSX440 thru 1992	W5293	33.98 (D9302)	•	•	•		•
JS440, JSX440SX, Overbore, thru 1992	W5294	33.98 (D9302)	•	•	•		•
JS550 thru 1990, Supplied with Copper Head Gasket	W5295	50.48 (D9203)	•	•	•		•
JS550, JSX550 1991-96	W5296	50.48 (D9203)	•	•	•		•
X-2 650SC, Jet Mate, SX650 thru 1995, 635cc to 668cc	W5297	36.04 (D3612)	•	•	•		•
750SS, SX thru 1996; Xi thru 1997; JH750 1995, 743cc to 795cc	W5324	36.04 (D3612)	•	•	•		•
750SS, SX thru 1996, Xi thru 1997; JH750 1995, 840cc to 849cc	W5503	41.20 (D2742)	•	•	•		•
750 SXi, ZXi, STS, JS750 B1, Ci, 1995-99, 743cc to 779cc	W5458	36.04 (D3612)	•	•	•		•
750 SXi, ZXi, STS, JS750 B1, Ci, 1995-99, 795cc to 830cc	W5779	36.04 (D3612)	•	•	•		•
900 ZXi 1995-99	W5459	51.51 (D1903)	•	•	•		•
1100 ZXi 1996-99, 1071cc to 1125cc	W5522	61.82 (D0173)	•	•	•		•
1100 ZXi, 1996-99, 1151cc to 1193cc	W5780	72.12 (D8234)	•	•	•		•
Ultra 150, 1999	W5781	72.12 (D8234)	•	•	•		•
POLARIS							
SL650, 1992-95	W5325	51.51 (D1903)	•	•	•		•
Hurricane SL, SLT 700, 1996-97; SL700 DLX 1997	W5523	61.82 (D0173)	•	•	•		•
SL, SLT 750 1993-96, 744cc to 777cc	W5385	61.82 (D0173)	•	•	•		•
SL, SLT 750 1993-96, 783cc to 795cc	W5436	61.82 (D0173)	•	•	•		•
SLX Pro 785, 1995-97, SL780 1995-97, SLT 780 1997	W5555	51.51 (D1903)	•	•	•		•
SLX Pro 785, 1997-99	W5669	51.51 (D1903)	•	•	•		•
SL900, 1996-97	W5524	51.51 (D1903)	•	•	•		•
SL, SLTX 1050, 1996-99	W5525	51.51 (D1903)	•	•	•		•
SEA-DOO							
Single Carb SP, SPI thru 1996; Twin Carb XP, GT, GTX thru 1996	W5450	68.00 (D1804)	•	•	•		•
XP650, SPX650, Explorer 650, 1993-96	W5384	51.51 (D1903)	•	•	•		•
XP 1995-97, SPX, HX 1996-97; GSi, SP1997; GTi '97-98, GTS, GSi '98, 718cc	W5460	51.51 (D1903)	•	•	•		•
XPX Rave, XP 1995-99; TTX 1997, GSX, GTX 1995-99, SPX, RFI '98-99 780cc	W5556	51.51 (D1903)	•	•		•	•
GSX Limited, 951cc 1997-99	W5574	82.43 (D7494)	•	•		•	•
WET JET							
Wet Jet/Cuyuna 440 thru 1988 (Head and Base Gaskets Only)	W5131	25.74 (D4451)	•	•			
Wet Jet Duo, ZX, Kraze 1995-97, 701cc to 735cc	W5543	37.07 (D5222)	•	•	•		•
YAMAHA							
Wave Runner, Wave Jammer 500 thru 1992 (CFM-20Head Gasket Only)	W5235	19.55 (D3711)	•				
Wave Runner 650, Wave Runner III, VXR, LX thru 1996; Super Jet thru 1993	W5300	37.07 (D5222)	•	•	•		•
Wave Blaster thru '95; Wave Runner, Wave Raider, Pro VXR, Super Jet 700, FXI '93-99; Wave Venture 700 '96-97, 701cc to 735cc	W5494	40.17 (D0142)	•	•	•		•
Wave Blaster thru 1995; Wave Runner, Wave Raider, Pro VXR, Super Jet 700, FXI 1993-99; Wave Venture 700 1996-97, 753cc	W5495	40.17 (D0142)	•	•	•		•
Wave Runner II 1996-97; Wave Raider 760 1996-99; Wave Blaster II 1996-99, 754-771cc	W5526	40.17 (D0142)	•	•	•		•
Wave Runner II 1996-97; Wave Raider 760 1996-99; Wave Blaster II 1996-99, 780-789cc	W5527	40.17 (D0142)	•	•	•		•
GP800, 1998-99	W5670	40.17 (D0142)	•	•	•		•
Wave Raider 1100, 1995-97; Wave Venture 1100, 1996-97	W5462	82.43 (D7494)	•	•	•		•
GP1200 1997-99	W5570	82.43 (D7494)	•	•	•		•

Personal Watercraft Pistons

REPLACEMENT SLEEVES

Model	L.A. Sleeve Part No.	Advanced Sleeve Part No.
ARCTIC CAT		
Tigershark 650, 1993-96	FL5237SL \$76.50 (D6515)	
Tigershark 900, 1995 (76.5mm)	FL5281SL \$78.50 (D0625)	
Tigershark 900, 1995 (80.5mm)	FL5281BSL \$105.50 (D9607)	
Tigershark Daytona; Monte Carlo 1000, 1997-98		3087FA \$8199 (D2945)
KAWASAKI		
JS300, 1986-94	KA951HSL \$80.50 (D4935)	
JS440, 1976-81, Aluminum Cylinder	KA630SL \$80.50 (D4935)	
JS440, 1982-90, Iron Cylinder	KA835SL \$76.50 (D6515)	
JS440 Big Bore Sleeve, 70-73mm, Oversize to 500cc	KA630HSL \$90.00 (D0306)	
Jet Ski 440, Converts Aluminum Block from 440cc to 550cc	KA836SL \$76.50 (D6515)	
Jet Ski 550, Converts Aluminum Block from 440cc to 550cc (Large Flange)	KA836LF \$76.50 (D6515)	
JS550, 1982-85	KA836SL \$76.50 (D6515)	
JS550, 1986-90, Iron Cylinder	KA5033SL \$76.50 (D6515)	
JS550, JS550SX Reed, 1991-96	KA5135SL \$76.50 (D6515)	
JS, JF650, 1986-96		3043FA \$80.50 (D4935)
JS, JF650, 701cc Big Bore, 1986-96	KA999B \$80.50 (D4935)	
JS750SX, 1993-96		3080FA \$76.50 (D6515)
JS750 SXi, ZXi 1993-96	KA5280SL \$78.50 (D0625)	3242FA \$78.79 (D9725)
JS750 SS, SX 795-849cc, Big Bore thru 1996		3080FB \$78.79 (D9725)
JS900 ZXi, 1995-96	KA5283SL \$78.50 (D0625)	
1100 ZXi, 1106-1193cc, 1996-97, Big Bore		3036FA \$76.50 (D6515)
POLARIS		
SL650, 1992-96	FL5191SL \$76.50 (D6515)	
Hurricane 700, 1996-97	FL5300SL \$76.50 (D6515)	
SLT 700, 1996-97	FL5341SL \$83.60 (D1065)	
SL750 1993-96	FL5239SL \$76.50 (D6515)	
SLX Pro 785, 1997	FL5342SL \$80.10 (D2635)	
SL900, 1996-97	FL5305SL \$78.50 (D0625)	
SLTX 1050, 1996-97	FL5297SL \$76.50 (D6515)	
SEA-DOO		
580 LC Twin, 1988, Long Finger Port	FL5102SL \$85.00 (D5965)	
580 LC Twin, 1982-96, Short Finger Port	FL5125SL \$83.00 (D1655)	3184FA \$83.00 (D1655)
XP650, EP650, SP650, GTX, SPX, 1993-96	FL5244SL \$85.00 (D5965)	
XP, XH 750, 1995-96	FL5268SL \$83.00 (D1655)	3089FA \$83.00 (D1655)
XPX Rave 780, 1995-97		3059FA \$95.00 (D5636)
GSX Limited 1997		3203FA \$79.60 (D6774)
YAMAHA		
Wave Jammer, Wave Runner 500 1987-92	YA5025SL \$80.50 (D4935)	
Wave Runner LX, III, VXR 1991-97	YA5176SL \$80.10 (D2635)	
Wave Raider 700 1995-97	YA5284SL \$78.50 (D0625)	
Wave Blaster, Wave Runner, 1993-97, 701cc		3054FA \$78.50 (D0625)
Wave Runner GP, Wave Blaster II 1996-97	YA5304SL \$78.50 (D0625)	
Wave Raider 1100, 1995-97		3053FA \$78.50 (D0625)
Wave Runner GP 1200, 1997-99 84-85mm	YA5349SL \$78.50 (D0625)	3234FA \$78.50 (D0625)
Wave Runner GP 1200, 1997-99 85.5-86mm Big Bore	YA5349B \$78.50 (D0625)	4000FB \$78.50 (D0625)
GP 1200R 2000-01		3286FA \$103.50 (D0126)

All Wiseco rings can be used in cast iron, nickel ceramic platings (Nikasil), boron composite, and Electrofusion bores.

CAUTION: Unless otherwise noted, Wiseco rings can NOT be used in chrome plated bores. Engine damage will occur.

*CSM, CDM, & KDM rings are designed to be used in chrome bores.

Type	Price	Thickness		Bore Range	Description		
CS	\$12.98 (D977)	1mm (.039")		39 - 74mm (1.535 - 2.913")	Alloy steel, ferrox coated, chrome faced, internally notched.		
CST	\$12.98 (D977)	1mm (.039")		54mm (2.126")	Alloy steel, ferrox coated, chrome faced, internally notched.		
CD	\$25.95 (D7551)	1mm (.039")		1mm (.039")		39 - 74mm (1.535 - 2.913")	Alloy steel, ferrox coated, chrome faced, internally notched.
CDW	\$25.95 (D7551)	1mm (.039")		1mm (.039")		73.4mm (2.890")	Alloy steel, ferrox coated, chrome faced, internally notched (for 2.04mm knock pin)
*CSM	\$12.98 (D977)	1mm (.039")		39 - 73mm (1.535 - 2.874") (for use in • Chrome Bores)		Nodular iron, phosphate coated, internally notched	
*CDM	\$25.95 (D7551)	1mm (.039")		1mm (.039")		39-73mm (1.535-2.874") (for use in • Chrome Bores)	Nodular iron, phosphate coated, internally notched
TC	\$13.48 (D908)	1.2mm (.047")		74.5 - 91mm (2.933 - 3.583")		Alloy steel, ferrox coated, chrome faced, internally notched.	
TD	\$26.95 (D7161)	1.2mm (.047")		1.2mm (.047")		74.5 - 91mm (2.933 - 3.583")	Alloy steel, ferrox coated, chrome faced, internally notched.
TDW	\$26.95 (D7161)	1.2mm (.047")		1.2mm (.047")		74.8 - 81mm (2.945 - 3.189") (for 2.04mm knock pin)	Alloy steel, ferrox coated, chrome faced, internally notched
LT	\$28.95 (D7371)	2.0mm (.079")		67.5 - 80mm (2.658 - 3.150")		Nodular iron, phosphate coated, chrome faced, internally notched, half-keystone, Dykes "L".	
LK	\$34.95 (D7902)	2.0mm (.079")				67.5 - 80mm (2.658 - 3.150")	LK ring package contains (1) LT ring, and (1) flat ring. The flat ring will be a CS style for bore sizes up to 74mm; TC style for 74.25mm bores and larger.
LF	\$34.95 (D7902)	2.0mm (.079")		2.0mm (.079")		81 - 84mm (3.189 - 3.307")	The LF ring package contains (1) Nodular iron, phosphate coated, chrome faced, internally notched, half-keystone, Dykes "L" top ring, and (1) cast iron, phosphate coated, internally notched second ring.
KA	TBA	1.5mm (.059")				55.57 - 98mm (2.188 - 3.858")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
KD	\$28.95 (D7371)	1.5mm (.059")		1.5mm (.059")		55.57 - 98mm (2.188 - 3.858")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.
*KDM	\$28.95 (D7371)	1.5mm (.059")		1.5mm (.059")		80.5 - 91mm (3.169 - 3.584") (for use in • Chrome Bores)	Nodular iron, phosphate coated, side notched, half-keystone
KB	\$28.95 (D7371)	1.2mm (.047")		1.2mm (.047")		82 - 85.25mm (3.228 - 3.356")	Alloy steel, ferrox coated, chrome faced, side notched, half-keystone.

WISeco Components

4-STROKE RINGS

All Wiseco rings can be used in cast iron, nickel ceramic platings (Nikasil), boron composite, and Electrofusion bores.

CAUTION: With the exception of the XJ rings, Wiseco 4-stroke rings can NOT be used in chrome plated bores. Engine damage will occur.

*XJ rings are designed to be used in chrome bores.

Type	Price	Bore Range	Top Ring	Second Ring	Oil Ring
XA	\$27.95 (D7761)	60 - 74.5mm (2.362-2.933")	0.8mm (.031") Alloy steel, ferrox coated, chrome faced	0.8mm (.031") Cast iron, phosphate coated, taper faced	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XC	\$24.95 (D7941)	64-94mm (2.520-3.701")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2.8mm (.110") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
XD	\$24.95 (D7941)	66-68mm (2.598-2.677")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2mm (.079") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
XE	\$24.95 (D7941)	48-58mm (1.890-2.283")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2.5mm (.098") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
XG	\$24.95 (D7941)	75-83mm (2.953-3.268")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1mm (.039") Cast iron, phosphate coated, taper faced	2mm (.079") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
XH	\$24.95 (D7941)	95-101mm (3.740-3.977")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	1.5mm (.057") Cast iron, phosphate coated, taper faced	4mm (.057") 3 piece oil assembly: Stainless steel spacer, chrome faced rails
*XJ	\$24.95 (D7941)	95mm (3.740")	1.2mm (.047") Soft nitrided, nodular cast iron taper faced	1.5mm (.057") Cast iron, phosphate coated,	4mm (.158") 3 piece oil assembly: Stainless steel spacer, soft nitrided rails
XK	\$24.95 (D7941)	98.42 - 99.19mm (3.875 - 3.905")	1.5mm (.057") Cast iron, plasma moly faced	1.5mm (.057") Cast iron, reverse torsion	2.5mm (.098") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XP	\$24.95 (D7941)	92.01 - 96.01mm (3.663 - 3.780")	1.5mm (.057") Cast iron, plasma moly faced	1.5mm (.057") Cast iron, reverse torsion	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XQ	\$24.95 (D7941)	95 - 97.28mm (3.740 - 3.830")	1.5mm (.057") Cast iron, moly faced	1.5mm (.057") Cast iron, reverse torsion	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XR	\$24.95 (D7941)	85 - 94mm (3.346 - 3.701")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XS	\$24.95 (D7941)	95 - 103.1mm (3.740 - 4.059")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	1.5mm (.057") Cast iron, phosphate coated, taper faced	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
GF	\$36.75 (D3261)	101.6 - 105.61mm (4.000 - 4.158")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
X	\$24.95 (D7941)	80.97 - 92.83mm (3.188 - 3.655")	1.58mm (.0625") Cast iron, moly barrel faced	1.58mm (.0625") Cast iron, taper faced, reverse torsion	3.9mm (.1525") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XX	\$34.95 (D6972)	75.5 - 94mm (2.972 - 3.701")	1mm (.039") Alloy steel, ferrox coated, chrome faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2.8mm (.110") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XU	\$41.70 (D2052)	77.00mm (3.031")	0.9mm (.035") Alloy steel, ferrox coated, chrome faced	0.8mm (.031") Alloy steel, ferrox coated, taper faced	1.5mm (.059") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
XY	\$24.95 (D7941)	95-100mm (3.740-3.937")	1.2mm (.047") Alloy steel, ferrox coated, chrome faced	1.5mm (.057") Cast iron, phosphate coated, taper faced	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
ZN	\$24.95 (D7941)	96.84 (3.8125")	1.5mm (.057") Alloy steel, unplated face	No second ring	3mm (.118") 3 piece oil assembly: Stainless steel flex-vent spacer, unplated rails
ZV	\$55.08 (D5033)	96 - 99mm (3.780 - 3.898)	1mm (.039") Alloy steel, gas nitrided flat faced	No second ring	2mm (.079") 3 piece oil assembly: Stainless steel flex-vent spacer, chrome faced rails
EK	\$46.22 (D7903)	96 - 98mm (3.780 - 3.858")	0.7mm (.028") Alloy steel, flat faced	1.2mm (.047") Cast iron, phosphate coated, taper faced	2mm (.079") 2 piece cast iron oil assembly, phosphate coated

WISECO Components

WRIST PINS

\$12.95 (D777)

Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
CHROMED WRIST PINS					
(4-cycle use only)					
S592	13.0000	39.00	8.00	25.10	SW
S593	14.0000	44.00	9.00	30.30	SW
S522	15.0000	56.00	9.00	45.00	TW
S525	15.0000	50.00	9.00	43.80	SW
S526	15.0000	60.00	9.00	52.50	SW
S571	15.0000	44.50	9.00	35.50	TW
S554	16.0000	44.50	10.00	38.40	TW
S596	16.0000	57.00	10.00	54.10	SW
S646	16.0000	44.40	10.00	42.70	SW
S523	17.0000	61.70	11.00	56.60	TW
S532	17.0000	43.00	11.00	40.50	TW
S533	17.0000	52.35	11.00	49.60	TW
S557	17.0000	61.70	9.00	78.30	SW
S524	18.0000	57.00	12.00	55.80	TW
S537	18.0000	43.00	12.00	43.00	TW
S555	18.0000	62.81	12.00	61.60	TW
S556	18.0000	62.80	10.00	86.10	SW
S560	18.0000	47.00	12.00	46.90	TW
S600	18.0000	47.00	10.00	64.40	SW
S601	18.0000	47.00	10.00	64.70	SW
S531	19.0000	46.00	11.90	53.90	TW
S597	19.0000	63.50	11.90	84.00	SW
S660	19.0000	50.44	11.00	73.80	SW
S520	20.0000	60.00	13.00	75.10	TW
S549	20.0000	50.85	13.00	63.10	TW
S553	20.0000	55.50	13.00	69.90	TW
S641	20.0000	50.44	12.00	79.90	SW
S527	21.0000	54.00	14.00	80.80	SW
S529	21.0000	70.00	14.00	104.70	SW
S561	21.0000	50.85	14.00	66.40	TW
S550	22.0000	50.85	15.00	70.90	TW
S566	22.0000	63.50	15.00	88.80	TW
S618	22.0000	50.80	13.80	89.50	SW
S655	22.0000	57.15	14.00	96.81	SW
S551	23.0000	50.85	16.00	75.30	TW
S591	23.0000	54.00	16.00	79.30	TW
S626	23.0000	63.50	15.00	118.60	SW
S552	24.0000	50.85	17.00	79.70	TW
S627	24.0000	63.50	16.00	124.90	SW
S528	24.0000	63.50	16.00	124.70	SW

\$12.95 (D777) *S594 \$13.38 (D308)

Part #	OD Inches	Length Inches	ID Inches	Weight Grams	Str. Wall Tpr. Wall
HARLEY-DAVIDSON PINS					
S530	0.7913	2.2000	0.5118	80.50	SW
S521	0.7913	2.5984	0.5118	95.30	SW
S535	0.7913	2.8346	0.5118	103.90	SW
S572	0.7920	2.0000	0.5118	73.10	SW
S534	0.7920	2.2007	0.5118	80.70	SW
S548	0.7920	2.8248	0.5118	102.70	SW
*S594	0.92700	2.2500	0.6299	104.80	SW

Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
UNCHROMED WRIST PINS					
(2 & 4-cycle use)					
S630	10.0000	32.90	7.10	10.10	SW
S538	12.0000	39.00	8.00	19.40	SW
S563	12.0000	31.00	8.00	15.70	SW
S595	12.0000	36.00	8.00	18.00	SW
S634	12.0000	31.01	9.00	11.80	SW
S288	14.0000	41.00	10.00	23.30	TW
S394	14.0000	48.00	9.00	34.10	SW
S395	14.0000	44.00	9.00	30.10	SW
S485	14.0000	45.25	9.00	32.00	SW
S517	14.0000	38.35	10.00	21.70	TW
S467	15.0000	41.00	10.00	29.10	TW
S558	15.0000	50.00	10.00	35.40	TW
S632	15.0000	47.00	9.50	34.4	TW
S635	15.0000	41.00	9.00	32.90	TW
S668	15.0000	47.00	10.50	34.4	TW
S255	16.0000	50.00	10.00	43.80	TW
S256	16.0000	52.00	10.00	44.80	TW
S258	16.0000	44.50	10.00	39.30	TW
S259	16.0000	58.40	10.00	50.30	TW
S270	16.0000	46.99	11.00	36.30	TW
S271	16.0000	57.00	10.00	54.20	SW
S486	16.0000	55.25	11.00	42.40	TW
S514	16.0000	44.50	11.00	34.40	TW
S637	16.0000	44.00	11.00	33.70	SW
S330	17.0000	61.70	11.00	55.80	TW
S507	17.0000	46.18	11.00	43.20	TW
S540	17.0000	56.75	11.00	58.00	SW
S257	17.0000	56.00	13.00	49.20	TW
S272	18.0000	58.50	12.00	75.00	TW
S277	18.0000	65.50	12.00	64.30	TW
S278	18.0000	62.81	12.00	62.10	TW
S280	18.0000	54.99	13.00	48.80	TW
S343	18.0000	60.00	12.00	59.00	TW
S391	18.0000	57.00	12.00	56.60	TW
S455	18.0000	43.00	12.00	44.00	TW
S459	18.0000	47.00	13.00	41.50	TW
S477	18.0000	52.70	13.00	45.80	TW
S482	18.0000	49.50	12.00	48.90	TW
S484	18.0000	58.20	12.00	65.20	SW
S506	18.0000	46.18	12.00	46.60	TW
S508	18.0000	53.50	13.00	46.10	TW
S511	18.0000	57.00	13.00	49.50	TW
S513	18.0000	58.50	13.00	50.60	TW
S376	19.0000	63.50	11.90	85.60	SW
S475	19.0000	58.50	12.00	68.80	TW
S615	19.0000	50.44	11.00	74.20	SW
S392	20.0000	77.50	13.00	109.20	SW
S414	20.0000	82.00	13.00	114.40	SW
S423	20.0000	55.50	15.00	70.30	TW
S461	20.0000	65.00	15.00	64.40	TW
S512	20.0000	60.00	15.00	59.80	TW
S544	20.0000	74.50	11.90	116.20	SW
S631	20.0000	60.00	11.90	84.00	TW

PINS, PIN LOCKS & BEARINGS

\$12.95 (D777)

Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
UNCHROMED WRIST PINS (2 & 4-cycle use)					
S650	20.0000	65.00	12.00	91.50	TW
S390	21.0000	76.20	14.00	114.40	SW
S568	21.0000	66.50	16.00	68.90	TW
S419	22.0000	54.00	15.00	84.64	SW
S428	22.0000	82.00	15.00	130.40	SW
S488	22.0000	70.00	15.00	114.20	SW
S539	22.0000	63.50	17.00	70.70	TW
S619	22.0000	50.80	13.80	89.50	SW
S640	22.0000	63.50	15.00	101.40	SW
S662	22.0000	69.85	15.00	99.00	TW
S493	24.0000	76.00	17.00	134.30	SW
S598	24.0000	68.00	18.00	97.10	TW
S651	24.0000	68.00	15.00	126.50	TW

\$32.13 (D8291)

Part #	OD mm	Length mm	ID mm	Weight grams	Str. Wall Tpr. Wall
TOOL STEEL					
S665	18.0000	47.00	12.00	51.50	SW
S644	19.0000	52.00	11.00	75.00	SW
S663	20.0000	48.00	12.00	75.00	SW

Part No.	Price	ID x OD x Length (mm)	Part No.	Price	ID x OD x Length (mm)
TOP END BEARINGS					
B1000	\$12.95 (D777)	12 x 16 x 16	B1023	\$14.95 (D798)	20 x 25 x 25
B1001	\$12.95 (D777)	15 x 19 x 17	B1024	\$14.95 (D798)	20 x 26 x 24
B1002	\$14.95 (D798)	18 x 23 x 24	B1030	\$14.95 (D798)	22 x 27 x 24.8
B1003	\$13.95 (D738)	18 x 22 x 22	B1031	\$14.95 (D798)	20 x 25 x 23
B1004	\$14.95 (D798)	20 x 25 x 27.8	B1036	\$14.95 (D798)	19 x 24 x 24.8
B1005	\$13.95 (D738)	16 x 21 x 23	B1037	\$13.95 (D738)	18 x 22 x 19.65
B1006	\$12.95 (D777)	14 x 18 x 17.5	B1038	\$12.95 (D777)	15 x 20 x 17.8
B1008	\$13.95 (D738)	16 x 21 x 19.5	B1039	\$14.95 (D798)	20 x 25 x 21.8
B1012	\$12.95 (D777)	14 x 18 x 16	B1041	\$13.95 (D738)	12 x 15 x 14.5
B1013	\$13.95 (D738)	15 x 19 x 20	B1042	\$13.95 (D738)	12 x 15 x 16.3
B1014	\$14.95 (D798)	18 x 23 x 22	B1043	\$13.95 (D738)	12 x 16 x 14.8
B1015	\$12.95 (D777)	12 x 17 x 14.2	B1071	\$14.95 (D798)	20 x 24 x 24
B1016	\$13.95 (D738)	16 x 20 x 19.5	B1072	\$14.95 (D798)	20 x 24 x 23
B1018	\$12.95 (D777)	14 x 18 x 20	B1074	\$14.95 (D798)	22 x 27 x 24.75
B1021	\$13.95 (D738)	16 x 20 x 22.5	B1075	\$14.95 (D798)	24 x 29 x 25
B1022	\$13.95 (D738)	18 x 22 x 23.6	B1081	\$14.95 (D798)	21 x 25 x 24

PIN LOCKS

Pin Locks sold per set: \$1.00 (D06)

CW10	10 mm Circlip	CW20	20 mm Circlip
CW12	12 mm Circlip	CW21	21 mm Circlip
CW13	13 mm Circlip	CW22	22 mm Circlip
CW14	14 mm Circlip	CW23	23 mm Circlip
CW15	15 mm Circlip	CW24	24 mm Circlip
CW16	16 mm Circlip	CW26	23 mm Circlip
CW17	17 mm Circlip	W5752	.927" Circlip
CW18	18 mm Circlip	W5731	22 mm Circlip
CW19	19 mm Circlip		



WISECO Accessories

Performance Products

HOT RODS™

CRANK WEBS (Set of 2)

\$165.95 (D7599)

Part # Description

HR201 ... Yamaha 650/701/760/1100/1200 (All)
 HR203 ... Kawasaki JS 650 (All)
 HR202 ... Kawasaki JS 750 (26mm Crank Pin)
 HR205 ... Kawasaki JS 750 ZXI / SXI (All)
 (28mm Crank Pin)

Part # Description

HR206 ... Kawasaki JS 900 ZXI (All)
 HR206 ... Kawasaki 1100 (1997-98)
 HR204 ... Yamaha Banshee (All)



CRANK PINS

\$19.95 (D5921)

Part #	Diameter mm	Length mm	Type
W5787	16	30	SOLID
W5788	20	44	HOLLOW
W5789	20	45	HOLLOW
W5790	20	46	HOLLOW
W5791	22	46	HOLLOW
W5792	22	51	HOLLOW
W5793	22	53	HOLLOW
W5794	22	54	HOLLOW
W5795	22	54	SOLID
W5796	22	55	HOLLOW
W5797	22	57	HOLLOW
W5798	24	48	SOLID
W5799	24	52	HOLLOW
W5800	24	52	SOLID
W5801	24	53	SOLID
W5802	24	55	SOLID
W5803	24	57	SOLID
W5804	24	58	HOLLOW
W5805	24	59	HOLLOW
W5806	24	60	HOLLOW
W5807	24	65	SOLID
W5808	24.3	48	HOLLOW
W5809	24.3	49	HOLLOW
W5810	24.3	51	HOLLOW
W5811	24.3	54	HOLLOW
W5813	24.3	57	HOLLOW
W5812	24.3	56	HOLLOW

Part #	Diameter mm	Length mm	Type
W5814	25	51	SOLID
W5815	25	59	SOLID
W5816	25	60	HOLLOW
W5817	25	60	SOLID
W5818	26	53	SOLID
W5819	26	55	HOLLOW
W5820	26	55	SOLID
W5821	26	58.5	SOLID
W5822	26	59	HOLLOW
W5823	26	59	SOLID
W5824	26	68	HOLLOW
W5825	28	55	SOLID
W5826	28	58	HOLLOW
W5827	28	58	SOLID
W5828	28	60	HOLLOW
W5829	32	58	HOLLOW
W5830	34	66	HOLLOW
W5831	38	65	HOLLOW
W5833	25	56	HOLLOW
W5834	26	61	HOLLOW
W5835	30	53	HOLLOW
W5837	24	74	SOLID
W5857	28	57	SOLID
W6031	27	69	SOLID
W6032	32	62	HOLLOW
W6034	33	58	HOLLOW



\$5.99 (D593)

Part # I.D. Thickness

THRUST WASHERS

W5763	20mm	1mm
W5765	22mm	1mm
W5766	22mm	1.5mm
W5767	22mm	2mm
W5768	24mm	.85mm
W5769	24mm	1mm
W5770	24mm	1.25mm
W5772	24.8mm	1mm
W5773	25mm	1mm
W5774	26mm	1mm
W5775	26mm	1.5mm
W5776	28mm	1mm
W5777	32mm	1mm
W5778	38mm	1mm
W5836	30mm	1mm
W5838	24mm	2.5mm
W5840	25 mm	2.5mm
W5979	24mm	1.5mm
W6027	27mm	1.5mm
W6030	33mm	1mm

(Spacer Rings)

W5764	20mm	1.5mm
W5771	24 mm	1.5 mm

CRANK PIN BEARINGS

\$19.95 (D5921)

Part #	Type	I. D.	O. D.	Width
B1045	KU	20	26	14
B1046	KU	22	28	14
B1047	KU	22	28	16
B1048	KU	22	29	17
B1049	KU	24	31	17
B1050	KU	24	32	20
B1051	KU	25	32	20
B1052	KU	32	41	18
**B1053	KU	34	43	20
*B1056	KT	24	32	20
B1057	KT	24.3	32.3	16
B1058	KT	24.6	30.6	15
B1059	KT	25	32	16
*B1060	KT	25	32	20
B1061	KT	26	33	18

Part #	Type	I. D.	O. D.	Width
B1062	KT	26	34	20
B1063	KT	28	35	16
B1064	KT	28	35	18
B1065	KT	28	36	20
B1066	KT	38	48	23
B1067	KT	24	30	15
B1068	KT	25	34	17.8
B1069	KT	30	38	18
B1070	KU	16	22	12
B1073	KT	17	23	14
B1076	KT	27	34	21
B1077	KT	32	40	20
B1078	KU	25	32	16
B1079	KT	33	41	20

KT= M profile * Limited to available stock
 KU= Flat profile ** \$27.95 (D5971)



WISECO Crankshafts

Performance Products

HOT RODS



All new assembly

- Crankshafts are sold complete with Hot Rod Connecting Rods, top end bearings and inner crankshaft webs.
- Multi-cylinder applications sold complete with main bearings (unless specified otherwise).
- Factory assembled and trued to OEM specifications.
- Ready for installation.
- Crankshafts are completely rebuildable.



OFF-ROAD Crankshaft Assemblies

Model	Part #	Price
HONDA		
CR80 1986-02 & CR85 2003	H115	\$165.68 (D96701)
CR125 1990-03	H116	\$181.46 (D59711)
CR250 1992-01	H101	\$216.96 (D30141)
CR250 2002-03 NEW (Avail. Spring 03)	H132	\$216.96 (D30141)
KAWASAKI		
KX60 1986-03 NEW (Avail. Spring 03)	H130	\$165.68 (D96701)
KX65 2000-03	H117	\$165.68 (D96701)
KX80 1991-97	H119	\$165.68 (D96701)
KX80 1998-00	H119	\$165.68 (D96701)
KX85 2001-03	H119	\$165.68 (D96701)
KX100 1995-97	H119	\$165.68 (D96701)
KX100 1998-00	H119	\$165.68 (D96701)
KX100 2001-03	H119	\$165.68 (D96701)
KX250 1992-03	H128	\$216.96 (D30141)
SUZUKI		
RM 65 2003 NEW	H117	\$165.68 (D96701)
RM125 2001-03	H121	\$201.18 (D77031)
YAMAHA		
YZ80 1993-01	H122	\$165.68 (D96701)
YZ85 2002-03	H123	\$165.68 (D96701)
YZ125 1998-00	H124	\$201.18 (D77031)
YZ125 2001-03	H125	\$201.18 (D77031)
YZ250 1999-00	H126	\$216.96 (D30141)
YZ250 2001-02	H127	\$216.96 (D30141)
YZ250 2003 NEW (Avail. Spring 03)	H134	\$216.96 (D30141)

ATV Crankshaft Assemblies

Model	Part #	Price
HONDA		
TRX250R 1986	H103	\$325.44 (D45112)
ATC 1985-86	H103	\$325.44 (D45112)
TRX250R 1987-89	H104	\$260.36 (D32961)
TRX400EX 1999-03 H.D. NEW (Avail. Spring 03)	H131	TBA
SUZUKI		
LT250R 1988-92	H120	\$216.96 (D30141)
YAMAHA		
BLASTER (All)	H105	\$189.35 (D80321)
BANSHEE (All)	H100	\$532.54 (D51643)
BANSHEE (5mm Long Rod)	H114	\$571.99 (D97173)
BANSHEE (5mm Long Rod, 4mm stroker) NEW	H129	\$650.88 (D70324)

PWC Crankshaft Assemblies

Model	Part #	Price
SEA-DOO		
580 (All)	H106	\$470.00 (D00923)
720 (All)	H108	\$470.00 (D00923)
785 1996-03 (Will not fit fuel injected models)	H109	\$470.00 (D00923)
YAMAHA		
SUPER JET 650/701/760 (All)	H102	\$470.00 (D00923)
TRIPLE 1100 1995-97	H112	\$599.95 (D00024)
TRIPLE 1200 thru 1999 No mag end bearing (Will not fit 1999 XL1200LTD)	H111	\$599.95 (D00024)

WISECO Connecting Rod Kits

Performance Products

HOT RODS™

**Connecting Rod Kits are sold complete with:
Rod, crank pin, crank pin bearing, top end bearing & thrust washers.**

Our crank pins are manufactured from hot rolled ASTM 4115 and case hardened to 58 - 62 Rc.

Hot Rods® works directly with the bearing factory's engineering department to bring you the latest in caged needle roller bearing designs for high RPM.

Uniquely designed big end uses strategically located side scalloping and vent slots to minimize high RPM bearing race distortion.

Hot Rods are **double forged** to improve grain flow and maintain dimensional consistency. And **shot peened** to eliminate surface stress risers and to smoothly blend the rod forging's radiuses together. Unlike hand ground and polished rods shot peening produces more consistent dimensioning and surface finish for superior strength under heavy loads.

Double honing produces an ultra round (50 millionths) bearing surface, producing a reliable high RPM connecting rod.

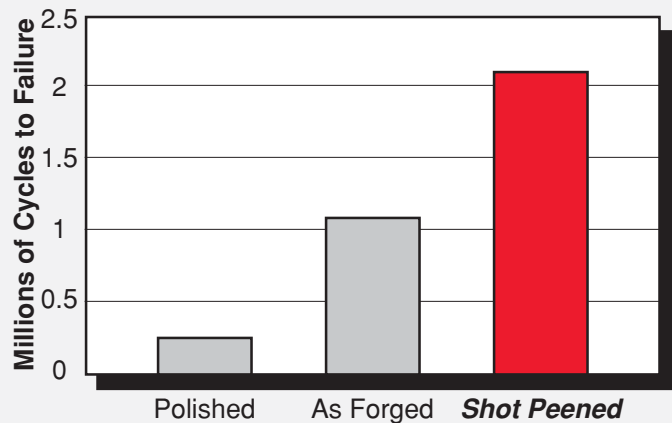
Small ends are double drilled to supply extra lubrication and cooling to the wrist pin bearing. Especially important when the piston crown is close to the wrist pin bearing.

Silver coated bronze phosphor thrust washer.

Connecting Rod Fatigue Durability Test

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NOTE: By shot peening the connecting rod's surface, fatigue durability is improved 2 times over an as forged rod, and over 8 times when compared to a polished rod.



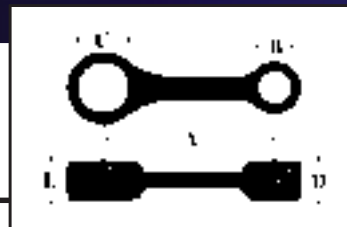
WISECO Connecting Rod Kits

Performance Products

HOT RODS™

Kits sold complete with: Rod, crank pin, crank pin bearing, top end bearing & thrust washers.

- Up to 100cc \$78.24 (D5805) • 101cc and up \$97.25 (D1236)
- 4-Stroke Rod Kits \$137.22 (D8649)



DIRT BIKES

Model	Part Number	A Center to center mm	B Small end bore mm	C Big end bore mm	D Small end width mm	E Big end width mm	Pin dia. mm	Pin length mm	Small end bearing mm	Big end bearing mm	Washer thickness mm
HONDA											
CR 80 1986-02 & CR 85 2003	CR120	97	18	28	14	14	20	45	14x18x16	20x26x14	1
CR 125 1981-84	CR121	100	18	28	18	16	22	53	14x18x20	22x28x16	1
CR 125 1985-87	CR122	104	18	28	16	16	22	54	14x18x19	22x28x16	1
CR 125 1988-03	CR123	104	19	28	16	16	22	54	15x19x17	22x28x16	1
CR 250 1984-01	CR124	125.3	22	31	20	17	24	60	18x22x22	24x31x17	.85 / 1.25
CR 250 2002-03	CR187	125.3	22	32	20	16.5	25	60	18x22x22	25x32x16.5	1
CR 500 1987-01	CR166	144	25	34	24	20	26	68	20x25x28	26x34x20	1.5
XR 250 1986-03	CR162	105	17	41	18	18	32	58	NA	32x41x18	1
XR 400 1996-03	CR126	122.6	20	43	20	20	34	66	NA	34x43x20	NA
XR 600 1985-03	CR127	134	24	48	23	23	38	65	NA	38x48x23	1
XL 600 1983-87	CR127	134	24	48	23	23	38	65	NA	38x48x23	1
KAWASAKI											
KX 60 1984-99 & KX65 2000-03	CR128	85	16	26	14	14	20	46	12x16x15	20x26x14	1
KX 80 1982-97 & KDX80 1982-88	CR129	92	18	28	16	14	22	46	14x18x17	22x28x14	1
KX 80 1998-00	CR171	92	18	28	16	14	22	46	14x18x17	22x28x14	2
KX 85 2001-03	CR171	92	18	28	16	14	22	46	14x18x17	22x28x14	2
KX 100 1995-97	CR129	92	18	28	16	14	22	46	14x18x17	22x28x14	1
KX 100 1998-03	CR171	92	18	28	16	14	22	46	14x18x17	22x28x14	2
KX 125 1979-87	CR130	106	21	29	17	17	22	51	16x21x20	22x29x17	1
KX 125 1988-91	CR131	109	21	29	17	17	22	51	16x21x20	22x29x17	1
KX 125 1992-93	CR130	106	21	29	17	17	22	51	16x21x20	22x29x17	1
KX 125 1994-97	CR132	106	19	29	17	17	22	51	15x19x17	22x29x17	1
KX 125 1998-02	CR165	104	19	29	17	17	22	51	15x19x20	22x29x17	1
KX 125 2003 NEW	CR190	104	19	29	17	17	22	56	15x19x20	22x29x17	1
KX 250 1978-03 & KDX250 1991-94	CR133	125	22	32	22	20	24	59	18x22x24	24x32x20	1.5
KX 500 1985-03	CR164	145	24	33	22	22	26	54	19x24x25	26x33x22	1
KDX 200 1989-03 & KDX220 1997-03	CR131	109	21	29	17	17	22	51	16x21x20	22x29x17	1
KTM											
250-300 1990-99	CR135	132	22	31	17	17	24	60	18x22x20	24x31x17	1
KTM, LEM 50cc (All)	CR172	77	15	22	12	12	16	30	12x15x15	16x22x12	NA
SUZUKI											
RM 65 2003	CR128	85	16	26	14	14	20	46	12x16x15	20x26x14	1
RM 80 1991-01	CR136	93.5	18	26	14	16	20	45	14x18x16	20x26x14	ring
RM 85 2002-03 NEW	CR191	93.5	18	26	14	14	20	45	14x18x16	20x26x14	1.5
RM100 2003	CR171	92	18	28	16	14	22	46	14x18x17	22x28x14	2
RM 125 1984-86	CR121	100	18	28	18	16	22	53	14x18x20	22x28x16	1
RM 125 1988-96	CR137	105	19	28	18	16	22	53	15x19x18	22x28x16	1.5/1.25 ring
RM 125 1997-98	CR160	100	19	28	18	16	22	53	15x19x20	22x28x16	1.5
RM125 1999-03	CR177	102	19	28	18	16	22	53	15x19x20	22x28x16	1.5
RM 250 1987-95 & RMX250 1989-98	CR138	128	23	32	22	20	24	58	18x23x22	24x32x20	ring
RM 250 1996-02	CR161	125.5	23	32	20	20	24	58	18x23x22	24x32x20	1.5
RM 250 2003 NEW	CR192	125	23	32	20	20	24	59.25	18x23x22	24x32x20	1
YAMAHA											
YZ 80 1993-01 & YZ 85 2002-03	CR139	96	18	26	14	14	20	44	14x18x16	20x26x14	1
YZ 125 1986-96	CR140	105	20	29	17	17	22	55	16x20x20	22x29x17	1
YZ 125 1997-00	CR174	105	20	29	17	17	22	55	15x20x18	22x29x17	1
YZ 125 2001-03	CR183	105	19	29	16	17	22	55	15x19x17	22x29x17	1
YZ 250 1983-89	CR141	130	23	32	20	20	25	60	18x23x22	25x32x20	1
YZ 250 1990-98 & WR250 1991-97	CR142	125	23	32	20	20	25	60	18x23x22	25x32x20	1
YZ 250 1999-03	CR173	125	22	31	20	17	24	59	18x22x22	24x31x17	.85

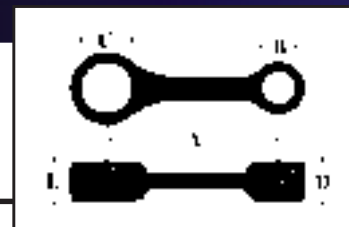
WISECO Connecting Rod Kits

Performance Products

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- 4-Stroke Rod Kits \$137.22 (D8649)



ATV											
Model	Part Number	A Center to center mm	B Small end bore mm	C Big end bore mm	D Small end width mm	E Big end width mm	Pin dia. mm	Pin length mm	Small end bearing mm	Big end bearing mm	Washer thickness mm
HONDA											
ATC 250 1981-84	CR179	125.3	22	31	20	17	24	56.5	18x22x22	24x31x17	1
ATC 250 R 1985-86	CR124	125.3	22	31	20	17	24	60	18x22x22	24x31x17	1.35
TRX 250 1986	CR124	125.3	22	31	20	17	24	60	18x22x22	24x31x17	1.35
TRX 250 1987-89	CR156	130.3	22	31	17	17	24	60	18x22x22	24x31x17	1.35
TRX 400EX 1999-03	CR188	122.6	20	43	17	21	34	66	NA	34x43x20	NA
KAWASAKI											
KSF 80 2003 NEW	CR184	85	16	23	14	14	17	37	12x16x16	17x23x14	1
POLARIS											
T. Boss, Scrambler 250 (All)	CR168	120	23	34	18	18	25	56	18x23x22	25x34x18	1
Trail Boss 350/400 (All)	CR169	130	23	34	20	20	26	61	18x23x24	26x34x20	1
SUZUKI											
LT 80 (All)	CR184	85	16	23	14	14	17	37	12x16x16	17x23x14	1
LT 230 1987-94	CR175	111.5	16	38	14	18	30	53	NA	30x38x18	1
LT 250 1987-92 (2-Stroke)	CR157	128	23	32	22	20	24	55	18x23x24	24x32x20	ring
LT 500 1987-90	CR176	143	23	32	22	20	24	74	18x23x24	24x32x20	2.5
YAMAHA											
Blaster 200 1987-03	CR170	110	21	29	18	17	22	57	16x21x23	22x29x17	1
Banshee 350 1987-03	CR158	110	21	29	18	17	22	53	16x21x23	22x29x17	1
Banshee 350 1987-03 Long Rod (+5mm)	CR178	115	21	29	18	17	22	53	16x21x23	22x29x17	1
Warrior (All)	CR189	112.5	19	41	20	20	33	58	NA	33x41x20	1

PERSONAL WATERCRAFT										\$97.25 (D1236)	
Model	Part Number	A Center to center mm	B Small end bore mm	C Big end bore mm	D Small end width mm	E Big end width mm	Pin dia. mm	Pin length mm	Small end bearing mm	Big end bearing mm	Washer thickness mm
KAWASAKI											
JS 440/550	CR149	110	20	30.6	18	15	24.6	49	16x20x23	24.6x30.6x15	1
JS/JF 650	CR150	133	22	32	22	20	24	59	18x22x24	24x32x20	1
JS 750 1993-96 (20mm Wrist pin)	CR151	133	25	34	22	20	26	59	20x25x25	26x34x20	1
JS 750 1995-02 (22mm Wrist pin)	CR152	133	27	36	22	20	28	58	22x27x25	28x36x20	1
SX 800R 2003 NEW	CR151	133	25	34	22	20	26	59	20x25x25	26x34x20	1
JS 900 ZXI	CR151	133	25	34	22	20	26	59	20x25x25	26x34x20	1
JS 1100 ZXI, SXI 1995-02	CR167	135	27	34	22	20	26	59	22x27x25	26x34x20	1
Ultra 150 1200cc (All)	CR186	140	29	40	22	20	32	62	24x29x25	32x40x20	1
POLARIS											
650/750/780 SL MAG/Center	CR153	120	23	32.3	16	16	24.3	51	18x23x22	24.3x32.3x16	1
650/750/780 SL PTO	CR154	120	23	32.3	16	16	24.3	54	18x23x22	24.3x32.3x16	1
700/900/1050	CR155	136	25	35	16	16	28	60	20x25x22	28x35x16	1
SEA-DOO											
580 thru 1996	CR144	125	22	31	17	17	24	52	18x22x22	24x31x17	1
650 thru 1997	CR147	125	25	31	17	17	24	52	20x25x22	24x31x17	1
720 XP, HX MAG	CR145	125	24	33	18	18	26	53	20x24x24	26x33x18	1
720 XP, HX PTO	CR146	125	24	33	18	18	26	55	20x24x24	26x33x18	1
785 XP Rave (All)	CR148	140	24	35	18	18	28	55	20x24x23	28x35x18	1
951 Rave 1998-03	CR182	140	25	36	20	20	28	57	21x25x24	28x36x20	1
YAMAHA											
650 (All)	CR143	125	25	32	20	20	25	60	20x25x24	25x32x20	1
701 (All)	CR143	125	25	32	20	20	25	60	20x25x24	25x32x20	1
760 (All)	CR143	125	25	32	20	20	25	60	20x25x24	25x32x20	1
GP800 (All), GR1200R 2000 & up	CR185	135	27	34	21	21	27	69	22x27x23	27x34x21	1.5
1100 (All)	CR143	125	25	32	20	20	25	60	20x25x24	25x32x20	1
Wave Runner GP 1200 (thru 1999)	CR143	125	25	32	20	20	25	60	20x25x24	25x32x20	1

Cast Iron Sleeved Cylinders: To ensure proper ring seal, it is necessary to hone the cylinder with a rigid or brush hone. DO NOT install a new piston without honing the cylinder to break the glaze. Finish hone with a 280 grit. Cross hatch is necessary to ensure proper ring seal and adequate lubrication.

If the cylinder is in good condition, simply honing the cylinder may be enough to restore the bore to an acceptable condition. However in some cases, boring may be necessary to insure the cylinder bore is within the tolerances outlined in the service manual.

Plated Cylinders: (Includes nickel ceramic coatings (Nikasil), chrome, Electrofusion, and boron composite.)

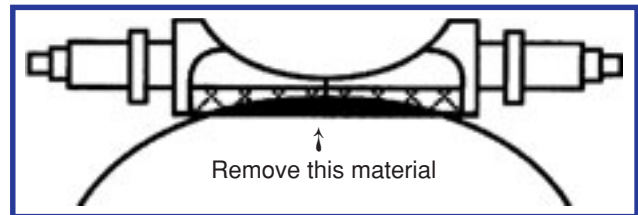
If the plated cylinder is in good condition, honing may not be necessary. If deglazing is necessary, DO NOT use a ball hone. Use a rigid or brush type diamond hone. Plated cylinders cannot be bored oversize without replating or resleeving.

Any time a cylinder is bored or honed, all ports must be chamfered. The top of the cylinder should be deburred, and the bottom should be generously chamfered for ease of piston and ring installation. When boring a cylinder with an exhaust bridge, the face of the bridge must be relieved .002"-.004" to allow for bridge expansion. Without proper bridge clearance, engine damage could occur.

IMPORTANT: After honing, the cylinder must be washed with warm soapy water to remove all honing grit. Be sure to wash away any grit that may have traveled into the transfer and exhaust ports during honing. The cylinder is NOT clean until you can wipe the cylinder wall with a clean, oil dampened cloth and it does not pick up any honing grit. Lightly oil the cylinder bore to prevent oxidation and assist with piston installation.

Exhaust Power Valves (2-Stroke engines)

When boring cylinders with exhaust power valves the exhaust power valve must be inspected to ensure it does not extend into the cylinder. The exhaust power valve must have approximately .015" clearance from the cylinder bore. **Without proper clearance, the exhaust power valve could contact the piston and engine damage could occur.** If machining the exhaust power valve is necessary, remove metal only in the area that extends into the cylinder bore. (See illustration)



MM to INCHES CONVERSION TABLE

MM	INCHES	MM	INCHES	MM	INCHES	MM	INCHES	MM	INCHES
39.0	1.5354	54.0	2.1260	68.0	2.6772	83.0	3.2677	98.0	3.8583
39.5	1.5551	54.5	2.1457	68.5	2.6969	83.5	3.2874	98.5	3.8780
40.0	1.5748	55.0	2.1654	69.0	2.7165	84.0	3.3071	99.0	3.8976
40.5	1.5945	55.5	2.1850	69.5	2.7362	84.5	3.3268	99.5	3.9173
41.0	1.6142	56.0	2.2047	70.0	2.7559	85.0	3.3465	100.0	3.9370
41.5	1.6339	56.5	2.2244	70.5	2.7756	85.5	3.3661	100.5	3.9567
42.0	1.6535	57.0	2.2441	71.0	2.7953	86.0	3.3858	101.0	3.9764
42.5	1.6732	57.5	2.2638	71.5	2.8150	86.5	3.4055	101.5	3.9961
43.0	1.6929	58.0	2.2835	72.0	2.8346	87.0	3.4252	102.0	4.0157
43.5	1.7126	58.5	2.3031	72.5	2.8543	87.5	3.4449	102.4	4.0299
44.0	1.7323	59.0	2.3228	73.0	2.8740	88.0	3.4646	102.5	4.0354
44.5	1.7520	59.5	2.3425	73.5	2.8937	88.5	3.4843	103.0	4.0551
45.0	1.7717	60.0	2.3622	74.0	2.9134	89.0	3.5039	103.5	4.0748
45.5	1.7913	60.5	2.3819	74.5	2.9331	89.5	3.5236	104.0	4.0945
46.0	1.8110	61.0	2.4016	75.0	2.9528	90.0	3.5433	104.5	4.1142
46.5	1.8307	61.5	2.4213	75.5	2.9724	90.5	3.5630	105.0	4.1339
47.0	1.8504	62.0	2.4409	76.0	2.9921	91.0	3.5827	105.5	4.1535
47.5	1.8701	62.5	2.4606	76.5	3.0118	91.5	3.6024	106.0	4.1732
48.0	1.8898	63.0	2.4803	77.0	3.0315	92.0	3.6220	106.5	4.1929
48.5	1.9094	63.5	2.5000	77.5	3.0512	92.5	3.6417	107.0	4.2126
49.0	1.9291	64.0	2.5197	78.0	3.0709	93.0	3.6614	107.5	4.2323
49.5	1.9488	64.5	2.5394	78.5	3.0906	93.5	3.6811	108.0	4.2520
50.0	1.9685	65.0	2.5591	79.0	3.1102	94.0	3.7008	108.5	4.2717
50.5	1.9882	65.5	2.5787	79.5	3.1299	94.5	3.7205	109.0	4.2913
51.0	2.0079	66.0	2.5984	80.0	3.1496	95.0	3.7402	109.5	4.3110
51.5	2.0276	66.4	2.6142	80.5	3.1693	95.5	3.7598	110.0	4.3307
52.0	2.0472	66.5	2.6181	81.0	3.1890	96.0	3.7795		
52.5	2.0669	67.0	2.6378	81.5	3.2087	96.5	3.7992		
53.0	2.0866	67.4	2.6535	82.0	3.2283	97.0	3.8189		
53.5	2.1063	67.5	2.6575	82.5	3.2480	97.5	3.8386		

WISECO Camshafts

Performance Products



DIRT BIKE

Model	Part#	Description	Intake		Exhaust		Price
			Lift	Duration @ 1mm	Lift	Duration @1mm	
HONDA DIRT BIKE							
XR 80 (1985-03) & XR 100 (1985-03)	E1019	Excellent mid-range and top end power increase. Uses stock valve springs and rockers. (Available in Spring of 2003)	6.2mm	230º	6.4mm	230º	\$149.95 (D6479)
XR 250 (1996-02)	E1001	Excellent midrange and top end power increase. Uses stock valve springs and rockers.	9mm	236º	8.7mm	236º	\$149.95 (D6479)
XR 400 (All)	E1002	Stage 1 excellent midrange and top end power increase. Uses stock valve springs and rockers.	9mm	246º	9mm	246º	\$149.95 (D6479)
XR 400 (All)	E1003	Stage 2 for motocross or desert racing only. Uses stock valve springs and rockers.	8.8mm	254º	8.6mm	254º	\$149.95 (D6479)
CRF 450 (2002-03)	E1020	Stage 1 increased midrange without sacrificing top end power. Uses stock valve springs. (Available in Spring of 2003)	10.1mm	246º	8.8mm	254º	\$149.95 (D6479)
XR 600 (1988-00)	E1004	Excellent midrange and top end power increase. Uses stock valve springs and rockers.	8.8mm	258º	8.8mm	258º	\$149.95 (D6479)
XR 650R (2000-01)	E1005	Stage 1 similar to the HRC profile. Uses stock valve springs and rockers.	9.2mm	254º	9.2mm	251º	\$149.95 (D6479)
XR 650R (2000-01)	E1006	Stage 2 more aggressive than the HRC profile. Uses stock valve springs and rockers.	9.6mm	265º	9.5mm	260º	\$149.95 (D6479)
XR 650L (1993-02)	E1004	Excellent midrange and top end power increase. Uses stock valve springs and rockers.	8.8mm	258º	8.8mm	258º	\$159.95 (D69301)
SUZUKI DIRT BIKE							
DRZ 400 (All)	E1007 Intake Cam E1008 Exhaust Cam	Improves mid to upper power. Intake cam can be used on the exhaust for added performance. We recommend intake cam change only for woods riding applications. Both intake and exhaust for MX or desert riding. Includes adjustable cam timing sprockets. Cams sold individually. Uses stock valve springs.	9.6mm	243º	9.6mm	243º	\$159.95 (D69301) per camshaft
KAWASAKI DIRT BIKE							
KLX 400 (2003)	E1007 Intake Cam E1008 Exhaust Cam	Improves mid to upper power. Intake cam can be used on the exhaust for added performance. We recommend intake cam change only for woods riding applications. Both intake and exhaust for MX or desert riding. Includes adjustable cam timing sprockets. Cams sold individually. Uses stock valve springs.	9.6mm	243º	9.6mm	243º	\$159.95 (D69301) per camshaft
KTM DIRT BIKE							
KTM 400 (00-02) & KTM 450 (2003)	E1021	This cam is currently under development. The cam will be availalbe early spring 2003. This cam will increase mid and upper power. Uses stock valve springs and rockers. (Available in Spring of 2003)	TBA	TBA	TBA	TBA	\$149.95 (D6479)
KTM 520 (00-02) & KTM 525 (2003)	E1022	This cam is currently under development. The cam will be availalbe early spring 2003. This cam will increase mid and upper power. Uses stock valve springs and rockers. (Available in Spring of 2003)	TBA	TBA	TBA	TBA	\$149.95 (D6479)
YAMAHA DIRT BIKE							
TTR125 1999-03	E1023	Excellent midrange and top end power increase. Uses stock valve springs and rockers. (Available in Spring of 2003)	6.3mm	212º	6.2mm	202º	\$149.95 (D6479)
YZ 250F 2001-02	E1011 Intake Cam E1012 Exhaust Cam	Increases midrange power for improved snap. Does not sacrifice top end power. Includes adjustable cam timing sprockets which allows the power band to be moved for different tracks. Intake and Exhaust cams sold separately. Uses stock valve springs.	8.5mm	249º	8.1mm	252º	\$159.95 (D69301) per camshaft
YZ 250F 2003	E1011 Intake Cam E1012 Exhaust Cam	Cams are the same as above. For 2003 Yamaha has added a decompression to the exhaust cam on the YZ250. By using the Hot Cams exhaust cam you will lose your decompression. If you are not willing to give up the decompression, a good compromise is to use the Hot Cams intake cam only. This will still give added performance yet retain the OEM exhaust cam's decompression.	8.5mm	249º	8.1mm	252º	\$159.95 (D69301) per camshaft
YZ/WR 400 (All)	E1013 Intake Cam E1014 Exhaust Cam	Excellent midrange and top end power when installed at 105º degree centerline (factory preset). Includes adjustable cam sprocket which allows the power band to be moved for different tracks. Cam works best with 95mm bore (426cc) or larger. Uses stock valve springs.	9mm	265º	9mm	265º	\$159.95 (D69301) per camshaft
YZ/WR 426 (All)	E1013 Intake Cam E1014 Exhaust Cam	Excellent mid-range and top end power increase when installed at 105º centerlines (factory pre-set). Includes adjustable cam sprocket which allows the power band to be moved for different tracks. Cam works best with 95mm bore (426cc) or larger. We recommend the Wiseco big bore kit part no. 4693M09700 or 4694M09700. Intake and exhaust cams sold separately. Uses stock valve springs.	9mm	265º	9mm	265º	\$159.95 (D69301) per camshaft

WISECO Camshafts

Performance Products



ATV

Model	Part#	Description	Intake		Exhaust		Price
			Lift	Duration @ 1mm	Lift	Duration @1mm	
HONDA ATV							
TRX 400 (All)	E1015	Stage 1 excellent mid-range and top end power increase. Uses stock valve springs and rockers.	9mm	246º	9mm	246º	\$149.95 (D6479)
TRX 400 (All)	E1016	Stage 2 for motocross or desert racing only. Uses stock valve springs and rockers.	8.8mm	254º	8.6mm	254º	\$149.95 (D6479)
KAWASAKI ATV							
KFX 400 (2003)	E1009 Intake Cam E1010 Exhaust Cam	Improves mid to upper power. Intake cam can be use on the exhaust for added performance. We recommend intake cam change only for woods riding applications. Both intake and exhaust for MX or desert riding. Includes adjustable cam timing sprockets. Cams sold individually. Uses stock valve springs.	9.6mm	243º	9.6mm	243º	\$159.95 (D69301) per camshaft
SUZUKI ATV							
LTZ 400 (All)	E1009 Intake Cam E1010 Exhaust Cam	Improves mid to upper power. Intake cam can be use on the exhaust for added performance. We recommend intake cam change only for woods riding applications. Both intake and exhaust for MX or desert riding. Includes adjustable cam timing sprockets. Cams sold individually. Uses stock valve springs.	9.6mm	243º	9.6mm	243º	\$159.95 (D69301) per camshaft
YAMAHA ATV							
Warrior (1987-03) Big Bear (1987-03) Kodiak - Air cooled (1993-99) Wolverine (1995-03)	E1024	Stage 1 excellent mid-range and top end power increase. Uses stock valve springs. (Available in Spring of 2003)	10mm	254º	10mm	254º	\$149.95 (D6479)
Raptor	E1017	Stage 1 excellent mid-range and top end power increase. Uses stock valve springs.	8.5mm	254º	9.4mm	246º	\$149.95 (D6479)
Raptor	E1018	Stage 2 More top end than Stage 1 yet maintains most of the mid-range. Requires spring kit (E1025). \$160.99 (D02501)	9.8mm	246º	10.3mm	259º	\$149.95 (D6479)
Accessories							
Camshaft Installation Kit	E1000	Includes degree wheel, dial indicator, adjustable magnetic stand, three positive stops (10mm, 12mm, 14mm threads) and wooden carrying case.					\$129.95 (D1648)



WISECO Apparel & Accessories

Crew #W5703

Hooded #W5702

Crew-neck & Hooded Sweatshirt

90% Cotton (Preshrunk)

Screened Front

Adult M-XXXL

\$22.00 (D0519)

\$30.00 (D0072)



Black #W5956

White #W5957



Mock Turtle-neck Sweatshirt

90% Cotton (Preshrunk) Embroidered Wiseco Racing on neck

Made in USA. Adult L-XXL \$24.95 (D0002)



#W5761

Handlebar Pad \$9.95 (D795)

Black #W5958B

Red #W5958R

Ski Caps

100% Cotton

Embroidered Wiseco Racing Logo

One size fits all

\$22.95 (D0071)



#W5936

Coffee Mug Large (15 oz.)

"60 years of Winning is just the Beginning"

\$7.95

#W5865

Piston Key Ring \$3.99 (D932)



Kara #W6013

Tiffany #W6014

Posters 18" x 24" \$5.00 (D003)



WISECO Apparel



White #W5986

Black #W5987

Script 100% Cotton Tee
(Logo front & back)
Available in adult M-XXL
White \$14.95 (D279)
Black \$15.95 (D7301)

#W5998

Black, embroidered Visor
One size fits all
\$14.95 (D279)



Ash #W5992

Black #W5993

Polo
Embroidered (Left chest)
Available in adult M-XXL
\$27.95 (D7181)

Ash #W5989

Black #W5990

Long sleeve Tee
100% Cotton
Logo front, back & sleeves
Available in adult M-XXL
\$21.95 (D7241)



* When ordering, please indicate part # - followed by size.

Look Good... Go Fast!



#W5991

Black, Heavy Sweatshirt
logo front & back
Available in adult L-XXL
\$29.95 (D7491)



Ash/Black #W6001

Black/Black #W6002

Wool & Leather sleeve
Letterman's Jacket
Embroidered front & back
Available in adult M-XXL
\$249.95 (D59912)



Black #W5996

Ash #W5997

Embroidered Beanie
One size fits all \$14.95 (D279)



#W6000

Black, Urban Jacket
logo front & back
Adult M-XXL
\$69.95 (D7454)



#W5999

Black, Nylon Jacket
w/Flannel Lining
logo front & back
Adult M-XXL
\$39.95 (D7952)



Ash/Black #W5995

Black/Black #W5994

Ash/Black Sandwich Bill Cap
& Black Twill Cap
Embroidered
One size fits all
\$14.95 (D279)



* When ordering, please indicate part # - followed by size.

WISECO Decals & Banners

A. 2" x 14 1/2" Wiseco NASCAR decal	D-17	\$0.50
B. 1 3/4" x 13" Wiseco decal	D-16	\$0.50
C. 1 1/2" x 11 3/4" Wiseco decal (<i>Fork decal</i>)	D-18	\$2.00
D. 2 3/4" x 6 1/2" Pro Tru decal	D-21	\$0.50
E. 4 1/2" x 10" Wiseco decal (<i>for inside of window</i>)	D-12	\$1.00
F. 6 1/2" x 21 1/2" Wiseco Trailer decal	D-10	\$1.25
G. Sheet of 5, 2 1/2" Wiseco decals (<i>high temp.</i>)	D-23	\$1.00
H. Sheet of 2, 5 1/2" Wiseco decals	D-22	\$1.00
I. 9 1/2" Wiseco cycle fender decal	D-19	\$1.00

J. 5 3/4" Hot Rods® decal	D-51	\$1.00
L. 2" x 5" Wiseco Patch	D-14	\$0.75
M. 2" x 6 1/2" Wiseco decal	D-11	\$0.25
• 6'x 36" trailer decal. Black Wiseco logo (<i>Not pictured</i>)	D-53	\$20.00

BANNERS (*Not pictured*):

• 12'x 3' Wiseco Banner - Black & red on white	W5497	\$15.00
• 8'x 3' Wiseco Banner - Black & red on white	W1044	\$6.00
• 8'x 3' Hot Rods® Banner- Black & red on white	W5762	\$10.00

GRAPHICS KITS 2002/03

K. Honda CR125/250	W6015	\$69.95
• Honda CRF450 (<i>Same graphics as K.</i>)	W6016	\$69.95
• Yamaha YZ125/250 (<i>Not pictured</i>)	W6081	\$69.95
• Kawasaki 125/250 (<i>Not pictured</i>)	TBA	\$69.95
• Suzukit 125/250 (<i>Not pictured</i>)	TBA	\$69.95

